PBE OPERATIONS

JINGEMIA 14

ENVIRONMENT PLAN SUMMARY

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Appendix A - Chemical Disclosure

Abbreviations

Acronym / Abbreviation	Definition
ABN	Australian Business Number
ALARP	As low as reasonably practicable
C&M	care and maintenance
DEMIRS	Department of Energy, Mines, Industry Regulation and Safety (formerly Department of Mines, Industry Regulation and Safety (DMIRS))
DFES	Department of Fire and Emergency Services
DPLH	Department of Planning, Lands and Heritage
DWER	Department of Water and Environmental Regulation
EP	Environment Plan
Existing EP	Existing Environmental Plan for JPF: Jingemia Production Facility Environment Plan [CE-CD-J-PLN-006]
GDE	Groundwater Dependent Ecosystem
HDPE	High Density Polyethylene
HSE	Health, Safety and Environment
IBC	Intermediate Bulk Container
J14	Exploration Well Jingemia 14
JPF	Jingemia Production Facility
L14	Petroleum Production Licence L14
LOWC	Loss of well control
NGERS	National Greenhouse and Energy Reporting Scheme
NVCP	Native Vegetation Clearing Permit
OMS	Operational Management System
OSCP	Oil Spill Contingency Plan
PBE	Perth Basin Energy Operations Ptd Ltd
PGER(E)R	Petroleum and Geothermal Energy Resources (Environment) Regulations 2012
PIC	Person In Charge
SDS	Safety Data Sheet
TDS	Total Dissolved Solids
WA	Western Australia
WMP	Well Management Plan
YSRC	Yamatji Southern Regional Council

1.0 Introduction

1.1 Overview

PBE Operations (PBE) proposes to undertake an appraisal drilling campaign of Jingemia 14 (J14) within Production Licence L14 (L14) in the Perth Basin, Western Australia. J14 is situated within the existing Jingemia Production Facility (JPF). The JPF is located 340 kilometres north of Perth in the Shire of Irwin (Figure 1-1). J14 is on an existing pad in close proximity to the existing JPF production wells (Figure 1-2).

1.2 Purpose

The EP and this EP Summary have been prepared to meet the requirements of the *Petroleum and Geothermal Energy Resources (Environment) Regulations 2012* (PGER(E)R).

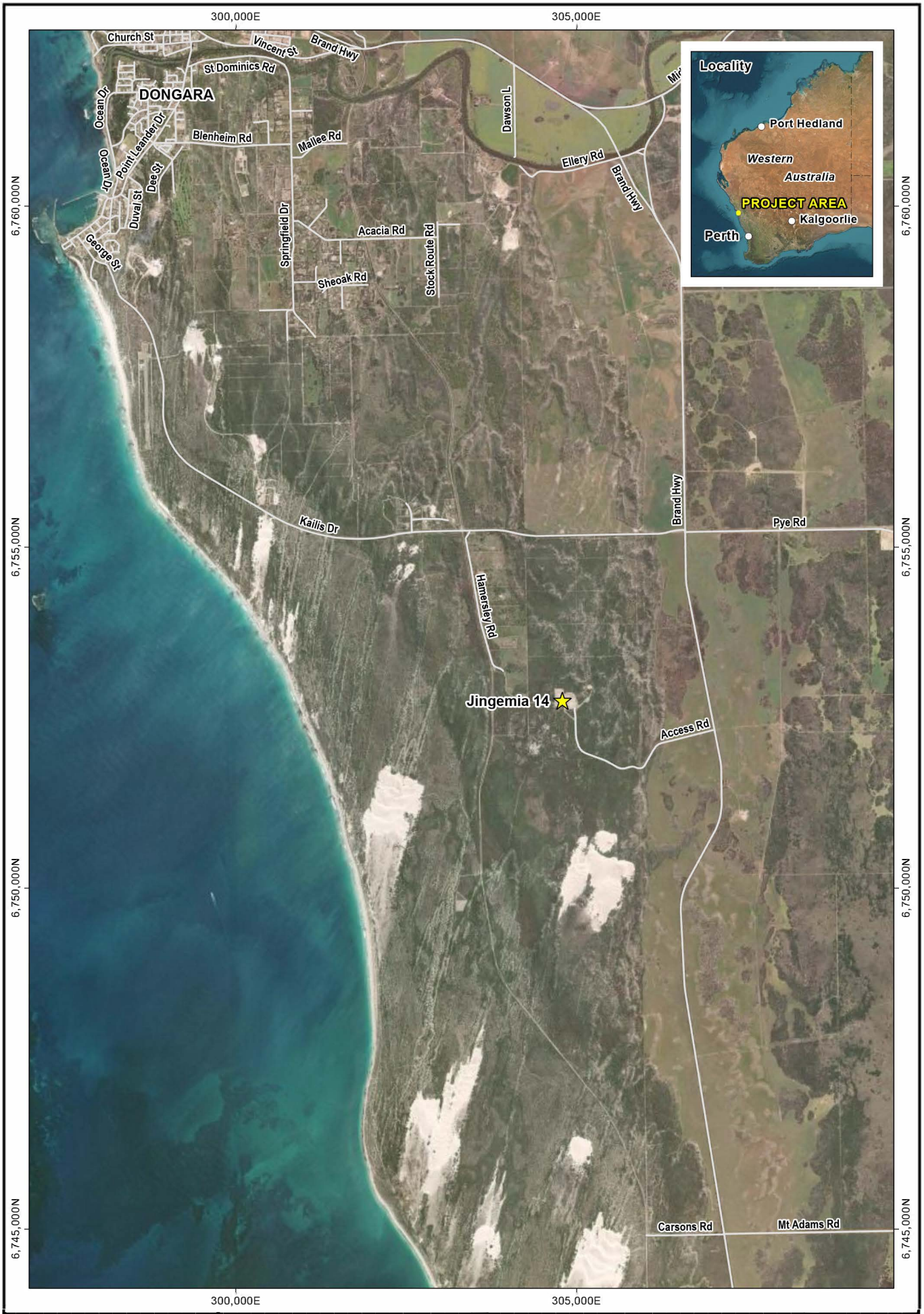
The EP has been prepared in accordance with the DMIRS *'Draft Guideline for the Development of Petroleum and Geothermal Environment Plans in Western Australia'* (DMIRS 2021).

1.3 Instrument Holder and Nominated Operator

PBE is the 100% owner and nominated operator of L14. In accordance with the PGER(E)R, the contact details for the operator are listed below (Table 1-1).

Table 1-1: Nominated Contact Details

Company Name	PBE Operations Pty Ltd
ABN	17 612 244 827
Business Address	210 Alice Street, Brisbane QLD 4000
Telephone Number	+61 467 456 043
website	perthbasinenergy.com
Contact Person	Executive Director Energy



Imagery: Earthstar Geographics

0 0.7 1.4km

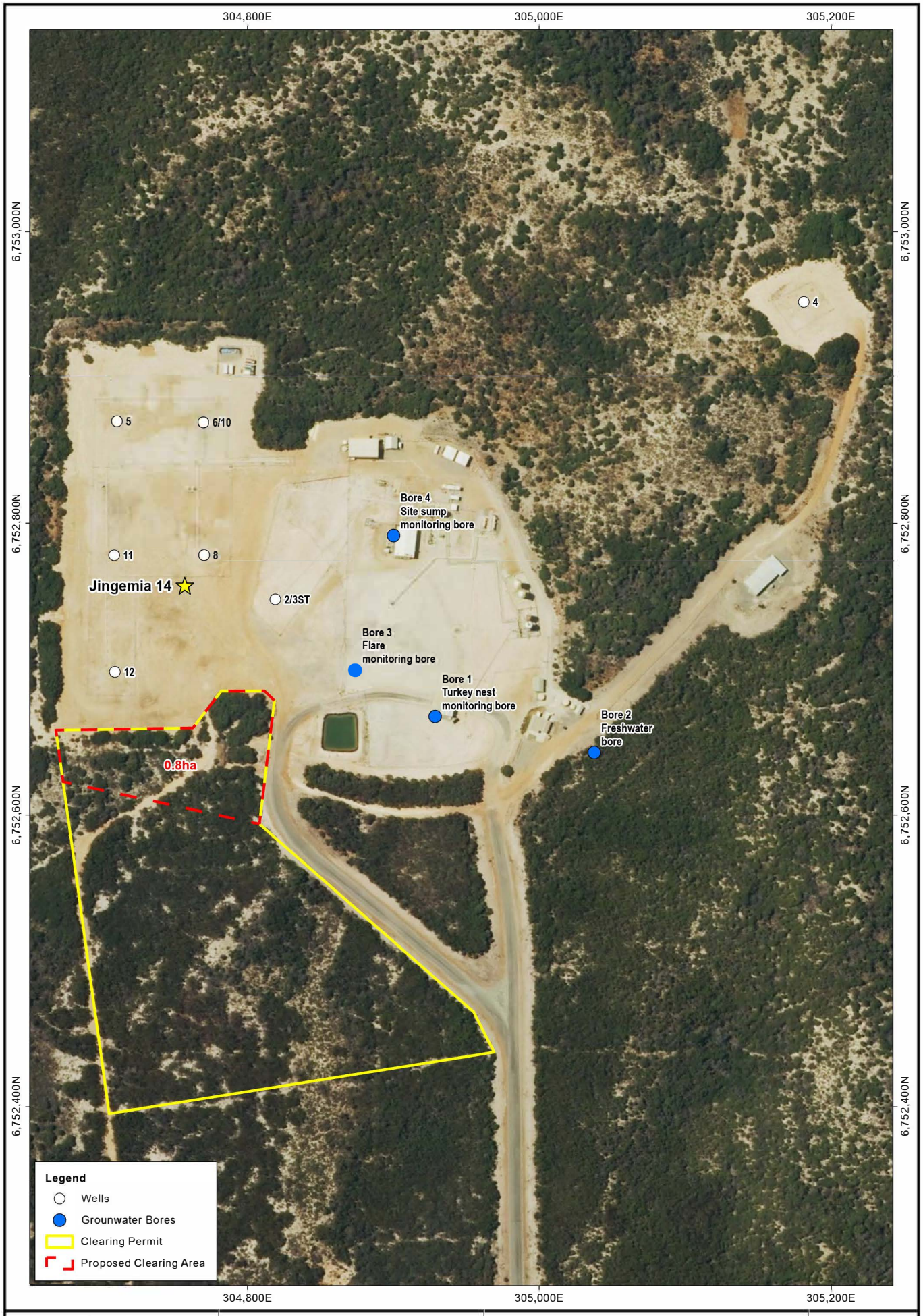
Scale: 1:75,000
GDA 1994 MGA Zone 50

PBE OPERATIONS

PBE Operations
JPF Location

Figure:
1-1

CAD Ref: a3091F001
Author: A. Wills
Date: November 2024 | Rev: A | A4
Drawn: CAD Resources ~ www.cadresources.com.au



0 30 60m

Scale: 1:3,500
GDA 1994 MGA Zone 50

PBE OPERATIONS

PBE Operations
Jingemia 14
Drill Site

Figure:
1-2

CAD Ref: a3091F003			Author: A. Wills
Date: December 2024	Rev: A	A4	Drawn: CAD Resources ~ www.cadresources.com.au

Imagery:

2.0 Description of the Activity

A summary of features regarding the drilling of J14 is indicated in Table 2-1. PBE has scheduled the drilling of J14 for Q3 2025.

The operational key elements and operational stages for the J14 activity include:

- Site preparation
- Mobilisation of drilling package, ancillary services, office, personnel and supplies
- Drilling program - conducting the drilling activities
- Demobilisation of drilling package, ancillary services, office, personnel and supplies
- Completion and well test operations in the success case
- Restoration of the site to pre-existing JPF facility conditions following the completion of activities
- Handover site to Operator (the Project)

Table 2-1: J14 Well - Summary of Features

Feature	Description
Location Coordinates (GDA94)	Easting: 304 766 Northing: 6 752 723
Latitude & Longitude	29° 20' 22.12."S 114° 59' 20.59"E
Production Licence	L14
Facility	Jingemia Production Facility
Operator	PBE Australia Pty Ltd
Well Name	Jingemia 14
Target Formation	Dongara Sandstone and Kingia Sandstone
Drilling Contractor / Rig Name	TBC
Estimated drilling duration	30-40 Days
Planned Total Depth	~3600 mRT
Well test timing	TBA
Well Type	Cased & Completed
Clearing required	<4.6ha

2.1 Site Preparation

Site preparation activities for the Project include;

- Surveying to outline the work areas and rig layout on the well site.
- Identification of existing aboveground and underground facility infrastructure and assessment of activities to determine their management during the Project. This includes lock out and tag out of any lines.
- Minor levelling activities to ensure drilling package and other equipment are level on ground.
- Excavation of mud sump.
- Preparation of additional laydown area.
- Drill pad area will be sectioned off and defined as demarcation area for handover to Drilling.
- Installation of signage.
- Construction of well conductor and well cellar

A clearing permit is not required for the wellsite as the area has previously been cleared to construct the JPF around 2004. The area is currently maintained under the Existing EP for JPF. A clearing permit is in place for the preparation of the additional laydown area (Figure 1-2).

The Drilling rig pad will be configured on the existing Jingemia pad around existing infrastructure.

2.1.1 Well Cellar

A well cellar is a cavity below ground level where the wellhead resides. The cellar itself is a steel plate lined pit usually installed once the conductor has been installed by the conductor drilling contractor. The objective of the cellar is to competently hold back the surrounding soils around the wellhead area so personnel can safely work inside this area during drilling operations. The conceptual cellar dimensions are 2.4 m length x 2.4 m width x 2.0 m usable depth.

2.1.2 Conductor

A water well drilling rig will be used to install the 20" conductor casing string. The intended depth of the conductor is to ~60 m below ground level and is designed to provide a stable foundation for the well and isolation of the superficial groundwater aquifers.

2.1.3 Residual Drilling Fluid and Cutting Storage Pond (Mud Sump)

The drilling muds and cuttings will be disposed of into an earthen sump, which will be lined with Enviro Liner 6030HD which has a thickness of 0.75 mm, and a water vapour permeability of 3 x 10-13 cm/sec.

The Enviro Liner is flexible, puncture resistant, resistant to ultraviolet radiation exposure and suited for the storage of muds and cuttings ensuring that any potential impacts are ALARP. The mud sump liner meets the requirements as detailed in the Department of Water – Water Quality Protection Note 26 – liners for containing pollutants, using synthetic membranes (DoW, 2013).

The mud sump has been designed with a total design holding capacity of ~3000 m^3 (18,870 bbls) to hold all the drill cuttings and mud / water to be generated during drilling operations, as well as providing sufficient capacity to collect water from rainfall events with an allowance for freeboard.

A minimum freeboard level of 50 cm will be maintained which is in excess of the 1% annual exceedance probability guidance contained within Water Quality Protection Note (WQPN) No. 53 'Dam construction

and operation in rural areas' (DWER 2019). While this guidance is in relation to dam construction and operation in rural areas, it is appropriate and practical for the operations of the cutting's sump for the Project.

2.1.4 VSP Pit

The VSP pit is a small cylindrical pit to be utilised during VSP operations. The pit is to be excavated near the boundary of the lease. The dimensions of the pit are approximately 3 m diameter (round) by 4 m deep cylindrical hole.

The excavated hole is to be lined with a cylindrical steel liner and located within ~70 to 80 m (straight line) from the well centre. The base of the pit is sealed with concrete or a bentonite layer to enable the pit to be filled with water for VSP operations.

2.1.5 Water Access

2.1.5.1 Water Bore

Potable quality water for the Project can be accessed via the existing groundwater Bore #2 which currently supplies site potable water for the JPF (Figure 1-2). Water is produced from the Arrowsmith aquifer under GWL1589764, where it is treated by an onsite Reverse Osmosis unit to domestic quality and stored in a dedicated water storage and make-up tank.

2.1.5.2 Turkey's Nest (Water Storage Pond)

General water for the Project can be accessed as required via the existing turkey's nest on site (Figure 1-2). Water from the turkey's nest is also used at the JPF for workover operations, for dust suppression in the plant in summer, and for additional fire suppression water if required.

The area of the turkey's nest is 900 m^2. It is lined with High Density Polyethylene (HDPE) to prevent water losses, and the perimeter is fenced. The gate is kept locked except when approved entry is taking place. The turkey's nest comprises of both freshwater from rainfall events and saline groundwater from Bore # 3 when required. The bore is licenced under GWL202619 for a volume of 12.8 ML/y. The volume of water required for the drilling of J14 will not exceed 3 ML.

2.1.6 Communication Systems

Communication systems for the drilling Project is via phones, two-way radio system, internet, and the JPF communication systems.

2.1.6.1 Existing JPF Communication Systems

At the JPF, process data communication between the plant process areas and the two control rooms is via hard wired cables and radio waves. Personnel plant communication is via a dedicated hand-held two-way radio system. Telephones are installed in the administration area, the site accommodation building and workshop office area. JPF has existing emergency response communication including emergency alarm signals.

2.1.7 Fire Protection Equipment

The drilling rig and equipment is equipped with fire prevention and fire protection systems. Fire extinguishers are installed on the rig, plant, and equipment.

2.1.7.1 Existing JPF Fire Protection Systems

In compliance with *AS1940* there is a fixed fire protection system to apply foam to the oil storage tanks and oil loadout facility. There is one foam monitor at the loadout bay and 3 foam pourers for each of the 2 oil storage tank bunds. Water is supplied from a dedicated water storage tank via a duty/standby pumping system to the foam supply header. One of the pumps is diesel and the other electric and duty and standby service is manually selected. JPF includes a trailer mounted firefighting unit.

2.2 Mobilisation of Drilling Package

2.2.1 Mobilisation of Rig

The mobilisation of the drilling package will occur with assistance of a dedicated rig transport fleet. The move will involve up to 80 loads of infrastructure and supplies.

2.2.1.1 Quarantine Inspections

In line with the *Biosecurity and Agriculture Management Act 2007* (WA) PBE identifies that all *'potential carriers*' (Vehicles, trucks, machinery, cargo containers, vessels) entering Western Australia from another State or Territory must be declared to Quarantine WA and subject to inspection. Records of inspection and/or washdowns will be maintained.

2.2.2 Services, Amenities and Accommodation

2.2.2.1 Existing Accommodation and Amenities

The JPF site offices and associated amenities are not located within the secure compound area. They provided office facilities and personnel amenities such as ablution facilities for personnel.

Accommodation is located at the eastern side of the L14 lease area and approximately 150m from the plant boundary. Power is supplied from the JPF plant. Potable water is sourced from licenced water bore GWL1589764 and treated by RO to domestic quality. Onsite septic system and camp buildings are approved by the Shire of Irwin under the *Health Act 1911*.

The JPF is managed for permanent JPF site personnel and visiting PBE personnel. The accommodation facility is equipped to accommodate seven persons.

2.2.2.2 Rig Package Accommodation and Amenities

There will be two camps associated with the drilling activities; a rig site minicamp (Rig Camp) and a Main Camp (commercial camp offsite and outside the permit).

The Rig Camp comprises a small number of sleeper units housing 6 to 8 persons, a generator skid, a lunchroom, a training room, a toilet block, a mud lab / service contractor office and offices for key personnel will be installed at the rig site. This rig camp will only be used by key personnel who may be required for immediate response to emergencies or to oversee critical operations. No cooking facilities are planned to be installed at the Rig Camp and meals are to be delivered to the site dining unit from the Main Camp facility or from other offsite facilities.

The majority of the workforce (up to an additional ~50 personnel) will be accommodated in the Main Camp which will be an established commercial camp located at Pye Road.

The Rig Camp will be powered by onsite diesel generators with potable water supplied by water tankers as required and stored in appropriate storage tanks. Activities from the Camp will produce liquid waste,

general solid waste (putrescible) and general solid waste (non-putrescible). Airborne emissions will be limited to those produced by generators which are used to provide power to the site.

A mobile aerobic treatment unit (ATU) will be utilised to manage wastewater generated from the amenities at the Rig Camp. The total anticipated daily wastewater volume is an average of 1500 L/day. A disposal system will be utilised involving surface irrigation of the treated wastewater. The sprinkler area would be located in an area removed from daily operations. Applications to construct or install an apparatus for the treatment of sewerage are to be made to the Shire of Irwin under Regulations 4 & 4A of the Health (Treatment of Sewage and Disposal of Effluent and Liquid Waste) Regulations 1974 (WA) prior to installation of the Rig Camp on site. The ATU system will not require Works Approvals as the system is not designed to produce more than 100 m^3/day of waste effluent which is the trigger level outlined within Schedule 1 of the Environmental Protection Regulations 1987 (WA).

2.2.3 Site Access and Security

Site access is planned via the current access to JPF, off the Brand Highway, travelling down Jingemia Road Arrowsmith to the Facility Entrance Gate and onto the J14 Well location. No access tracks are required. The JPF is not currently operating facility and small in size, the additional laydown yard will be available outside of the JPF fence line. This will cater for storage, and safe deliveries.

Secure perimeter fencing is currently installed around Jingemia Production Facility. Some fencing will be modified to enable an adequate rig footprint and laydown area for the project. Facility entry signage with access rules is installed off the Brand Highway at the main gated entrance. All personnel entering the Facility must be authorised and attend the site office to sign in/out and complete an induction.

2.2.4 Waste Management

The collection of muds and cuttings will be to a mud sump. Waste skips and bins will be provided for the category of waste (e.g. general waste, recycle). Amenities waste water tanks, and sewage tanks will be provided. All waste will be removed by an appropriately licenced waste contractor and disposed of at an appropriately licenced facility. Waste tracking certificates will be maintained and a waste register kept. Waste disposal methods are outlined in Table 2-2.

Table 2-2: Waste Disposal Methods

Waste Product	Method of Disposal
General Waste (food, plastics, rubber, empty non-hazardous containers, timber (non-pallet waste) etc.)	Placed into general waste rubbish skips with lids and removed from site for disposal at appropriately licensed facility by waste contractor.
Hydrocarbon Waste (oily rags, empty hydrocarbon containers etc.)	Placed into hydrocarbon waste rubbish skips with lids and removed from site for disposal at appropriately licensed facility by waste contractor.
Hydrocarbon Liquid Waste	Waste oil, fuel, and hazardous liquid chemicals will be bunded in accordance with SDS requirements (to contain not less than 110% of the volume of the largest vessel and at least 25% of the total substance stored and removed from site for recycling / disposal at a licensed facility by a waste contractor.
Steel Waste (steel casing, drill line, non-hazardous metal drums etc.)	Stored in a centralized location on lease, as well as steel waste skip and removed from site for disposal at appropriately licensed facility by waste contractor.
Cuttings and Mud	Disposed to drill sump. At cessation of drilling operations, cuttings and mud is tested. Disposal options are based on presence of contaminants in comparison with acceptable regulatory limits to leave on site.

Waste Product	Method of Disposal
	If concentrations of contaminants exceed threshold levels for reuse on site, the material is to be disposed of to the appropriate class of landfill or treated until suitable for disposal to lower class landfill or reuse on site.
Excess returned down hole cement	Collected to drill sump
Timber Waste (Wooden pallets etc.)	Recycled where practicable, also placed into timber rubbish skip bins and removed from site for disposal at appropriately licensed facility.
Sewage	Treated effluent wastewater is to be dispersed near site with sewage sludge stored in appropriate tanks and removed from site by a licensed waste contractor.
Contaminated Soil	Segregated and removed from site for disposal at appropriately licensed facility.

2.2.5 Power Supply

Rig power supply arrangements are provided in the form of diesel-powered generators. Generators employ noise reduction methods including built-in noise control, noise dampening devices and silencers.

2.2.6 Lighting Arrangements

The rig includes fixed lighting compliant with hazardous area requirements and additional lighting plants if required. Lighting is currently utilised within JPF's boundaries.

2.2.7 Drilling Fluid Details

Chemical Disclosure for all products to be utilised downhole during the drilling of J14 is included in Appendix A. This also includes contingency chemicals. In the case of down hole chemicals, any new down hole chemical shall also be disclosed to DEMIRS prior to use in accordance with the WA *Department of Mines and Petroleum Chemical Disclosure Guideline*.

All subsequent new chemicals or modifications to the chemical disclosure requires the submission and approval of an EP Bridging Document and Chemical Disclosure Reporting Template to DEMIRS.

If a chemical and its use presents moderate to high environmental risks a detailed environmental risk assessment may be required for down hole chemicals.

2.2.8 Chemical Storage, Handling and Use

Chemical storage, handling and use is required throughout the drilling Project. Chemicals may be used for a range of purposes including;

- General cleaners and sanitizers – for hygiene e.g. cleaning site offices and food areas
- Plant operation & maintenance products – diesel, oils, degreasers, and lubricants
- Drilling products e.g. drilling fluid system and cementing system.

All chemicals or hazardous products kept on site are required to be stored correctly and in accordance with the manufacturer's instructions, or as per the relevant Safety Data Sheet (**SDS**). All Chemicals are recorded on the Rigs Hazardous Chemical Register which also includes the chemical storage location, quantity, SDS expiry date and hazard classification.

An inspection of hazardous chemicals is undertaken during routine workplace inspections and audits. Personnel are made aware of hazardous chemicals through the site-specific induction. Specific training on the hazards, risks, appropriate use, PPE, and other controls is provided to personnel who may be exposed to or are required to use and handle hazardous chemicals.

2.2.8.1 Introduction of New Chemicals

Risk assessments are conducted prior to the purchase and introduction of a chemical at the operation. Work activities involving hazardous chemicals are assessed to determine the level of risk to the environment and health and safety of personnel handling and/or exposed to them.

This process includes:

- Ensuring all hazardous chemicals, gases and products brought to site have a current SDS.
- All SDS must be within 5 years of the issue date to remain current,
- Examining SDS, and chemical product data information
- Verifying the product is listed on the Australian Inventory of Chemical Substances (**AICS**) or are otherwise approved for use in Australia.

2.2.8.2 Fuel Supply, Storage and Refuelling

On site fuel supply, storage and refuelling activities are required for continued operation of plant, equipment and vehicles. All fuel storage tanks on site are bunded. Refuelling is by bunded palletised fuel pod moved between fuel tanks using forkliftable bunded tank skid.

Management strategies exist for the prevention and control of spills to the environment including bunding, refuelling procedures, spill kits, spill response procedures.

2.2.9 Ground Water Monitoring

Surveillance Monitoring Bores within the JPF are presented in Table 2-3. Bore #3 is the designated baseline and surveillance monitoring bore for J14. Baseline groundwater monitoring of aquifers has been determined for the JPF for previous works. Currently all bores within the JPF are used as surveillance monitoring bores for the existing wells (Figure 1-2). Samples are collected and sent to an accredited testing laboratory on a regular basis in accordance with the existing approved Environmental Plan for the Jingemia Production Facility. Surveillance monitoring is undertaken six monthly at Bores 1, 2, 3 and 4 (Figure 1-2) for the following parameters:

- oil and grease in water / total recoverable hydrocarbons (TRH),
- barium, iron,
- nitrate-N,
- calcium, magnesium, potassium and sodium,
- chloride, and
- carbonate and bicarbonate.

Results of the monitoring is included in the DEMIRS Annual Report.

Table 2-3: Surveillance Monitoring Bores within the JPF

Bore Location Name	Colloquial name	Purpose	Lat	Long
Bore #1	Turkey nest monitoring bore	• Injection of RO brine • Production of water (to top up turkey nest)	-29.34	114.9908333

		• Groundwater monitoring		
Bore #2	Freshwater bore	• Production of groundwater for potable water • Groundwater monitoring	-29.34027778	114.9919444
Bore #3	Flare monitoring bore	• Groundwater monitoring only	-29.33972222	114.9902778
Bore #4	Site sump monitoring bore	• Groundwater monitoring only	-29.33888889	114.9905556

2.3 Drilling Activities

The J14 drilling campaign will explore viability of natural gas reservoirs within the Kingia Formation which lies 500 metres deeper than the current JPF wells (situated in Late Permian aged Dongara Sandstone Formation).

Each hole section will be drilled utilizing a water-based mud system and conventional overbalanced drilling techniques. The mud system utilized for this well comprises a low-toxicity water-based salt / KCl / PHPA / Polymer systems (depending on hole section). The cuttings produced from the drilling operation will be allowed to move from the solids control system, down the cuttings chute into the mud sump.

As each well section is drilled to the section total depth, a casing string will be run and cemented in place. Both the casing and cement are designed to withstand the environmental conditions they are exposed to during the life of the well. Indicative details of the J14 well at the time of writing this EP are outlined in Table 2-1 and the well schematic in Figure 2-1.

Drilling operations are conducted 24 hours per day.

If the well is unsuccessful during drilling activities a decision will be made to plug and abandon the well.

For the purpose of this EP, side-tracks, re-spud and well intervention works that are undertaken on the J14 well have been considered within the scope of this EP, and evaluated accordingly.

2.3.1 Side-Tracking

The well section below the side track depth in the well is typically plugged with cement in accordance with an accepted Management of Change to the DEMIRS Well Management Plan. To side-track the well, a hole (window) is made in the previous casing string, or the open-hole cement plug is used to kick off the directional drilling assembly. The well is then directionally drilled at the desired angle from the main well bore and continued until the new bottom hole target is reached.

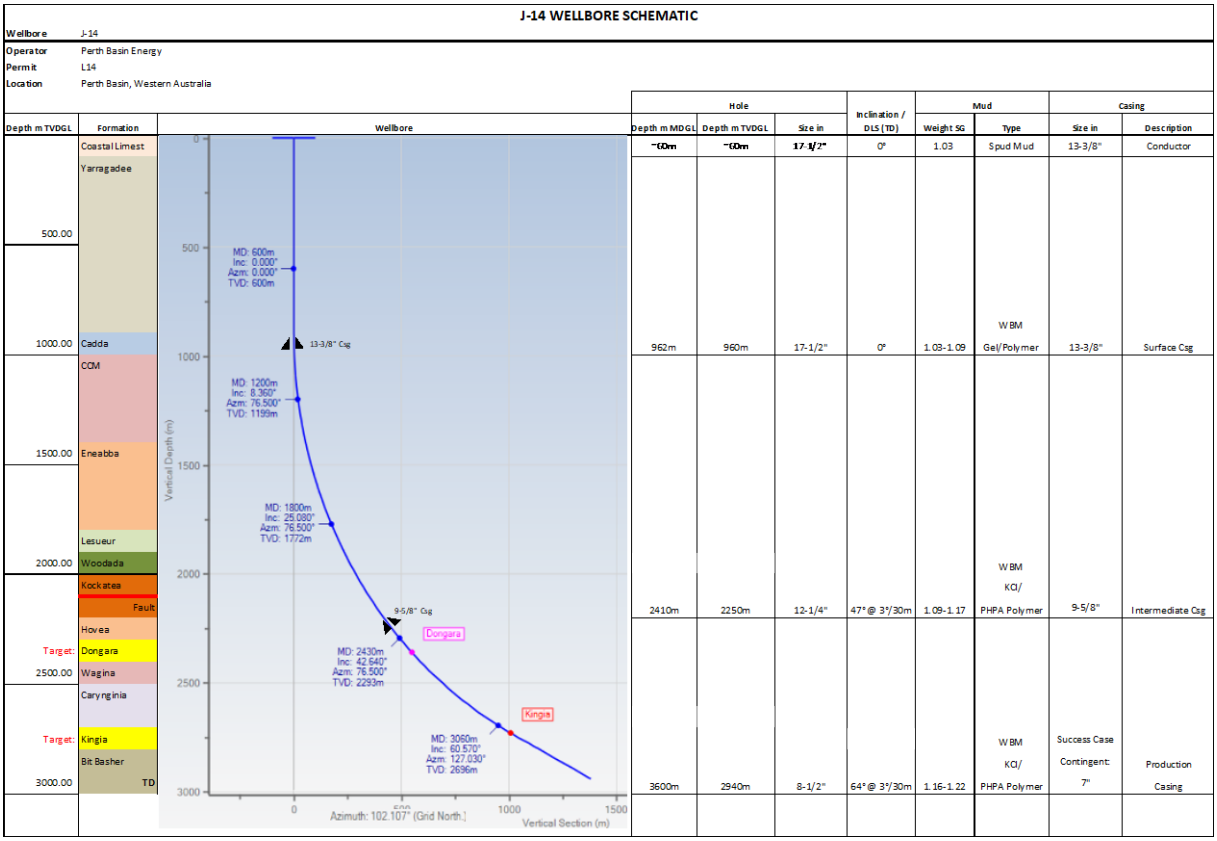


Figure 2-1: J14 Well Schematic

2.3.2 Evaluating the Well and Suspension

Once the well reaches its total depth, it will be evaluated utilising a combination of LWD (logging while drilling) and wireline logging to determine if the well is successful. In the success case, a 7" production casing string will be run and cemented in place in the 8-1/2" hole section and the well suspended for future evaluation activities in accordance with the regulatory approved Well Management Plan (WMP). This will include confirmation of a good cement job, successful casing pressure test to confirm integrity and installation of a suspension package on the wellhead including a Back Pressure Valve.

If the evaluation confirms the well is not successful, the well will be decommissioned. A decision in relation to decommissioning the well following a non-successful evaluation result will be made within 6 months of the results to enable suitable assessment and evaluation analysis.

2.3.3 Well Decommissioning

If the evaluation confirms the well is not successful, the well will be plugged back with cement as per the regulatory approved well decommissioning program. A preliminary well decommissioning plan will be included in the regulatory approved Well Management Plan (WMP) with the final revised well decommissioning plan approved by DEMIRS Resource and Environmental Compliance Division under the Petroleum and Geothermal Energy Resources (Resource Management and Administration) Regulations 2015 based on the actual results of the drilled well prior to commencement of the well decommissioning process.

Depending on the drilling results, hydrocarbon versus water wet zones of potential flow, over pressured versus normally pressured, and in which formations and depths, there are a variety of potential outcomes and resulting abandonment options.

In general, however the underlying principle is restoration of the cap rock (Oil and Gas UK, Well Decommissioning Guidelines, Issue 6 June 2018).

The well decommissioning objectives and activities that will be undertaken are as follows:

- Install a cement plug above the top of any zones in the open hole section containing moveable hydrocarbons or that are water-bearing zones – refer Note below for further details on barrier and plug design.
- Install a cement plug across the deepest set casing shoe providing a barrier to the open hole section below the casing; and
- Install a 30 m cement plug at surface.

Once the well is plugged with cement, the blowout preventer will be nippled down off the well head, leaving the wellhead and cellar in place, and the drilling package demobilized from site. Removal of the wellhead and cellar will occur following departure of the rig to coincide with other civil works activity being undertaken at the site.

Note - Number of Permanent Barriers:

All penetrated zones with flow potential should be isolated from surface by a minimum of one permanent barrier, or two as appropriate.

One permanent barrier from surface may be considered if a zone requiring isolation is water-bearing.

Two permanent barriers from surface are recommended if a zone requiring isolation is hydrocarbon bearing OR water bearing and significantly over-pressured.

The two permanent barriers may be combined into a single large permanent barrier (combination barrier).

A permanent cement barrier should have:

- A cement column of typically a minimum 100 ft (~30m) measured depth (MD) of good cement to constitute a permanent barrier whether inside or outside the casing.
- Typically, 100 ft (30m) of good cement above the zone with flow potential.

When a combination barrier is chosen to replace two barriers, it should have:

- A cement column of typically a minimum 200 ft (~60m) MD of good cement, which is said to constitute such a permanent barrier.
- Typically, 200 ft (~60m) MD of good cement above the zone with flow potential.

Sealing formations:

- To be considered a barrier, the formation should be impermeable and have adequate strength.

The schematic in Figure 2-2 (not to scale) is an example of what an abandonment option could look like for the J14 well, in this case with both target formations being considered hydrocarbon bearing but not commercial and the well will be decommissioned (plug and abandoned) after drilling and evaluation with no production casing being run.

2.3.4 Demobilisation of Drilling Package, Ancillary Services, Camp/s, Personnel and Supplies

Upon completion of decommissioning or casing and suspending the well, the rig and all other ancillary equipment and personnel will be demobilised from site. The site will then be handed over to the Operator and enter a care and maintenance phase until completion and well testing activities are undertaken. If the well is not successful and is decommissioned, then it will be managed under a care and maintenance regime until the site is reinstated. Regulatory Notification must take place for demobilisation.

2.3.5 Completion Activities (where not done with the drilling rig)

2.3.5.1 Mobilisation of Work-Over Rig Package, Ancillary Services, Personnel and Supplies

In the event the well is successful, and a decision is made to complete and test the well, a work-over rig package, ancillary services, site support facilities, personnel and supplies will be mobilised to the well site. A small amount of site accommodation for two people may be required onsite for key personnel for immediate response to emergencies or to oversee critical operations should they arise.

The majority of the workforce (up to 20 personnel for completion activities and 15 personnel for well test operations) will be accommodated off site either at the Main Camp on Pye Rd site, or at Dongara – this will be determined at the time of the operation.

2.3.5.2 Conducting Completion Activities

Completion operations will involve utilising a workover rig to install the completion string in the well, perforate the well and clean-up or unload the wellbore fluid in preparation for the well testing activities.

Minimal volumes of waste fluid are produced during these operations and any fluids produced from this work scope will be transferred to the lined mud sump.

There is also potential for the well to be completed utilising the drilling rig while it is on site if suitable completion equipment has been sourced at the time the well is drilled.

2.3.5.3 Demobilisation of Work-Over Rig Package, Ancillary Services, Personnel and Supplies

Once the completion string has been installed, the work over rig package and associated ancillary services, personnel and supplies required to install the completion string will be demobilized from the well site.

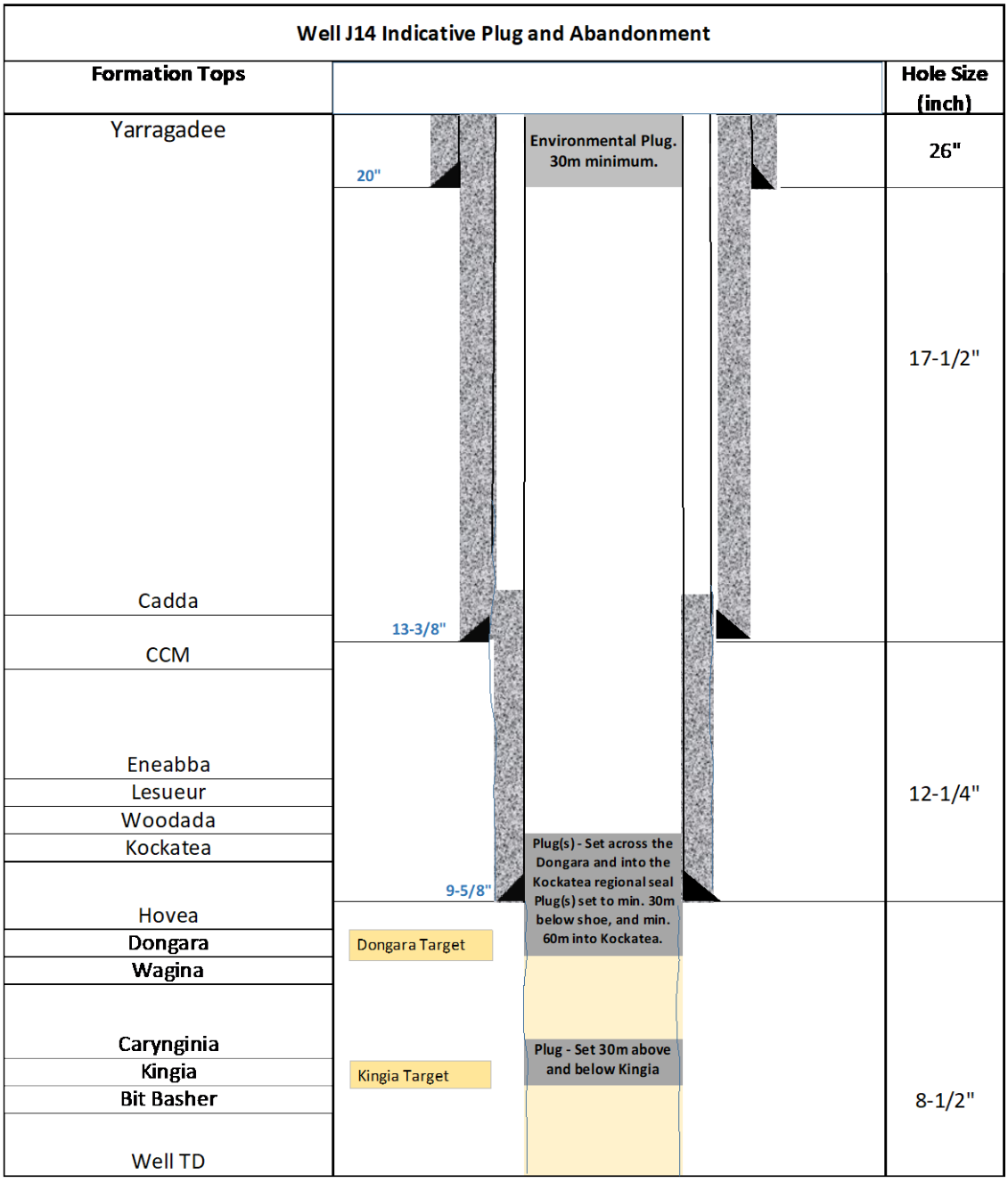


Figure 2-2: J14 Indicative Well Abandonment Schematic

2.4 Well Test Operations

2.4.1 Mobilisation of Well Test Package

In the event a well is evaluated to be a potential hydrocarbon discovery, and a decision is made to conduct a well test, then well test equipment, ancillary services, personnel and supplies will be mobilised to the well site.

2.4.2 Conduct Well Test Operations to Evaluate the Well

The well test equipment proposed for this activity is standard for well test operations and the pressure capacity of the proposed well test equipment package will be rated to handle any pressure potentially encountered throughout the well testing operation. The primary equipment items utilized for the well testing operation include:

- Surface safety valve and associated emergency shut down (ESD) panels;
- Sand Filter (optional);
- Choke manifold;
- Three phase separators;
- Steam heater (optional);
- Surge or gauge tanks for produced water and condensate; and
- Flaring package including flare silencer.

Prior to the well test, the well is cleaned up by allowing the fluid in the completion tubing to flow to the mud pit sump. During the well test operations, the flow is directed through the three-phase separator where the water, condensate or oil (if present) and gas can be separated into their respective phases with the gas flared through a vertical flare stack that will be located on the compacted well pad area in a designated and barricaded area away from traffic and infrastructure. The flare stack is also fitted with a liquids knock-out drum and auto pilot ignition flame as additional mechanisms to prevent liquids falling out of the flare stream as droplets.

Liquids are treated as follows:

- The completion fluid or water in the tubing is swabbed to the mud sump;
- Any volumes of condensate or oil would be transferred to suitable double skinned site storage tanks and subsequently transported off site;
- If significant volumes of formation water / mud filtrate are present within the produced gas, then they would be transferred to the mud sump for evaporation.

On completion of the flow period, digital gauges will remain down hole to monitor the pressure build up over an extended period of time (up to 1 month). Once the pressure monitoring is complete, the gauges will be retrieved using slickline and the well suspended by placing a slickline plug in the tubing and a back-pressure valve in the tubing hanger or alternatively shut in for ongoing surface pressure monitoring.

2.4.3 Demobilisation of Well Test Package, Ancillary Services, Personnel and Supplies

Once the well test has been completed, the well test package and associated ancillary services, personnel and supplies required will be demobilized from the well site.

2.5 Care and Maintenance

For a scenario where the well is cased and suspended for future reservoir evaluation or further well activities, or pending final decommissioning and re-instatement, the site will enter a care and maintenance phase.

The well site will be handed over to PBE for care and maintenance activities and the existing JPF EP will be modified to include the J14 well and managed as per the other wells already under management at the JPF.

The commissioning of J14 will be undertaken in accordance with a modified JPF EP, which incorporates the addition of J14 into the JPF Production activities.

Care and maintenance of the J14 site involves:

- Routine wellhead maintenance and monitoring
- Well cellar and VSP pit checks
- Mud sump fauna ramp checks

Within 3 months of well test a decision will be made on the plans for J14.

During this phase the well site will be monitored and inspected regularly to ensure ongoing compliance with the commitments of the JPF EP.

2.5.1 Well Integrity Requirement for J14 Post Suspension

An annual inspection will be performed on the wellhead while the well is not plugged and abandoned to monitor and ensure well integrity status in accordance with the approved Well Management Plan and industry standards for well integrity management systems.

2.6 Rehabilitation

The J14 and the associated well pad area is centred between JPF infrastructure within the perimeter of the existing JPF. As the area has already been cleared, the site will be handed over to PBE for production / C&M operations in accordance with the existing EP.

The laydown area is an approved designated equipment laydown area under the existing EP for ongoing use during JPF operations. The site will be handed over to PBE for production / C&M operations in accordance with the existing EP.

Infrastructure to be decommissioned and rehabilitated (in a successful or unsuccessful scenario) includes:

- Wellhead (within three months of P&A)
- VSP pit (within six months of the drilling activity in a successful or unsuccessful scenario)
- Mud sump (within two years of the drilling activity in a successful or unsuccessful scenario)

2.6.1 Wellhead

For a scenario where the well is decommissioned, the wellhead is to be removed, the casing strings cut off at ~1.5 m below ground level, the steel cellar liner removed and the cellar backfilled with stockpiled fill from the site. An abandonment plaque bead welded with the name of the well and the date will be erected.

2.6.2 VSP Pit

Once VSP logging is complete, at a suitable time thereafter the VSP pit will be drained to the mud sump, the steel liner removed, and the hole backfilled using spoil remaining from site construction.

2.6.3 Mud Sump

The water within the drilling mud sump will be allowed to evaporate and soil testing undertaken to determine appropriate method of disposal dependent on analysis. Based on average evaporation rates of the region, PBE anticipate the timing of sump remediation will be within 2 years of post drilling activities. All excavations will be backfilled and levelled to a unified platform around the remaining well head. Dependent upon the results, one or more of the following actions would be undertaken regarding the dried material left in the sump:

- excavation of the mud sump in part or whole, removing material for disposal within a licensed landfill facility in accordance with the Landfill Waste Classification and Waste Definitions 1996 (as amended) (DWER 2019)
- excavation of the mud sump for deeper burial of muds on site
- land farming of sump material with remedial agent (i.e. Amino or similar soil enhancing products) across either on site or offsite to assist in biodegradation and reduce component concentrations allowing sump material to remain onsite.

During reinstatement and rehabilitation activities, soil samples will be taken to validate no contamination events have occurred during the activity in accordance with Table 2-5 at:

- base of the mud sump
- refuelling area
- chemical and hydrocarbon storage areas
- vertical flare stack location

Table 2-4: Soil Sampling Parameters

Classification	Parameter
Hydrocarbons	BTEX
	TRH
Soil Characteristics	Soil Moisture
	pH
	Electrical Conductivity (us/c,)
Metals	Aluminium (Al), Arsenic (As), Barium (Ba), Boron (B), Cadmium (Cd), Hexavalent Chromium (CrVI), Cobalt (Co), Copper (Cu), Lead (Pb), Manganese (Mn), Mercury (Hg), Molybdenum (Mo), Nickel (Ni), Selenium (Se), Silver (Ag), Vanadium (V), Zinc (Zn)

2.7 Post Rehabilitation Monitoring

The aim of reinstatement is to return the site to hardstand, continuous with the existing JPF site. As such the closure objectives completion criteria and measurement tools are presented in Table 2 7.

Table 2-5: Reinstatement objectives, completion criteria and measurement tools

Reinstatement Objective	Completion Criteria	Measurement Tool	Contingency
No project related equipment or waste left on site	There should be no permanent markers (other than the well abandonment plaque), steel pegs or litter left on the hard stand area at any time following rehabilitation	JPF monthly inspection record confirms there are no permanent markers or litter left on site	Remove any remaining equipment or waste.

Reinstatement Objective	Completion Criteria	Measurement Tool	Contingency
No soil contamination with the potential to present a risk of harm to human health, the environment or any environmental value	Validation soil sampling is undertaken in accordance with Section 2.9.3 of this EP to confirm there is no contamination at: • Refuelling areas • Chemical and hydrocarbon storage areas • Locations of spills during activity	Validation sample results confirm that all contaminated soil has been removed from site	Continue sampling until all contaminated material has been removed.
To reinstate the land topography to integrate with the surrounding landscape	Natural contours will be re-instated to pre-disturbance hard stand conditions	Post rehabilitation AER contains photos of the hardstand surface	Recontour where required.
	No erosion rills >10m x 0.1m	JPF monthly inspection record confirms	Ameliorate erosion where required. Stabilising agent is applied to further prevent erosion (if required)
To ensure post remediation weed load is no greater than pre-existing or comparable weed load consistent with adjacent land holding	No introduction or spread of declared weeds or Weeds of National Significance (WoNS).	JPF monthly weed inspection records	Include J14 area in targeted weed management program.

3.0 Existing Environment

A summary of the environment within proximity of the proposed activities is included in Table 3-1.

Table 3-1: Existing Environment Summary

Environment	Summary
Landform	The well site is located within the coastal sandhills of the Mid West region of WA within the Lesueur Sandplain subregion of the Geraldton Sandplains Bioregion. The facility area is surrounded by historically disturbed and semi-recolonised native vegetation.
Soil	Unconsolidated sand (quartz grains) and shell fragments with organic matter darkening the surface layers.
Surface Water	No drainage lines, creeks, rivers or wetlands in thew vicinity of JPF. The closest rivers to the JPF are the Irwin River (8 km) and the Arrowsmith River (24 km) (Figure 3-1).
Groundwater	Superficial aquifer present at JPF with TDS in range of 3,000 to 7,000 mg/L. The main regional aquifer underlying the Development Envelope is the Yarragadee. The formation is multi-layered with groundwater occurring within beds of fine to course-grained sandstone confined between thick sequences of shale and siltstone.
Conservation Areas	The JPF is not located within any conservation significant areas ot environmentally sensitive areas.
Vegetation	Clearing Permit CPS 9098 in place for laydown clearing of native vegetation activities. The vegetation immediately surrounding JPF is: • Not identified as having a high potential for GDE. • Not identified as a threatened ecological community • Identified as a priority ecological community • Not identified as containing threatened or priority flora
Weeds	Four weeds of potential concern have been recorded in the area surrounding the JPF.
Dieback	Dieback has not been recorded within the Development Envelope. Environmental conditions such as low rainfall, sandy calcareous soils which provide good water drainage and unsuitable pH reduces the risk of dieback infestation at JPF.
Fauna	There are 37 significant fauna species identified as having the potential to be present within the area surrounding the JPF.
Aboriginal Heritage	There are no registered or lodged aboriginal sites within Production Licence L14 Petroleum.
Socio-economic	The Development Envelope is located in an agricultural dominated area with extensive existing oil and gas field development. It is located within the Shire of Irwin, with the town of Dongara-Port Denison the largest population centre in the vicinity of the JPF. The Beekeepers Nature Reserve is within 500m of the JPF boundary (Figure 3-1).

Figure 3-1: Conservation Significant Areas

4.0 Environmental Risk Assessment Methodology

The risk assessment for this Plan was undertaken in accordance with PBE HAZID Identification and Risk Management Procedure (CE-CD-J-PDR-035.0) using the PBE Risk Matrix. This approach generally aligns with the processes outlined in ISO 31000:2009 Risk Management – Principles and Guidelines (Standards Australia/Standards New Zealand 2009) and Handbook 203:2012 Managing Environment-related Risk (Standards Australia/Standards New Zealand 2012). Hazards and aspects and their associated management and mitigation measures are detailed below in Table 4 1.

Table 4-1: Environmental Risks, Management and Mitigation Measures

Aspect	Hazard	Management and Mitigation Measures
Physical Interaction – Soil and Vegetation	• spread non-indigenous species (weed / pathogens) • disturbance to vegetation • damage heritage sites / artefacts	• Clearing not undertaken more than three months in advance of the mobilisation of equipment for laydown • Environmental reporting • Equipment maintenance to reduce emissions • Heritage monitors on site for topsoil disturbance • HSE Inspection • Hygiene measures on earthmoving equipment prior to entry • Hygiene restrictions on imported material • Induction • No clearing of site as site is already prepared • No unauthorised entry to Beekeepers reserve • NVCP CPS9098/1 in place • Permit to work for excavation • Quarantine declarations & records • Site inductions • Vehicle and machinery inspection & washdown
Groundwater Contamination	• Contamination of ground water	• Chemical Disclosure • Chemical acquisition checklist • Hazardous Chemical Register • Site inductions • HSE Inspection • OSCP • Groundwater monitoring

Aspect	Hazard	Management and Mitigation Measures
Amenity (noise, light emissions) impacts to the environment	• Complaints, Impact to the community • Behavioural disturbance of fauna	• Stakeholder Consultation • Equipment Maintenance
Atmospheric Emissions	• Disturbance to sensitive fauna / relevant stakeholders.	• Complaints Management System • NGERS reporting
Physical Interaction - Fauna	• Fauna injury / death	• Fauna exclusion and egress • Site inspections • Speed limits • Fauna Pre-clearance Inspections
Fire	• Habitat and vegetation loss, fauna mortality and contamination (in the event petroleum facilities are damaged)	• Bushfire tracking via meteorology & government websites • Control of ignition sources • Earthing practices • Emergency response plan and exercises conducted regularly • Emergency shut down devices (ESD's) • Fire breaks • Fire extinguishers, blankets, and hoses • Hazardous Area Control • HSE Inspection • Local emergency services • Mobile firefighting equipment • Secondary Escape route • Site first aid • Smoke detection on site • Storage of flammables • Well control and flaring procedures
Accidental Release - Solid Waste	• Pollution resulting in attraction and / or injury of protected fauna species within the vicinity of the JPF	• Appropriate rubbish bins and waste segregation • Appropriately licenced waste contractor: • Waste Register • JPF induction
Accidental Release – Small release of reservoir fluids,	• Contamination of soil / groundwater.	• Hydrocarbons and hazardous materials are stored within secondary containment

Aspect	Hazard	Management and Mitigation Measures
drilling fluids, hydrocarbon or hazardous materials		• Appropriately licenced waste contractor • JPF induction • Site inspection • Well Management Plan • Oil Spill Contingency Plan (OSCP) • Spill kits • Hose and connection integrity (for transfer and storage of fluid • Bund construction • Chemical disclosure
Accidental Release– LOWC	• Contamination of soil / groundwater • Contamination and toxic effects to vegetation • Bushfire	• Pressure control equipment is in place for drilling activities • Pressure control equipment will be tested prior to well entry • Well Management Plan • Well Site Managers and relevant Drilling Crew are trained in well control • OSCP • Spill kits

5.0 Implementation Strategy

The objective of the implementation strategy is to describe how all aspects of the activity will be directed, reviewed and managed to ensure that all potential impacts and risks are continuously reduced to ALARP. The specific implementation objectives include:

1. Ensure that the agreed environmental performance objectives and standards are met
2. Identify specific systems, practices and procedures to be used to ensure that environmental risks and effects are reduced to ALARP
3. Establish a commitment to the protection of the environment
4. Establish a clear chain of command that sets out the roles and responsibilities of personnel in relation to the implementation, management and review of the EP
5. Ensure that each employee or contractor working on or in connection with the activity has the appropriate skills and training
6. Monitor, audit and review environmental performance and the Implementation Strategy
7. Maintain quantitative records
8. Develop and implement emergency and spill preparedness planning and response capability
9. Report on environmental performance
10. Provide for appropriate consultation with relevant government authorities and other interested persons or organisations

Details of PBE systems, practices and procedures relating to the management of all potential impacts and risks of the activity are detailed in Table 5-1. The objective of these is to continuously reduce the potential impacts and risks of the activity to ALARP.

Table 5-1: OMS Overview

OMS Principle	OMS components
Leadership & Commitment	• Vision • Values • Strategy and Targets • Policies • Standards • Organisation
Risk Management	• Risk Assessment • Risk Controls • Quality Assurance • Plans, Procedures and Registers • Competency & Training
Project Implementation	• Asset Design

	• Inspection and Maintenance • Plans, Procedures and Schedules
Continuous Improvement	• Monitoring • Reporting • Learning • Auditing and Corrective Actions

6.0 Stakeholder Consultation

Minimising and mitigating the potential environmental impacts associated with J14 is assisted by the engagement of key stakeholders to ensure all issues are identified and addressed.

In accordance with Regulation 17 of PGER(E)R, PBE has consulted with the following key stakeholders in relation to its JPF activities:

- government agencies (DEMIRS),
- Yamatji Southern Regional Corporation (YSRC),
- Department of Planning, Lands and Heritage (DPLH),
- Shire of Irwin,
- Access Road Landholder, and
- Neighbouring landholder.

Consultation on the J14 well has occurred historically and will be ongoing (Table 6-1).

Table 6-1: Consultation – Current & Ongoing

Stakeholder	Consultation to Date	Ongoing
Access Road Landowner	Consultation on access into Jingemia and management of agricultural activities.	Land access and future land use.
Neighbouring Landholders	Recent letter sent to advise of revision to JPF EP, upcoming J14 drilling and invitation for feedback on JPF activities.	Updates on operational status changes.
Shire of Irwin	Consultation on JPF mini-camp and drilling activity	Proposed mini-camp EHO application
DPLH	Contact to discuss completion criteria for JPF site.	Future land use.
DFES	JPF fire readiness and fire breaks.	Fire planning and response.
YSRC	Inquiry on survey and monitoring requirements for JPF additional laydown area.	Engagement of Heritage Monitors for JPF additional laydown area.
DEMIRS	Submission and approval of J14 EP. Discussion on proposed use of alternate rig and modification of EP.	Consultation in relation to the assessment of the Environment Plan and ongoing compliance of activities under the Petroleum and Geothermal Energy

Stakeholder	Consultation to Date	Ongoing
		Resources (Environment) Regulations 2012

7.0 References

DMIRS, Department of Mines, Industry Regulation and Safety. 2021. Draft Guideline for the Development of Petroleum and Geothermal Environment Plans in Western Australia

DMP, Department of Mines and Petroleum. 2013. “Chemical Disclosure Guideline.” https://www.dmp.wa.gov.au/Documents/Environment/ENV-PEB-178.pdf.

ISO. 2018. “ISO 31000:2018 Risk Management - Guidelines.”

Standards Australia/Standards New Zealand. 2012. “ Handbook 203:2012 Managing Environment-related Risk.” Sydney, Australia/Wellington, New Zealand.

APPENDIX A – Chemical Disclosure

1. **Drilling Fluid Chemical Disclosure**

A. SYSTEM DETAILS:	
OPERATOR:	PBE Operations Pty Ltd
PROJECT / WELL NAME:	J14 Exploration Well
SYSTEM:	Drilling Fluids, HT Logging Pill & Completion Brine
TOTAL VOLUME OF SYSTEM (m^3):	2550 m^3 (includes 50% contingency volume)

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
Water	N/A	Base Fluid	Bore water sourced onsite	68.75%	N
Barite / API Barite	Newpark	Weighting Agent	**Constituents:** BARIUM SULPHATE QUARTZ (CRYSTALLINE SILICA) Toxicity: Low toxicity. Under normal conditions of use, adverse health effects are not anticipated. QUARTZ (SILICA CRYSTALLINE) (14808-60-7) LCLo (inhalation) 300 ug/m^3/10 years (human) TCLo (inhalation) 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis) Aquatic toxicity: Fish Toxicity LC50 (Rainbow trout) > 7500 ppm/96hrs. LC50 (Fresh Water Trout) > 21,000 ppm/96hrs. LC50 (Salt Water StickleBack) > 56,000 ppm/96hrs. Biodegradation/bioaccumulation: Barium sulphate (major ingredient of barite (60-100%)) is insoluble in water and not biodegradable.	0.19%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Not expected to bioaccumulate. This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. **OCNS Rated E - 24310, Exp 09/08/2021**		
NewGel / Bentonite / Maxigel / API Bentonite	Newpark	Viscosifier	**Constituents:** BENTONITE QUARTZ (CRYSTALLINE SILICA) SODA ASH Toxicity: The main component/s of this product are not anticipated to cause any adverse effects to plants or animals. QUARTZ (SILICA CRYSTALLINE) (14808-60-7) LCLo (inhalation) 300 ug/m^3/10 years (human) TCLo (inhalation) 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis) BENTONITE (1302-78-9) LD50 (intravenous) 35 mg/kg (rat) LD50 (oral): >2000mg/kg (rat) LDLo (intravenous) 10 mg/kg (dog) Inhalation LC 50: >5.27 mg/L, 4hr (rat) Ecotoxicity Data: Bentonite (1302-78-9) EC50 Daphnia > 100 mg/l, 48 hours EC50 Freshwater algae > 100 mg/l, 72 hours LC50 Freshwater fish 16000 mg/l, 96 hours LC 50 Marine water fish 2800 - 3200 mg/l, 24 hours EC50 Coon stripe shrimp (*Pandalus danae*) 24.8 mg/l, 96 hours EC 50 Dungeness or edible crab (Cancer magister) 81.6 mg/l, 96 hours LC50 Rainbow trout, donaldson trout (*Oncorhynchus mykiss*) 19000 mg/l, 96 hours Persistence and degradability: Not relevant for inorganic substances Mobility: Low water solubility, expected to sink and migrate into the sediment.	2.00%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Expected to partition to sediment and wastewater solids. Bioaccumulation: Will not bio-accumulate. Other adverse effects: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. **OCNS Rated E - 26210 Exp 01/02/2021**		
Potassium Chloride	Newpark	Shale swelling inhibition (smectite & illite clays)	**Constituents:** POTASSIUM CHLORIDE Toxicity: Acute toxicity: LD50 (Ingestion): 1500 mg/kg (mouse) LD50 (Intraperitoneal): 620 mg/kg (mouse) LD50 (Intravenous): 117 mg/kg (mouse) LDLo(Ingestion): 20 mg/kg (man) LDLo (Intraperitoneal):900 mg/kg (guinea pig) LDLo (Intravenous): 77 mg/kg (guinea pig) LDLo (Subcutaneous): 2120 mg/kg (frog) TDLo (Ingestion): 60 mg/kg/days (woman) Ecotoxicity: In short-term acute toxicity tests with fish, daphnia and algae the following results were found (lowest test result values): *Ictalurus punctulus* 48h-LC50 = 720 mg/l; *Daphnia magna*: 48h-LC50 = 177 mg/l; *Nitzschia linearis*: 120 h-EC50 = 1337 mg/l. A chronic reproductive test with the invertebrate *Daphnia magna* gave a LOEC of 101 mg/l. All the studies compiled on the acute and chronic aquatic toxicity were > 100 mg/L. Thus, it is concluded that KCl is not hazardous to freshwater organisms. Taking into considerations the background concentrations of KCl in seawater (380 mg/l K+ and 19,000 mg/l Cl-), it is concluded that there is no reason for further investigations of KCl on marine species. The low concern for the environment is supported by the absence of a bioaccumulation potential for the substance. Biodegradation/Bioaccumulation:	3.66%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Biodegradability does not pertain to inorganic substances. Does not bioaccumulate. Mobile in Soil: No impact if small amount is released to the soil. **OCNS Rated E - 24330, Exp 11/03/2021**		
Calcium Carbonate Various Grades – TrueCarb's, Limestone t / Circal's / Unical C300C, Omyacarb's	Newpark	Bridging & Weighting Agent	**CONSTITUENT 1 (>96%)** Toxicology Data: Oral Toxicity (LD50) – > 5000 mg/kg (rat) **CONSTITUENT 2 (<1%)** Toxicology Data: LCLo (inhalation) = 300 ug/m^3/10 years (human) TCLo (inhalation) = 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis) Ecotoxicity Data: Calcium carbonate occurs naturally in a wide variety of substances including limestone, marble and egg shells. It is not anticipated to cause adverse environmental effects. Biodegradation/Bioaccumulation: This product does not bioaccumulate.	2.93%	Y
Salt (Sodium Chloride all grades)	Newpark	Weighting Agent	**Constituents:** SODIUM CHLORIDE INORGANIC SALT(S) WATER Toxicity: Acute toxicity: LC50 (Inhalation): > 42000 mg/m3/1 hour (rat) LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Skin): > 10000 mg/kg (rabbit) Ecotoxicity:	19.80%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			LC50 (water flea) is 2122 mg/L/48 hours; LC50 (fathead minnow) is 6.57 g/L/96 hours. This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Does not bioaccumulate.		
NewZan D/Xanthan gum	Newpark	Viscosifier	**Constituents:** XANTHAM GUM WATER Toxicity: Acute toxicity: LD50 (oral) > 1000 mg/kg (mouse) LD50 (oral) > 45,000 mg/kg (rat) LD50 (oral) > 20,000 mg/kg (dog) LD50 (intraperitoneal): > 50 mg/kg (mouse) LD50 (intravenous): 100-250 mg/kg (mouse) Biodegradation/Bioaccumulation: This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Not expected to bioaccumulate. **OCNS Rated E - 26280, Exp 22/02/2021**	0.43%	Y
NewPac LV / NewPac PLV / Drispac SL	Newpark	Fluid Loss	**Constituents:** SODIUM CARBOXYMETHYL CELLULOSE SODIUM CHLORIDE WATER SODIUM GLYCOLATE Toxicity: Acute toxicity data available for ingredients:	0.52%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			SODIUM CARBOXYMETHYL CELLULOSE (9004-32-4) LD50 (Ingestion): 16000 mg/kg (guinea pig) LD50 (Skin): > 2000 mg/kg (rabbit) TDLo (Ingestion): 140 mg/kg (rat) SODIUM CHLORIDE (7647-14-5) LC50 (Inhalation): > 42000 mg/m3/1 hour (rat) LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Intraperitoneal): 2602 mg/kg (mouse) LD50 (Intravenous): 645 mg/kg (mouse) LD50 (Skin): > 10000 mg/kg (rabbit) LD50 (Subcutaneous): 3000 mg/kg (mouse) LDLo (Ingestion): 8000 mg/kg (rabbit) LDLo (Intravenous): 300 mg/kg (guinea pig) LDLo (Subcutaneous): 2160 mg/kg (guinea pig) TDLo (Ingestion): 12357 mg/kg (human) SODIUM GLYCOLATE (2836-32-0) LD50 (Ingestion): 6700 mg/kg (mouse) LDLo (Ingestion): 500 mg/kg (cat) <u>Ecotoxicity</u>: LC50 (Fresh Water Trout) > 21,000 ppm/96hrs. LC50 (Salt Water StickleBack) > 56,000 ppm/96hrs. <u>Biodegradation/Bioaccumulation:</u> This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Not expected to bioaccumulate. **NewPac LV - OCNS Rated E - 28129, Exp 18/05/2021**		
DynaFiber AP Fine & DynaFiber AP Med / NDFT 376 & NDFT 377	Newpark	Prevent lost circulation	**<u>Constituents:</u>** ORGANIC FIBRE(S) Not classified as hazardous according to Safe Work Australia criteria. <u>Toxicity</u>:	0.05%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated. Oral Toxicity (LD50) > 5000 mg/kg (rat), Dermal Toxicity (LD50) > 2000 mg/kg (rabbit) <u>Biodegradation/Bioaccumulation:</u> No information provided.		
Ancor 1	Newpark	Corrosion Inhibitor	**CONSTITUENT 1 (68-72%)** <u>Toxicology Data:</u> Oral Toxicity (LD50) 6400 mg/kg (rat) Dermal Toxicity (LD50) > 2000 mg/kg (rabbit) LD50 (Ingestion): 2200 mg/kg (rabbit) LD50 (Intraperitoneal): 1450 mg/kg (mouse) LD50 (Skin): > 20 mL/kg (rabbit) TDLo (Ingestion): 16 g/kg/64 weeks (mouse - cancer) <u>Ecotoxicity Data:</u> LC50 (shrimp): > 100 ppm. <u>Biodegradation/bioaccumulation:</u> Not expected to bioaccumulate. **CONSTITUENT 2 (28-32%)** Non-hazardous ingredient.	0.04%	Y
AvaPolymer 5050	Newpark	Encapsulating Agent - provides shale inhibition	**<u>Constituents:</u>** Not applicable – Non-hazardous ingredients <u>Hazard Identification:</u> Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).	0.15%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Constituent 1 – (60%) ATEmix (oral) 27,000.00 mg/kg ATEmix (dermal) 2,002.00 mg/kg Constituent 2 - (40%) Oral Toxicity (LD50) - 16000 mg/kg (guinea pig) Dermal Toxicity (LD50) - > 2000 mg/kg (rabbit) TDLo (oral) 140 mg/kg (rat) <u>Ecotoxicity</u>: The environmental impact of this product has not been fully investigated. 100% of the mixture consists of component(s) of unknown hazards on the aquatic environment. This product has an CEFAS OCNS Gold rating. Registration number 27397 <u>Biodegradation/Bioaccumulation:</u> No information available.		
Caustic Soda	Newpark	pH control-prevents bacteria & corrosion.	**<u>Constituents:</u>** SODIUM HYDROXIDE <u>Toxicity:</u> Toxicity Data available for the ingredients: SODIUM HYDROXIDE (1310-73-2): LD50 (Intraperitoneal): 40 mg/kg (mouse) LDLo (Ingestion): 1.57 mg/kg (human)	0.10%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			SILICA, AMORPHOUS (7631-86-9): LD50 (ingestion): 3160 mg/kg (rat) <u>Biodegradation/Bioaccumulation:</u> Biodegradability does not pertain to inorganic substances. Does not bioaccumulate. WATER: If released to waterways, alkaline products may change the pH of the waterway. Fish will die if the pH reaches 10-11 (goldfish 10.9, bluegill 10.5). SOIL: May leach to groundwater with toxic effects on aquatic life as above. ATMOSPHERE: Not expected to reside in the atmosphere. Drops or particles released to atmosphere should be removed by gravity and/or be rained out. **OCNS category and registration number E - 24316**		
Sodium Sulphite	Newpark	Oxygen Scavenger	**<u>Constituents:</u>** SODIUM SULPHITE SODIUM SULPHATE SODIUM CARBONATE WATER <u>Toxicity</u>: Acute toxicity: LD50 (Ingestion): 820 mg/kg (mouse) LD50 (Intraperitoneal): 950 mg/kg (mouse) LD50 (Intravenous): 175 mg/kg (mouse) LDLo (Ingestion): 2825 mg/kg (rabbit) LDLo (Intravenous): 400 mg/kg (cat) LDLo (Subcutaneous): 600 mg/kg (rabbit) SODIUM CARBONATE (497-19-8) LC50 (inhalation) 800 mg/m^3/2 hours (guinea pig) LD50 (ingestion) 4090 mg/kg (rat) LD50 (intraperitoneal) 117 mg/kg (mouse) LD50 (subcutaneous) 2210 mg/kg (mouse) SODIUM SULPHATE (7757-82-6)	0.16%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			LD50 (ingestion) 5989 mg/kg (mouse) LD50 (intravenous) 1220 mg/kg (rabbit) LDLo (intravenous) 1220 mg/kg (mouse) TDLo (ingestion) 14 g/kg (mouse - 8-12 days pregnant) TDLo (subcutaneous) 806 mg/kg/26 weeks intermittently (mouse) Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Does not bioaccumulate. **OCNS category and registration number E - 26232**		
Soda Ash	Newpark	pH / Hardness control	**Constituents:** SODIUM CARBONATE Toxicity: LD50 (Ingestion): 4090 mg/kg (rat) LC50 (Inhalation): 800 mg/m3/2 hours (guinea pig) LD50 (Intraperitoneal): 117 mg/kg (mouse) LD50 (Subcutaneous): 2210 mg/kg (mouse) Ecotoxicity: Fishes, *Lepomis macrochirus*, LC50, 96 h, 300 mg/l Crustaceans, *Ceriodaphnia dubia*, EC50, 48 h, 200 - 227 mg/l Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Does not bioaccumulate. WATER: If released to waterways, alkaline products may change the pH of the waterway. Fish will die if the pH reaches 10-11 (goldfish 10.9, bluegill 10.5). SOIL: May leach to groundwater with toxic effects on aquatic life as above. ATMOSPHERE: Not expected to reside in the atmosphere. Drops or particles released to atmosphere should be removed by gravity and/or be rained out. **OCNS category and registration number E - 26180**	0.11%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
Sodium Bicarbonate	Newpark	pH Buffer, Contamination Treatment	**Constituents:** SODIUM BICARBONATE Toxicity: Acute toxicity: LD50 (Ingestion): 3360 mg/kg (mouse) LC50 (inhalation): 4.74 mg/L (rat) Ecotoxicity: Fishes, *Lepomis macrochirus*, LC50, 96 h, 300 mg/l Crustaceans, *Ceriodaphnia dubia*, EC50, 48 h, 200 - 227 mg/l Ecotoxicity Data: LC50 (*Oncorhynchus mykiss*), 96 h, 7.700 mg/l LC50 (*Lepomis macrochirus*), 96 h, 7.100 mg/l EC50 (Crustaceans, Daphnia magna) 48 h, 4.100 mg/l LOEC (Crustaceans, Daphnia magna) 48 h, 3.100 mg/l Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Not expected to bioaccumulate. This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. **OCNS category and registration number E - 26175**	0.15%	Y
Idcide-20	Newpark	Biocide/Prevents bacterial contamination of the mud	**Constituents:** TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE(2:1) WATER Toxicity: Toxicity data available for ingredient: TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE (55566-30-8) LD50 (ingestion) 248 mg/kg (rat) TDLo (ingestion) 650 mg/kg/13 weeks - intermittent (rat)	0.09%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Ecotoxicity: 75% TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE (55566-30-8): LC50 (Rainbow Trout) = 119 mg/L/96 hr LC50(Bluegill Sunfish) = 93 mg/L/ 96 hr EC50 (Daphnia Magna) = 19 mg/L/48 hr LC50 (Brown Shrimp) = 340 mg/L/96 hr LC50 (Mysid Shrimp) = 9.5 mg/L/96 hr LC50 (Sheepshead Minnow) = 94 mg/L/96 hr LC50 (Jevenile Plaice) = 86 mg/L/96 hr Waste Water management EC50 (Activated Sludge) = 24 mg/L/3 hr Persistence and degradability: This product is readily biodegradable. http://www.inchem.org/documents/ehc/ehc/ehc218.htm		
Citric Acid	Newpark	pH Buffer	**Constituents:** CITRIC ACID WATER Toxicity: Acute toxicity: LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Intraperitoneal): 290 mg/kg (rat) LD50 (Intravenous): 42 mg/kg (mouse) LDLo (Ingestion): 7000 mg/kg (rabbit) Ecotoxicity: LC50 (*Leuciscus idus melanotus*): 440 mg/L - 48 h LC 50 (*Daphnia magna*) (Water flea) - 1.535 mg/L - 24 h Biodegradation/Bioaccumulation: Readily Biodegradability. Does not bioaccumulate.	0.03%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			If citric acid is released to water, it is expected to biodegrade rapidly. May be toxic to fish at moderately high levels (120 ppm is fatal to daphnia; 894 ppm with pH 4 is fatal to goldfish) due to acidic nature. Fairly high biological oxygen demand (BOD) which may cause oxygen depletion in large spills. Citric acid occurs naturally in many plants. **OCNS category and registration number E - 24317**		
Magnesium Oxide	Newpark	pH Indicator	**Constituents:** MAGNESIUM OXIDE CALCIUM OXIDE SILICON DIOXIDE (SILICA, AMORPHOUS) Not classified as hazardous according to Safe Work Australia criteria. Toxicity: Acute toxicity: This product is expected to be of low toxicity. Ecotoxicity: No information provided. Bioaccumulation/Biodegradation: No information provided. **OCNS category and registration number E - 28127**	0.05%	Y
TEA	Newpark	Polymer stabiliser which effectively reduces the degradation of polymers at high temperatures	**Constituents:** TRIETHANOLAMINE DIETHANOLAMINE Toxicity: Acute toxicity: CONSTITUENT 1 (>60%) Oral Toxicity (LD50) 2200 mg/kg (rabbit), Dermal Toxicity (LD50) > 20 mL/kg (rabbit) CONSTITUENT 2 (10 – 30%) Oral Toxicity (LD50) 620 uL/kg (rat), Dermal Toxicity (LD50) > 20 mL/kg (rabbit)	0.12%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			CONSTITUENT 3 (<10%) Component is naturally occurring and not intrinsically hazardous. Biodegradation/Bioaccumulation: The substance is expected to be readily biodegradable according to the AS 4351 Part 2 test method. In soil and water, triethanolamine will biodegrade fairly rapidly following acclamation (half-life in the order of days to weeks). In soil, residual triethanolamine may leach to groundwater. LC50 (shrimp): > 100 ppm.		
Driscal D	Newpark	High temperature polymer	**Constituents:** Not applicable – Non-hazardous ingredients. Not a dangerous substance or mixture according to the Globally Harmonized System (GHS). Toxicity: LCLo (Inhalation): 300 ug/m3/10 years (human), LDLo (Intratracheal): 200 mg/kg (rat) LDLo (Intravenous): 20 mg/kg (dog), TCLo (Inhalation): 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis) The product contains no substance classified as hazardous to health in concentrations which should be taken into account. Bioaccumulation: Accumulation in aquatic organisms is unlikely. Biodegradability: Taking into consideration the properties of several ingredients, the product is estimated not to be readily biodegradable according to OECD classification.	0.03%	Y
CleanTrol	Newpark	Fluid Loss control	Toxicology Data: Low toxicity - low irritant. Under normal conditions of use, adverse health effects are not anticipated	0.49%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Ecotoxicity Data: This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Biodegradation/bioaccumulation: Not expected to bioaccumulate. OCNS category and registration number E - 28966		
Gagetrol	Newpark	HT Fluid Loss	**Constituents:** CARBOXYMETHYL STARCH Not classified as hazardous according to Australian WHS Regulations. Toxicity: Low toxicity - low irritant. Under normal conditions of use, adverse health effects are not anticipated. Ecotoxicity: This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Biodegradation/Bioaccumulation: Not expected to bioaccumulate. **OCNS category and registration number Gold - 27759**	0.03%	Y
JK-161 LV / JK-261 / JK-261HP (NewPHPA DLMW)	Newpark	Encapsulating Agent - provides shale inhibition	**Constituents:** ACRYLAMIDE, SODIUM ACRYLATE COPOLYMER WATER Toxicity: This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. LD50 rat (oral): > 2,000 mg/kg (OECD Guideline	0.07%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			401). Ecotoxicity: (10000 ppm test concentration) (EPA-821-R-02-012) Mysidopsis bahia = 48hr LC50 = 16.2 mg/L. Menidia beryllina = 48hr LC50 = 34.2 mg/L. Scophthalmus Maximus = 96hr LC50 > 1000 mg/L. Skeletonemia costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L] Acartia tonsa = 48 hr EC50 = 393 mg/L [NOEC = 112 mg/L] Corophium Volutator = 10 Day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg] Biodegradation/Bioaccumulation: Not readily biodegradable (by OECD criteria). Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.		
Defoam-AP400	Newpark	Defoamer suitable for High Temperatures	**Constituents:** POLYETHYLENE GLYCOL OCTAN-2-OL Not classified as hazardous according to Safe Work Australia criteria. Toxicity: Low toxicity - low irritant. This product has the potential to irritate mucous membranes. Use safe work practices to avoid eye or skin contact and inhalation. Due to the low vapour pressure of this product, an inhalation hazard is not anticipated with normal use. Chronic exposure to some glycols may result in liver and kidney damage. POLYETHYLENE GLYCOL (25322-68-3) LD50 (ingestion) 33750 mg/kg (rat) Ecotoxicity: No information provided. Biodegradation/Bioaccumulation: No information provided. ATMOSPHERE: Vapour phase glycols are expected to degrade fairly rapidly by reaction with hydroxyl radicals (eg half-life 32 hours for propylene glycol). Removal	0.05%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			from air by rainfall is possible. WATER: Should degrade relatively rapidly via biodegradation. SOIL: If released to soil, relatively rapid biodegradation should also occur. Leaching to groundwater may occur.		
TOTAL				**100%**	
Ancor 1	Newpark	Corrosion Inhibitor	**CONSTITUENT 1 (68-72%)** Toxicology Data: Oral Toxicity (LD50) 6400 mg/kg (rat) Dermal Toxicity (LD50) > 2000 mg/kg (rabbit) LD50 (Ingestion): 2200 mg/kg (rabbit) LD50 (Intraperitoneal): 1450 mg/kg (mouse) LD50 (Skin): > 20 mL/kg (rabbit) TDLo (Ingestion): 16 g/kg/64 weeks (mouse - cancer) Ecotoxicity Data: LC50 (shrimp): > 100 ppm. Biodegradation/bioaccumulation: Not expected to bioaccumulate. **CONSTITUENT 2 (28-32%)** Non-hazardous ingredient.	0.04%	Y
AVADEFOAM NS	Newpark	Defoamer suitable for WBM	**Constituents:** Not applicable – Non-hazardous ingredients. Not a dangerous substance or mixture according to the Globally Harmonized System (GHS). Toxicity: CONSTITUENT 1 (95%) - Acute toxicity - Acute oral toxicity (LD50): 9380 mg/kg [Rat]. Ecotoxicity:	0.03%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Ecotoxicity in water (LC50): 100 mg/l 96 hours [Fish]. Possibly hazardous short-term degradation products are not likely. However, long term degradation products may arise. The product itself and its products of degradation are not toxic. Toxicity: CONSTITUENT 2 (5%) - Acute toxicity - Dermal LD50 Albino rabbit - > 2000 mg/kg, 14 days At this dose no death occurred. LD50 Oral Albino Sprague-Dawley rat > 10000 mg/kg, 14 days At this dose no death occurred. Ecotoxicity: Product Information: Product does not present an acute toxicity hazard based on known or supplied information. The following values are calculated based on chapter 3.1 of the GHS document ATEmix (oral) 10,010.00 mg/kg. The product is not classified as environmentally hazardous. Components Species Test Results Tall Oil Fatty Acids EC50 Bacteria (*Pseudomonas putida*) > 10000 mg/l, 16 hr Aquatic Algae EL50 > 1000 mg/l, 72 hr Growth rate; OECD 201 Green algae (*Selenastrum capricornutum*) Crustacea EL50 Water flea (*Daphnia magna*) > 1000 mg/l, 48 hr OECD 202 Fish LL50 Zebra danio (*Danio rerio*) > 10000 mg/l, 96 hr 95 % of the mixture consists of component(s) of unknown hazards to the aquatic environment Biodegradation/Bioaccumulation: - Percent degradation (Aerobic biodegradation) Tall Oil Fatty Acids 88 - 100 % CO_2 Evolution Test Species: Activated sewage sludge Test Duration: 28 d **OCNS category and registration number Gold - 27915**		

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
New Perm NF / AvaPerm NF	Newpark	Prevent swelling clays by blocking the site for water hydration.	An equivalent product to AVAPERM NF has been registered on the CEFAS Offshore Chemical Notification Scheme with a 'Gold' rating & Registration # 24780 **Constituents (mixture):** HEXANEDINITRILE, HYDROGENATED, HIGH-BOILING FRACTION – (30 to 50%) HYDROCHLORIC ACID (<15%) NON-HAZARDOUS INGREDIENTS – (Remainder) <u>Toxicity:</u> Skin corrosion/irritation: Not corrosive (B.40 Bis - Reg. 440/2008/EC). Skin contact: Harmful and irritant. Eye contact: Irritant. Inhalation: Irritant. Ingestion: Harmful. Acute oral toxicity on rats (LD50): > 500 < 1000 mg/kg.* (based on components) Following information is confidential: <u>Ecotoxicity:</u> EC 50 (Skeletonema costatum) 54.4 mg/l LC50 (Acartia tonsa) 52.4 mg/l LC50 (Scophthalmus maximus juvenile) >51.0 mg/l <u>Biodegradation/Bioaccumulation:</u> Biodegradation Seawater test OECD 306 75 % Bioaccumulation OECD 117 LogPow ≤ 1.36	0.80%	Y
Barite / API Barite	Newpark	Weighting Agent	See Above	6.49%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
TrueScav HD	Newpark	Oxygen Scavenger Non-sulphur based,	**Constituents:** SODIUM ERYTHORBATE Toxicity: Constituent 1 – (>99%) The following values are calculated based on chapter 3.1 of the GHS document ATEmix (oral) 5,005.00 mg/kg Oral LD50 > 5 g/kg (Rat) Ecotoxicity: The environmental impact of this product has not been fully investigated. Unknown aquatic toxicity. 100 % of the mixture consists of component(s) of unknown hazards to the aquatic environment. Biodegradation/Bioaccumulation: Persistence/Degradability: Possibly hazardous short-term degradation products are not likely; However, long term degradation products may arise.	0.02%	Y
Thinpol	Newpark	Liquid dispersant	**CONSTITUENT 1 (30-60%)** Toxicology Data: This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated Oral Toxicity LD50 - 2500 mg/kg (rat) LD50 (intraperitoneal) 39 mg/kg (mouse) LD50 (intravenous) 70 mg/kg (mouse) **CONSTITUENT 2 (<100%)** Toxicology Data: Non-hazardous ingredient. Ecotoxicity Data: (10000 ppm test concentration) (EPA-821-R-02-012) Mysidopsis Bahia = 48HR LC50 = 16.2mg/L. Menidia Beryllina = 48hr LC50 = 34.2 mg/L.	0.10%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Scophthalmus Maximus = 96hr LC50 > 1000 mg/L. Skeletonemia Costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L] Acartia Tonsa = 48hr EC50 = 393 mg/L [NOEC = 112 mg/L] Corophium Volutator = 10 day LC50 = 9338 mg/Kg [NOEC = 1000mg/Kg] <u>Biodegradation/bioaccumulation:</u> No information available.		
NDFT 376 & 377 (DynaFiber AP Fine & Dynafiber AP Med / Fine)	Newpark	Prevent lost circulation	<u>Toxicology Data:</u> Oral LD50 - > 5000 mg/kg (rat) Dermal LD50 - > 2000 mg/kg (rabbit) Inhalation LC50 - > 5800 mg/m^3/4 hours (rat) <u>Ecotoxicity Data:</u> No information available. <u>Biodegradation/bioaccumulation:</u> No information available.	0.11%	Y
Calcium Chloride (94%) Powder	Newpark	Weighting Agent	**<u>Constituents:</u>** CALCIUM CHLORIDE ANHYDROUS SODIUM CHLORIDE WATER <u>Toxicity:</u> Acute toxicity: Based on available data, the classification criteria are not met. Toxicity Data available for the ingredients: CALCIUM CHLORIDE ANHYDROUS (10043-52-4) LD50 (Ingestion): 1000 mg/kg (rat) LD50 (Intraperitoneal): 210 mg/kg (mouse) LD50 (Intravenous): 42 mg/kg (mouse) LD50 (Subcutaneous): 823 mg/kg (mouse) LDLo (Ingestion): 1384 mg/kg (rabbit)	0.07%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			LDLo (Intravenous): 150 mg/kg (guinea pig) LDLo (Subcutaneous): 249 mg/kg (cat) TDLo (Intravenous): 20 mg/kg/1 hour (woman) SODIUM CHLORIDE (7647-14-5) LC50 (Inhalation): > 42000 mg/m3/1 hour (rat) LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Intraperitoneal): 2602 mg/kg (mouse) LD50 (Intravenous): 645 mg/kg (mouse) LD50 (Skin): > 10000 mg/kg (rabbit) LD50 (Subcutaneous): 3000 mg/kg (mouse) LDLo (Ingestion): 8000 mg/kg (rabbit) LDLo (Intravenous): 300 mg/kg (guinea pig) LDLo (Subcutaneous): 2160 mg/kg (guinea pig) TDLo (Ingestion): 12357 mg/kg (human) Ecotoxicity: No information provided. Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Does not bioaccumulate.		
MEG (AvaGlycol)	Newpark	Agent to free differentially stuck pipe	**Constituents:** ETHYLENE GLYCOL Toxicity: Toxicity data available for ingredient: ETHYLENE GLYCOL (107-21-1) LC50 (inhalation) 10 876 mg/kg (rat) LD50 (ingestion) 1650 mg/kg (cat) LD50 (skin) 9530 ug/kg (rabbit) LDLo (ingestion) 398 mg/kg (human) TCLo (inhalation) 10,000 mg/m^3 (human - cough) TDLo (ingestion) 5500 mg/kg (child - anaesthesia) Ethylene glycol will mainly exist in the vapour phase in the ambient atmosphere	0.33%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			where it will be degraded by reaction with hydroxyl radicals. Expected to be very highly mobile in soil. Not anticipated to volatilise from moist soil or water surfaces. Ecotoxicity: LC50 (Aquatic species): >100mg/L/96hrs. Non-hazardous to aquatic organisms. Biodegradation/Bioaccumulation: Biodegradation in both soil and water is expected to be a major fate process for this compound. Not expected to bioconcentrate in aquatic organisms. Safe Work Australia Exposure Standards: http://hsis.ascc.gov.au/DocumentationES.aspx?ID=722 http://hsis.ascc.gov.au/DocumentationES.aspx?ID=271 CICADS Available: http://inchemsearch.ccohs.ca/inchem/jsp/search/search.jsp?inchemcasreg=1&Coll=inchemall&serverSpec=23vailab.ccohs.ca%3A9900&QueryText1=107-21-1&QueryText2=&Search.x=52&Search.y=10		
Strata-Vanguard	Newpark	Bridging Agent	**Constituents:** CELLULOSE DIATOMACEOUS EARTH, FLUX CALCINED FULLERS EARTH LIMESTONE (CALCIUM CARBONATE) CRISTOBALITE QUARTZ (CRYSTALLINE SILICA) MAGNESIUM OXIDE 1,3 BUTADIENE/STYRENE COPOLYMERS 2-PROPENENITRILE-1,3-BUTADIENE RUBBER NATURAL RUBBER POLYISOPRENE POLYETHYLENE	0.30%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Toxicity: Toxicity data available for the ingredients: CRISTOBALITE (14464-46-1) TCLo (inhalation) 16 mppcf/8hours/17.9 years (human-fibrosis) QUARTZ (SILICA CRYSTALLINE) (14808-60-7) LCLo (inhalation) 300 ug/m^3/10 years (human) TCLo (inhalation) 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis) CELLULOSE (9004-34-6) LC50 (inhalation) > 5800 mg/m^3/4 hours (rat) LD50 (ingestion) > 5000 mg/kg (rat) LD50 (intraperitoneal) > 31600 mg/kg (rat) LD50 (skin) > 2000 mg/kg (rabbit) POLYETHYLENE (9002-88-4) LDLo (ingestion) 3000 mg/kg (rat) MAGNESIUM OXIDE (1309-48-4) TCLo (inhalation) 400 mg/kg (human) Ecotoxicity: This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities Biodegradation/Bioaccumulation: Not expected to bioaccumulate. This product has low mobility in soil.		
Frac Attack	Newpark	Prevent lost circulation	**Constituents:** CELLULOSE DIATOMACEOUS EARTH FULLERS EARTH CALCIUM OXIDE CALCIUM HYDROXIDE CRISTOBALITE QUARTZ (CRYSTALLINE SILICA)	0.05%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			MAGNESIUM OXIDE 1,3 BUTADIENE/STYRENE COPOLYMERS 2-PROPENENITRILE-1,3-BUTADIENE RUBBER NATURAL RUBBER POLYISOPRENE <u>Toxicity:</u> Toxicity data available for the ingredients: CALCIUM HYDROXIDE (1305-62-0) LD50 (ingestion) 7300 mg/kg (mouse) CRISTOBALITE (14464-46-1) TCLo (inhalation) 16 mppcf/8hours/17.9 years (human-fibrosis) QUARTZ (SILICA CRYSTALLINE) (14808-60-7) LCLo (inhalation) 300 ug/m^3/10 years (human) TCLo (inhalation) 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis) CELLULOSE (9004-34-6) LC50 (inhalation) > 5800 mg/m^3/4 hours (rat) LD50 (ingestion) > 5000 mg/kg (rat) LD50 (intraperitoneal) > 31600 mg/kg (rat) LD50 (skin) > 2000 mg/kg (rabbit) MAGNESIUM OXIDE (1309-48-4) TCLo (inhalation) 400 mg/kg (human) <u>Ecotoxicity:</u> The manufacturer reports that this product is harmful to aquatic life. Acute aquatic toxicity. CALCIUM HYDROXIDE (1305-62-0) EC50 Crustacea – 49.1 mg/L (*Daphnia magna* (water flea); 48-hour) ErC50 Algae – 184.6 mg/L (*Pseudokirchneriella subcapitata* (algae); 72-hour) <u>Biodegradation/Bioaccumulation:</u> No information was located.		

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
JK-161 LV / JK-261 / JK-261HP (NewPHPA DLMW)	Newpark	Encapsulating Agent - provides shale inhibition	**Constituents:** ACRYLAMIDE, SODIUM ACRYLATE COPOLYMER WATER Toxicity: This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. LD50 rat (oral): > 2,000 mg/kg (OECD Guideline 401). Ecotoxicity: (10000 ppm test concentration) (EPA-821-R-02-012) *Mysidopsis bahia* = 48hr LC50 = 16.2 mg/L. *Menidia beryllina* = 48hr LC50 = 34.2 mg/L. *Scophthalmus Maximus* = 96hr LC50 > 1000 mg/L. *Skeletonemia costatum* = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L] *Acartia tonsa* = 48 hr EC50 = 393 mg/L [NOEC = 112 mg/L] *Corophium Volutator* = 10 Day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg] Biodegradation/Bioaccumulation: Not readily biodegradable (by OECD criteria). Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.	0.07%	Y
Driscal D	Newpark	High temperature fluid loss control agent	**Constituents:** Not applicable – Contains no hazardous ingredients (substance or mixture) according to GHS. Toxicity: LCLo (Inhalation): 300 ug/m3/10 years (human), LDLo (Intratracheal): 200 mg/kg (rat) LDLo (Intravenous): 20 mg/kg (dog), TCLo (Inhalation): 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis) Ecotoxicity: This material is not expected to be harmful to aquatic organisms. Biodegradation/Bioaccumulation:	0.02%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Taking into consideration the properties of several ingredients, the product is estimated not to be readily biodegradable according to OECD classification. Accumulation in aquatic organisms is unlikely.		
Defoam-AP400	Newpark	Defoamer suitable for High Temperatures	**CONSTITUENT 1 – (45-60%)** Toxicology Data: LD50 (ingestion) 33750 mg/kg (rat) **CONSTITUENT 2 – (45-50%)** Toxicology Data: This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. Ecotoxicity Data: Toxicity to Algae - No information available Toxicity to Fish – No information available Toxicity to Microorganisms - No information available Toxicity to Invertebrates – No information available Biodegradation/bioaccumulation: Component is considered not Bioaccumulative.	0.04%	Y
DSCO™ Defoam	Newpark	Defoamer	**Constituents:** POLYPROPYLENE GLYCOL Toxicity: This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated. Not classified as hazardous according to Safe Work Australia criteria. Constituent 1 – (>60%) Oral Toxicity: An oral LD50 300 - 57000 mg/kg (range) Constituent 2 – (remainder) No Hazard Biodegradation/Bioaccumulation: This product is not expected to bioaccumulate.	0.04%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
SAPP	Newpark	Deflocculate or disperse bentonite muds or fluids with high levels of low gravity solids.	**Constituents:** DISODIUM PYROPHOSPHATE Toxicity: Acute toxicity: Low toxicity. Ingestion of large quantities may result in nausea, vomiting and gastrointestinal irritation. Ingestion of large quantities may also result in serious disturbances in calcium metabolism. LD50 (Ingestion): 2650 mg/kg (mouse) LD50 (Intraperitoneal): 1 g/kg (mouse) LD50 (Intravenous): 59 mg/kg (mouse) LD50 (Subcutaneous): 480 mg/kg (mouse) Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Does not bioaccumulate. **OCNS category (actual or equivalent chemical) and Registration number. E-2449**	0.07%	Y
Sandseal Fine	Newpark	LCM	Toxicology Data: This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects Ecotoxicity Data: No information available. Biodegradation/bioaccumulation: No information available.	0.08%	Y
Calcium Carbonate Various Grades – TrueCarb's, Limestone t /	Newpark	Bridging & weighting agent	**Constituents:** LIMESTONE (CALCIUM CARBONATE) QUARTZ (CRYSTALLINE SILICA) No classified as hazardous according to Australian WHS Regulations.	0.16%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
Circal's / Unical C300C, Omyacarb's			Toxicity: This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. LD50 (Ingestion): 6450 mg/kg (rat). Ecotoxicity: Calcium carbonate occurs naturally in a wide variety of substances including limestone, marble and eggshells. It is not anticipated to cause adverse environmental effects. Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Dissolved calcium carbonate dissociates into calcium and carbonate ions. Calcium ions will be assimilated by living organisms in the water and the carbonate will become part of the carbon cycle. This product does not bioaccumulate. Due to its limited solubility, calcium carbonate precipitates and deposits on the sediment.		
Flexfirm KA	Newpark	Inhibits dispersion of drilled shale cuttings	Toxicology Data: Oral Toxicity (LD50) 1600 mg/kg (rat) Ecotoxicity Data: The ecotoxicity of potassium silicate has not been tested. The following data is reported for chemically similar sodium silicates on a 100% solids basis: A 96 hour median tolerance for fish (Gambusia affnis) of 2320 ppm; a 96 hour median tolerance of water fleas (Daphnia magna) of 247 ppm; a 96 hour median tolerance for snail eggs (Lymnea) of 632 ppm; and a 96 hour median tolerance for Amphipoda of 160 ppm Biodegradation/bioaccumulation: Neither silica nor potassium will appreciably bio-concentrate up the food chain.	0.13%	Y
SPA	Newpark	High temperature	**Constituents:** ACRYLATE – ACRYLAMIDE COPOLYMER	0.27%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
		fluid loss control agent	Toxicology Data: This product is expected to be of low toxicity. Based on available data, the classification criteria are not met. Ecotoxicity Data: (10000ppm test concentration) (EPA-821-R-02 012) Mysidopsis Bahia = 48 HR LC50 =16.2mg/L. Menidia Beryllina = 48hr LC50 = 34.2mg/L. Scophthalmus Maximus=96hr LC50 >1000mg/L. Skeletonemia Costatum = 72hr EC50 = 393mg/L [NOEC=118mg/L] Acartia Tonsa= 48hr EC50 = 393mg/L [NOEC=112mg/L] Corophium Volutator= 10day LC50 = 9338 mg/Kg [NOEC=1000mg/Kg] Bioaccumulation: No information available.		
Fracseal F / M / C	Newpark	LCM	Toxicology Data: Oral LD50 (rat) is > 5000 mg/kg. Dermal LD50 (rabbit) is > 2000 mg/kg. LC50 (rat) is 510 mg/m^3/2 hours. Inhalation LC50 - > 5800 mg/m^3/4 hours (rat) LD50 (intraperitoneal) > 31600 mg/kg (rat) Ecotoxicity Data: No information available. Biodegradation/bioaccumulation: No information available.	0.06%	Y
QUICKSEAL F / M / C	Newpark	LCM / Well Bore Strengthening	**Constituents:**	0.18%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			CELLULOSE Toxicity: This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated Acute Toxicity: Acute Oral Toxicity: LD50 (oral) > 5000 mg/kg (rats). Acute Dermal Toxicity: LD50 (dermal) > 2000 mg/kg (rats). Acute Inhalation Toxicity: LC50 (Inhalation) = 5800 mg/m3/4hrs (rat). Ecotoxicity: Low toxicity to aquatic organisms. Biodegradation/Bioaccumulation: This product is readily biodegradable. This product is not expected to bioaccumulate.		
AvaGreenLube	Newpark	Lubricant	**Constituents:** METHYL ESTERS OF FATTY ACIDS Ecotoxicity: LC50 (Fish) 48 h: > 10000 µg / L LC50 (Mollusc) 48 h: > 10000 µg /L LC50 (Amphibious) 48 h: > 7600 µg/L Biodegradation/Bioaccumulation: Persistence and degradability: 70% 28 days (method OECD 301 B). Low potential for bioaccumulation in aquatic organisms or terrestrial even after repeated exposure. It is not volatile and not expected to persist in the environment	0.53%	Y
Zinc Oxide	Newpark	H2S Scavenger	**Constituents:** ZINC OXIDE Toxicity:	0.13%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Acute toxicity: This product is expected to be of low toxicity. Based on available data, the classification criteria are not met. ZINC OXIDE (1314-13-2) LD50 (Oral) 7950 mg/kg (mouse) LC50 (Inhalation): 2500 mg/m³ (mouse) Additional ingredient toxicity values: LD50 (intraperitoneal) 240 mg/kg (rat) LDLo (oral) 500 mg/kg (human) TCLo (inhalation) 600 mg/m³ (human) Ecotoxicity: Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Biodegradation/Bioaccumulation: This product is not readily biodegradable		
Victosal HT	Newpark	HT Fluid Loss Additive	Toxicology Data: Low toxicity - low irritant. Under normal conditions of use, adverse health effects are not anticipated Ecotoxicity Data: This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Biodegradation/bioaccumulation: Not expected to bioaccumulate.	0.05%	Y
Victosal NS	Newpark	Modified Starch	Toxicology Data: This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated. Ecotoxicity Data:	0.05%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Biodegradation/bioaccumulation: No information available.		
Salt (Sodium Chloride all grades)	Newpark	Weighting Agent	Toxicology Data: LC50 (Inhalation): > 42000 mg/m3/1 hour (rat) LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Skin): > 10000 mg/kg (rabbit LD50 (intraperitoneal) 2602 mg/kg (mouse) LD50 (intravenous) 645 mg/kg (mouse) LD50 (subcutaneous) 3000 mg/kg (mouse) LDLo (intravenous) 300 mg/kg (guinea pig) LDLo (oral) 8000 mg/kg (rabbit) LDLo (subcutaneous) 2160 mg/kg (guinea pig) TDLo (oral) 12357 mg/kg (human) Ecotoxicity Data: LC50 (water flea) is 2122 mg/L/48 hours; LC50 (fathead minnow) is 6.57 g/L/96 hours. This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Biodegradation/bioaccumulation: Biodegradability does not pertain to inorganic substances. Does not bioaccumulate.	4.00%	Y
Gagetrol	Newpark	HT Fluid Loss Additive	Low toxicity - low irritant. Under normal conditions of use, adverse health effects are not anticipated. Ecotoxicity Data:	0.05%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Biodegradation/bioaccumulation: Not expected to bioaccumulate. OCNS category and registration number Gold - 29306		
CleanTrol **(Alternative for Gagetrol)	Newpark	HT Fluid Loss Additive	The product contains no substances which at their given concentration, are considered to be hazardous to health. Ecotoxicity Data: The environmental impact of this product has not been fully investigated. Biodegradation/bioaccumulation: No information available.	0.05% **	Y
NDFT 530 **(Alternative for Cleantrol)	Newpark	HT Fluid Loss Additive	The product contains no substances which at their given concentration, are considered to be hazardous to health. Ecotoxicity Data: The environmental impact of this product has not been fully investigated. Biodegradation/bioaccumulation: No information available.	0.05% **	Y
Magnesium Oxide	Newpark	Ph Buffer	**CONSTITUENT 1 – (>94%)** Toxicology Data: This product is expected to be of low toxicity. **CONSTITUENT 2 – (<3.5%)** Toxicology Data: This product is expected to be of low toxicity. **CONSTITUENT 3 – (<2.5%)** Toxicology Data: LD50 (oral) 3160 mg/kg (rat)	0.09%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Ecotoxicity Data: This product is expected to be of low toxicity. Biodegradation/bioaccumulation: Not expected to bioaccumulate. OCNS category and registration number E – 28127		
TEA	Newpark	Polymer stabiliser which effectively reduces the degradation of polymers at high temperatures	**CONSTITUENT 1 (>60%)** Toxicology Data: Oral Toxicity (LD50) 2200 mg/kg (rabbit) Dermal Toxicity (LD50) > 20 mL/kg (rabbit) LD50 (intraperitoneal) 1450 mg/kg (mouse) TDLo (oral) 16 g/kg/64 weeks (mouse – cancer) **CONSTITUENT 2 (10 – 30%)** Toxicology Data: LD50 (intramuscular) 1500 mg/kg (rat) LD50 (intraperitoneal) 120 mg/kg (rat) LD50 (intravenous) 778 mg/kg (rat) LD50 (subcutaneous) 2200 mg/kg (rat) LDLo (oral) 3 g/kg (rat) **CONSTITUENT 3 (<10%)** Non-hazardous ingredient. Ecotoxicity Data: No information available. Biodegradation/bioaccumulation: No information available.	0.09%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
Geovis	Newpark	High temperature viscosifier	**Constituents:** D-GLUCURONO-6-DEOXY-L-MANNO-D-GLUCAN, ACETATE, CALCIUM MAGNESIUM POTASSIUM SODIUM SALT Toxicity: This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. Oral Toxicity – (LD50) - > 5000 mg/kg (rat) Ecotoxicity: The notified polymer is not toxic to fish (rainbow trout), aquatic invertebrates (*daphnia magna*) and marine invertebrates (*acartia tonsa*) under test conditions. Biodegradation/Bioaccumulation: Considered readily biodegradable. No experimental results provided. However, based on the molecular weight, water solubility and 36now value the notified polymer is not expected to bioaccumulate.	0.05%	Y
Microflow	Newpark	Stimulation Additive	**Constituents:** SWEET ORANGE OIL ISOPROPYL ALCOHOL Toxicity: Acute toxicity: May be harmful if swallowed. Constituent 1 : ISOPROPANOL – (15-50%) Oral Toxicity: An oral LD50 in mice of 3600 mg/kg Constituent 2 : SWEET ORANGE OIL – (20-60%) No Hazard Ecotoxicity: Not expected to be dangerous to the aquatic environment. Biodegradation/Bioaccumulation: This product is readily biodegradable. This product is not expected to bioaccumulate.	0.03%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Relatively volatile and would therefore readily evaporate from dry soil and surfaces.		
INCORR	Newpark	Corrosion Inhibitor	**CONSTITUENT 1 – (10-30%)** Toxicology Data: Oral LD50 = 1500 mg/kg (Rat) Ecotoxicity Data: The environmental impact of this product has not been fully investigated. **CONSTITUENT 2 – (1-10%)** Toxicology Data: The environmental impact of this product has not been fully investigated. Ecotoxicity Data: The environmental impact of this product has not been fully investigated. **CONSTITUENT 3 – (1-10%)** Toxicology Data: Oral LD50 = 3310 mg/kg (Rat) Dermal LD50 = 1060 mg/kg (Rabbit) Inhalation LC50 = 1060 mg/kg (Rabbit) Ecotoxicity Data: Fish 79: 96 h Pimephales promelas mg/L LC50 static 75: 96 h Lepomis macrochirus mg/L LC50 static Toxicity to microorganisms EC50 = 8.8 mg/L 15 min, EC50 = 8.8 mg/L 25 min, EC50 = 8.8 mg/L 5 min Crustacea 65: 48 h Daphnia magna mg/L EC50 Static 47: 24 h Daphnia magna mg/L EC50	0.04%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			CONSTITUENT 4 – (Remainder) Non-hazardous ingredient. Biodegradation/bioaccumulation: Partition coefficient -0.31 OCNS category and registration number Gold – 27554		
Polydrill	Newpark	HT Fluid Loss Additive	Toxicology Data: Acute oral toxicity: LD50 (rat) > 5000 mg/kg (low toxicity). Under normal conditions of use, adverse health effects are not anticipated. Ecotoxicity Data: Oncorhynchus mykiss (Rainbow Trout) LC 50 (96 Hr) is 4,430 mg/L. Pseudomonas putida EC 10 (growth inhibition) is > 32,000 mg/L. Bioaccumulation: This product is not readily biodegradable	0.27%	Y
New100N®	Newpark	Lubricity and Shale Stabiliser	**CONSTITUENT 1 as an ingredient (<50%)** Acute Toxicity: LD50 oral, Mouse, 20,000 mg/kg Chronic Toxicity: Prolonged or repeated skin contact may cause dermatitis. Chronic inhalation and ingestion may cause effects similar to those of acute inhalation and ingestion. Biodegradation/bioaccumulation: No data available. **CONSTITUENT 2 as an ingredient is a natural product (10-30%)** Acute Toxicity: LD50 (intraperitoneal) 4420 mg/kg (rat) LD50 (intravenous) 4250 mg/kg (mouse) LD50 (subcutaneous) 91 mg/kg (mouse) TDLo (oral) 1428 mg/kg (human)	5.43%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Biodegradation/bioaccumulation: No data available. **CONSTITUENT 3 as an ingredient (<40%)** Non-hazardous ingredient**.**		
TOTAL *Contingent chemicals are highlighted grey.				**120.33%**	

C. Chemical List (Chemicals within fluid system identified in Table B)		
Chemicals Name	**CAS number**	**Mass fraction (%)**
Water	7732-18-5	69.63%
Bentonite	1302-78-9	1.83%
Potassium Chloride	7447-40-7	3.55%
Calcium Carbonate (Limestone)	471-34-1	2.82%
Sodium Chloride	7647-14-5	19.14%
Barium Sulphate	7727-43-7	0.24%
Sodium carboxymethyl Cellulose	9004-32-4	0.59%
Xanthan Gum	11138-66-2	0.39%
Polyvinylalcohol	9002-89-5	0.07%
Quartz (Silica Crystalline)	14808-60-7	0.10%
Sodium Hydroxide	1310-73-2	0.10%
Sodium Carbonate (Soda Ash)	497-19-8	0.14%
Sodium Sulphite	7757-83-7	0.16%

C. Chemical List (Chemicals within fluid system identified in Table B)		
Chemicals Name	**CAS number**	**Mass fraction (%)**
Sodium Sulphate	7757-82-6	0.004%
Sodium Bicarbonate	144-55-8	0.15%
Citric Acid, Anhydrous	77-92-9	0.03%
Sodium Glycolate	2836-32-0	0.004%
Modified Starch	9005-25-8	0.49%
Magnesium Oxide	1309-48-4	0.05%
Calcium Oxide	1305-78-8	0.002%
Silicon Dioxide	7631-86-9	0.001%
Carboxymethyl Starch	9057–06-1	0.20%
Acrylamide, Sodium Acrylate Copolymer	25987-30-8	0.06%
Polyethylene Glycol	25322-68-3	0.03%
Octan-2-Ol	123-96-6	0.02%
2-acrylamido-2-methylpropane Sulfonic Acid	5165-97-9	0.03%
Tetrakis(hydroxymethyl)phosphonium Sulphate(2:1)	55566-30-8	0.10%
Diethanolamine	111-42-2	0.02%
Organic Fiber(s)	9004-34-6	0.046%
TOTAL		**100%**
Octan-2-ol	123-96-6	0.02%
Cellulose	9004-34-6	0.06%
Calcium Chloride	10043-52-4	0.06%
Sodium Chloride	7647-14-5	3.91%
Ethylene Glycol	107-21-1	0.33%

C. Chemical List (Chemicals within fluid system identified in Table B)		
Chemicals Name	**CAS number**	**Mass fraction (%)**
Quartz (Silica Crystalline)	14808-60-7	0.20%
Natural Rubber	9006-04-6	0.15%
Polyisoprene	9003-31-0	0.015%
Diatomaceous Earth	68855-54-9	0.045%
Fuller's earth	8031-18-3	0.03%
D-glucurono-6-deoxy-L-manno-D-glucan, Acetate, calcium magnesium potassium sodium Salt	595585-15-2	0.03%
Calcium Carbonate	1317-65-3	0.15%
Polyethylene	9002-88-4	0.01%
Cristobalite	14464-46-1	0.015%
Isopropyl Alcohol	67-63-0	0.01%
Calcium Oxide	1305-78-8	0.003%
Organic fibres	9004-34-6	0.11%
Magnesium oxide	1309-48-4	0.09%
Triethanolamine	102-71-6	0.05%
Hydrochloric acid	7647-01-0	0.12%
Zinc Oxide	1314-13-2	0.13%
Carboxymethyl starch	9057-06-1	0.11%
Acrylamide, Sodium Acrylate Copolymer	25987-30-8	0.06%
Barium Sulphate	7727-43-7	5.89%
Methyl esters of fatty acids	68990-52-3	0.53%
Sweet Orange Oil	68647-72-3	0.01%
Fatty Acids – Avadefoam NS	68990-52-3	0.03%

C. Chemical List (Chemicals within fluid system identified in Table B)		
Chemicals Name	**CAS number**	**Mass fraction (%)**
Hexanedinitrile, Hydrogenated, High-Boiling Fraction	68411-90-5	0.32%
Silicon Dioxide	7631-86-9	0.002%
Polyethylene Glycol	25322-68-3	0.02%
Polypropylene Glycol	25322-69-4	0.04%
Potassium Silicate	1312-76-1	0.13%
Vegetable Materials	100209-45-8	0.08%
Disodium Pyrophosphate	7758-16-9 231-	0.07%
2-Propenoic Acid, Homopolymer	9003-01-4	0.05%
Diethanolamine	111-42-2	0.02%
Sodium Erythorbate	6381-77-7	0.02%
Modified Starch	9005-25-8	0.06%
Polyglycerol	25618-55-7	2.44%
Glycerol (Glycerine)	56-81-5	1.09%
4-Nonylphenol, Branched, Ethoxylated	127087-87-0	1.52%
Asphalt, Sulfonated, Sodium Salt	68201-32-1	2.11%

2. **Cement and Spacer Chemical Disclosure**

A. SYSTEM DETAILS:	
OPERATOR:	PBE Operations Pty Ltd
PROJECT / WELL NAME:	J14 Exploration Well
SYSTEM:	Pre-job Cement System
TOTAL VOLUME OF SYSTEM:	CEMENT Blend: 275m^3 (includes 100% contingency)

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
Cement – Class A	Halliburton	Cement	**<u>CONSTITUENT 1 (≤ 90%):</u>** LD50 Oral: >2000 mg/kg (Rat), LD50 Dermal: >2000 mg/kg, LC50 Inhalation: >1.0 mg/L (4h) (Rat) After hardening with water or moister, cement presents no ecotoxicity risks. (Source: IUCLID 2000) Static Aquatic Toxicity – Freshwater and Marine Algae: - 72-hour EC50: >1,000 mg/L Static Aquatic Toxicity -Freshwater and Marine Invertebrates: - 48-hour LC50: >1,000 mg/L Static Aquatic Toxicity- Freshwater and Marine Fish: - 96 hour LC50: >1,500 mg/L Partition Coefficient, n-Octanol/Water: Not Applicable for inorganics Oxygen Demand, Chemical Oxygen Demand: Not Applicable for inorganics Biodegradability, Seawater – Indigenous microbes: Not Applicable for inorganics **<u>CONSTITUENT 2 (≤ 8%):</u>** LD50 Oral: 3000 mg/kg (Rat), LD50 inhalation: >3.26 mg/L Freshwater Algae Toxicity 72h EC50: > 14 mg/L (Desmodesmus subspicatus) [ECHA] (Solubility Limit); Freshwater Crustacean Toxicity 48h EC50: > 14 mg/L (Daphnia magna) [ECHA] (Solubility Limit);	21.234%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			Freshwater Fish Toxicity 96h LC50: > 14 mg/L (Oncorhynchus mykiss) [ECHA] (Solubility Limit); Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. **CONSTITUENT 3 (≤ 5%):** LD50 Oral: 6450 mg/Kg (Rat), LD50 Inhalation: >3.0 mg/L (Rat), LD50 Dermal: >2000 mg/Kg (Rat) Freshwater Algae Toxicity 72h EC50: > 100 mg/L (Selenastrum capricornutum) [OECD SIDS] (similar substance); Freshwater Crustacean Toxicity 48h EC50: > 100 mg/L (Daphnia magna) [OECD SIDS] (similar substance); Freshwater Fish Toxicity 96h EC50: > 100 mg/L (Oryzias latipes) [OECD SIDS] (similar substance); Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. **CONSTITUENT 4 (≤ 5%):** LD50 Oral: >2000 mg/Kg (Rat), LD50 Inhalation: >5.235 mg/L (Rat), LD50 Dermal: >4000 mg/Kg (Rat) Freshwater Algae Toxicity 72hr EC50: >100 g/L (Desmodesmus subspicatus) Freshwater Crustacean Toxicity 48hr EC50: > 100 g/L (Daphnia magna) Freshwater Fish Toxicity 96hr LC50: >100 g/L (Leuciscus idis) Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. Chronic Effects: Portland Cement is not classified as a carcinogen by NOHSC. Crystalline silica and hexavalent chromium compounds are classified as carcinogenic to humans (IARC Group 1), however due to low levels present and product application, the criterion for classification is not met.		
Cement – Class G + 35% SSA-1	Halliburton	Cement	**CONSTITUENT 1 (≤65%):**	19.601%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			LD50 Oral: >2000 mg/kg (Rat), LD50 Dermal: >2000 mg/kg, LC50 Inhalation: >1.0 mg/L (4h) (Rat) After hardening with water or moister, cement presents no ecotoxicity risks. (Source: IUCLID 2000) Static Aquatic Toxicity – Freshwater and Marine Algae: - 72 hour EC50: >1,000 mg/L Static Aquatic Toxicity -Freshwater and Marine Invertebrates: - 48 hour LC50: >1,000 mg/L Static Aquatic Toxicity- Freshwater and Marine Fish: - 96 hour LC50: >1,500 mg/L Partition Coefficient, n-Octanol/Water: Not Applicable for inorganics Oxygen Demand, Chemical Oxygen Demand: Not Applicable for inorganics Biodegradability, Seawater – Indigenous microbes: Not Applicable for inorganics **CONSTITUENT 2 (≤35%):** LD50 Oral: >15000 mg/kg (human) Freshwater Crustacean Toxicity 24h LL50: > 10000 mg/L (Daphnia magna) [Health Canada] (similar substance); Freshwater Fish Toxicity 96h LL0: 10000 mg/L (Danio rerio) [Health Canada] (similar substance); Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. Carcinogenicity: Classified as a human carcinogen (IARC Group 1)		
Barite	Provided by Newpark (refer to Newpark Barite / API Barite SDS)	Weighting Agent	PRODUCT CEFAS LISTED 100% PLONOR **CONSTITUENT 1 (≤100%):** Oral LD50: >5000 mg/kg (Rat), Oral LD50: >3000 mg/kg (Mouse), Inhalation LC50: >1.1 mg/L (Rat, Aerosal, 4h) (similar substance Freshwater Algae Toxicity 72h EC50: > 61.1 mg/L (Pseudokirchneriella subcapitata) [ECHA];	5.575%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			Freshwater Crustacean Toxicity 48h LC50: 14.5 mg/L (Daphnia magna) [ECHA] (similar substance); Freshwater Fish Toxicity 96h LC50: > 3.5 mg/L (Danio rerio) [ECHA]; No Marine Data Marine sub-chronic Crustacean Toxicity NOEC (7d) 100 mg/L (Cancer anthonyi) Bioaccumulation Fish BCF: 1.2-74.4 (Lepomis macrochirus) [ECHA]; Biodegradation: Substance is inorganic – biodegradation is not applicable. **CONSTITUENT 2 (≤5%):** LD50 Oral: >15000 mg/kg (human) Freshwater Crustacean Toxicity 24h LL50: > 10000 mg/L (Daphnia magna) [Health Canada] (similar substance); Freshwater Fish Toxicity 96h LL0: 10000 mg/L (Danio rerio) [Health Canada] (similar substance); Marine Water Algae Toxicity 72h EC50: 4717 mg/L (Skeletonema costatum) Marine Water Crustacean Toxicity 48h LC50: 7713 mg/L (Acartia tonsa) Marine Water Fish Toxicity 96h LC50: > 4200 mg/L (Scophthalmus maximus) [Halliburton Sponsored Study]; Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. Carcinogenicity: Classified as a human carcinogen (IARC Group 1)		
Econolite Liquid	Halliburton	Cement Additive Stabiliser	PRODUCT CEFAS LISTED 100% PLONOR **CONSTITUENT 1 (≤60%):** LD50 Oral: 800 mg/kg (Rat), LD50 Oral: 770 mg/kg (Mouse), LD50 Dermal: > 5000 mg/kg (Rat) (Similar substance), LC50 Inhalation >2.06 mg/L (Rat) 4h (Similar substance) Freshwater Algae Toxicity 72h EC50: > 345 mg/L (Scenedesmus subspicatus) [ECHA];	1.399%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			Freshwater Crustacean Toxicity 48h EC50: 1700 mg/L (Daphnia magna) [OECD SIDS]; Freshwater Fish Toxicity 96h LC50: 1108 mg/L (Danio rerio) [OECD SIDS]; Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. **CONSTITUENT 2 (≤60%):** Component is naturally occurring and is not intrinsically hazardous No data available to indicate product or components present at greater than 0.1% are chronic health hazards		
Tuned Spacer III	Halliburton	Mud/ Cement Spacer	**CONSTITUENT 1 (≤30%):** Marine Water Acute Algae Toxicity 72h EC50: > 10000 mg/L (Skeletonema costatum) [Halliburton Funded Study]; Marine Water Acute Crustacean Toxicity 48h LC50: > 10000 mg/L (Acartia tonsa) [Halliburton Funded Study]; Marine Water Acute Fish Toxicity 96h LC50: > 5600 mg/L (Scophthalmus maximus) [Halliburton Funded Study]; Constituent is a clay mineral of soil and therefore biodegradability is not applicable. Constituent is a clay mineral of soil and therefore bioaccumulation is not applicable. **CONSTITUENT 2 (≤10%):** Oral LD50: >5000 mg/kg (Similar Substance), Inhalation LC0 >0.139 mg/L (Similar Substance), Dermal LC50: > 5000 mg/kg (Rabbit) Freshwater Acute Algae Toxicity 72h EC50: > 10000 mg/L (Scenedesmus subspicatus) [OECD SIDS] (similar substance); Freshwater Acute Crustacean Toxicity 24h EC50: > 10000 mg/L (Daphnia magna) [OECD SIDS] (similar substance); Freshwater Acute Fish Toxicity 72h LC50: > 10000 mg/L (Cyprinus carpio) [LOLI]; Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable.	1.329%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			CONSTITUENT 3 (≤5%): Component is naturally occurring and not intrinsically hazardous. CONSTITUENT 4 (≤1%): Oral LD50 5400 mg/kg (Rat), Dermal LD50 >2000 mg/kg Freshwater Acute Crustacean Toxicity 48h EC50: > 50 mg/L (Daphnia magna) [ECHA]; Freshwater Acute Fish Toxicity 96h LC50: > 100 mg/L (Pimephales promelas) [ECHA]; Freshwater Acute Plant Toxicity 72h EC50: 990 mg/L (Lactuca sativa) [ECHA]; Bioaccumulation BCF: 3.2 [ECHA]; Freshwater Biodegradation 28d: 97 % [ECHA]; **CONSTITUENT 5 (≤100%):** Oral LD50: >15000 mg/kg (Human) Freshwater Acute Crustacean Toxicity 24h LL50: > 10000 mg/L (Daphnia magna) [Health Canada] (similar substance); Freshwater Acute Fish Toxicity 96h LL0: 10000 mg/L (Danio rerio) [Health Canada] (similar substance); Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. **CONSTITUENT 6 (≤1%):** Oral LD50: >15000 mg/kg (Human) (Similar Substance) Freshwater Acute Crustacean Toxicity 24h LL50: > 10000 mg/L (Daphnia magna) [Health Canada] (similar substance); Freshwater Acute Fish Toxicity 96h LL0: 10000 mg/L (Danio rerio) [Health Canada] (similar substance); Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable.		

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
Halad-413L	Halliburton	Fluid Loss Additive	PRODUCT CEFAS LISTED **<u>CONSTITUENT 1 (≤30%):</u>** Oral LD50: >2000 mg/kg (Rat) Marine Water Algae Toxicity 72h EC50: 1102 mg/L (Skeletonema costatum) [OSPAR]; Marine Water Crustacean Toxicity 48h LC50: > 2000 mg/L (Acartia tonsa) [OSPAR]; Marine Water Fish Toxicity 96h LC50: > 1000 mg/L (Scophthalmus maximus) [OSPAR]; Bioaccumulation Log 49now: < 3.5 [Halliburton Funded Study]; Marine Water Biodegradation 28d: 6 % [Halliburton Funded Study]; **<u>CONSTITUENT 2 (≤100%):</u>** Product is naturally occurring and not intrinsically hazardous No data available to indicate product or components present at greater than 0.1% are chronic health hazards	0.437%	Y
Gascon 469	Halliburton	Cement Additive Stabiliser	PRODUCT CEFAS LISTED 100% PLONOR **<u>CONSTITUENT 1 <=1%</u>** Oral LDL: 500 mg/kg (Rabbit), Dermal LD50: 1350 mg/kg (Rabbit) Freshwater Crustacean Toxicity 48h EC50: 40.4 mg/L (Ceriodaphnia sp.) [ECHA]; Freshwater Fish Toxicity 96h LC50: 45.4 mg/L (Oncorhynchus mykiss) Freshwater Fish Toxicity 96h LC50: 125 mg/L (Gambusia affinis) [OECD SIDS]; Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. **<u>CONSTITUENT 2 <=60%</u>** Oral LD50: >10,000 mg/kg, Inhalation LC50: >0.69 mg/L (4h) (Rat) Freshwater Algae Toxicity 72h EC50: 440 mg/L (Selenastrum capricornutum) [IUCLID; LOLI]; Freshwater Crustacean Toxicity 48h EC50: 7600 mg/L (Ceriodaphnia dubia) [IUCLID; LOLI];	0.365%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			Freshwater Fish Toxicity 96h LC50: 5000 mg/L (Brachydanio rerio) [IUCLID; LOLI]; Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. CONSTITUENT 3 <= 100% Component is naturally occurring and is not intrinsically hazardous No data available to indicate product or components present at greater than 0.1% are chronic health hazards		
CFR-8L	Halliburton	Friction Reducer	PRODUCT CEFAS LISTED **CONSTITUENT 1 (≤60%):** Oral LD50: >5000 mg/kg (Rat) Marine Water Algae Toxicity 72h EC50: 7631.73 mg/L (Skeletonema costatum); Marine Water Crustacean Toxicity 48h LC50: 2200 mg/L (Acartia tonsa); Marine Water Fish Toxicity 96h LC50: 1006 mg/L (Scophthalmus maximus); Fresh Water Crustacean Toxicity 48h LC50: >100 mg/L (Daphnia magna); Bioaccumulation Log Pow: < 0; Inherently biodegradable: Biodegradation 28d: 38%. **CONSTITUENT 2 (≤100%):** Component is naturally occurring and not intrinsically hazardous No data available to indicate product or components present at greater than 0.1% are chronic health hazards	0.343%	Y
HR-6L	Halliburton	Cement Retarder	PRODUCT CEFAS LISTED 100% PLONOR **CONSTITUENT 1 (≤100%):** Component is naturally occurring and not intrinsically hazardous No data available to indicate product or components present at greater than 0.1% are chronic health hazards	0.031%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			<u>CONSTITUENT 2 (≤60%):</u> Oral LC50: >5000 mg/L, Inhalation LC50: > 480 mg/m3 Freshwater Fish Toxicity LC50: >1000 mg/L (Danio rerio) Marine Water Algae Toxicity 72h EC50: 301 mg/L (Skeletonema costatum) [Halliburton Funded Study]; Marine Water Crustacean Toxicity 48h LC50: 1261 mg/L (Acartia tonsa) [Halliburton Funded Study]; Bioaccumulation Log Pow: -3.45 (Calculated) [Halliburton Funded Study]; Biodegradation: No data – expected to be inherently biodegradable No data available to indicate product or components present at greater than 0.1% are chronic health hazards		
NF-6	Halliburton	Reduces air entrainment into cement slurry	PRODUCT DATA Marine Water Algae Toxicity 72h EC50: 1100 mg/L (Skeletonema costatum) [Halliburton Funded Study]; Marine Water Crustacean Toxicity 48h LC50: > 1000 mg/L (Acartia tonsa) [Halliburton Funded Study]; Marine Water Fish Toxicity 96h LC50: > 1000 mg/L (Scophthalmus maximus) [Halliburton Funded Study]; Marine Water Biodegradation 28d: 70% [Halliburton Funded Study]; **<u>CONSTITUENT 1 (≤10%)</u>** Marine Algae Toxicity 72h EC50: 991.02 mg/L (Skeletonema costatum) Marine Crustacean Toxicity 48h LC50: 2500 mg/L (Acartia tonsa); Marine Fish Toxicity 96h LC50: >3200 mg/L (Scophthalmus maximus); Bioaccumulation: Calculated Log Pow: 7.45 **<u>CONSTITUENT 2 (≤5%):</u>** Oral LD50: >15900 mg/kg (Mouse), Inhalation LC50: >5 mg/L (4h) (Rat) Marine Algae Toxicity 72h EC50: 41 mg/L (Skeletonema costatum)	0.0905%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			Marine Crustacean Toxicity 48h LC50: >10000 mg/L (Acartia tonsa); Marine Fish Toxicity 96h LC50: >1800 mg/L (Scophthalmus maximus); Bioaccumulation: Calculated Log Pow: 4.28 **CONSTITUENT 3 (≤5%)** Oral LD50: > 5000 mg/kg (Rat), Dermal LD50: >5000 mg/kg (Guinea Pig) Marine Algae Toxicity 72h EC50: 6488.87 mg/L (Skeletonema costatum) Marine Crustacean Toxicity 48h LC50: 5085.71 mg/L (Acartia tonsa); Marine Fish Toxicity 96h LC50: >5600 mg/L (Scophthalmus maximus); Bioaccumulation: Calculated Log Pow: 22.69 (MW>700) **CONSTITUENT 4 (≤10%)** No Hazard Product is naturally occurring **CONSTITUENT 5 (≤100%)** Oral LD50: 90 mg/kg (Mouse) (Similar Substance) Marine Algae Toxicity 72h EC50: >3200 mg/L (Skeletonema costatum) Marine Crustacean Toxicity 48h LC50: >10000 mg/L (Acartia tonsa); Marine Fish Toxicity 96h LC50: >5600 mg/L (Scophthalmus maximus); Bioaccumulation: Calculated Log Pow: 7.09 No data available to indicate product or components present at greater than 0.1% are chronic health hazards		
Halad-344	Halliburton	Fluid Loss Additive for High Temperature	PRODUCT CEFAS LISTED **CONSTITUENT 1 <=100%** Marine Water Algae Toxicity EC50: >3300 mg/L (Skeletonema costatum [HES Interal Study] Marine Water Crustacean Toxicity EC50: > 2000 mg/L (Acartia tonsa) [HES study] Marine Fish Toxicity LC50: >1000 mg/L (Scophthalmus maximus) [HES study] Bioaccumulation Log Pow: <0 OECD 117 [HES Study]	0.0693%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			0% (OECD 306) [HES Study] **CONSTITUENT 2 <=5%** PLONAR **CONSTITUENT 3 <= 5%** PLONAR **CONSTITUENT 4 <=5%** PLONAR Effect concentrations in the aquatic environment are attributable to a change in pH value. Oral LD50: 7340 mg/kg (Rat), Dermal LD50: >2500 mg/kg (Rabbit) Freshwater Crustacean Toxicity 48h EC50: 49.1 mg/L (Daphnia magna) [ECHA]; Freshwater Fish Toxicity 96h LC50: 50.6 mg/L (Oncorhynchus mykiss) [ECHA]; Marine Water Crustacean Toxicity 96h LC50: 158 mg/L (Crangon septemspinosa) [ECHA]; Bioaccumulation: Substance is inorganic – bioaccumulation is not applicable. Biodegradation: Substance is inorganic – biodegradation is not applicable. **PRODUCT DATA** Oral LD50: >2000 mg/kg (similar Product) Marine Water Fish Toxicity 96h LC50: > 1000 mg/L (Scophthalmus maximus) [Halliburton Funded Study]; Bioaccumulation Log Pow: <0 [Halliburton Funded Study]; Marine Water Biodegradation 28d: 0% [Halliburton Funded Study];		
SCR-100L	Halliburton	Cement Retarder	PRODUCT CEFAS LISTED **PRODUCT DATA** Oral Toxicity LD50: >5000 mg/kg (Rat), Dermal LD50 : >2000 mg/kg (Rabbit) Freshwater Fish Toxicity 96h LC50: 4900 mg/L (Oncorhynchus mykiss) Freshwater Crustacean Toxicity 48h LC50: 2800 mg/L (Daphnia magna)	0.0394%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			Marine Water Algae Toxicity 72h EC50: > 3300 mg/L (Skeletonema costatum) [Halliburton Funded Study]; Marine Water Crustacean Toxicity 48h LC50: > 2000 mg/L (Acartia tonsa) [Halliburton Funded Study]; Marine Water Fish Toxicity 96h LC50: > 1000 mg/L (Scophthalmus maximus) [Halliburton Funded Study]; Marine Water Biodegradation 28d: 14% [Halliburton Funded Study]; Product was tested using OECD 117 no peaks detected MW>700Da. Product is not expected to be bioaccumulating No data available to indicate product or components present at greater than 0.1% are chronic health hazards		
SA-1015	Halliburton	Suspension Agent	**PRODUCT DATA** Freshwater Algae Toxicity 72h EC50: >100 mg/L (Scenedesmus subspicatus); Freshwater Crustacean Toxicity 48h EC50: >100 mg/L (Daphnia magna); Freshwater Fish Toxicity 96h LC50: >100 mg/L (Oncorhynchus mykiss); Marine Water Algae Toxicity 72h EC50: > 5600 mg/L (Skeletonema costatum); Marine Water Crustacean Toxicity 48h LC50: 234.22 mg/L (Acartia tonsa); Marine Water Fishn Toxicity 96h LC50: > 234.22 mg/L (Cyprinodon variegatus); Readily biodegradable (95% at 28 days); Bioaccumulation Log Pow: 0	0.0134%	Y
HR-25L	Halliburton	Cement Retarder	PRODUCT CEFAS LISTED **CONSTITUENT 1 (≤60%):** No Hazard **CONSTITUENT 2 (≤60%):** Freshwater Algae Toxicity 72h EC50: 51.4 mg/L (Pseudokirchneriella subcapitata) [ECHA]; Freshwater Crustacean Toxicity 48h EC50: 93.3 mg/L (Daphnia magna) [ECHA];	0.031%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Ecotoxicity Info**	**Product in system fluid (mass %)**	**SDS Attached**
			Freshwater Fish Toxicity 96h LC50: > 100 mg/L (Danio rerio) [ECHA]; Bioaccumulation Log Pow: 0.24 [Halliburton Funded Study]; Marine Water Biodegradation 28d: 85 % [ECHA];		
Water	Customer Supplied	Water	None	49.44%	N
Total				**100%**	

C. Chemical List		
Chemicals within products in Part B	**CAS number**	**Maximum Mass fraction in System (%)**
Portland cement	65997-15-1	49.4209%
Water (Including Mix Water Supplied by Client) *	-	31.2%
Crystalline silica (impurity)	14808-60-7	8.1%
Barium Sulfate	7727-43-7	5.3%
Water in Products	7732-18-5	1.66%
Limestone	1317-65-3	1.49%
Calcium sulfate dihydrate	10101-41-4	0.849%
Sodium silicate	1344-09-8	0.560%
Granulated Blast Furnace Slag	65996-69-2	0.425%
Sepiolite	63800-37-3	0.266%
Silica, amorphous – fumed	7631-86-9	0.146%

C. Chemical List		
Chemicals within products in Part B	**CAS number**	**Maximum Mass fraction in System (%)**
Humic acids, sodium salts, polymers with N,N-dimethyl-2-propenamide, sodium 2-methyl-2-[(1-oxo-2-propen-1-yl)amino]-1-propanesulfonate (1:1) and 2-propenenitrile, sodium bisulfite-terminated	473268-27-8	0.131%
Sulfonated organic polymer	526203-62-3	0.0990%
Rape Oil	8002-13-9	0.0796%
Diatomaceous earth	61790-53-2	0.0664%
N,N-dimethylacrylamide copolymer with calcium AMPS	103115-52-2	0.0589%
Sodium Lignosulfonate	8061-51-6	0.0546%
Acrylic acid polymer with sodium AMPS, sodium salt	37350-42-8	0.0157%
Dilutan Gum	125005-87-0	0.0134%
Citric acid	77-92-9	0.0133%
Crystalline silica, cristobalite	14464-46-1	0.0133%
Welan gum	72121-88-1	0.0133%
Monopropylene glycol monooleate	1330-80-9	0.00453%
Tartaric acid	87-69-4	0.00408%
Sodium hydroxide	1310-73-2	0.00365%
Calcium hydroxide	1305-62-0	0.00346%
Lecithins	8002-43-5	0.00346%
Sodium sulfate	7757-82-6	0.00346%
Aluminium stearate	637-12-7	0.000905%
Sorbitan, monopalmitate	26266-57-9	0.000905%
2-Bromo-2-(bromomethyl)pentanedinitrile	35691-65-7	0.0000394%
FD&C Blue 1	3844-45-9	0.0000394%
Total		~100.00%

3. **Alternative Drilling Fluid system**

A. SYSTEM DETAILS:	
OPERATOR:	PBE Operations Pty Ltd
PROJECT / WELL NAME:	J14 Exploration Well
SYSTEM:	Conductor Drilling Fluid System
TOTAL VOLUME OF SYSTEM (m^3):	130m^3 (includes 100% contingency)

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
Water	N/A	Base Fluid	N/a	98.74%	N/A
Soda Ash	Redox	Calcium Sequester	**Constituents:** SODIUM CARBONATE Acute Toxicity: LD50 Oral (Rat): 4090 mg/kg LC50 Inhalation (Rat): 2300 mg/m3 (2h) Chronic Toxicity: No known sensitizing, carcinogenic, reproductive, or mutagenic effects. Ecotoxicity: This product is not considered toxic to algae, fish, daphnia, or invertebrates. LC50 (96h) Lepomis macrochirus: 300 mg/l LC50 (96h) Pimephales promelas: 310-1220 mg/l EC50 (120h) Nitzschia: 242 mg/l EC50 (48h) Daphnia magna: 265 mg/l Biodegradation/Bioaccumulation: Not applicable – inorganic material	0.02%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
POLY-PLUS	MI Swaco	Viscosifier	**Constituents:** HYDROTREATED LIGHT PETROLEUM DISTILLATE Acute Toxicity: None Chronic Toxicity: Does not contain any components suspected to be sensitizing, mutagenic, or carcinogenic. No known reproductive or developmental toxicity Ecotoxicity: Not considered toxic to algae, fish, or invertebrates. Biodegradation/Bioaccumulation: No data available	0.18%	Y
DUO-VIS	MI Swaco	Viscofier	**Constituents:** GLYOXAL The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment Acute Toxicity: None Chronic Toxicity: No known sensitizing orreproductive effects. Ecotoxicity: This product is not considered toxic to algae, fish, or invertebrates Biodegradation/Bioaccumulation: Product is biodegradable, does not bioaccumulate	0.16%	Y
POLYPAC	MI Swaco	Fluid Loss	**Constituents:** POLYANIONIC CELLULOSE	0.25%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			Acute Toxicity: LD50 Oral (Rat): 27000 mg/kg LD50 Dermal (Rabbit): >2 g/kg LC50 Inhalation (Rat): > 5800 mg/m3 (4h) Chronic Toxicity: No known carcinogenic properties or chronic impacts Ecotoxicity: Not considered toxic to algae, fish, or invertebrates. Biodegradation/Bioaccumulation: Product is biodegradable, does not bio accumulate.		
`Nuosept 78	Troy	Biocide	**Constituents:** HEXAHYDRO-1,3,5-TRIS-(-2-HYDROXYETHYL)-S-TRIAZINE Acute Toxicity: LD50 Oral (Rat - Female): 2000 mg/kg LC50 Dermal (Rat): >1009-3950 mg/kg Chronic Toxicity: No known carcinogenic, reproductive, or teratogenic effects. Skin sensitizing Ecotoxicity: Hexahydro-1,3,5-Tris-(-2-Hydroxyethyl)-S-Triazine LC50 (96h) (Danio rerio (zebra fish)): > 100 mg/l EC50 (48h) (Water flea (Daphnia magna)): >100 mg/l EC50 (72h) (Algae, algal mat (Algae)): > 10 < 100 mg/l 2,2',2" -(Hexahydro-1,3,5-triazine-1,3,5-triyl) triethanol LC50 (96h) (oncorhynchus mykiss (rainbow	0.01%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			trout)): >100 mg/l EC50 (48h) (Water flea (Daphnia magna)): 27,9 mg/l ErC50 (72h) (Green Algae): > 10-100 mg/l <u>Biodegradation/Bioaccumulation:</u> 2,2',2" -(Hexahydro-1,3,5-triazine-1,3,5-triyl) triethanol Biodegradation: >70% (28d) Readily Biodegradable. Has low bioaccumulation potential.		
PLATINUM ROD EASE	MI Swaco	Lubricant	<u>Acute Toxicity:</u> The product component(s) are not classified as environmentally hazardous. <u>Chronic Toxicity:</u> Does not contain any components suspected to be sensitizing, mutagenic, or carcinogenic. No known reproductive or developmental toxicity <u>Ecotoxicity:</u> This product is not considered toxic to algae. This product is not considered toxic to fish. This product is not considered toxic to invertebrates. <u>Biodegradation/Bioaccumulation:</u> No product level data available.	0.14%	Y
KLA-GARD	MI Swaco	Shale Control Agent	<u>Acute Toxicity:</u> The product component(s) are not classified as environmentally hazardous. <u>Chronic Toxicity:</u> Does not contain any components suspected to be sensitizing, mutagenic, or carcinogenic. No known reproductive or developmental toxicity <u>Ecotoxicity:</u>	0.22%	Y

B. PRODUCT LIST					
Trade name	**Supplier**	**Purpose**	**Toxicity & Eco toxicity Info**	**% Product in system fluid**	**SDS Attached**
			This product is not considered toxic to algae. This product is not considered toxic to fish. This product is not considered toxic to invertebrates. Biodegradation/Bioaccumulation: Readily biodegradable (ECHA data) (PRODUCT). Bioaccumulation is unlikely. (ECHA data) (PRODUCT)		
RING FREE	MI Swaco	Drill fluid additive	**Constituents:** POLYMER Acute Toxicity: None Chronic Toxicity: No known carcinogenic, mutagenic, or sensitizing properties or chronic impacts Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Toxicity to algae: This product is not considered toxic to algae. LC50 / 72 hrs: > 100 mg/l (estimated). Biodegradation/Bioaccumulation: Not readily biodegradable. Does not bioaccumulate.	0.27%	Y
Total					**100.00%**

C. Chemical List (Chemicals within fluid system identified in Table B)		
Chemicals Name	**CAS number**	**Mass fraction (%)**
Water	-	97.71410 %

C. Chemical List (Chemicals within fluid system identified in Table B)		
Chemicals Name	**CAS number**	**Mass fraction (%)**
Sodium carboxymethylcellulose	9004-32-4	0.58128 %
Xanthan Gum	11138-66-2	0.38403 %
2-hydroxy-N,N,N-trimethylethanaminium chloride	67-48-1	0.37396 %
Soybean oil, crude	8001-22-7	0.29175 %
Sodium polyacrylate	9003-04-7	0.29031 %
2-Propenoic acid, polymer with 2-propenamide, sodium salt	25987-30-8	0.10518 %
Distillates, petroleum, hydrotreated light	64742-47-8	0.10518 %
Sodium carbonate	497-19-8	0.04844 %
Oils, animal, mixed with vegetable oil Me esters, sulfurized	68990-81-8	0.04462 %
2,2',2''-(Hexahydro-1,3,5-triazin-1,3,5-triyl)triethanol	4719-04-4	0.02591 %
Sorbitan, mono-(9Z)-9-octadecenoate	1338-43-8	0.01052 %
Isotridecanol, ethoxylated	69011-36-5	0.01052 %
Polyoxyethylene sorbitan trioleate	9005-70-3	0.00686 %
Glyoxal	107-22-2	0.00349 %
Ethane-1,2-diol (impurity)	107-21-1	0.00267 %
2-aminoethanol	141-43-5	0.00100 %
N,N-dimethylmethanamine (impurity)	75-50-3	0.00016 %
Total		**100.00%**

1. IDENTIFICATION

Product Name	**Soda Ash Dense**
Other Names	Soda ash, dense; Sodium carbonate; Sodium carbonate, anhydrous; Washing soda
Uses	Cleaning agents and additives; Dishwashing and laundry detergents; Photochemicals; Fillers; Laboratory chemicals; pH-regulating/buffering agent in cosmetic products; Used in the manufacture of glass; Fuel gas desulphurisation; Water treatment and paper/pulp industry.
Chemical Family	No Data Available
Chemical Formula	Na2CO3
Chemical Name	Carbonic acid, disodium salt
Product Description	Inorganic (alkaline) salt.

Contact Details of the Supplier of this Safety Data Sheet

Organisation	Location	Telephone
Redox Ltd	2 Swettenham Road Minto NSW 2566 Australia	+61-2-97333000
Redox Ltd	11 Mayo Road Wiri Auckland 2104 New Zealand	+64-9-2506222
Redox Inc.	3960 Paramount Boulevard Suite 107 Lakewood CA 90712 USA	+1-424-675-3200
Redox Chemicals Sdn Bhd	Level 2, No. 8, Jalan Sapir 33/7 Seksyen 33, Shah Alam Premier Industrial Park 40400 Shah Alam Sengalor, Malaysia	+60-3-5614-2111

Emergency Contact Details

For emergencies only; DO NOT contact these companies for general product advice.

Organisation	Location	Telephone
Poisons Information Centre	Westmead NSW	1800-251525 131126
Chemcall	Australia	1800-127406 +64-4-9179888

2. HAZARD IDENTIFICATION

Poisons Schedule (Aust) Not Scheduled

Globally Harmonised System

Hazard Classification Hazardous according to the criteria of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS)

Hazard Categories Serious Eye Damage/Irritation - Category 2A

Pictograms

Signal Word		Warning	
Hazard Statements		**H319**	Causes serious eye irritation.
Precautionary Statements	Prevention	**P264**	Wash skin thoroughly after handling.
		P280	Wear eye protection/face protection.
	Response	**P305 + P351 + P338**	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
		P337 + P313	If eye irritation persists: Get medical advice/attention.

National Transport Commission (Australia)
Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification	NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients

Chemical Entity	Formula	CAS Number	Proportion
Sodium carbonate, anhydrous	Na2CO3	497-19-8	>=99 - 100 %

4. FIRST AID MEASURES

Description of necessary measures according to routes of exposure

Swallowed	IF SWALLOWED: Rinse mouth, then drink plenty of water. Do not induce vomiting. Get immediate medical advice/attention. If vomiting occurs, give further water. Never give anything by mouth to an unconscious person.
Eye	IF IN EYES: Immediately flush eyes with running water for several minutes, holding eyelids open and occasionally lifting the upper and lower lids. Remove contact lenses if present and easy to do. Continue rinsing for at least 15 minutes. If eye irritation persists, get medical advice/attention.
Skin	IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs, get medical advice/attention.
Inhaled	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Remove contaminated clothing and loosen remaining clothing. If respiratory symptoms persist, get medical advice/attention. Give artificial respiration if victim is not breathing. Administer oxygen if breathing is difficult.
Advice to Doctor	Treat symptomatically.
Medical Conditions Aggravated by Exposure	No information available.

5. FIRE FIGHTING MEASURES

General Measures	If safe to do so, move undamaged containers from fire area. Cool containers with water spray until well after fire is out.
Flammability Conditions	Non-combustible; Material itself does not burn.

Extinguishing Media	If material is involved in a fire, use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fire and Explosion Hazard	Decomposes on heating, emitting toxic fumes.
Hazardous Products of Combustion	Fire or heat may produce irritating, toxic and/or corrosive fumes, including Carbon oxides, Sodium oxides.
Special Fire Fighting Instructions	Contain runoff from fire control or dilution water - Runoff may pollute waterways.
Personal Protective Equipment	Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.
Flash Point	No Data Available
Lower Explosion Limit	No Data Available
Upper Explosion Limit	No Data Available
Auto Ignition Temperature	No Data Available
Hazchem Code	No Data Available

6. ACCIDENTAL RELEASE MEASURES

General Response Procedure	Ensure adequate ventilation. Do not touch or walk through spilled material - slipping hazard! Avoid dust formation. Avoid breathing dust and contact with eyes, skin and clothing.
Clean Up Procedures	Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal (see SECTION 13).
Containment	Stop leak if safe to do so – Prevent entry into waterways, drains or confined areas.
Decontamination	After cleaning, flush away any residual traces with water. *Prevent any mixture with an acid into the sewer/drain (gas formations).
Environmental Precautionary Measures	Prevent entry into drains and waterways. Local authorities should be advised if significant spillages cannot be contained.
Evacuation Criteria	Spill or leak area should be isolated immediately. Evacuate personnel to safe areas. Keep unauthorised personnel away.
Personal Precautionary Measures	Wear protective equipment to prevent skin and eye contact and breathing in dust (see SECTION 8).

7. HANDLING AND STORAGE

Handling	Safety showers and eyewash facilities should be provided within the immediate work area for emergency use. Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Minimise dust generation and accumulation. Avoid breathing dust and contact with eyes, skin and clothing. Do not ingest. Use personal protective equipment as required (see SECTION 8). Avoid extreme heat and contact with incompatible materials (see SECTION 10).
Storage	Store in a cool, dry and well-ventilated place, out of direct sunlight. Keep containers closed when not in use - check regularly for spills. Avoid moisture/humidity. Avoid extreme heat. Keep away from foodstuffs and incompatible materials (see SECTION 10).
Container	Keep in properly labelled original container or suitable packaging material, i.e. Polyethylene, woven plastic material + PE. Do not store in moisture permeable material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

General	No value assigned for this specific material by Safe Work Australia. For dusts from solid substances without specific occupational exposure standards: - Safe Work Australia Exposure Standard (Nuisance dusts): 8 hr TWA = 10 mg/m3, measured as inhalable dust). - New Zealand WES (Particulates not otherwise classified): TWA = 10 mg/m3; TWA = 3 mg/m3 (respirable).
Exposure Limits	No Data Available
Biological Limits	No information available.

Engineering Measures	Provide appropriate exhaust ventilation at places where dust is formed. Apply technical measures to comply with the occupational exposure limits.
Personal Protection Equipment	- Respiratory protection: Wear respiratory protection in case of inadequate ventilation or an inhalation risk exists. Recommended: Dust mask/particulate respirator (refer to AS/NZS 1715 & 1716). - Eye/face protection: Wear appropriate eye protection to prevent eye contact. Recommended: Safety glasses with side shields or protective goggles. - Hand protection: Handle with gloves. Recommended: Impervious gloves, e.g. neoprene, natural rubber. - Skin/body protection: Wear appropriate personal protective clothing to avoid skin contact. Recommended: Long-sleeved protective clothing; Overalls or dust-impervious protective suit; Apron (rubber or plastic); Safety shoes or boots (rubber or plastic).
Special Hazards Precaustions	No information available.
Work Hygienic Practices	Do not eat, drink or smoke when using this product. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Solid
Appearance	Granular or powder
Odour	Odourless
Colour	White
pH	10.3 - 11.3 (10 g/L aqueous solution)
Vapour Pressure	Negligible (@ No Data Available)
Relative Vapour Density	No Data Available
Boiling Point	No Data Available
Melting Point	851 °C
Freezing Point	No Data Available
Solubility	Soluble in water
Specific Gravity	2.53 (Water = 1)
Flash Point	No Data Available
Auto Ignition Temp	No Data Available
Evaporation Rate	No Data Available
Bulk Density	No Data Available
Corrosion Rate	No Data Available
Decomposition Temperature	>=400 °C
Density	No Data Available
Specific Heat	No Data Available
Molecular Weight	No Data Available
Net Propellant Weight	No Data Available
Octanol Water Coefficient	No Data Available
Particle Size	No Data Available
Partition Coefficient	No Data Available
Saturated Vapour Concentration	No Data Available
Vapour Temperature	No Data Available
Viscosity	No Data Available
Volatile Percent	No Data Available
VOC Volume	No Data Available
Additional Characteristics	Hygroscopic: absorbs moisture or water from surrounding air.
Potential for Dust Explosion	No information available.
Fast or Intensely Burning Characteristics	No information available.
Flame Propagation or Burning Rate of Solid Materials	No information available.

Non-Flammables That Could Contribute Unusual Hazards to a Fire	No information available.
Properties That May Initiate or Contribute to Fire Intensity	Non-combustible; Material itself does not burn.
Reactions That Release Gases or Vapours	Decomposes on heating, emitting toxic fumes, including Carbon dioxide.
Release of Invisible Flammable Vapours and Gases	No information available.

10. STABILITY AND REACTIVITY

General Information	Reacts exothermically with strong acids evolving carbon dioxide.
Chemical Stability	Stable if stored and handled under recommended conditions.
Conditions to Avoid	Avoid generating dust. Avoid exposure to moisture. Avoid exposure to heat.
Materials to Avoid	Incompatible/reactive with acids, phosphorus pentoxide, aluminium, lead, magnesium, iron, zinc, fluorine.
Hazardous Decomposition Products	Decomposes on heating, emitting toxic fumes, including Carbon dioxide.
Hazardous Polymerisation	Hazardous polymerisation does not occur.

11. TOXICOLOGICAL INFORMATION

General Information

- Acute toxicity: Low acute toxicity following oral, dermal and inhalation exposure. In case of ingestion, may cause severe irritation, nausea, abdominal pain, vomiting, diarrhoea.
- Skin corrosion/irritation: Prolonged contact may cause skin irritation.
- Eye damage/irritation: Causes serious eye irritation; may cause redness, lachrymation, swelling.
- Respiratory/skin sensitisation: Not a skin sensitiser.
- Germ cell mutagenicity: Not considered to be genotoxic.
- Carcinogenicity: Not considered carcinogenic.
- Reproductive toxicity: Does not show specific reproductive or developmental toxicity.
- STOT (single exposure): In case of inhalation at high concentrations, may cause cough, nose, throat and lung irritation.
- STOT (repeated exposure): Carbonate ions are neutralised under physiological conditions to form bicarbonate ions and/or carbon dioxide, which are major products of all human metabolic activities; therefore, systemic toxicity is not expected. Risk of sore throat, nose bleeds in case of repeated or prolonged inhalation exposure.
- Aspiration toxicity: No information available.

Acute

Ingestion	Acute toxicity (Oral): - LD50, Rats: >2,800 mg/kg [Supplier's SDS].
Other	Acute toxicity (Dermal): - LD50, Rabbit: >2,000 mg/kg [Supplier's SDS].
Inhalation	Acute toxicity (Inhalation): - LC50, Rat: 2.3 mg/l (2 h) [Supplier's SDS].
Carcinogen Category	None

12. ECOLOGICAL INFORMATION

Ecotoxicity	Aquatic toxicity: - LC50, Fish (Lepomis macrochirus): 300 mg/L (96 h). - EC50, Crustacea (Ceriodaphnia dubia): 200 mg/L (48 h).
Persistence/Degradability	Sodium carbonate is an inorganic substance. In the presence of water, it will fully dissociate to sodium and carbonate ions which will disperse in the various media.
Mobility	Solid sodium carbonate has a negligible vapour pressure and for this reason it will not be distributed to the atmosphere. If sodium carbonate is emitted to water it will remain in the water phase. If the pH is decreased then

	carbonic acid (H2CO3 or CO2) can be formed. If the concentration of carbon dioxide in water is above the water solubility limit, the carbon dioxide will distribute to the atmosphere. If sodium carbonate is emitted to soil it can escape to the atmosphere as CO2, precipitate as a metal carbonate, form complexes or stay in solution.
Environmental Fate	Prevent entry into drains and waterways.
Bioaccumulation Potential	Does not bioaccumulate. The substance dissociates fully on introduction to water. *Log Po/w is not applicable for an inorganic compound which dissociates.
Environmental Impact	No Data Available

13. DISPOSAL CONSIDERATIONS

General Information	If recycling is not practicable, dispose of in accordance with local/regional/national regulations.
Special Precautions for Land Fill	Packaging disposal: Where possible, recycling is preferred to disposal or incineration. Clean container with water; Dispose of rinse water in accordance with local and national regulations.

14. TRANSPORT INFORMATION

Land Transport (Australia)
ADG Code

Proper Shipping Name	Dense Soda Ash
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Sea Transport
IMDG Code

Proper Shipping Name	Dense Soda Ash
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
EMS	No Data Available
Marine Pollutant	No
Comments	NON-DANGEROUS GOODS: Not regulated for SEA transport.

Air Transport
IATA DGR

Proper Shipping Name	Dense Soda Ash
Class	No Data Available
Subsidiary Risk(s)	No Data Available

UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for AIR transport.

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification	NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

15. REGULATORY INFORMATION

General Information	ALKALINE SALTS, being the carbonate, silicate or phosphate salts of sodium or potassium alone or in any combination, are listed in Schedule 5 of the SUSMP in (other) solid preparations, the pH of which in a 10 g/L aqueous solution is more than 11.5.
Poisons Schedule (Aust)	Not Scheduled

National/Regional Inventories

Australia (AICS)	Listed
Canada (DSL)	Listed
Canada (NDSL)	Not Listed
China (IECSC)	Listed
Europe (EINECS)	207-838-8
Europe (REACh)	Listed
Japan (ENCS/METI)	1-164
Korea (KECI)	KE-31380
Malaysia (EHS Register)	Listed
New Zealand (NZIoC)	Listed
Philippines (PICCS)	Listed
Switzerland (Giftliste 1)	Not Determined
Switzerland (Inventory of Notified Substances)	Not Determined
Taiwan (NCSR)	Listed
USA (TSCA)	Listed

16. OTHER INFORMATION

SOCABR1000, SOCABR1100, SOCABR2000, SOCARB0005, SOCARB0215, SOCARB1000, SOCARB1001,

Related Product Codes

SOCARB1002, SOCARB1003, SOCARB1004, SOCARB1005, SOCARB1006, SOCARB1007, SOCARB1008, SOCARB1009, SOCARB1010, SOCARB1011, SOCARB1012, SOCARB1013, SOCARB1014, SOCARB1015, SOCARB1016, SOCARB1017, SOCARB1018, SOCARB1019, SOCARB1022, SOCARB1100, SOCARB1101, SOCARB1102, SOCARB1103, SOCARB1104, SOCARB1105, SOCARB1106, SOCARB1107, SOCARB1108, SOCARB1109, SOCARB1110, SOCARB1112, SOCARB1113, SOCARB1114, SOCARB1140, SOCARB1150, SOCARB1160, SOCARB1200, SOCARB1201, SOCARB1202, SOCARB1210, SOCARB1211, SOCARB1212, SOCARB1240, SOCARB1300, SOCARB1500, SOCARB1501, SOCARB1502, SOCARB1650, SOCARB1700, SOCARB1807, SOCARB1808, SOCARB1809, SOCARB1810, SOCARB1811, SOCARB1812, SOCARB1813, SOCARB1814, SOCARB1815, SOCARB1816, SOCARB1817, SOCARB1818, SOCARB2100, SOCARB2150, SOCARB2500, SOCARB2501, SOCARB2502, SOCARB2503, SOCARB2504, SOCARB2505, SOCARB2515, SOCARB2525, SOCARB2530, SOCARB2600, SOCARB3000, SOCARB3010, SOCARB3020, SOCARB3030, SOCARB3040, SOCARB4000, SOCARB4600, SOCARB4700, SOCARB4701, SOCARB5000, SOCARB5001, SOCARB5100, SOCARB5200, SOCARB5300, SOCARB5500, SOCARB5501, SOCARB5510, SOCARB5600, SOCARB5601, SOCARB5602, SOCARB5605, SOCARB5606, SOCARB5608, SOCARB5609, SOCARB5610, SOCARB5611, SOCARB5700, SOCARB5800, SOCARB5900, SOCARB6000, SOCARB6001, SOCARB6100, SOCARB6200, SOCARB6500, SOCARB6501, SOCARB6600, SOCARB6601, SOCARB6700, SOCARB7000, SOCARB7001, SOCARB7002, SOCARB7003, SOCARB8000, SOCARB8001, SOCARB8002, SOCARB8003, SOCARB8100, SOCARB8101, SOCARB9000, SOCARB9200, SOCARB9201, SOCARB9500, SOCARB9600, SOCARB9990, SOCARF1000, SOCARF1001, SOCARF1100, SOCARF2500, SOCARF3000, SOCARF4000, SOCARF5000, SOCARF5001, SOCARF5002, SOCARF5100, SOCARF5200, SOCARF9900, SODCAB1000, SODCAB1001, SODCAB1002, SODCAB1003, SODCAB1004, SODCAB1005, SODCAB1006, SODCAB1100, SODCAB1101, SODCAB1102, SODCAB1103, SODCAB1104, SODCAB1105, SODCAB1106, SODCAB1107, SODCAB1108, SODCAB1140, SODCAB1200, SODCAB1210, SODCAB1240, SODCAB2100, SODCAB2101, SODCAB2102, SODCAB2151, SODCAB2600, SODCAB2601, SODCAB2700, SODCAB2800, SODCAB2900, SODCAB2901, SODCAB3000, SODCAB3001, SODCAB3100, SODCAB3101, SODCAB3200, SODCAB3300, SODCAB3400, SODCAB3500, SODCAB3501, SODCAB3503, SODCAB3600, SODCAB3700, SODCAB3800, SODCAB3900, SODCAB3901, SODCAB3902, SODCAB4000, SODCAB4100, SODCAB4200, SODCAB4300, SODCAB4400, SODCAB5500, SODCAB5800, SODCAB5801, SODCAB5900, SODCAB5910, SODCAB6000, SODCAB6001, SODCAB6010, SODCAB6015, SODCAB6100, SODCAB6500, SODCAB6501, SODCAB6600, SODCAB6601, SODCAB6605, SODCAB7000, SODCAB7500, SODCAB7600, SODCAB8000, SODCAB8800, SODCAB9000, SODCAB9500, SODCAB9600, SODCAL1000, SODCAR0500, SODCAR0501, SODCAR0502, SODCAR0503, SODCAR1000, SODCAR1001, SODCAR1002, SODCAR1003, SODCAR1004, SODCAR1005, SODCAR1006, SODCAR1007, SODCAR1008, SODCAR1009, SODCAR1010, SODCAR1100, SODCAR1101, SODCAR1200, SODCAR2000, SODCAR2001, SODCAR3000, SODCAR3001, SODCAR3100, SODCAR3300, SODCAR3400, SODCAR3500, SODCAR4000, SODCAR5000, SODCAR5001, SODCAR5500, SODCAR6500, SODCAR7000, SODCAR7500, SODCAR9000, SODCAR9500

Revision

5

Revision Date

11 Nov 2021

Key/Legend

< Less Than
> Greater Than
AICS Australian Inventory of Chemical Substances
atm Atmosphere
CAS Chemical Abstracts Service (Registry Number)
cm² Square Centimetres
CO2 Carbon Dioxide
COD Chemical Oxygen Demand
deg C (°C) Degrees Celcius
EPA (New Zealand) Environmental Protection Authority of New Zealand
deg F (°F) Degrees Farenheit
g Grams
g/cm³ Grams per Cubic Centimetre
g/l Grams per Litre
HSNO Hazardous Substance and New Organism
IDLH Immediately Dangerous to Life and Health
immiscible Liquids are insoluable in each other.
inHg Inch of Mercury
inH2O Inch of Water
K Kelvin
kg Kilogram
kg/m³ Kilograms per Cubic Metre
lb Pound
LC50 LC stands for lethal concentration. LC50 is the concentration of a material in air which causes the death of 50% (one half) of a group of test animals. The material is inhaled over a set period of time, usually 1 or 4 hours.
LD50 LD stands for Lethal Dose. LD50 is the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals.
ltr or **L** Litre
m³ Cubic Metre
mbar Millibar
mg Milligram
mg/24H Milligrams per 24 Hours
mg/kg Milligrams per Kilogram
mg/m³ Milligrams per Cubic Metre
Misc or **Miscible** Liquids form one homogeneous liquid phase regardless of the amount of either component present.

mm Millimetre
mmH2O Millimetres of Water
mPa.s Millipascals per Second
N/A Not Applicable
NIOSH National Institute for Occupational Safety and Health
NOHSC National Occupational Heath and Safety Commission
OECD Organisation for Economic Co-operation and Development
Oz Ounce
PEL Permissible Exposure Limit
Pa Pascal
ppb Parts per Billion
ppm Parts per Million
ppm/2h Parts per Million per 2 Hours
ppm/6h Parts per Million per 6 Hours
psi Pounds per Square Inch
R Rankine
RCP Reciprocal Calculation Procedure
STEL Short Term Exposure Limit
TLV Threshold Limit Value
tne Tonne
TWA Time Weighted Average
ug/24H Micrograms per 24 Hours
UN United Nations
wt Weight

Safety Data Sheet

SDS no. PID1231

POLY-PLUS*

Revision date 26-Mar-2024 **Supersedes Date:** 22-Dec-2022 **Version** 15

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name POLY-PLUS*
Product code PID1231

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Shale control agent. Viscosifier. Friction reducer. Flocculating agent

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
Schlumberger Australia Pty Ltd
ABN: 67 009 214 162
Level 5
10 Telethon Avenue
Perth
WA 6000

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word
None

Hazard Statements
This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements
This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

_

Contains
Distillates, petroleum, hydrotreated light

Isotridecanol, ethoxylated

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature
Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical Name	EC No	CAS No	Weight-%
Distillates, petroleum, hydrotreated light	265-149-8	64742-47-8	10-30
Isotridecanol, ethoxylated	NLP	69011-36-5	1-<3

Comments
OECD Test No. 437: Bovine Corneal Opacity and Permeability Test Method for Identifying i) Chemicals Inducing Serious Eye Damage and ii) Chemicals Not Requiring Classification for Eye Irritation or Serious Eye Damage: Not Irritant

The viscosity of this product is high enough that it is not an aspiration risk and the H304 phrase does not apply

The product contains other ingredients which do not contribute to the overall classification.

4. First Aid Measures

4.1 First aid measures

Inhalation — If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion — Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Skin contact — Wash skin thoroughly with soap and water. Get medical attention immediately if symptoms occur.

Eye Contact — Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice	The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.
Symptoms	
Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media
Water Fog, Alcohol Foam, CO_2, Dry Chemical.

Extinguishing media which must not be used for safety reasons
None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
None known.

Hazardous combustion products
Fire or high temperatures create: Carbon oxides (COx), Nitrogen oxides (NOx), Hydrogen cyanide (hydrocyanic acid).

5.3 Advice for firefighters

Special protective equipment for fire-fighters
As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures
Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8. Extremely slippery when spilled.

6.2 Environmental precautions

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to applicable federal, state and local regulations.

Environmental exposure controls
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up
Do not flush with water. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling
Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use. Extremely slippery when spilled.

Hygiene Measures
Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place Avoid heat, flames and other sources of ignition. Keep away from direct sunlight. Protect from freezing Avoid contact with: Oxidizing agents Keep at >5 - <30°C°C

Storage class Chemical storage.

Packaging materials Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits Oil mist (mineral) workplace exposure limits are currently under review by legislative authorities. This workplace exposure limit (WEL) standard is applicable to highly refined mineral oils and is provided as a guidance limit only LT. EXP = 5mg/m^3 and ST. EXP = 10mg/m^3.

Component Information

Chemical Name	Arabic	Australia	Egypt

Distillates, petroleum, hydrotreated light	Not determined	Not determined	Not determined
Isotridecanol, ethoxylated	Not determined	Not determined	Not determined
Chemical Name	**India**	**Indonesian**	**Japan**
Distillates, petroleum, hydrotreated light	Not determined	Not determined	Not determined
Isotridecanol, ethoxylated	Not determined	Not determined	Not determined
Chemical Name	**Kazakhstan**	**Kuwait**	**New Zealand**
Distillates, petroleum, hydrotreated light	Not determined	Not determined	Not determined
Isotridecanol, ethoxylated	Not determined	Not determined	Not determined
Chemical Name	**Malaysia**	**Philippines**	**Russia**
Distillates, petroleum, hydrotreated light	Not determined	Not determined	100 mg/m³ TWA 300 mg/m³ MAC
Isotridecanol, ethoxylated	Not determined	Not determined	Not determined
Chemical Name	**Thailand**	**Vietnam**	**Turkey**
Distillates, petroleum, hydrotreated light	Not determined	Not determined	Not determined
Isotridecanol, ethoxylated	Not determined	Not determined	Not determined

Notes
No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls
Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection
Use eye protection according to EN 166, designed to protect against liquid splashes Tightly fitting safety goggles Safety glasses with side-shields

Hand protection
Wear chemically resistant gloves (tested to EN 374) in combination with 'basic' employee training
Impervious gloves made of: PVC Nitrile Neoprene
Break through time >480 minutes
Glove thickness >=0.4 mm
Be aware that liquid may penetrate the gloves. Frequent change is advisable.

Respiratory protection
No personal respiratory protective equipment normally required In case of insufficient ventilation wear suitable respiratory equipment Respirator with a vapor filter (EN 141) Use respirator with organic vapor protection (A, brown) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection
Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.

Hygiene Measures
Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use

8.2.3 Environmental exposure controls

Environmental exposure	Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	Milky
Odor	Hydrocarbon-like

Property	**Values**	**Remarks**
pH	No information available	
pH @ dilution	8.0 – 9.0	@ 1%
Melting / freezing point	No information available	
Boiling point/range	> 100 °C / > 212 °F	
Flash point	> 93.3 °C / > 200 °F	PMCC
Evaporation rate (BuAc =1)	No information available	
Flammability	Not applicable	
Explosion limits:		
Upper explosion limit	No information available	
Lower explosion limit	No information available	
Vapor pressure	No information available	
Relative Vapor Density	No information available	
Specific gravity	1.07 - 1.10	
Bulk density	No information available	
Water solubility	Miscible with water.	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	> 20.5 mm2/s	@ 40 °C
Dynamic viscosity	No information available	
Partition Coefficient (n-octanol/water)	No information available	
Density and/or Relative Density	No information available	

Explosive properties	Not applicable
Oxidizing properties	None known.

9.2 Other information

Pour point	-28.9°C / -20°F
Molecular weight	No information available
VOC content(%)	None

Comments
The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization
Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid heat, flames and other sources of ignition. Keep away from direct sunlight. Keep at temperatures between >5-<30°C. Avoid frost.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product information OECD Test No. 437: Bovine Corneal Opacity and Permeability Test Method for Identifying i) Chemicals Inducing Serious Eye Damage and ii) Chemicals Not Requiring Classification for Eye Irritation or Serious Eye Damage: Not Irritant.

Inhalation Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact May cause slight irritation.

Skin contact Prolonged contact may cause redness and irritation.

Ingestion Ingestion may cause stomach discomfort.

Unknown acute toxicity Not Applicable.

Toxicology data for the components

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Distillates, petroleum, hydrotreated light	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 5.2 mg/L (Rat) 4 h
Isotridecanol, ethoxylated	500-2000 mg/kg Rat	> 2000 mg/kg	> 1.6 mg/L (Rat) 4 h

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of Exposure Inhalation.

Routes of entry Inhalation.

Specific target organ toxicity - Single exposure Not classified

Specific target organ toxicity - Repeated exposure Not classified.

Aspiration hazard The viscosity of this product is high enough that it is not an aspiration risk and the H304 phrase does not apply.

11.2 Information on other hazards

Other information Key literature references and sources for data. See Section 16 for more information.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
The product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.

Toxicity to algae
See component information below.

Toxicity to fish
See component information below.

Toxicity to daphnia and other aquatic invertebrates
See component information below.

Toxicology data for the components

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Distillates, petroleum, hydrotreated light	> 100 mg/L LC50 96 h	No information available	No information available
Isotridecanol, ethoxylated	= 1-10 mg/l (OECD 203) Cyprinus carpio/96 hours	= 1-10 mg/l (OECD 201) Desmodesmus subspicatus/72 hours	= 1-10 mg/l (OECD 202) Daphnia magna/72 hours

12.2 Persistence and degradability

Readily biodegradable. See component information below.

Chemical Name	Persistence and degradability
Distillates, petroleum, hydrotreated light	Readily biodegradable
Isotridecanol, ethoxylated	Readily biodegradable

12.3 Bioaccumulative potential

Bioaccumulation is unlikely. See component information below.

Chemical Name	Bioaccumulation
Distillates, petroleum, hydrotreated light	No information available
Isotridecanol, ethoxylated	Does not bioaccumulate

12.4 Mobility

Mobility
The product is miscible with water. May spread in water systems. See component information below.

Chemical Name	Mobility
Distillates, petroleum, hydrotreated light	Insoluble in water
Isotridecanol, ethoxylated	Practically insoluble

Mobility in soil
See component information below.

Chemical Name	Mobility in soil
Isotridecanol, ethoxylated	No information available

12.5 Other adverse effects

None known.

12.6 Other information.

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number
Not regulated

14.2. UN proper shipping name
The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)
ADR/RID/ADN/ADG Hazard class Not regulated
IMDG/ANTAQ Hazard class Not regulated
ICAO/ANAC Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not Applicable

14.7 Maritime transport in bulk according to IMO instruments

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of:
The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

Distillates, petroleum, hydrotreated light
Schedule 5

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)
The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies
Eurasian Economic Union: Russian Inventory	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Sandra McWilliam
Supersedes Date:	22-Dec-2022
Revision date	26-Mar-2024
Version	15
This SDS has been revised in the following section(s)	Section 16: Other information

Key literature references and sources for data
www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

HMIS classification

Health	0
Flammability	1
Physical hazard	0
PPE	B

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SDS no. PID510
Version 13
Revision date 03-Mar-2022
Supersedes Date: 16-Nov-2018

Safety Data Sheet
DUO-VIS*

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name DUO-VIS*
Product code PID510

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Viscosifier.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
Schlumberger Australia Pty Ltd
ABN: 67 009 214 162
Level 5
10 Telethon Avenue
Perth
WA 6000

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word
None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements
This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains
Glyoxal

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria
Combustible dust

Australian statement of hazardous/dangerous nature
Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical Name	EC No	CAS No	Weight-%
Glyoxal	203-474-9	107-22-2	<1

Comments
The product contains other ingredients which do not contribute to the overall classification.
Note B: Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations.

4. First Aid Measures

4.1 First aid measures

Inhalation — If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion — Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Skin contact — Wash skin thoroughly with soap and water. Get medical attention if symptoms occur.

Eye Contact — Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice — The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation — Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media
Water Fog, Alcohol Foam, CO_2, Dry Chemical.

Extinguishing media which must not be used for safety reasons
Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
Dust may form explosive mixture in air.

Hazardous combustion products
Fire or high temperatures create: Carbon oxides (COx).

5.3 Advice for firefighters

Special protective equipment for fire-fighters
As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures
Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Use personal protective equipment. See also section 8. Material becomes slippery when wet. Use caution if wet.

6.2 Environmental precautions

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to applicable federal, state and local regulations.

Environmental exposure controls
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading.

Methods for cleaning up
Sweep up and shovel into suitable containers for disposal. Avoid dust formation. Take precautionary measures against static discharges. Use non-sparking tools and equipment. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling
Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. Material becomes slippery when wet. Use caution if wet. Persons susceptible to allergic reactions should not handle this product.

Hygiene Measures
Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Keep airborne concentrations below exposure limits. Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place Avoid heat, flames and other sources of ignition. Protect from moisture Avoid contact with: Strong oxidizing agents

Storage class Chemical storage.

Packaging materials Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits NUI = Nuisance dust, TWA 4mg/m^3 Respirable Dust, 10mg/m^3 Total Dust.

Component Information

Chemical Name	Arabic	Australia	Egypt
Glyoxal	Not determined	Not determined	Not determined
Chemical Name	**India**	**Indonesian**	**Japan**
Glyoxal	Not determined	Not determined	Not determined
Chemical Name	**Kazakhstan**	**Kuwait**	**New Zealand**
Glyoxal	Not determined	Not determined	Not determined
Chemical Name	**Malaysia**	**Philippines**	**Russia**
Glyoxal	Not determined	Not determined	Not determined
Chemical Name	**Thailand**	**Vietnam**	**Turkey**
Glyoxal	Not determined	Not determined	Not determined

Notes
No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls
Ensure adequate ventilation

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against powders and dusts Tightly fitting safety goggles Safety glasses with side-shields
Hand protection	Wear gloves according to EN 374 to protect against skin effects from powders Use protective gloves made of: Butyl Neoprene Nitrile Frequent change is advisable
Respiratory protection	In case of insufficient ventilation wear suitable respiratory equipment Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or in case of product release (dust) Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use

8.2.3 Environmental exposure controls

Environmental exposure	Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder Dust
Odor	Mild
Color	Cream - Tan

Property	**Values**	**Remarks**
pH	Not applicable	
pH @ dilution	7	@ 1% sol.
Melting / freezing point	No information available	
Boiling point/range	No information available	
Flash point	No information available	
Evaporation rate (BuAc =1)	No information available	
Flammability	Not applicable	
Explosion limits:		
Upper explosion limit	No information available	
Lower explosion limit	No information available	
Vapor pressure	No information available	

Relative Vapor Density	No information available	
Specific gravity	1.5	20 °C
Bulk density	50 lb/ft³ (800 kg/m³)	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	> 200 °C / > 392 °F	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Partition Coefficient (n-octanol/water)	No information available	
Density and/or Relative Density	No information available	

Explosive properties Suspended dust may present a dust explosion hazard
Oxidizing properties None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None

Comments
The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization
Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid dust formation. Take precautionary measures against static charges. Avoid heat, flames and other sources of ignition. Protect from moisture.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Inhalation Inhalation of dust in high concentration may cause irritation of respiratory system.

Eye contact Dust may cause mechanical irritation.

Skin contact Prolonged contact may cause redness and irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Ingestion Ingestion may cause stomach discomfort.

Unknown acute toxicity Not applicable.

Toxicology data for the components

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Glyoxal	= 200 mg/kg (Rat)	= 12700 mg/kg (Rabbit)	= 2.44 mg/L (Rat) 4 h

Sensitization EUH208 - Contains (Glyoxal). May produce an allergic reaction.

Mutagenic effects Contains an known or suspected mutagen.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of Exposure Inhalation. Skin contact.

Routes of entry Inhalation. Skin contact.

Specific target organ toxicity - Single exposure Not classified

Specific target organ toxicity - Repeated exposure Not classified.

Aspiration hazard Not applicable.

11.2 Information on other hazards

Other information Key literature references and sources for data. See Section 16 for more information.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae
See component information below.

Toxicity to fish
See component information below.

Toxicity to daphnia and other aquatic invertebrates
See component information below.

Toxicology data for the components

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Glyoxal	> 1000 mg/l LC50 Scophthalmus	207 mg/l EC50 Skeletonema 72h	259 mg/L LC50 Acartia 48h

	Maximus 96h SLB data	SLB data	SLB Data

12.2 Persistence and degradability

See component information below.

Chemical Name	Persistence and degradability
Glyoxal	Not readily biodegradable

12.3 Bioaccumulative potential

See component information below.

Chemical Name	Bioaccumulation
Glyoxal	Does not bioaccumulate

12.4 Mobility

Mobility
Soluble in water. See component information below.

Chemical Name	Mobility
Glyoxal	Soluble in water

Mobility in soil
See component information below.

Chemical Name	Mobility in soil
Glyoxal	Not expected to adsorb on soil

12.5 Other adverse effects

None known.

12.6 Other information.

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number
Not regulated

14.2. UN proper shipping name
The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard
No

14.6 Special precautions
Not applicable

14.7 Maritime transport in bulk according to IMO instruments
Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of:
The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons
No poisons schedule number allocated

New Zealand Hazard Classification	Not classified
HSNO approval no.	Not required.
Group number	Not required.

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)
The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies

Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies
Eurasian Economic Union: Russian Inventory	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse
Supersedes Date:	16-Nov-2018
Revision date	03-Mar-2022
Version	13
This SDS has been revised in the following section(s)	All sections No changes with regard to classification have been made.

Key literature references and sources for data
www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

HMIS classification

Health	2
Flammability	1
Physical hazard	0
PPE	E

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SDS no. 141381
Version 4
Revision date 28-Nov-2022
Supersedes Date: 26-Nov-2018

Safety Data Sheet
POLYPAC* (All Grades)

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name POLYPAC* (All Grades)
Product code 141381

Synonyms POLYPAC* ELV, POLYPAC* R, POLYPAC* UL

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Fluid loss reducer. Viscosifier.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
Schlumberger Australia Pty Ltd
ABN: 67 009 214 162
Level 5
10 Telethon Avenue
Perth
WA 6000

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word
None

Hazard Statements
This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements
This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains
Polyanionic cellulose

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria
Suspended dust may present a dust explosion hazard

Australian statement of hazardous/dangerous nature
Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances

Chemical Name	EC No	CAS No	Weight-%
Polyanionic cellulose	Listed	Proprietary	60-100

3.2 Mixtures

Not applicable

4. First Aid Measures

4.1 First aid measures

Inhalation — If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion — Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Skin contact — Wash skin thoroughly with soap and water. Get medical attention if symptoms occur.

Eye Contact — Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice — The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation — Please see Section 11. Toxicological Information for further information.

Ingestion — Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media
Use extinguishing agent suitable for type of surrounding fire.

Extinguishing media which must not be used for safety reasons
None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
Dust may form explosive mixture in air.

Hazardous combustion products
Fire or high temperatures create: Carbon oxides (COx), Sodium oxides.

5.3 Advice for firefighters

Special protective equipment for fire-fighters
As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures
Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Use personal protective equipment. See also section 8.

6.2 Environmental precautions

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to applicable federal, state and local regulations.

Environmental exposure controls
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment
Cover powder spill with plastic sheet or tarp to minimize spreading. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up
Sweep up and shovel into suitable containers for disposal. Avoid dust formation. Take precautionary measures against static

discharges. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling
Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene Measures
Use good work and personal hygiene practices to avoid exposure. Do not eat, drink or smoke when using this product Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Keep airborne concentrations below exposure limits. Take precautionary measures against static discharges.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place Keep away from open flames, hot surfaces and sources of ignition Protect from moisture Avoid contact with: Strong oxidizing agents

Storage class Chemical storage.

Packaging materials Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits NUI = Nuisance dust, TWA 4mg/m^3 Respirable Dust, 10mg/m^3 Total Dust.

Component Information

Chemical Name	Arabic	Australia	Egypt
Polyanionic cellulose	Not determined	Not determined	Not determined
Chemical Name	**India**	**Indonesian**	**Japan**
Polyanionic cellulose	Not determined	Not determined	Not determined
Chemical Name	**Kazakhstan**	**Kuwait**	**New Zealand**
Polyanionic cellulose	10 mg/m^3 MAC	Not determined	Not determined
Chemical Name	**Malaysia**	**Philippines**	**Russia**
Polyanionic cellulose	Not determined	Not determined	10 mg/m^3 MAC
Chemical Name	**Thailand**	**Vietnam**	**Turkey**
Polyanionic cellulose	Not determined	Not determined	Not determined

Notes
No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls
Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against powders and dusts Safety glasses with side-shields Tightly fitting safety goggles
Hand protection	Wear gloves according to EN 374 to protect against skin effects from powders Use protective gloves made of: Nitrile Neoprene Frequent change is advisable
Respiratory protection	No personal respiratory protective equipment normally required In case of insufficient ventilation wear suitable respiratory equipment Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use

8.2.3 Environmental exposure controls

Environmental exposure	Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Granules Powder
Odor	Odorless
Color	White

Property	**Values**	**Remarks**
pH	Not applicable	
pH @ dilution	6.0 - 8.5	@ 1% solution
Melting / freezing point	No information available	
Boiling point/range	No information available	
Flash point	No information available	
Evaporation rate (BuAc =1)	No information available	
Flammability	Not applicable	
Explosion limits:		
Upper explosion limit	No information available	
Lower explosion limit	No information available	
Vapor pressure	No information available	
Relative Vapor Density	No information available	
Specific gravity	1.5 - 1.7	@ 25 °C
Bulk density	No information available	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	

Kinematic viscosity	No information available
Dynamic viscosity	No information available
Partition Coefficient (n-octanol/water)	Not determined
Density and/or Relative Density	No information available
Explosive properties	Suspended dust may present a dust explosion hazard
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None

Comments
The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Combustible material. Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization
Hazardous polymerization does not occur.

10.4 Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static charges. Avoid dust formation. Protect from moisture.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of dust in high concentration may cause irritation of respiratory system.
Eye contact	Dust may cause mechanical irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Toxicology data for the components

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Polyanionic cellulose	= 27000 mg/kg (Rat)	No data available	> 5800 mg/m³ (Rat) 4 h

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of Exposure Inhalation.

Routes of entry Inhalation.

Specific target organ toxicity - Single exposure Not classified

Specific target organ toxicity - Repeated exposure Not classified.

Aspiration hazard Not applicable.

11.2 Information on other hazards

Other information Key literature references and sources for data. See Section 16 for more information.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Listed on PLONOR list of OSPAR

Toxicity to algae
This product is not considered toxic to algae.

Toxicity to fish
This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates
This product is not considered toxic to invertebrates.

Toxicology data for the components

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Polyanionic cellulose	No information available	No information available	No information available

12.2 Persistence and degradability

Product is biodegradable.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility

Mobility
Soluble in water.

Mobility in soil
No information available.

12.5 Other adverse effects

None known.

12.6 Other information.

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number
Not regulated

14.2. UN proper shipping name
The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard
No

14.6 Special precautions
Not applicable

14.7 Maritime transport in bulk according to IMO instruments
Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of:
The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons
No poisons schedule number allocated

New Zealand Hazard Classification	Not classified
HSNO approval no.	Not required.
Group number	Not required.

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)
The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies
Eurasian Economic Union: Russian Inventory	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse
Supersedes Date:	26-Nov-2018
Revision date	28-Nov-2022
Version	4
This SDS has been revised in the	All sections No changes with regard to classification have been made.

following section(s)

Key literature references and sources for data
www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

HMIS classification

Health	1
Flammability	1
Physical hazard	0
PPE	E

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SAFETY DATA SHEET

NUOSEPT 78

Section 1. Identification

Product identifier : NUOSEPT 78

Product code : 83256

Chemical identity : 2,2',2"-(hexahydro-1,3,5-triazine-1,3,5-triyl)triethanol

Other means of identification : Hexahydro-1,3,5-tris(2-hydroxyethyl)-s-triazine

Product type : Liquid.

Material uses : Preservative.

Supplier's details : Chemiplas Australia Pty Ltd
Level 1, 128 Jolimont Rd
East Melbourne,
VIC 3002 Australia

Tel: + 61 3 9419 7300
Fax: + 61 3 9419 7676

Manufacturer : Troy Siam Company Limited
616/1 Moo. 9 Kabinburi Industrial Zone,
Kabinburi-Korat Road, T, Nongki,
A. Kabinburi, Prachinburi 25110
Thailand
Phone: +66-37-204-243/250
Fax: +66-37-204 268

Emergency telephone number (with hours of operation) : CHEMTREC - Tel: +61-290372994 (24/7)

Section 2. Hazard(s) identification

Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 4
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms :

Signal word : **WARNING**

Hazard statements : **Harmful if swallowed.**
May cause an allergic skin reaction.
Causes serious eye irritation.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection: Recommended: chemical splash goggles and/or face shield.. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Section 2. Hazard(s) identification

Response : Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : Not applicable.

Other hazards which do not result in classification : None known.

Section 3. Composition and ingredient information

Substance/mixture : Substance

Chemical identity : 2,2',2"-(hexahydro-1,3,5-triazine-1,3,5-triyl)triethanol

Other means of identification : Hexahydro-1,3,5-tris(2-hydroxyethyl)-s-triazine

CAS number/other identifiers

CAS number : Not available.

EC number : Not available.

Product code : 83256

Ingredient name	% (w/w)	CAS number
2,2',2"-(hexahydro-1,3,5-triazine-1,3,5-triyl)triethanol	78	4719-04-4
2-aminoethanol	1-3	141-43-5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire. Warehousing: All materials except Oxidizers can be extinguished by replacing the available air with CO2 when a stationary CO2 installation is installed.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

Section 5. Fire-fighting measures

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remark : Excessive heat >147°C (>297°F) will result in decomposition to formaldehyde.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store between the following temperatures: -5 to 30°C (23 to 86°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-aminoethanol	**Safe Work Australia (Australia, 4/2018).** STEL: 15 mg/m³ 15 minutes. STEL: 6 ppm 15 minutes. TWA: 7.5 mg/m³ 8 hours. TWA: 3 ppm 8 hours.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: chemical splash goggles and/or face shield.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls and personal protection

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Clear. Colorless. Yellowish.

Odor : Characteristic. [Slight]

Odor threshold : Not available.

pH : 9 to 12

Melting point/freezing point : Not available.

Boiling point : 110.5°C (230.9°F)

Flash point : Closed cup: Not applicable.

Evaporation rate : Not available.

Flammability (solid, gas) : Excessive heat >147°C (>297°F) will result in decomposition to formaldehyde.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : 1.3 to 2.4 kPa (10 to 18 mm Hg) [room temperature]

Vapor density : >1 [Air = 1]

Relative density : 1.145 to 1.175

Solubility : Soluble in the following materials: cold water and hot water.

Partition coefficient: n-octanol/water : -1.3

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): 60 to 100 mPa·s (60 to 100 cP)
Kinematic (room temperature): 0.6 to 1 cm^2/s (60 to 100 cSt)

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
NUOSEPT 78	LD50 Dermal LD50 Oral	Rat Rat - Female	>2000 mg/kg 1009 to 3950 mg/kg	- -

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
NUOSEPT 78	Eyes - Cornea opacity Skin - Mild irritant	Rabbit Rabbit	59 -	- -	21 days -

Sensitization

Product/ingredient name	Route of exposure	Species	Result
NUOSEPT 78	skin	Mouse	Sensitizing

Mutagenicity

Product/ingredient name	Test	Experiment	Result
NUOSEPT 78	-	Experiment: In vivo Subject: Mammalian-Animal	Negative

Carcinogenicity

Product/ingredient name	Result	Species	Dose	Exposure
Not available.				

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
2,2',2"-(hexahydro-1,3,5-triazine-1,3,5-triyl)triethanol	Category 1	-	-

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
NUOSEPT 78	Acute EC50 10 to 100 mg/l Acute LC50 10 to 100 mg/l	Daphnia Fish	48 hours 96 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2-aminoethanol	-	>90 % - Readily - 21 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
NUOSEPT 78	-	-	Readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
NUOSEPT 78	-1.3	-	low

Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADG	ADR/RID	IMDG	IATA/ICAO
UN number	Not regulated	Not regulated	Not regulated	Not regulated
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Australia inventory (AIIC) : All components are listed or exempted.

Section 15. Regulatory information

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Europe	:	All components are listed or exempted.
Japan	:	**Japan inventory (CSCL)**: All components are listed or exempted. **Japan inventory (ISHL)**: All components are listed or exempted.
Malaysia	:	Not determined
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
United States	:	All components are listed or exempted.

Section 16. Any other relevant information

History

Date of printing	:	3/28/2023
Date of issue/Date of revision	:	10/20/2021
Date of previous issue	:	7/26/2019
Version	:	1.02
Key to abbreviations	:	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations

Procedure used to derive the classification

Section 16. Any other relevant information

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	Expert judgment
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Expert judgment
SKIN SENSITIZATION - Category 1	Expert judgment

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

SDS no. PID17730
Version 3
Revision date 24-Feb-2021
Supersedes Date: 25-Oct-2016

Safety Data Sheet
PLATINUM ROD EASE*

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name PLATINUM ROD EASE*
Product code PID17730
Country Limitations This SDS is not for use in the European Union (EU).

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Lubricant

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
M-I Australia Pty Ltd
ABN: 67 009 214 162
Level 5
256 St. George Tce
Perth
WA 6000
T = +61 08 9440 2900
F = +61 08 9322 3080
+47 51577424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word
None

Hazard Statements
This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements
This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains No hazardous components

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature
Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.

4. First Aid Measures

4.1 First aid measures

Inhalation — If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion — Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Skin contact — Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.

Eye Contact — Remove contact lenses, if worn. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice — The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation — Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media
Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons
Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
Heating of containers may cause pressure rise, with risk of bursting.

Hazardous combustion products
Fire or high temperatures create: Carbon oxides (COx), Sulphur oxides.

5.3 Advice for firefighters

Special protective equipment for fire-fighters
As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures
Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Use personal protective equipment. See also section 8. Material becomes slippery when wet. Use caution if wet.

6.2 Environmental precautions

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to applicable federal, state and local regulations.

Environmental exposure controls
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up
Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Take precautionary measures against static discharges. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling
Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use. Material becomes slippery when wet. Use caution if wet.

Hygiene Measures
Use good work and personal hygiene practices to avoid exposure. When using do not eat, drink, smoke, sniff Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Take precautionary measures against static discharges.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place Keep away from open flames, hot surfaces and sources of ignition Do not freeze Avoid contact with: Strong oxidizing agents Strong acids Strong bases
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits	The product does not contain any hazardous materials with occupational exposure limits established.

Notes
No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls
Ensure adequate ventilation

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against liquid splashes Tightly

	fitting safety goggles Safety glasses with side-shields
Hand protection	Wear chemically resistant gloves (tested to EN 374) in combination with 'basic' employee training Impervious gloves made of: Nitrile Neoprene Be aware that liquid may penetrate the gloves. Frequent change is advisable.
Respiratory protection	In case of insufficient ventilation wear suitable respiratory equipment Respirator with a vapor filter (EN 141) Use respirator with organic vapor protection (A, brown) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use

8.2.3 Environmental exposure controls

Environmental exposure	Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Opaque
Odor	Mild
Color	Dark brown
Odor threshold	Not applicable

Property	**Values**	**Remarks**
pH	No information available	
pH @ dilution	No information available	
Melting / freezing point	No information available	
Boiling point/range	No information available	
Flash point	> 121 °C / > 250 °F	PMCC
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	0.88 - 0.90	
Bulk density	No information available	
Relative density	No information available	
Water solubility	Dispersible	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
log Pow	No information available	

Explosive properties	No information available
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available
Density	No information available

Comments
The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization
Hazardous polymerization does not occur.

10.4 Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition. Do not freeze. Take precautionary measures against static charges.

10.5 Incompatible materials

Strong oxidizing agents. Strong acids. Strong bases.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of Exposure	None known.
Routes of entry	No route of entry noted.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae
This product is not considered toxic to algae.

Toxicity to fish
This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates
This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility

Mobility
Dispersible in water.

Mobility in soil
No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information
Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number
Not regulated

14.2. UN proper shipping name
The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard
No

14.6 Special precautions
Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code
Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of:
The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons
No poisons schedule number allocated

New Zealand Hazard Classification	Not classified
HSNO approval no.	Not required
Group number	Not required

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Does not comply
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

This SDS is not for use in the European Union (EU).

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse
Supersedes Date:	25-Oct-2016
Revision date	24-Feb-2021
Version	3
This SDS has been revised in the following section(s)	All sections No changes with regard to classification have been made. Updated according to GHS/CLP.

Key literature references and sources for data
www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

*A mark of M-I L.L.C., a Schlumberger Company

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SDS no. PID857
Version 7
Revision date 27-Jun-2023
Supersedes Date: 09-Nov-2018

Safety Data Sheet
KLA-GARD*

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name KLA-GARD*
Product code PID857
Country Limitations This SDS is not for use in the European Union (EU).

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Shale control agent.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
Schlumberger Australia Pty Ltd
ABN: 67 009 214 162
Level 5
10 Telethon Avenue
Perth
WA 6000

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word
None

Hazard Statements
This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements
This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains No hazardous components

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria
Thermal decomposition can lead to release of irritating gases and vapors

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.

4. First Aid Measures

4.1 First aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water. Seek medical attention if irritation occurs.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice	The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.
Symptoms	
Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media
Water Fog, Alcohol Foam, CO_2, Dry Chemical.

Extinguishing media which must not be used for safety reasons
None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
None known.

Hazardous combustion products
Fire or high temperatures create: Carbon oxides (COx), Nitrogen oxides (NOx), Ammonia.

5.3 Advice for firefighters

Special protective equipment for fire-fighters
As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures
Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil. Refer to applicable federal, state and local regulations.

Environmental exposure controls
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up
Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling
Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use. Ammonia or amines may be released when this component is heated or exposed to high pH.

Hygiene Measures
Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place Avoid heat, flames and other sources of ignition. Avoid contact with: Oxidizing agents Acids Bases
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits	Contains no substances with occupational exposure limit values

Notes
No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls
Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against liquid splashes Tightly fitting safety goggles Safety glasses with side-shields
Hand protection	Wear chemically resistant gloves (tested to EN 374) in combination with 'basic' employee training Impervious gloves made of: Nitrile Neoprene Break through time >480 minutes Glove thickness >=0.4 mm Be aware that liquid may penetrate the gloves. Frequent change is advisable.
Respiratory protection	No personal respiratory protective equipment normally required In case of insufficient ventilation wear suitable respiratory equipment Respirator with combination filter for

vapour/particulate (EN 141) Chemical respirator with ammonia and amines cartridge (K/P2, green filter). At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.

Hygiene Measures Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use

8.2.3 Environmental exposure controls

Environmental exposure Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Transparent
Color	Clear - Blue
Odor	Amine

Property	**Values**	**Remarks**
pH	6.5 - 9.0	
pH @ dilution	No information available	
Melting / freezing point	No information available	
Boiling point/range	No information available	
Flash point	> 99 °C / > 210 °F	PMCC
Evaporation rate (BuAc =1)	No information available	
Flammability	Not applicable	
Explosion limits:		
Upper explosion limit	No information available	
Lower explosion limit	No information available	
Vapor pressure	No information available	
Relative Vapor Density	No information available	
Specific gravity	1.05 - 1.15	
Bulk density	No information available	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Partition Coefficient (n-octanol/water)	No information available	
Density and/or Relative Density	No information available	

Explosive properties	Not applicable
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None

Comments
The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization
Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid heat, flames and other sources of ignition. Ammonia or amines may be released when this component is heated or exposed to high pH.

10.5 Incompatible materials

Oxidizing agents. Acids. Bases.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.

Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of Exposure	Inhalation.
Routes of entry	Inhalation.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.

11.2 Information on other hazards

Other information Key literature references and sources for data. See Section 16 for more information.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
The product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.

Toxicity to algae
This product is not considered toxic to algae.

Toxicity to fish
This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates
This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

Readily biodegradable.

12.3 Bioaccumulative potential

Bioaccumulation is unlikely.

12.4 Mobility

Mobility
Soluble in water.

Mobility in soil
No information available.

12.5 Other adverse effects

None known.

12.6 Other information.

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number
Not regulated

14.2. UN proper shipping name
The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard
No

14.6 Special precautions
Not applicable

14.7 Maritime transport in bulk according to IMO instruments
Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of:
The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons
No poisons schedule number allocated

New Zealand Hazard Classification Not classified

HSNO approval no.	Not required.
Group number	Not required.

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)
The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

This SDS is not for use in the European Union (EU).

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse
Supersedes Date:	09-Nov-2018
Revision date	27-Jun-2023
Version	7
This SDS has been revised in the following section(s)	All sections No changes with regard to classification have been made.

Key literature references and sources for data
www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

Training Advice
Do not handle until all safety precautions have been read and understood
Follow general hygiene considerations recognized as common good workplace practices

HMIS classification

Health	1

Flammability	1
Physical hazard	0
PPE	B

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The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.
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Safety Data Sheet

SDS no. PID12240

RINGFREE*

Revision date 05-Oct-2023 **Supersedes Date:** 23-Nov-2018 **Version** 7

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name RINGFREE*
Product code PID12240
Country Limitations This SDS is not for use in the European Union (EU).

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Drilling fluid additive. Thinner.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
Schlumberger Australia Pty Ltd
ABN: 67 009 214 162
Level 5
10 Telethon Avenue
Perth
WA 6000

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word
None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements
This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains No hazardous components

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature
Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

4. First Aid Measures

4.1 First aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water. Seek medical attention if irritation occurs.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice	The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.
Symptoms	
Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media
Water Fog, Alcohol Foam, CO_2, Dry Chemical.

Extinguishing media which must not be used for safety reasons
None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
None known.

Hazardous combustion products
Fire or high temperatures create: Carbon oxides (COx).

5.3 Advice for firefighters

Special protective equipment for fire-fighters
As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures
Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8. If spilled, take caution, as material can cause surfaces to become very slippery.

6.2 Environmental precautions

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to applicable federal, state and local regulations.

Environmental exposure controls
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up
Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling
Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use. If spilled, take caution, as material can cause surfaces to become very slippery.

Hygiene Measures
Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place Keep away from direct sunlight. Protect from freezing
Packaging materials	Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits	Contains no substances with occupational exposure limit values

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls
Ensure adequate ventilation Local exhaust ventilation

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against liquid splashes Tightly fitting safety goggles Safety glasses with side-shields
Hand protection	Wear chemically resistant gloves (tested to EN 374) in combination with 'basic' employee training Use protective gloves made of: Nitrile Neoprene Be aware that liquid may penetrate the gloves. Frequent change is advisable.

Respiratory protection	No personal respiratory protective equipment normally required In case of insufficient ventilation wear suitable respiratory equipment Respirator with a vapor filter (EN 141) Use respirator with organic vapor protection (A, brown) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use

8.2.3 Environmental exposure controls

Environmental exposure	Local authorities should be advised if significant spillages cannot be contained See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Straw - Amber
Odor	Slight

Property	**Values**	**Remarks**
pH	7 - 9	
pH @ dilution	No information available	
Melting / freezing point	< 5 °C / < 41 °F	
Boiling point/range	100 °C / 212 °F	
Flash point	Does not flash	
Evaporation rate (BuAc =1)	No information available	
Flammability	Not applicable	
Explosion limits:		
Upper explosion limit	No information available	
Lower explosion limit	No information available	
Vapor pressure	2.3 kPa	@ 20 °C
Relative Vapor Density	No information available	
Specific gravity	1.3	@ 25 °C
Bulk density	No information available	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	100 - 600 cPs	
Partition Coefficient (n-octanol/water)	No information available	
Density and/or Relative Density	No information available	

Explosive properties	Not applicable
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None

Comments
The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization
Hazardous polymerization does not occur.

10.4 Conditions to avoid

Keep away from direct sunlight. Protect from freezing.

10.5 Incompatible materials

No materials to be especially mentioned.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of Exposure	None known.
Routes of entry	No route of entry noted.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.

11.2 Information on other hazards

Other information Key literature references and sources for data. See Section 16 for more information.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae
This product is not considered toxic to algae.

Toxicity to fish
This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates
This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

Not readily biodegradable.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility

Mobility

Soluble in water.

Mobility in soil
No information available.

12.5 Other adverse effects

None known.

12.6 Other information.

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number
Not regulated

14.2. UN proper shipping name
The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard
No

14.6 Special precautions
Not applicable

14.7 Maritime transport in bulk according to IMO instruments
Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of:
The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons
No poisons schedule number allocated

New Zealand Hazard Classification	Not classified
HSNO approval no.	Not required
Group number	Not required

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

This SDS is not for use in the European Union (EU).

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse
Supersedes Date:	23-Nov-2018
Revision date	05-Oct-2023
Version	7
This SDS has been revised in the following section(s)	All sections No changes with regard to classification have been made.

Key literature references and sources for data
www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

Training Advice
Do not handle until all safety precautions have been read and understood
Follow general hygiene considerations recognized as common good workplace practices

HMIS classification

Health	0
Flammability	0
Physical hazard	0
PPE	B

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Disclaimer
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HALLIBURTON

SAFETY DATA SHEET

CEMENT - STANDARD - CLASS A

Revision date: 12-Apr-2024 **Revision Number:** 18

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name CEMENT - STANDARD - CLASS A

Product Code(s) HM001887

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Cement
Uses advised against No information available.

Details of manufacturer or importer

Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 (08) 6424 4800

For further information, please contact

fdunexchem@halliburton.com

Emergency telephone number

Australia Emergency Telephone Number + 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre 24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

Section 2: Hazard(s) identification

Statement of Hazardous Nature: Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

GHS Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitisation	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity — single exposure	Category 3
Specific target organ toxicity — repeated exposure	Category 2

Label elements

Signal word
DANGER

Hazard statements
Causes skin irritation.
Causes serious eye damage.
May cause an allergic skin reaction.
May cause cancer.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements - Prevention
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves/clothing and eye/face protection.
Wash face, hands and any exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Use only outdoors or in a well-ventilated area.
Do not breathe dust/fume/gas/mist/vapours/spray.
Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention.
IF ON SKIN: Wash with plenty of water and soap.
Take off all contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTRE or doctor if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTRE or doctor.
Precautionary Statements - Storage
Store locked up.
Store in a well-ventilated place. Keep container tightly closed.
Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant.

Other hazards which do not result in classification
No information available.

Section 3: Composition/information on ingredients

Chemical name	CAS No.	Weight-%
Portland cement	65997-15-1	60 - 100%
Crystalline silica, quartz	14808-60-7	1 - 5%

If CAS number is "proprietary", the specific chemical identity and percentage of composition has been withheld as a trade secret

Section 4: First aid measures

Description of first aid measures

General advice Immediate medical attention is required. Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.

Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.
Eye contact	Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.

Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation. Itching. Rashes. Hives.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to doctors	May cause sensitisation in susceptible persons. Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media	None - does not burn.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical	Product is or contains a sensitiser. May cause sensitisation by skin contact. Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Other information	Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash it before reuse. Avoid breathing vapours or mists.

General hygiene considerations If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry location. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Product has a shelf life of 24 months. Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

Incompatible materials Hydrofluoric acid. Strong acids. Strong bases. Strong oxidising agents.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits

Chemical name	Australia	New Zealand	ACGIH TLV
Portland cement 65997-15-1	TWA: 10 mg/m³	TWA: 3 mg/m³ TWA: 1 mg/m³	TWA: 1 mg/m³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter
Crystalline silica, quartz 14808-60-7	TWA: 0.05 mg/m³	TWA: 0.05 mg/m³	-

Chemical name	OSHA PEL	NIOSH
Portland cement 65997-15-1	TWA: 15 mg/m³ total dust TWA: 5 mg/m³ respirable fraction (vacated) TWA: 10 mg/m³ total dust (vacated) TWA: 5 mg/m³ respirable fraction TWA: 50 mppcf <1% Crystalline silica	IDLH: 5000 mg/m³ TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust
Crystalline silica, quartz 14808-60-7	TWA: 50 µg/m³ (vacated) TWA: 0.1 mg/m³ respirable dust	IDLH: 50 mg/m³ respirable dust TWA: 0.05 mg/m³ respirable dust

	: (250)/(%SiO2 + 5) mppcf TWA respirable fraction : (10)/(%SiO2 + 2) mg/m³ TWA respirable fraction	

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering controls Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses or goggles to protect against exposure. Tight sealing safety goggles.

Skin and body protection Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing. Wear suitable protective clothing. Long sleeved clothing.

Hand protection Impervious rubber gloves. Wear suitable gloves. Impervious gloves.

Respiratory protection Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), AS/NZS 1715, or equivalent respirator when using this product.

Environmental exposure controls No information available.

Other protective equipment Eyewash fountains and safety showers must be easily accessible.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	No information available
Colour	Gray
Odour	Odourless.
Odour threshold	No information available

Property	**Values**	**Remarks • Method**
pH	12.4	None known
Melting point / freezing point	No data available	
Initial boiling point and boiling range		
Flash point	No data available	None known
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapour pressure	No data available	
Relative vapour density	No data available	
Relative density	3.15	
Water solubility	Insoluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	

Decomposition temperature
Kinematic viscosity No data available
Dynamic viscosity No data available
Other information
VOC content No information available
Particle characteristics No information available

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Hydrofluoric acid. Strong acids. Strong bases. Strong oxidising agents.

Hazardous decomposition products

Hazardous decomposition products Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

Section 11: Toxicological information

Information on likely routes of exposure

Principle Routes of Exposure Eye or skin contact, inhalation, Ingestion, Skin contact, Eye contact, Inhalation

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. May cause sensitisation by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Acute toxicity .

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	99,999.00	mg/kg
ATEmix (dermal)	99,999.00	mg/kg
ATEmix (inhalation-gas)	99,999.00	ppm
ATEmix (inhalation-vapour)	99,999.00	mg/l
ATEmix (inhalation-dust/mist)	99,999.00	mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Portland cement	> 2000 mg/kg (Rat)	> 2000 mg/kg	> 1 mg/L (Rat) 4h
Crystalline silica, quartz	> 15000 mg/kg (human)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Chemical name	**Skin corrosion/irritation**
Portland cement 65997-15-1	Irritating to skin. (Rabbit)
Crystalline silica, quartz 14808-60-7	Non-irritating to the skin

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

Chemical name	**Serious eye damage/eye irritation**
Portland cement 65997-15-1	Causes severe irritation and or burns
Crystalline silica, quartz 14808-60-7	Non-irritating to the eye

Respiratory or skin sensitisation May cause an allergic skin reaction.

Chemical name	Respiratory sensitisation
Portland cement 65997-15-1	No information available
Crystalline silica, quartz 14808-60-7	Not classified
Chemical name	**Skin sensitisation**
Portland cement 65997-15-1	May cause sensitisation by skin contact
Crystalline silica, quartz 14808-60-7	Not classified

Germ cell mutagenicity

Chemical name	**Germ cell mutagenicity**
Portland cement 65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz 14808-60-7	Not regarded as mutagenic.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for

ingredients. May cause cancer.

Chemical name	Carcinogenicity
Portland cement 65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz 14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Crystalline silica, quartz - 14808-60-7	Carc. 1A	-	Group 1

Legend

IARC (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans

Reproductive toxicity

Chemical name	Reproductive toxicity
Portland cement 65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz 14808-60-7	This product does not contain any known or suspected reproductive hazards

STOT - single exposure May cause respiratory irritation.

Chemical name	STOT - single exposure
Portland cement 65997-15-1	May cause respiratory irritation.
Crystalline silica, quartz 14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Chemical name	STOT - repeated exposure
Portland cement 65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz 14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)

Aspiration hazard

Chemical name	Aspiration hazard
Portland cement 65997-15-1	Not applicable
Crystalline silica, quartz 14808-60-7	Based on available data, the classification criteria are not met

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Unknown aquatic toxicity 0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea

			microorganisms	
Crystalline silica, quartz	EC50(72 h)=440 mg/L (Pseudokirchneriella subcapitata)	LL0(96 h)=10000 mg/L (Danio rerio)	-	LL50(24 h)>10000 mg/L (Daphnia magna)

Terrestrial ecotoxicty There is no data for this product.

Persistence and degradability

Chemical name	Persistence and degradability
Portland cement 65997-15-1	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz 14808-60-7	The methods for determining biodegradability are not applicable to inorganic substances.

Bioaccumulation There is no data for this product.

Mobility

Chemical name	Mobility
Portland cement 65997-15-1	No information available
Crystalline silica, quartz 14808-60-7	No information available

Other adverse effects

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

See section 8 for more information

Section 14: Transport information

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Classified as a scheduled poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Poison Schedule Number 4 2 6 5

Australian Industrial Chemicals Introduction Scheme (AICIS)

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information	Portland cement - 65997-15-1
Present	-	Crystalline silica, quartz - 14808-60-7	Contact supplier for inventory compliance status
-			

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

TSCA	All components listed on inventory or are exempt
AIIC	All components listed on inventory or are exempt
NZIoC	All components listed on inventory or are exempt

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and their Disposal Not applicable

Section 16: Any other relevant information

Revision date 12-Apr-2024

Reason for revision Update to Format

Key or legend to abbreviations and acronyms used in the safety data sheet
ADR - The European Agreement concerning the International Carriage of Dangerous Goods by Road
bw – body weight

CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EN 149 - European standard on filtering halfmasks to protect against particles
FFP - Filtering Facepieces
h - hour
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LL50 – Lethal Loading 50%
d - day
Derived No Effect Level (DNEL)
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
IATA/ICAO - International Air Transport Association / International Civil Aviation Organization
IMDG/IMO - International Maritime Dangerous Goods / International Maritime Organization
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
VOC – Volatile Organic Carbon
UN – United Nations
VLA-EC - short-time excursion limits [Spain valores límite ambientales para la exposición de corta duración]
vPvB – very Persistent and very Bioaccumulative
w/w - weight/weight
Water hazard class (WGK)
UN – United Nations
VOC – Volatile Organic Carbon
TWA - Time-Weighted Average
STEL – Short Term Exposure Limit

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitisers		

Key literature references and sources for data used to compile the SDS
Acute Exposure Guideline Level(s) (AEGL(s))
European Chemicals Agency (ECHA) (ECHA_API)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
NIOSH (National Institute for Occupational Safety and Health)

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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

CEMENT - CLASS G + 35% SSA-1

Revision Date: 11-Feb-2021 **Revision Number:** 32

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name CEMENT - CLASS G + 35% SSA-1

Other means of Identification

Synonyms None

Hazardous Material Number: HM004641

Recommended use of the chemical and restrictions on use

Recommended Use Cement

Uses advised against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-mail Address fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Skin Corrosion/Irritation	Category 2 - H315
Serious Eye Damage/Irritation	Category 1 - H318
Skin Sensitization	Category 1 - H317
Carcinogenicity	Category 1A - H350
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - H335
Specific Target Organ Toxicity - (Repeated Exposure)	Category 1 - H372

Label elements, including precautionary statements

Hazard Pictograms

Signal Word DANGER

Hazard Statements:
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H335 - May cause respiratory irritation
H350 - May cause cancer by inhalation
H372 - Causes damage to organs through prolonged or repeated exposure

Precautionary Statements

Prevention
P201 - Obtain special instructions before use
P202 - Do not handle until all safety precautions have been read and understood
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P271 - Use only outdoors or in a well-ventilated area
P272 - Contaminated work clothing should not be allowed out of the workplace
P280 - Wear protective gloves/protective clothing
P281 - Use personal protective equipment as required

Response
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention
P362 + P364 - Take off contaminated clothing and wash before reuse
P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P312 - Call a POISON CENTER/doctor/physician if you feel unwell
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P308 + P313 - IF exposed or concerned: Get medical advice/attention
P314 - Get medical attention/advice if you feel unwell

Storage
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
P405 - Store locked up

Disposal
P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains

Substances	**CAS Number**
Portland cement	65997-15-1
Crystalline silica, quartz	14808-60-7

Other hazards which do not result in classification
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

For the full text of the H-phrases mentioned in this Section, see Section 16

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Portland cement	65997-15-1	60 - 100%	Skin Irrit. 2 (H315) Eye Corr. 1 (H318) Skin Sens. 1 (H317) STOT SE 3 (H335)
Crystalline silica, quartz	14808-60-7	30 - 60%	Carc. 1A (H350) STOT RE 1 (H372)

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.

Ingestion Under normal conditions, first aid procedures are not required.

Symptoms caused by exposure

Causes severe eye irritation which may damage tissue. Causes skin irritation. May cause allergic skin reaction. May cause respiratory irritation. Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

Medical Attention and Special Treatment

Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment

Suitable Extinguishing Media

None - does not burn.

Extinguishing media which must not be used for safety reasons

None known.

Specific hazards arising from the chemical

Special exposure hazards in a fire

Not applicable

Special protective equipment and precautions for fire fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store in a cool, dry location. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Product has a shelf life of 24 months.

Other Guidelines

No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring

Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Portland cement	65997-15-1	TWA: 10 mg/m^3	TWA: 1 mg/m^3
Crystalline silica, quartz	14808-60-7	TWA: 0.1 mg/m^3	TWA: 0.025 mg/m^3

Appropriate engineering controls

Engineering Controls Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

Personal protective equipment (PPE)

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), AS/NZS 1715, or equivalent respirator when using this product.

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure: Dust proof goggles.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls No information available

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Solid **Color** Gray

Odor: Odorless **Odor Threshold:** No information available

Property	Values	Remarks/ - Method
pH:	12.4	
Freezing Point / Range	No data available	
Melting Point / Range	No data available	
Pour Point / Range	No data available	
Boiling Point / Range	No data available	
Flash Point	No data available	
Evaporation rate	No data available	
Vapor Pressure	No data available	

Vapor Density	No data available
Specific Gravity	2.97 g/cm3 (20 °C/68 °F)
Water Solubility	Insoluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.
10.2. Chemical stability
Stable
10.3. Possibility of hazardous reactions
Will Not Occur
10.4. Conditions to avoid
Keep away from any contact with water.
10.5. Incompatible materials
Hydrofluoric acid.

10.6. Hazardous decomposition products
Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

11. Toxicological Information

Information on routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure
Most Important Symptoms/Effects
Causes severe eye irritation which may damage tissue. Causes skin irritation. May cause allergic skin reaction. May cause respiratory irritation. Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Portland cement	65997-15-1	> 2000 mg/kg (Rat)	> 2000 mg/kg	> 1 mg/L (Rat) 4h
Crystalline silica, quartz	14808-60-7	> 15000 mg/kg (human)	No data available	No data available

Immediate, delayed and chronic health effects from exposure

Inhalation Causes moderate respiratory irritation. Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye Contact Causes severe eye irritation. Will damage tissue.
Skin Contact Causes skin irritation. Can dry skin. May cause alkali burns with confined contact. May

cause an allergic skin reaction.

Ingestion May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

Exposure Levels
No data available

Interactive effects
Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.

Data limitations
No data available

Substances	CAS Number	Skin corrosion/irritation
Portland cement	65997-15-1	Irritating to skin. (Rabbit)
Crystalline silica, quartz	14808-60-7	Non-irritating to the skin

Substances	CAS Number	Serious eye damage/irritation
Portland cement	65997-15-1	Corrosive to eyes
Crystalline silica, quartz	14808-60-7	Non-irritating to the eye No information available

Substances	CAS Number	Skin Sensitization
Portland cement	65997-15-1	May cause sensitization by skin contact
Crystalline silica, quartz	14808-60-7	No information available.

Substances	CAS Number	Respiratory Sensitization
Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

Substances	CAS Number	Mutagenic Effects
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure.

Substances	CAS Number	Reproductive toxicity
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	No information available

Substances	CAS Number	STOT - single exposure

Portland cement	65997-15-1	May cause respiratory irritation.
Crystalline silica, quartz	14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)

Substances	CAS Number	Aspiration hazard
Portland cement	65997-15-1	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable

12. Ecological Information

Ecotoxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Portland cement	65997-15-1	No information available	No information available	No information available	No information available
Crystalline silica, quartz	14808-60-7	EC50(72 h)=440 mg/L (Pseudokirchneriella subcapitata)	LL0(96 h)=10000 mg/L (Danio rerio)	No information available	LL50(24 h)>10000 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Portland cement	65997-15-1	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz	14808-60-7	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Bioaccumulation
Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods

Follow all applicable community, national or regional regulations regarding waste management methods.

Disposal of any contaminated packaging

Follow all applicable national or local regulations.

Environmental regulations

Not applicable

14. Transport Information

Transportation Information

Australia ADG

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IMDG/IMO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

Special precautions during transport

None

HazChem Code

None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components are listed on the AIIC or are subject to a relevant exemption, permit, or assessment certificate.
New Zealand Inventory of Chemicals	All components are listed on the NZIoC or are subject to a relevant exemption, permit, or assessment certificate.
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Poisons Schedule number

None Allocated

International Agreements

Montreal Protocol - Ozone Depleting Substances:	Does not apply.
Stockholm Convention - Persistent Organic Pollutants:	Does not apply
Rotterdam Convention - Prior Informed Consent:	Does not apply.
Basel Convention - Hazardous Waste:	Does not apply.

16. Other information

Date of preparation or review

Revision Date: 11-Feb-2021

Revision Note
SDS sections updated:
2

Full text of H-Statements referred to under sections 2 and 3
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H335 - May cause respiratory irritation
H350 - May cause cancer by inhalation
H372 - Causes damage to organs through prolonged or repeated exposure if inhaled

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NOEC – No Observed Effect Concentration
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
vPvB – very Persistent and very Bioaccumulative
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/

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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

ECONOLITE LIQUID

Revision Date: 03-Dec-2020 **Revision Number:** 103

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name ECONOLITE LIQUID

Other means of Identification

Synonyms None

Hazardous Material Number: HM000478

Recommended use of the chemical and restrictions on use

Recommended Use Light Weight Cement Additive

Uses advised against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-mail Address fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Skin Corrosion/Irritation	Category 2 - H315
Serious Eye Damage/Irritation	Category 1 - H318

Label elements, including precautionary statements

Hazard Pictograms

Signal Word DANGER

Hazard Statements:
H315 - Causes skin irritation
H318 - Causes serious eye damage

Precautionary Statements

Prevention
P264 - Wash face, hands and any exposed skin thoroughly after handling
P280 - Wear protective gloves/eye protection/face protection

Response
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P332 + P313 - If skin irritation occurs: Get medical advice/attention
P362 + P364 - Take off contaminated clothing and wash before reuse
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician

Storage None
Disposal None

Contains

Substances	**CAS Number**
Sodium silicate	1344-09-8

Other hazards which do not result in classification
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

For the full text of the H-phrases mentioned in this Section, see Section 16

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Sodium silicate	1344-09-8	30 - 60%	Skin Irrit. 2 (H315) Eye Corr. 1 (H318)

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

Symptoms caused by exposure
Causes severe eye irritation which may damage tissue. Causes skin irritation.

Medical Attention and Special Treatment

Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

Specific hazards arising from the chemical

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases.

Special protective equipment and precautions for fire fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove. Do NOT spread spilled product with water.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Wash hands after use. Launder contaminated clothing before reuse. Avoid breathing vapors. Avoid breathing mist. Ensure adequate ventilation. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from acids. Store in a cool well ventilated area. Keep container closed when not in use.

Other Guidelines

No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring

Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Sodium silicate	1344-09-8	Not applicable	Not applicable

Appropriate engineering controls

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Personal protective equipment (PPE)

Personal Protective Equipment	If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Dust/mist respirator. (N95, P2/P3)
Hand Protection	Chemical-resistant protective gloves (EN 374) Nitrile gloves. Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): (>= 8 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.
Skin Protection	Full protective chemical resistant clothing.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.
Environmental Exposure Controls	Do not allow material to contaminate ground water system.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color**	Clear to hazy
Odor:	Slightly soapy	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	11.2
Freezing Point / Range	-1 °C
Melting Point / Range	No data available
Pour Point / Range	No data available
Boiling Point / Range	101 °C / 214 °F
Flash Point	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.4
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability
Stable
10.3. Possibility of hazardous reactions
Will Not Occur
10.4. Conditions to avoid
None anticipated
10.5. Incompatible materials
Strong acids. Amphoteric metals such as aluminum, magnesium, lead, tin, or zinc.
10.6. Hazardous decomposition products
Hydrogen

11. Toxicological Information

Information on routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure
Most Important Symptoms/Effects
Causes severe eye irritation which may damage tissue. Causes skin irritation.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium silicate	1344-09-8	3400 mg/kg (Rat)	> 5000 mg/kg (Rat) (similar substance)	> 2.06 mg/L (Rat) 4h (similar substance)

Immediate, delayed and chronic health effects from exposure
Inhalation May cause respiratory irritation.
Eye Contact Causes severe eye irritation which may damage tissue.
Skin Contact Causes skin irritation.
Ingestion Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Exposure Levels
No data available

Interactive effects
Skin disorders.

Data limitations
No data available

Substances	CAS Number	Skin corrosion/irritation
Sodium silicate	1344-09-8	Causes moderate skin irritation. (Rabbit)

Substances	CAS Number	Serious eye damage/irritation
Sodium silicate	1344-09-8	Causes severe eye irritation which may damage tissue. (Rabbit)

Substances	CAS Number	Skin Sensitization
Sodium silicate	1344-09-8	Did not cause sensitization on laboratory animals (mouse) (similar substances)

Substances	CAS Number	Respiratory Sensitization
Sodium silicate	1344-09-8	No information available

Substances	CAS Number	Mutagenic Effects
Sodium silicate	1344-09-8	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Sodium silicate	1344-09-8	No information available

Substances	CAS Number	Reproductive toxicity
Sodium silicate	1344-09-8	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments. (similar substances)

Substances	CAS Number	STOT - single exposure
Sodium silicate	1344-09-8	No information available.

Substances	CAS Number	STOT - repeated exposure
Sodium silicate	1344-09-8	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Sodium silicate	1344-09-8	Not applicable

12. Ecological Information

Ecotoxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Sodium silicate	1344-09-8	EC50 (72h) > 345 mg/L (growth rate) (Scenedesmus subspicatus) EC0 (72h) 35 mg/L (growth rate) (Scenedesmus subspicatus)	LC50 (96h) 1108 mg/L (Danio rerio) LC50 (96h) 260 – 310 mg/L (Oncorhynchus mykiss)	EC0 (0.5h) 3454 mg/L (Pseudomonas putida)	EC50 (48h) 1700 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Sodium silicate	1344-09-8	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Bioaccumulation
Sodium silicate	1344-09-8	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Sodium silicate	1344-09-8	No information available

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods

Disposal should be made in accordance with federal, state, and local regulations.

Disposal of any contaminated packaging

Follow all applicable national or local regulations.

Environmental regulations

Not applicable

14. Transport Information

Transportation Information

Australia ADG

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IMDG/IMO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

Special precautions during transport

None

HazChem Code

None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components are listed on the AIIC or are subject to a relevant exemption, permit, or assessment certificate.
New Zealand Inventory of Chemicals	All components are listed on the NZIoC or are subject to a relevant exemption, permit, or assessment certificate.
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Poisons Schedule number

S5

International Agreements

Montreal Protocol - Ozone Depleting Substances:	Does not apply.
Stockholm Convention - Persistent Organic Pollutants:	Does not apply
Rotterdam Convention - Prior Informed Consent:	Does not apply.
Basel Convention - Hazardous Waste:	Does not apply.

16. Other information

Date of preparation or review

Revision Date: 03-Dec-2020

Revision Note
SDS sections updated:
2

Full text of H-Statements referred to under sections 2 and 3
H315 - Causes skin irritation
H318 - Causes serious eye damage

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used

bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NOEC – No Observed Effect Concentration
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
vPvB – very Persistent and very Bioaccumulative
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID

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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

TUNED® SPACER III

Revision date: 10-Jan-2024 **Revision Number:** 34

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name TUNED® SPACER III

Product Code(s) HM005735

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Cement Spacer
Uses advised against No information available.

Details of manufacturer or importer

Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 (08) 6424 4800

For further information, please contact

fdunexchem@halliburton.com

Emergency telephone number

Australia Emergency Telephone Number + 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre 24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

Section 2: Hazard(s) identification

Statement of Hazardous Nature: Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

GHS Classification

Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

Label elements

Signal word
DANGER

Hazard statements
May cause cancer.
Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements - Prevention
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves/clothing and eye/face protection.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wash face, hands and any exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention.
Precautionary Statements - Storage
Store locked up.
Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant.

Other hazards which do not result in classification
No information available.

Section 3: Composition/information on ingredients

Chemical name	CAS No.	Weight-%
Crystalline silica, quartz	14808-60-7	60 - 100%
Non-hazardous ingredients	Proprietary	Balance

If CAS number is "proprietary", the specific chemical identity and percentage of composition has been withheld as a trade secret

Section 4: First aid measures

Description of first aid measures

General advice IF exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media All standard fire fighting media.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical No information available.

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation.

General hygiene considerations If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Do not reuse empty container. Store in a well ventilated area. Keep container closed when not in use. Store locked up.

Incompatible materials Hydrofluoric acid.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits

Chemical name	Australia	New Zealand	ACGIH TLV
Crystalline silica, quartz 14808-60-7	TWA: 0.05 mg/m^3	TWA: 0.05 mg/m^3	-

Chemical name	OSHA PEL	NIOSH
Crystalline silica, quartz 14808-60-7	TWA: 50 µg/m^3 (vacated) TWA: 0.1 mg/m^3 respirable dust : (250)/(%SiO2 + 5) mppcf TWA respirable fraction : (10)/(%SiO2 + 2) mg/m^3 TWA respirable fraction	IDLH: 50 mg/m^3 respirable dust TWA: 0.05 mg/m^3 respirable dust

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering controls Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses or goggles to protect against exposure. (EN-166).

Skin and body protection Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing. Wear suitable protective clothing.

Hand protection Normal work gloves. Wear suitable gloves.

Respiratory protection Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), AS/NZS 1715, or equivalent respirator when using this product.

Environmental exposure controls No information available.

Other protective equipment None known. Eyewash fountains and safety showers must be easily accessible.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	No information available
Color	Dark gray
Odor	Odorless.
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH		None known
Melting point / freezing point	No data available	
Initial boiling point and boiling range		
Flash point	No data available	None known
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	
Relative vapor density	No data available	
Relative density	2.51	
Water solubility	Insoluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature		
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Other information		
VOC content	No information available	
Particle characteristics	No information available	

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Hydrofluoric acid.

Hazardous decomposition products

Hazardous decomposition products Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

Section 11: Toxicological information

Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation, Ingestion, Skin contact, Eye contact, Inhalation

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms No information available.

Acute toxicity .

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	99,999.00	mg/kg
ATEmix (dermal)	99,999.00	mg/kg
ATEmix (inhalation-gas)	99,999.00	ppm
ATEmix (inhalation-vapor)	99,999.00	mg/l
ATEmix (inhalation-dust/mist)	99,999.00	mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Crystalline silica, quartz	> 15000 mg/kg (human)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Chemical name	Skin corrosion/irritation
Crystalline silica, quartz 14808-60-7	Non-irritating to the skin

Serious eye damage/eye irritation No information available.

Chemical name	Serious eye damage/eye irritation
Crystalline silica, quartz 14808-60-7	Non-irritating to the eye No information available

Respiratory or skin sensitization No information available.

Chemical name	Respiratory sensitization
Crystalline silica, quartz 14808-60-7	No information available

Chemical name	Skin sensitization
Crystalline silica, quartz 14808-60-7	No information available

Germ cell mutagenicity No information available.

Chemical name	Germ cell mutagenicity
Crystalline silica, quartz 14808-60-7	Not regarded as mutagenic.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

Chemical name	Carcinogenicity
Crystalline silica, quartz 14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Crystalline silica, quartz - 14808-60-7	Carc. 1A	-	Group 1

Legend

IARC (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans

Reproductive toxicity No information available.

Chemical name	Reproductive toxicity
Crystalline silica, quartz 14808-60-7	No information available

STOT - single exposure No information available.

Chemical name	STOT - single exposure
Crystalline silica, quartz 14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Chemical name	STOT - repeated exposure
Crystalline silica, quartz 14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)

Aspiration hazard No information available.

Chemical name	Aspiration hazard
Crystalline silica, quartz 14808-60-7	No information available

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Unknown aquatic toxicity 1 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Crystalline silica, quartz	EC50(72 h)=440 mg/L (Pseudokirchneriella subcapitata)	LL0(96 h)=10000 mg/L (Danio rerio)	-	LL50(24 h)>10000 mg/L (Daphnia magna)

Terrestrial ecotoxicty There is no data for this product.

Persistence and degradability

Chemical name	Persistence and degradability
Crystalline silica, quartz 14808-60-7	The methods for determining biodegradability are not applicable to inorganic substances.

Bioaccumulation There is no data for this product.

Mobility

Chemical name	Mobility
Crystalline silica, quartz 14808-60-7	No information available

Other adverse effects

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

See section 8 for more information

Section 14: Transport information

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

Australian Industrial Chemicals Introduction Scheme (AICIS)

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information	Crystalline silica, quartz - 14808-60-7
Contact supplier for inventory compliance status	-		

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Any other relevant information

Revision date 10-Jan-2024

Reason for revision Update to Format

Key or legend to abbreviations and acronyms used in the safety data sheet

ADR - The European Agreement concerning the International Carriage of Dangerous Goods by Road
bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EN 149 - European standard on filtering halfmasks to protect against particles
FFP - Filtering Facepieces
h - hour
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LL50 – Lethal Loading 50%
d - day
Derived No Effect Level (DNEL)
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
IATA/ICAO - International Air Transport Association / International Civil Aviation Organization
IMDG/IMO - International Maritime Dangerous Goods / International Maritime Organization
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
VOC – Volatile Organic Carbon
UN – United Nations
VLA-EC - short-time excursion limits [Spain valores límite ambientales para la exposición de corta duración]
vPvB – very Persistent and very Bioaccumulative
w/w - weight/weight
Water hazard class (WGK)
UN – United Nations
VOC – Volatile Organic Carbon
TWA - Time-Weighted Average
STEL – Short Term Exposure Limit

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

Acute Exposure Guideline Level(s) (AEGL(s))
European Chemicals Agency (ECHA) (ECHA_API)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
NIOSH (National Institute for Occupational Safety and Health)

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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

HALAD® 413L CEMENT ADDITIVE

Revision Date: 29-Jun-2023 **Revision Number:** 38

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Non-Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name HALAD® 413L CEMENT ADDITIVE

Other means of Identification

Synonyms None

Hazardous Material Number: HM000824

Recommended use of the chemical and restrictions on use

Recommended Use Fluid Loss Additive

Uses advised against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-mail Address fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Non-Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Not classified

Label elements, including precautionary statements

Hazard Pictograms

Signal Word Not Hazardous

Hazard Statements: Not Classified

Precautionary Statements

Prevention None
Response None
Storage None
Disposal None

Contains

Substances	**CAS Number**
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA

Other hazards which do not result in classification
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

For the full text of the H-phrases mentioned in this Section, see Section 16

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	60 - 100%	Not classified

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Symptoms caused by exposure
No significant hazards expected.

Medical Attention and Special Treatment
Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment
Suitable Extinguishing Media
All standard fire fighting media.
Extinguishing media which must not be used for safety reasons
None known.

Specific hazards arising from the chemical
Special exposure hazards in a fire
Decomposition in fire may produce harmful gases.

Special protective equipment and precautions for fire fighters
Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors.

6.2. Environmental precautions
Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up
Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling
Handling Precautions
Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities
Storage Information
Store away from oxidizers. Product has a shelf life of 24 months.
Other Guidelines
No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring
Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

Appropriate engineering controls
Engineering Controls Use in a well ventilated area.

Personal protective equipment (PPE)
Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Not normally needed. But if significant exposures are possible then the following respirator is recommended: Dust/mist respirator. (N95, P2/P3)
Hand Protection Normal work gloves.
Skin Protection Normal work coveralls.
Eye Protection Wear safety glasses or goggles to protect against exposure.
Other Precautions None known.
Environmental Exposure Controls Do not allow material to contaminate ground water system.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color**	Brown-black
Odor:	Sweet	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	7.5
Freezing Point / Range	No data available
Melting Point / Range	No data available
Pour Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.1
Water Solubility	Miscible with water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

None anticipated

10.5. Incompatible materials

Strong oxidizers.

10.6. Hazardous decomposition products

Oxides of nitrogen. Carbon monoxide and carbon dioxide.

11. Toxicological Information

Information on routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Most Important Symptoms/Effects

No significant hazards expected.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances in concentrations above	NA	No data available	No data available	No data available

cut-off values according to the competent authority				

Immediate, delayed and chronic health effects from exposure

Inhalation None known.
Eye Contact None known.
Skin Contact None known.
Ingestion None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Exposure Levels
No data available

Interactive effects
None known.

Data limitations
No data available

12. Ecological Information

Ecotoxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available	No information available	No information available	No information available

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.3. Bioaccumulative potential

Substances	CAS Number	Bioaccumulation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods

Disposal should be made in accordance with federal, state, and local regulations.

Disposal of any contaminated packaging

Follow all applicable national or local regulations.

Environmental regulations

Not applicable

14. Transport Information

Transportation Information

Australia ADG

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IMDG/IMO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

Special precautions during transport

None

HazChem Code

None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components are listed on the AIIC or are subject to a relevant exemption, permit, or assessment certificate.

New Zealand Inventory of Chemicals	All components are listed on the NZIoC or are subject to a relevant exemption, permit, or assessment certificate.
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Poisons Schedule number
None Allocated

International Agreements

Montreal Protocol - Ozone Depleting Substances:	Does not apply.
Stockholm Convention - Persistent Organic Pollutants:	Does not apply
Rotterdam Convention - Prior Informed Consent:	Does not apply.
Basel Convention - Hazardous Waste:	Does not apply.

16. Other information

Date of preparation or review

Revision Date: 29-Jun-2023

Revision Note
Update to Format

Full text of H-Statements referred to under sections 2 and 3
None

Additional information: For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NOEC – No Observed Effect Concentration
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
vPvB – very Persistent and very Bioaccumulative
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

GASCON 469

Revision date: 30-Apr-2025 **Revision Number:** 34

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name GASCON 469

Product Code(s) HM000753

Other means of identification

Pure substance/mixture Substance

Recommended use of the chemical and restrictions on use

Recommended use Cement Additive
Uses advised against No information available.

Illicit Drug Precursors/Reagents This product contains one or more substance(s) on the Illicit Drug Precursors/Reagents list. Verify requirements related to using, handling, and storing these substances.

Details of manufacturer or importer

Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 (08) 6424 4800

For further information, please contact

fdunexchem@halliburton.com

Emergency telephone number

Australia Emergency Telephone Number + 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre 24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

Section 2: Hazard(s) identification

Statement of Hazardous Nature: Non-Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

GHS Classification

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Chronic aquatic toxicity	Not classified chronic

Label elements

Hazard statements

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Other hazards which do not result in classification
Causes mild skin irritation.
Harmful to aquatic life.

Section 3: Composition/information on ingredients

Non-hazardous ingredients	Proprietary	Balance

If CAS number is "proprietary", the specific chemical identity and percentage of composition has been withheld as a trade secret

Section 4: First aid measures

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.

Skin contact Wash skin with soap and water.

Ingestion Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms Prolonged contact may cause redness and irritation.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media All standard fire fighting media.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical No information available.

None known

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

General hygiene considerations If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool well ventilated area. Keep from excessive heat. Keep from freezing. Keep container closed when not in use. Store in non-rusting containers. Product has a shelf life of 12 months.

Incompatible materials Strong oxidizers. Strong acids.

Section 8: Exposure controls and personal protection

Working area parameters, subject to mandatory control (MAC or TSEL)

Exposure Limits

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering controls Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical goggles; also wear a face shield if splashing hazard exists. (EN-166). Wear safety

glasses with side shields (or goggles).

Skin and body protection Normal work coveralls. Wear suitable protective clothing.

Hand protection None known. Wear suitable gloves.

Respiratory protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Dust/mist respirator. (N95, P2/P3).

Environmental exposure controls No information available.

Other protective equipment Eyewash fountains and safety showers must be easily accessible.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Colour	Transparent
Odour	Odourless.
Odour threshold	No information available

Property	**Values**	**Remarks • Method**
pH	10	
Melting point / freezing point	No data available	
Initial boiling point and boiling range	100 °C / 212 °F	
Flash point	No data available	
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapour pressure	No data available	
Relative vapour density	No data available	
Relative density	1.1	
Water solubility	Soluble in water (10g/100ml)	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature		
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Other information		
Pour Point	No data available	
VOC content	.?	
Particle characteristics	No information available	

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizers. Strong acids.

Hazardous decomposition products

Hazardous decomposition products None known.

Section 11: Toxicological information

Information on likely routes of exposure

Principle Routes of Exposure Eye or skin contact, inhalation, Ingestion, Skin contact, Eye contact, Inhalation

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available. Causes mild skin irritation.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms Prolonged contact may cause redness and irritation.

Acute toxicity .

Numerical measures of toxicity - Product Information

Component Information
See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes mild skin irritation.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Section 12: Ecological information

Ecotoxicity Based on available data, the classification criteria are not met

Aquatic ecotoxicity Harmful to aquatic life.

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability Based on available data, the classification criteria are not met

Bioaccumulation There is no data for this product.

Mobility Based on available data, the classification criteria are not met

Other adverse effects No data available

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

See section 8 for more information

Section 14: Transport information

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Classified as a scheduled poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Poison Schedule Number 10

Australian Industrial Chemicals Introduction Scheme (AICIS)

Illicit Drug Precursors/Reagents
This product contains one or more substance(s) on the Illicit Drug Precursors/Reagents list. Verify requirements related to using, handling, and storing these substances.
Legend
Category 3 - Chemicals and apparatus that may be used in the illicit production of drugs. Purchases from this list should alert companies or organisations to seek further indicators of any suspicious orders or enquiries. No official reporting is required.

International Inventories

TSCA	All components listed on inventory or are exempt
AIIC	All components listed on inventory or are exempt
NZIoC	All components listed on inventory or are exempt

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and their Disposal Not applicable

Section 16: Any other relevant information

Revision date 30-Apr-2025

Reason for revision Update to Format

Key or legend to abbreviations and acronyms used in the safety data sheet

ADR - The European Agreement concerning the International Carriage of Dangerous Goods by Road
bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EN 149 - European standard on filtering halfmasks to protect against particles
FFP - Filtering Facepieces
h - hour
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LL50 – Lethal Loading 50%
d - day
Derived No Effect Level (DNEL)
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
IATA/ICAO - International Air Transport Association / International Civil Aviation Organization
IMDG/IMO - International Maritime Dangerous Goods / International Maritime Organization
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
VOC – Volatile Organic Carbon
UN – United Nations
VLA-EC - short-time excursion limits [Spain valores límite ambientales para la exposición de corta duración]
vPvB – very Persistent and very Bioaccumulative
w/w - weight/weight
Water hazard class (WGK)
UN – United Nations
VOC – Volatile Organic Carbon
TWA - Time-Weighted Average
STEL – Short Term Exposure Limit

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitisers		

Key literature references and sources for data used to compile the SDS

Acute Exposure Guideline Level(s) (AEGL(s))
European Chemicals Agency (ECHA) (ECHA_API)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
NIOSH (National Institute for Occupational Safety and Health)

Disclaimer

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information isobtained from various sources including the manufacturer and other third party sources. The information may not be validunder all conditions nor if this material is used in combination with other materials or in any process. Final determination ofsuitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

CFR-8L

Revision Date: 29-Jun-2023 **Revision Number:** 29

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Non-Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name CFR-8L

Other means of Identification

Synonyms None

Hazardous Material Number: HM005627

Recommended use of the chemical and restrictions on use

Recommended Use Cement Dispersant

Uses advised against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-mail Address fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Non-Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Not classified

Label elements, including precautionary statements

Hazard Pictograms

Signal Word Not Hazardous

Hazard Statements: Not Classified

Precautionary Statements

Prevention None
Response None
Storage None
Disposal None

Contains

Substances	**CAS Number**
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA

Other hazards which do not result in classification
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

For the full text of the H-phrases mentioned in this Section, see Section 16

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	60 - 100%	Not classified

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Symptoms caused by exposure
No significant hazards expected.

Medical Attention and Special Treatment
Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment
Suitable Extinguishing Media
Water fog, carbon dioxide, foam, dry chemical.
Extinguishing media which must not be used for safety reasons
None known.

Specific hazards arising from the chemical
Special exposure hazards in a fire
Decomposition in fire may produce harmful gases.

Special protective equipment and precautions for fire fighters
Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.

6.2. Environmental precautions
Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up
Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling
Handling Precautions
Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities
Storage Information
Store away from oxidizers. Keep container closed when not in use.
Other Guidelines
No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring
Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

Appropriate engineering controls

Engineering Controls	Use in a well ventilated area. Personal protective equipment must be CE marked and should be selected in collaboration with the supplier of such equipment. The recommended protective equipment and the specified standards are indicative. Standards should be of the latest version. Risk assessment of the actual workplace / operation (actual risk) may result in other protective measures. The suitability and durability of the protective equipment will depend on the application.

Personal protective equipment (PPE)

Personal Protective Equipment	If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection	Not normally necessary.
Hand Protection	Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Nitrile gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Wear safety glasses or goggles to protect against exposure. (EN-166)

Other Precautions Eyewash fountains and safety showers must be easily accessible.
Environmental Exposure Controls Do not allow material to contaminate ground water system. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid
Color Brown-black
Odor: Characteristic
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	9 - 11.3
Freezing Point / Range	-7 °C
Melting Point / Range	No data available
Pour Point / Range	No data available
Boiling Point / Range	100 °C / 212 °F
Flash Point	No data available
Evaporation rate	No data available
Vapor Pressure	< 18 mmHg
Vapor Density	No data available
Specific Gravity	1.17 - 1.2
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.
10.2. Chemical stability
Stable
10.3. Possibility of hazardous reactions
Will Not Occur
10.4. Conditions to avoid
None anticipated
10.5. Incompatible materials
Strong oxidizers.
10.6. Hazardous decomposition products
Oxides of sulfur.

11. Toxicological Information

Information on routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure
Most Important Symptoms/Effects
No significant hazards expected.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No data available	No data available	No data available

Immediate, delayed and chronic health effects from exposure

Inhalation May cause mild respiratory irritation.
Eye Contact May cause mechanical irritation to eye.
Skin Contact None known.
Ingestion May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Exposure Levels
No data available

Interactive effects
None known.

Data limitations
No data available

12. Ecological Information

Ecotoxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available	No information available	No information available	No information available

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.3. Bioaccumulative potential

Substances	CAS Number	Bioaccumulation

Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

Other adverse effects
No information available
Endocrine Disruptor Information
This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods
Disposal should be made in accordance with federal, state, and local regulations.

Disposal of any contaminated packaging
Follow all applicable national or local regulations.

Environmental regulations
Not applicable

14. Transport Information

Transportation Information
Australia ADG

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IMDG/IMO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable

Special precautions during transport
None

HazChem Code
None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components are listed on the AIIC or are subject to a relevant exemption, permit, or assessment certificate.
New Zealand Inventory of Chemicals	All components are listed on the NZIoC or are subject to a relevant exemption, permit, or assessment certificate.
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Poisons Schedule number
None Allocated

International Agreements

Montreal Protocol - Ozone Depleting Substances:	Does not apply.
Stockholm Convention - Persistent Organic Pollutants:	Does not apply
Rotterdam Convention - Prior Informed Consent:	Does not apply.
Basel Convention - Hazardous Waste:	Does not apply.

16. Other information

Date of preparation or review

Revision Date: 29-Jun-2023

Revision Note
Update to Format

Full text of H-Statements referred to under sections 2 and 3
None

Additional information: For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NOEC – No Observed Effect Concentration
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
vPvB – very Persistent and very Bioaccumulative
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight

d - day

Key literature references and sources for data
www.ChemADVISOR.com/

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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

HR-6L

Revision date: 30-Apr-2025 **Revision Number:** 24

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name HR-6L

Product Code(s) HM000901

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Cement Retarder
Uses advised against No information available.

Details of manufacturer or importer

Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 (08) 6424 4800

For further information, please contact

fdunexchem@halliburton.com

Emergency telephone number

Australia Emergency Telephone Number + 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre 24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

Section 2: Hazard(s) identification

Statement of Hazardous Nature: Non-Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

GHS Classification

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Label elements

Hazard statements

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Other hazards which do not result in classification

No information available.

Section 3: Composition/information on ingredients

The product contains no substances which at their given concentration, are considered to be hazardous to health

Chemical name	CAS No.	Weight-%
Non-hazardous ingredients	Proprietary	Balance

Section 4: First aid measures

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.

Skin contact Wash skin with soap and water.

Ingestion Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Water fog, carbon dioxide, foam, dry chemical.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical No information available.

Oxides of sulfur. Carbon monoxide and carbon dioxide.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions	See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.

Precautions to prevent secondary hazards

Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Store away from oxidizers. Keep container closed when not in use.
Incompatible materials	Strong oxidizers.

Section 8: Exposure controls and personal protection

Working area parameters, subject to mandatory control (MAC or TSEL)

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Biological occupational exposure limits	This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering controls	Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses or goggles to protect against exposure.
Skin and body protection	Normal work coveralls.
Hand protection	Normal work gloves.
Respiratory protection	Not normally necessary.
Environmental exposure controls	No information available.

Other protective equipment None known.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Colour	Dark brown
Odour	Molasses.
Odour threshold	No information available

Property	**Values**	**Remarks • Method**
pH	9.5	
Melting point / freezing point	No data available	
Initial boiling point and boiling range		
Flash point	> 97.8 °C / 208 °F	(PMCC)
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapour pressure	No data available	
Relative vapour density	No data available	
Relative density	1.21	
Water solubility	Soluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature		
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Other information		
Pour Point	No data available	
VOC content	No information available	
Liquid Density	10.08 lbs/gal	
Particle characteristics	No information available	

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizers.

Hazardous decomposition products

Hazardous decomposition products Oxides of sulfur. Carbon monoxide and carbon dioxide.

Section 11: Toxicological information

Information on likely routes of exposure

Principle Routes of Exposure Eye or skin contact, inhalation

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms No information available.

Acute toxicity .

Numerical measures of toxicity - Product Information
No information available

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	99,999.00	mg/kg
ATEmix (dermal)	99,999.00	mg/kg
ATEmix (inhalation-gas)	99,999.00	ppm
ATEmix (inhalation-vapour)	99,999.00	mg/l
ATEmix (inhalation-dust/mist)	99,999.00	mg/l

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitisation No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: Ecological information

Ecotoxicity Based on available data, the classification criteria are not met

Aquatic ecotoxicity

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability No information available

Bioaccumulation No information available.

Mobility No information available

Other adverse effects No data available

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

See section 8 for more information

Section 14: Transport information

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

Australian Industrial Chemicals Introduction Scheme (AICIS)
Contact supplier for inventory compliance status

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

TSCA	All components listed on inventory or are exempt
AIIC	All components listed on inventory or are exempt
NZIoC	All components listed on inventory or are exempt

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and their Disposal Not applicable

Section 16: Any other relevant information

Revision date 30-Apr-2025

Reason for revision Update to Format

Key or legend to abbreviations and acronyms used in the safety data sheet
ADR - The European Agreement concerning the International Carriage of Dangerous Goods by Road
bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EN 149 - European standard on filtering halfmasks to protect against particles
FFP - Filtering Facepieces
h - hour
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LL50 – Lethal Loading 50%
d - day
Derived No Effect Level (DNEL)
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
IATA/ICAO - International Air Transport Association / International Civil Aviation Organization
IMDG/IMO - International Maritime Dangerous Goods / International Maritime Organization
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
VOC – Volatile Organic Carbon
UN – United Nations
VLA-EC - short-time excursion limits [Spain valores límite ambientales para la exposición de corta duración]
vPvB – very Persistent and very Bioaccumulative
w/w - weight/weight
Water hazard class (WGK)
UN – United Nations
VOC – Volatile Organic Carbon
TWA - Time-Weighted Average
STEL – Short Term Exposure Limit

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitisers		

Key literature references and sources for data used to compile the SDS

Acute Exposure Guideline Level(s) (AEGL(s))
European Chemicals Agency (ECHA) (ECHA_API)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
NIOSH (National Institute for Occupational Safety and Health)

Disclaimer

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information isobtained from various sources including the manufacturer and other third party sources. The information may not be validunder all conditions nor if this material is used in combination with other materials or in any process. Final determination ofsuitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

NF-6

Revision Date: 11-Feb-2021 **Revision Number:** 41

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Non-Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name NF-6

Other means of Identification

Synonyms None

Hazardous Material Number: HM001971

Recommended use of the chemical and restrictions on use

Recommended Use Defoamer

Uses advised against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-mail Address fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Non-Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Not classified

Label elements, including precautionary statements

Hazard Pictograms

Signal Word Not Hazardous

Hazard Statements: Not Classified

Precautionary Statements

Prevention None
Response None
Storage None
Disposal None

Contains

Substances	**CAS Number**
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA

Other hazards which do not result in classification
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

For the full text of the H-phrases mentioned in this Section, see Section 16

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	60 - 100%	Not classified

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

Symptoms caused by exposure
No significant hazards expected.

Medical Attention and Special Treatment
Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment
Suitable Extinguishing Media
Carbon dioxide, dry chemical, foam.
Extinguishing media which must not be used for safety reasons
None known.

Specific hazards arising from the chemical
Special exposure hazards in a fire
Use water spray to cool fire exposed surfaces. Decomposition in fire may produce harmful gases.

Special protective equipment and precautions for fire fighters

Special protective equipment for firefighters
Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.

6.2. Environmental precautions
Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up
Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling
Handling Precautions
Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities
Storage Information
Store away from oxidizers. Keep container closed when not in use.
Other Guidelines
No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring
Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

Appropriate engineering controls
Engineering Controls A well ventilated area to control dust levels. Local exhaust ventilation should be used in areas without good cross ventilation.

Personal protective equipment (PPE)
Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Organic vapor respirator with a dust/mist filter. (A2P2/P3)
Hand Protection Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Polyvinylchloride gloves. (>= 8 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in

	practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.
Skin Protection	Normal work coveralls.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	None known.
Environmental Exposure Controls	Do not allow material to contaminate ground water system.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color**	Yellow
Odor:	Mild	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	No data available
Freezing Point / Range	No data available
Melting Point / Range	No data available
Pour Point / Range	No data available
Boiling Point / Range	182 °C / 360 °F
Flash Point	> 170 °C / > 340 °F
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	0.93
Water Solubility	Dispersible
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	385 °C / 725 °F
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available
Liquid Density	7.70 lbs/gal

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.
10.2. Chemical stability
Stable
10.3. Possibility of hazardous reactions
Will Not Occur
10.4. Conditions to avoid
None anticipated
10.5. Incompatible materials
Strong oxidizers.
10.6. Hazardous decomposition products
Hydrocarbons. Carbon monoxide and carbon dioxide.

11. Toxicological Information

Information on routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Most Important Symptoms/Effects

No significant hazards expected.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No data available	No data available	No data available

Immediate, delayed and chronic health effects from exposure

Inhalation May cause mild respiratory irritation.

Eye Contact None known.

Skin Contact None known.

Ingestion May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Exposure Levels

No data available

Interactive effects

None known.

Data limitations

No data available

12. Ecological Information

Ecotoxicity

Product Ecotoxicity Data

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available	No information available	No information available	No information available

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.3. Bioaccumulative potential

Substances	CAS Number	Bioaccumulation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods

Dispose in accordance with local regulations.

Disposal of any contaminated packaging

Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

Environmental regulations

Not applicable

14. Transport Information

Transportation Information

Australia ADG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

Special precautions during transport
None

HazChem Code
None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components are listed on the AIIC or are subject to a relevant exemption, permit, or assessment certificate.
New Zealand Inventory of Chemicals	All components are listed on the NZIoC or are subject to a relevant exemption, permit, or assessment certificate.
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Poisons Schedule number
None Allocated

International Agreements

Montreal Protocol - Ozone Depleting Substances:	Does not apply.
Stockholm Convention - Persistent Organic Pollutants:	Does not apply
Rotterdam Convention - Prior Informed Consent:	Does not apply.
Basel Convention - Hazardous Waste:	Does not apply.

16. Other information

Date of preparation or review

Revision Date: 11-Feb-2021

Revision Note
SDS sections updated:
2

Full text of H-Statements referred to under sections 2 and 3
None

Additional information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NOEC – No Observed Effect Concentration
OEL – Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
vPvB – very Persistent and very Bioaccumulative
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID
Cosmetic Ingredient Review

Disclaimer Statement
This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

HALAD® 344 CEMENT ADDITIVE

Revision Date: 01-Feb-2021 **Revision Number:** 45

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Non-Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name HALAD® 344 CEMENT ADDITIVE

Other means of Identification

Synonyms None

Hazardous Material Number: HM000816

Recommended use of the chemical and restrictions on use

Recommended Use Fluid Loss Additive

Uses advised against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-mail Address fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Non-Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Not classified

Label elements, including precautionary statements

Hazard Pictograms

Signal Word Not Hazardous

Hazard Statements: Not Classified

Precautionary Statements

Prevention None
Response None
Storage None
Disposal None

Contains

Substances	**CAS Number**
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA

Other hazards which do not result in classification
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

For the full text of the H-phrases mentioned in this Section, see Section 16

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	NF	Not classified

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

Symptoms caused by exposure
No significant hazards expected.

Medical Attention and Special Treatment
Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment
Suitable Extinguishing Media
All standard fire fighting media
Extinguishing media which must not be used for safety reasons
None known.

Specific hazards arising from the chemical
Special exposure hazards in a fire
Decomposition in fire may produce harmful gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

Special protective equipment and precautions for fire fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Avoid creating or inhaling dust. Avoid contact with eyes, skin, or clothing. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store in a cool, dry location. Store away from oxidizers. Keep container closed when not in use. Product has a shelf life of 60 months.

Other Guidelines

No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring

Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

Appropriate engineering controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment (PPE)

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Dust/mist respirator. (N95, P2/P3)

Hand Protection None known.

Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

Environmental Exposure Controls Do not allow material to contaminate ground water system.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Powder
Color White to off white
Odor: Odorless
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	No data available
Freezing Point / Range	-8 °C
Melting Point / Range	No data available
Pour Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.22
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

Molecular Weight	> 600
VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.
10.2. Chemical stability
Stable
10.3. Possibility of hazardous reactions
Will Not Occur
10.4. Conditions to avoid
None anticipated
10.5. Incompatible materials
None known.
10.6. Hazardous decomposition products
Oxides of nitrogen. Carbon monoxide and carbon dioxide. Oxides of sulfur.

11. Toxicological Information

Information on routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure
Most Important Symptoms/Effects
No significant hazards expected.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No data available	No data available	No data available

Immediate, delayed and chronic health effects from exposure

Inhalation None known.
Eye Contact May cause mechanical irritation to eye.
Skin Contact Not irritating to skin in rabbits.
Ingestion No adverse health effects are expected from swallowing.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Exposure Levels
No data available

Interactive effects
None known.

Data limitations
No data available

12. Ecological Information

Ecotoxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available	No information available	No information available	No information available

12.2. Persistence and degradability
Not readily biodegradable

Substances	CAS Number	Persistence and Degradability
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.3. Bioaccumulative potential
Does not bioaccumulate.

Substances	CAS Number	Bioaccumulation
Contains no hazardous substances in	NA	No information available

concentrations above cut-off values according to the competent authority		

12.4. Mobility in soil

Substances	CAS Number	Mobility
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.6. Other adverse effects

Endocrine Disruptor Information
This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods
Bury in a licensed landfill according to federal, state, and local regulations. Substance should NOT be deposited into a sewage facility.

Disposal of any contaminated packaging
Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

Environmental regulations
Not applicable

14. Transport Information

Transportation Information

Australia ADG

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IMDG/IMO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable

Special precautions during transport
None

HazChem Code
None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components are listed on the AIIC or are subject to a relevant exemption, permit, or assessment certificate.
New Zealand Inventory of Chemicals	All components are listed on the NZIoC or are subject to a relevant exemption, permit, or assessment certificate.
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Poisons Schedule number
None Allocated

International Agreements

Montreal Protocol - Ozone Depleting Substances:	Does not apply.
Stockholm Convention - Persistent Organic Pollutants:	Does not apply
Rotterdam Convention - Prior Informed Consent:	Does not apply.
Basel Convention - Hazardous Waste:	Does not apply.

16. Other information

Date of preparation or review

Revision Date: 01-Feb-2021

Revision Note
SDS sections updated:
2

Full text of H-Statements referred to under sections 2 and 3
None

Additional information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NOEC – No Observed Effect Concentration
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
vPvB – very Persistent and very Bioaccumulative
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury

w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID

Disclaimer Statement
This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

SCR-100L

Revision date: 04-Oct-2024 **Revision Number:** 34

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name SCR-100L

Product Code(s) HM001254

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Retarder
Uses advised against No information available.

Details of manufacturer or importer

Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 (08) 6424 4800

For further information, please contact

fdunexchem@halliburton.com

Emergency telephone number

Australia Emergency Telephone Number + 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre 24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

Section 2: Hazard(s) identification

Statement of Hazardous Nature: Non-Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

GHS Classification

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Label elements

Hazard statements

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Other hazards which do not result in classification

No information available.

Section 3: Composition/information on ingredients

The product contains no substances which at their given concentration, are considered to be hazardous to health

Chemical name	CAS No.	Weight-%
Non-hazardous ingredients	Proprietary	Balance

Section 4: First aid measures

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.

Skin contact Wash skin with soap and water.

Ingestion Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media All standard fire fighting media.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical No information available.

Oxides of nitrogen. Oxides of sulfur. Carbon monoxide and carbon dioxide.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store away from oxidizers. Store in a dry location. Keep container closed when not in use.

Incompatible materials Strong oxidizers.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering controls Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses or goggles to protect against exposure. (EN-166).

Skin and body protection Normal work coveralls.

Hand protection Normal work gloves.

Respiratory protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3).

Environmental exposure controls No information available.

Other protective equipment Eyewash fountains and safety showers must be easily accessible.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Colour	Blue
Odour	Odourless.
Odour threshold	No information available

Property	**Values**	**Remarks • Method**
pH	3 (28%) - 4	None known
Melting point / freezing point	-4 °C / 24.8 °F	
Initial boiling point and boiling range		
Flash point	> 93.11 °C / 199.598 °F	(PMCC)
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapour pressure	No data available	
Relative vapour density	No data available	
Relative density	1.16	
Water solubility	Soluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	520 °C / 968 °F	
Decomposition temperature		
Kinematic viscosity	No data available	
Dynamic viscosity	15-30 cP @ 25°C	
Other information		
Pour Point	No data available	
VOC content	.?	
Liquid Density	9.66	
Particle characteristics	No information available	

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizers.

Hazardous decomposition products

Hazardous decomposition products Oxides of nitrogen. Oxides of sulfur. Carbon monoxide and carbon dioxide.

Section 11: Toxicological information

Information on likely routes of exposure

Principle Routes of Exposure Ingestion, Skin contact, Eye contact, Inhalation

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms No information available.

Acute toxicity .

Numerical measures of toxicity - Product Information
No information available

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	99,999.00	mg/kg
ATEmix (dermal)	99,999.00	mg/kg
ATEmix (inhalation-gas)	99,999.00	ppm
ATEmix (inhalation-vapour)	99,999.00	mg/l
ATEmix (inhalation-dust/mist)	99,999.00	mg/l

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	Based on available data, the classification criteria are not met.
STOT - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Unknown aquatic toxicity	8E-05 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.
Terrestrial ecotoxicity	There is no data for this product.
Persistence and degradability	Based on available data, the classification criteria are not met
Bioaccumulation	There is no data for this product.
Mobility	Based on available data, the classification criteria are not met
Other adverse effects	No data available

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

See section 8 for more information

Section 14: Transport information

ADG	Not regulated
IATA	Not regulated
IMDG	Not regulated

Transport in bulk according to Annex II of MARPOL and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Classified as a scheduled poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Poison Schedule Number 10

Australian Industrial Chemicals Introduction Scheme (AICIS)
Contact supplier for inventory compliance status

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

TSCA	All components listed on inventory or are exempt
AIIC	All components listed on inventory or are exempt
NZIoC	All components listed on inventory or are exempt

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and their Disposal Not applicable

Section 16: Any other relevant information

Revision date 04-Oct-2024

Reason for revision Update to Format

Key or legend to abbreviations and acronyms used in the safety data sheet
ADR - The European Agreement concerning the International Carriage of Dangerous Goods by Road
bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures

EN 149 - European standard on filtering halfmasks to protect against particles
FFP - Filtering Facepieces
h - hour
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LL50 – Lethal Loading 50%
d - day
Derived No Effect Level (DNEL)
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
IATA/ICAO - International Air Transport Association / International Civil Aviation Organization
IMDG/IMO - International Maritime Dangerous Goods / International Maritime Organization
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
VOC – Volatile Organic Carbon
UN – United Nations
VLA-EC - short-time excursion limits [Spain valores límite ambientales para la exposición de corta duración]
vPvB – very Persistent and very Bioaccumulative
w/w - weight/weight
Water hazard class (WGK)
UN – United Nations
VOC – Volatile Organic Carbon
TWA - Time-Weighted Average
STEL – Short Term Exposure Limit

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitisers		

Key literature references and sources for data used to compile the SDS

Acute Exposure Guideline Level(s) (AEGL(s))
European Chemicals Agency (ECHA) (ECHA_API)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
NIOSH (National Institute for Occupational Safety and Health)

Disclaimer

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information isobtained from various sources including the manufacturer and other third party sources. The information may not be validunder all conditions nor if this material is used in combination with other materials or in any process. Final determination ofsuitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

SA-1015

Revision date: 09-Aug-2024 **Revision Number:** 25

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name SA-1015

Product Code(s) HM007221

Other means of identification

Pure substance/mixture Substance

Recommended use of the chemical and restrictions on use

Recommended use Suspending Agent
Uses advised against No information available.

Details of manufacturer or importer

Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 (08) 6424 4800

For further information, please contact

fdunexchem@halliburton.com

Emergency telephone number

Australia Emergency Telephone Number + 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre 24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

Section 2: Hazard(s) identification

Statement of Hazardous Nature: Non-Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

GHS Classification

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Label elements

Hazard statements

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Other hazards which do not result in classification

No information available.

Section 3: Composition/information on ingredients

The product contains no substances which at their given concentration, are considered to be hazardous to health

If CAS number is "proprietary", the specific chemical identity and percentage of composition has been withheld as a trade secret

Section 4: First aid measures

Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water.
Ingestion	Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media	Water fog, carbon dioxide, foam, dry chemical.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical	No information available. Carbon monoxide and carbon dioxide.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions	See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.

Precautions to prevent secondary hazards

Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Store in a dry location. Store away from oxidizers. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Keep container closed when not in use.
Incompatible materials	Strong oxidizers.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Biological occupational exposure limits	This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering controls	Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses or goggles to protect against exposure. (EN-166).
Skin and body protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron, rain jacket, pants or coverall, as appropriate, to prevent skin contact.
Hand protection	Use gloves which are suitable for the chemicals present in this product as well as other environmental factors in the workplace.
Respiratory protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN

149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Environmental exposure controls No information available.

Other protective equipment Eyewash fountains and safety showers must be easily accessible.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	No information available
Colour	White to tan
Odour	Slight.
Odour threshold	No information available

Property	**Values**	**Remarks • Method**
pH	7 (1%)	None known
Melting point / freezing point	No data available	
Initial boiling point and boiling range		
Flash point	> 93.11 °C / 199.598 °F	(PMCC)
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapour pressure	No data available	
Relative vapour density	No data available	
Relative density	1.45 - 1.55	
Water solubility	Forms gel	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	204 °C / 399.2 °F	
Decomposition temperature		
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Other information		
Pour Point	No data available	
VOC content	No information available	
Particle characteristics	No information available	

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizers.

Hazardous decomposition products

Hazardous decomposition products Carbon monoxide and carbon dioxide.

Section 11: Toxicological information

Information on likely routes of exposure

Principle Routes of Exposure Ingestion, Skin contact, Eye contact, Inhalation

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms No information available.

Acute toxicity .

Numerical measures of toxicity - Product Information

Component Information
See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation

Serious eye damage/eye irritation

Respiratory or skin sensitisation

Germ cell mutagenicity

Carcinogenicity

Reproductive toxicity

STOT - single exposure

STOT - repeated exposure

Aspiration hazard

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Bioaccumulation There is no data for this product.

Mobility

Other adverse effects

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

See section 8 for more information

Section 14: Transport information

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

Australian Industrial Chemicals Introduction Scheme (AICIS)

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

TSCA	All components listed on inventory or are exempt
AIIC	Product contains one or more components not listed on inventory
NZIoC	Product contains one or more components not listed on inventory

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and their Disposal Not applicable

Section 16: Any other relevant information

Revision date 09-Aug-2024

Reason for revision Update to Format

Key or legend to abbreviations and acronyms used in the safety data sheet
ADR - The European Agreement concerning the International Carriage of Dangerous Goods by Road
bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EN 149 - European standard on filtering halfmasks to protect against particles
FFP - Filtering Facepieces
h - hour
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LL50 – Lethal Loading 50%
d - day

Derived No Effect Level (DNEL)
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
IATA/ICAO - International Air Transport Association / International Civil Aviation Organization
IMDG/IMO - International Maritime Dangerous Goods / International Maritime Organization
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
VOC – Volatile Organic Carbon
UN – United Nations
VLA-EC - short-time excursion limits [Spain valores límite ambientales para la exposición de corta duración]
vPvB – very Persistent and very Bioaccumulative
w/w - weight/weight
Water hazard class (WGK)
UN – United Nations
VOC – Volatile Organic Carbon
TWA - Time-Weighted Average
STEL – Short Term Exposure Limit

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitisers		

Key literature references and sources for data used to compile the SDS

Acute Exposure Guideline Level(s) (AEGL(s))
European Chemicals Agency (ECHA) (ECHA_API)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
NIOSH (National Institute for Occupational Safety and Health)

Disclaimer

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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

HR-25L

Revision Date: 01-Feb-2021 **Revision Number:** 41

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name HR-25L

Other means of Identification

Synonyms None

Hazardous Material Number: HM000893

Recommended use of the chemical and restrictions on use

Recommended Use Cement Retarder

Uses advised against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-mail Address fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Serious Eye Damage/Irritation	Category 1 - H318
Acute Aquatic Toxicity	Category 3 - H402

Label elements, including precautionary statements

Hazard Pictograms

Signal Word DANGER

Hazard Statements:
H318 - Causes serious eye damage
H402 - Harmful to aquatic life

Precautionary Statements

Prevention
P273 - Avoid release to the environment
P280 - Wear eye protection/face protection

Response
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician

Storage None

Disposal
P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains

Substances	**CAS Number**
Tartaric acid	87-69-4

Other hazards which do not result in classification
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

For the full text of the H-phrases mentioned in this Section, see Section 16

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Tartaric acid	87-69-4	30 - 60%	Eye Corr. 1 (H318) Aquatic Acute 3 (H402)

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

Symptoms caused by exposure
Causes severe eye irritation which may damage tissue.

Medical Attention and Special Treatment

Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment

Suitable Extinguishing Media
All standard fire fighting media
Extinguishing media which must not be used for safety reasons
None known.

Specific hazards arising from the chemical

Special exposure hazards in a fire
Decomposition in fire may produce harmful gases.

Special protective equipment and precautions for fire fighters

Special protective equipment for firefighters
Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.

6.2. Environmental precautions
Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up
Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions
Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information
Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 60 months.
Other Guidelines
No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring

Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Tartaric acid	87-69-4	Not applicable	Not applicable

Appropriate engineering controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment (PPE)

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an

	industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Dust/mist respirator. (N95, P2/P3)
Hand Protection	Impervious rubber gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.
Environmental Exposure Controls	Do not allow material to contaminate ground water system.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color**	Light yellow-green
Odor:	Odorless	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	1.7
Freezing Point / Range	No data available
Melting Point / Range	No data available
Pour Point / Range	No data available
Boiling Point / Range	103 °C / 219 °F
Flash Point	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.2
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

None anticipated

10.5. Incompatible materials

Strong oxidizers. Strong alkalis.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.

11. Toxicological Information

Information on routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Most Important Symptoms/Effects

Causes severe eye irritation which may damage tissue.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Tartaric acid	87-69-4	2000 - 5000 mg/kg (Rat)	> 2000 mg/kg (Rat)	No data available

Immediate, delayed and chronic health effects from exposure

Inhalation May cause mild respiratory irritation.

Eye Contact Causes severe eye irritation which may damage tissue.

Skin Contact Not irritating to skin in rabbits.

Ingestion Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Exposure Levels

No data available

Interactive effects

Skin disorders.

Data limitations

No data available

Substances	CAS Number	Skin corrosion/irritation
Tartaric acid	87-69-4	Non-irritating to the skin (Rabbit) (in vitro)

Substances	CAS Number	Serious eye damage/irritation
Tartaric acid	87-69-4	Causes severe eye irritation (Rabbit)

Substances	CAS Number	Skin Sensitization
Tartaric acid	87-69-4	Did not cause sensitization on laboratory animals (mouse)

Substances	CAS Number	Respiratory Sensitization
Tartaric acid	87-69-4	No information available

Substances	CAS Number	Mutagenic Effects
Tartaric acid	87-69-4	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Tartaric acid	87-69-4	Did not show carcinogenic effects in animal experiments (Rat) (similar substances)

Substances	CAS Number	Reproductive toxicity
Tartaric acid	87-69-4	Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Tartaric acid	87-69-4	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Tartaric acid	87-69-4	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Tartaric acid	87-69-4	Not applicable

12. Ecological Information

Ecotoxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Tartaric acid	87-69-4	E(B)C50 2575.2 mg/L (Skeletonema costatum) E(R)C50 1198 mg/L (Skeletonema costatum) EC50 791.25 mg/L (Skeletonema costatum) EC50 (72h) 51.4043 mg/L (Pseudokirchnerella subcapitata)	LC50 250 mg/L (Scophthalmus maximus) LC50 (96h) > 100 mg/L (Danio rerio)	EC50 (3h) > 1000 mg/L (Activated sludge)	TLM96 330-1000 ppm (Crangon crangon) EC50 46.04 - 165.37 mg/L (Ceriodaphnia dubia) LC50 3753.85 (Acartia tonsa) EC50 (48h) 93.313 mg/L (Daphnia magna)

12.2. Persistence and degradability

Readily biodegradable

Substances	CAS Number	Persistence and Degradability
Tartaric acid	87-69-4	Readily biodegradable (85% @ 28d)

12.3. Bioaccumulative potential

Does not bioaccumulate.

Substances	CAS Number	Bioaccumulation
Tartaric acid	87-69-4	-1

12.4. Mobility in soil

Substances	CAS Number	Mobility
Tartaric acid	87-69-4	No information available

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods

Follow all applicable community, national or regional regulations regarding waste management methods.

Disposal of any contaminated packaging

Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

Environmental regulations

Not applicable

14. Transport Information

Transportation Information

Australia ADG

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IMDG/IMO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable

Special precautions during transport
None

HazChem Code
None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components are listed on the AIIC or are subject to a relevant exemption, permit, or assessment certificate.
New Zealand Inventory of Chemicals	All components are listed on the NZIoC or are subject to a relevant exemption, permit, or assessment certificate.
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Poisons Schedule number
None Allocated

International Agreements

Montreal Protocol - Ozone Depleting Substances:	Does not apply.
Stockholm Convention - Persistent Organic Pollutants:	Does not apply
Rotterdam Convention - Prior Informed Consent:	Does not apply.
Basel Convention - Hazardous Waste:	Does not apply.

16. Other information

Date of preparation or review

Revision Date: 01-Feb-2021

Revision Note
SDS sections updated:
15

Full text of H-Statements referred to under sections 2 and 3
H318 - Causes serious eye damage
H402 - Harmful to aquatic life

Additional information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used

bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NOEC – No Observed Effect Concentration
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
vPvB – very Persistent and very Bioaccumulative
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data

www.ChemADVISOR.com/
NZ CCID

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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **BARITE POWDER**

Synonyms BARITE (API 13A SECTION 7) ● NEWBAR ● RHEOBAR

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE ● WEIGHTING AGENT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Carcinogenicity: Category 1A
Specific Target Organ Toxicity (Repeated Exposure): Category 2

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **DANGER**

Pictograms

Hazard statements

H350i May cause cancer by inhalation.
H373 May cause damage to organs through prolonged or repeated exposure.

Prevention statements

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statements

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

Storage statements

P405 Store locked up.

Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis. IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC Classification Group I.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
BARIUM SULPHATE	7727-43-7	231-784-4	>89%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	1 to 5%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Repeated exposure to crystalline silica may result in lung fibrosis (silicosis). Principal symptoms of silicosis are coughing and breathlessness. Crystalline silica is classified as carcinogenic to humans (IARC Group 1).

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (sulphur oxides) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Barium sulphate	SWA [AUS]	--	10	--	--
Barium sulphate (inhalable)	SWA [Proposed]	--	4	--	--
Barium sulphate (respirable)	SWA [Proposed]	--	1.35	--	--
Quartz (respirable dust)	SWA [AUS]	--	0.05	--	--
Quartz (respirable dust) (Precautionary advice)	WorkSafe VIC	--	0.02	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	OFF-WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT RELEVANT
Melting point	> 1300°C
Evaporation rate	NOT RELEVANT

9.1 Information on basic physical and chemical properties

pH	8.2 (20% Slurry)
Vapour density	NOT RELEVANT
Relative density	4.20
Solubility (water)	INSOLUBLE
Vapour pressure	NOT RELEVANT
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT RELEVANT
Autoignition temperature	NOT RELEVANT
Decomposition temperature	NOT RELEVANT
Viscosity	NOT RELEVANT
Explosive properties	NOT EXPLOSIVE
Oxidising properties	NON OXIDISING
Odour threshold	NOT RELEVANT

9.2 Other information

Bulk density	~1.5 kg/L

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve toxic gases (sulphur oxides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
BARIUM SULPHATE	> 5000 mg/kg (rat)	> 2000 mg/kg (rat)	--

Skin Contact may result in irritation, redness, pain and rash.

Eye Contact may result in irritation, lacrimation, pain, redness and blurring or dimness of vision.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity May cause cancer by inhalation. Crystalline silica is classified as carcinogenic to humans (IARC Group 1). However, there is a body of evidence supporting the fact that increased cancer risk would be limited to people already suffering from silicosis.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Over exposure may result in irritation of the nose and throat, coughing, dizziness, drowsiness and headache.

STOT - repeated exposure Repeated exposure to respirable silica may result in pulmonary fibrosis (silicosis). Silicosis is a fibronodular lung disease caused by deposition in the lungs of fine respirable particles of crystalline silica. Principal symptoms of silicosis are coughing and breathlessness.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Fish Toxicity: LC50 (Rainbow trout) > 7500 ppm/96hrs; LC50 (Fresh Water Trout) > 21,000 ppm/96hrs; LC50 (Salt Water Stickel Back) > 56,000 ppm/96hrs.

12.2 Persistence and degradability

Barium sulphate (major ingredient of barite (60-100%)) is insoluble in water and not biodegradable.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **BENTONITE POWDER**

Synonyms AVAGEL ● BENTONIL HR ● HISWELL ● MAXIGEL ● NATURALGEL ● NEWGEL ● RHEOBEN ● RHEOBEN NT ● SODIUM BENTONITE ● SODIUM MONTMORILLONITE

1.2 Uses and uses advised against

Uses DRILLING FLUID

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Specific Target Organ Toxicity (Repeated Exposure): Category 2

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **WARNING**

Pictograms

Hazard statements

H373 May cause damage to organs through prolonged or repeated exposure.

Prevention statements

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

Response statements

P314 Get medical advice/attention if you feel unwell.

Storage statements

None allocated.

Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
BENTONITE	1302-78-9	215-108-5	90 to 98%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	2 to 10%
SODA ASH	-	-	2 to 4%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Repeated exposure to crystalline silica may result in lung fibrosis (silicosis). Principal symptoms of silicosis are coughing and breathlessness. Crystalline silica is classified as carcinogenic to humans (IARC Group 1).

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Moisten with water to prevent a dust hazard and place in sealable containers for disposal.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure packaging are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Quartz (respirable dust)	SWA [AUS]	--	0.05	--	--
Quartz (respirable dust) (Precautionary advice)	WorkSafe VIC	--	0.02	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	BROWN POWDER
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	1100°C to 1200°C (Fusion Point)
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	2.7
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT

9.1 Information on basic physical and chemical properties

Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT EXPLOSIVE
Oxidising properties	NON OXIDISING
Odour threshold	NOT AVAILABLE

9.2 Other information

Bulk density	~ 0.9 kg/L

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Toxicity Data available for the ingredients:
QUARTZ (SILICA CRYSTALLINE) (14808-60-7):
LCLo (inhalation) = 300 ug/m³/10 years (human)
TCLo (inhalation) = 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis)
BENTONITE (1302-78-9):
LD50 (intravenous) = 35 mg/kg (rat)
LD50 (oral): > 2000mg/kg (rat)
LDLo (intravenous) = 10 mg/kg (dog)
Inhalation LC 50: > 5.27 mg/L, 4hr (rat)

Additional ingredient toxicity values:

BENTONITE (1302-78-9)

LD50 (intravenous)	35 mg/kg (rat)
LDLo (intravenous)	10 mg/kg (dog)

Skin

Not classified as a skin irritant. Contact may result in mild irritation and dermatitis.

Eye

Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

Sensitisation

Not classified as causing skin or respiratory sensitisation.

Mutagenicity

Insufficient data available to classify as a mutagen.

Carcinogenicity

This product contains crystalline silica which is classified as carcinogenic to humans (IARC Group 1). However, there is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis. Therefore, preventing the onset of silicosis will also reduce the cancer risk.

Reproductive

Insufficient data available to classify as a reproductive toxin.

STOT - single exposure

Not classified as causing organ damage from single exposure.

STOT - repeated exposure

Repeated exposure to respirable silica may result in pulmonary fibrosis (silicosis). Silicosis is a fibronodular lung disease caused by deposition in the lungs of fine respirable particles of crystalline silica. Principal symptoms of silicosis are coughing and breathlessness.

Aspiration

Not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Bentonite (1302-78-9):
EC50 Daphnia > 100 mg/l, 48 hours
EC50 Freshwater algae > 100 mg/l, 72 hours
LC50 Freshwater fish = 16000 mg/l, 96 hours
LC50 Marine water fish = 2800 - 3200 mg/l, 24 hours
EC50 Coon stripe shrimp (Pandalus danae) = 24.8 mg/l, 96 hours
EC50 Dungeness or edible crab (Cancer magister) = 81.6 mg/l, 96 hours
LC50 Rainbow trout, donaldson trout (Oncorhynchus mykiss) = 19000 mg/l, 96 hours

12.2 Persistence and degradability

Not relevant for inorganic substances.

12.3 Bioaccumulative potential

Will not bioaccumulate.

12.4 Mobility in soil

Low water solubility, expected to sink and migrate into the sediment. Expected to partition to sediment and wastewater solids.

12.5 Other adverse effects

The main component/s of this product are not anticipated to cause any adverse effects to plants or animals.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse where possible. No special precautions are normally required when handling this product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **POTASSIUM CHLORIDE**

Synonyms KCL ● MURIATE OF POTASH ● POTASH ● SYLVITE

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE ● FERTILISER ● INHIBITOR

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
POTASSIUM CHLORIDE	7447-40-7	231-211-8	>97%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases (potassium oxides, chlorides) when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	At high dust levels, wear dust-proof goggles.
Hands	With prolonged use, wear PVC or rubber or cotton gloves.
Body	With prolonged use, wear coveralls.
Respiratory	At high dust levels, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE SOLID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	1413°C
Melting point	773°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	2.0
Solubility (water)	340 g/L @ 20°C
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Potassium chloride is not in general strongly reactive. Violent reaction with BrF3 and with a mixture of sulfuric acid potassium permanganate mixture (NTP, 1992). Reacts with concentrated sulfuric acid to generate fumes of hydrogen chloride. Incompatible with oxidising agents.

10.6 Hazardous decomposition products

May evolve toxic gases (potassium oxides, chlorides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity May be harmful if swallowed in large quantities. Additional toxicity data for potassium chloride:
LD50 (Intraperitoneal): 620 mg/kg (mouse)
LD50 (Intravenous): 117 mg/kg (mouse)
LDLo (Ingestion): 20 mg/kg (man)
LDLo (Intraperitoneal): 900 mg/kg (guinea pig)
LDLo (Intravenous): 77 mg/kg (guinea pig)

LDLo (Subcutaneous): 2120 mg/kg (frog)
TDLo (Ingestion): 60 mg/kg/days (woman)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
POTASSIUM CHLORIDE	2600 mg/kg (rat)	--	--

Skin Not classified as a skin irritant. Contact may result in mild irritation and rash.

Eye Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Acute potassium poisoning via ingestion is rare as a large single dose usually induces vomiting, and potassium is rapidly excreted by the body, however this product does have the potential to cause cardiovascular disorders.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

In short-term acute toxicity tests with fish, daphnia and algae the following results were found (lowest test result values): Ictalurus punctulus 48h-LC50 = 720 mg/l; Daphnia magna: 48h-LC50 = 177 mg/l; Nitzschia linearis: 120 h-EC50 = 1337 mg/l. A chronic reproductive test with the invertebrate Daphnia magna gave a LOEC of 101 mg/l. All the studies compiled on the acute and chronic aquatic toxicity were > 100 mg/L. Thus it is concluded that KCl is not hazardous to freshwater organisms. Taking into considerations the background concentrations of KCl in seawater (380 mg/l K+ and 19,000 mg/l Cl-), it is concluded that there is no reason for further investigations of KCl on marine species. The low concern for the environment is supported by the absence of a bioaccumulation potential for the substance.

12.2 Persistence and degradability

Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility in soil

No impact if small amount is released to the soil.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Collect and place in sealable containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **CALCIUM CARBONATE**

Synonyms ABGRIT ● CIRCAL ● LIMESTONE ● MARBLE ● NEWCARB, AG LIMESTONE, UNICAL 20 ● OMYACARB ● STONEDUST ● TRUECARB

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE ● WEIGHTING AGENT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
LIMESTONE (CALCIUM CARBONATE)	1317-65-3	215-279-6	>96%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
May cause irritation to the eyes, skin and respiratory system.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters
No fire or explosion hazard exists.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
If spilt, collect and reuse where possible. If reuse is not possible, contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Calcium carbonate (Limestone, Marble, Whiting)	SWA [AUS]	--	10	--	--
Quartz (respirable dust)	SWA [AUS]	--	0.05	--	--
Quartz (respirable dust) (Precautionary advice)	WorkSafe VIC	--	0.02	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	When using large quantities or where heavy contamination is likely, wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	OFF-WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	840°C (Decomposes)
Melting point	825°C
Evaporation rate	NOT AVAILABLE
pH	9
Vapour density	NOT AVAILABLE
Relative density	2.7
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Calcium carbonate reacts with acids and acidic salts to generate gaseous carbon dioxide with effervescence (bubbling). The reaction with concentrated solutions of acids is rapid and exothermic. The effervesence can create extensive foaming. Ignites on contact with fluorine.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid), fluorine, aluminium (hot) and ammonium salts. Incompatible with oxidising agents (e.g. hypochlorites).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low toxicity. Based on available data, the classification criteria are not met. LD50 (Ingestion) = 6450 mg/kg (rat).

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
LIMESTONE (CALCIUM CARBONATE)	> 5000 mg/kg (rat)	--	--

Skin Not classified as a skin irritant. Contact may result in mild irritation, redness and rash.

Eye Contact may result in irritation, lacrimation, pain and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity Insufficient data available to classify as a carcinogen.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure. Chronic exposure to respirable silica may result in pulmonary fibrosis (silicosis). However, given the low levels present, over exposure is not anticipated.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Calcium carbonate occurs naturally in a wide variety of substances including limestone, marble and egg shells. It is not anticipated to cause adverse environmental effects.

12.2 Persistence and degradability

Dissolved calcium carbonate dissociates into calcium and carbonate ions. Calcium ions will be assimilated by living organisms in the water and the carbonate will become part of the carbon cycle.

12.3 Bioaccumulative potential

This product does not bioaccumulate.

12.4 Mobility in soil

Due to its limited solubility, calcium carbonate precipitates and deposits on the sediment.

12.5 Other adverse effects

Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

EXPOSURE CONTROL: If utilised in a closed system the potential for over exposure is reduced. If not used in a closed system, local exhaust ventilation is recommended to control exposure. Provide eye wash and safety shower in close proximity to points of potential exposure. Where the potential for an inhalation risk exists, an approved respirator may be required. Do not eat, store, consume food, tobacco or drink in areas where product is used.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
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EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

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Prepared by

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **SALT**

Synonyms BUTCHERS SALT ● FLOSSY SALT ● HALITE ● NACL ● SODIUM CHLORIDE

1.2 Uses and uses advised against

Uses CHLORIDE SOURCE ● DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM CHLORIDE	7647-14-5	231-598-3	>98%
INORGANIC SALT(S)	-	-	<0.8%
WATER	7732-18-5	231-791-2	<0.8%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed
Under normal conditions of use, adverse health effects are not anticipated. This product is generally considered to be of low toxicity.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters
Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate fire protection systems.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	TRANSLUCENT TO WHITE GRANULES OR POWDER
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	1413°C
Melting point	801°C
Evaporation rate	NOT AVAILABLE
pH	7 (1 % Solution)
Vapour density	NOT AVAILABLE
Relative density	2.163
Solubility (water)	357 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials
Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products
May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity May be harmful if swallowed in large quantities. Repeated ingestion of excessive amounts of sodium chloride may cause disturbance of body electrolyte and fluid balance.
LC50 (Inhalation): > 42000 mg/m3/1 hour (rat)
LD50 (Ingestion): 3000 mg/kg (rat)
LD50 (Skin): > 10000 mg/kg (rabbit)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SODIUM CHLORIDE	3000 mg/kg (rat)	> 10000 mg/kg (rabbit)	> 42000 mg/m³/1 hour (rat)

Additional ingredient toxicity values:

SODIUM CHLORIDE (7647-14-5)

LD50 (intraperitoneal)	2602 mg/kg (mouse)
LD50 (intravenous)	645 mg/kg (mouse)
LD50 (subcutaneous)	3000 mg/kg (mouse)
LDLo (intravenous)	300 mg/kg (guinea pig)
LDLo (oral)	8000 mg/kg (rabbit)
LDLo (subcutaneous)	2160 mg/kg (guinea pig)
TDLo (oral)	12357 mg/kg (human)

Skin Contact may result in mild irritation and rash.

Eye Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
Aquatic Toxicity: LC50 (water flea) is 2122 mg/L/48 hours; LC50 (fathead minnow) is 6.57 g/L/96 hours.

12.2 Persistence and degradability
Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential
Not expected to bioaccumulate.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

SAFETY DATA SHEET

NewZan™ D

Issue Date 07-Jul-2016 **Revision date** 09-May-2022 **Version** 1.2
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

Product identifier

Product Name NewZan™ D

Product Code NDF00020

Other means of identification

CAS No 11138-66-2

Synonyms Xanthan Gum

Pure substance/mixture Substance

Recommended use of the chemical and restrictions on use

Recommended Use Viscosifier

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand)

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements
Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Other hazards which do not result in classification
General Hazards
May form combustible dust concentrations in air
This substance does not meet the PBT/vPvB criteria of REACH, annex XIII

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Chemical name	CAS No	Weight-%	REACH registration number
Xanthan Gum	11138-66-2	100	Exempt

Section 4: FIRST AID MEASURES

Description of first aid measures

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical, CO2, sand, earth, water spray or regular foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Material becomes extremely slippery when wet.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for Firefighters should wear self-contained breathing apparatus and full firefighting turnout

fire-fighters gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid generation of dust. Wash thoroughly after handling. Wash contaminated clothing before reuse.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid		
Appearance	Powder	**Odor**	Odorless.
Color	Off-white	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH		Not applicable
Melting point / freezing point		Not applicable
Boiling point / boiling range		Not applicable
Flash point		Not applicable
Evaporation rate		Not applicable
Flammability (solid, gas)		No information available
Flammability Limit in Air		Not applicable
Upper flammability limit:		Not applicable
Lower flammability limit:		Not applicable
Vapor pressure		No data available
Vapor density		No data available
Relative density	1.02-1.45	
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Hyphen		No information available
Kinematic viscosity		Not applicable
Dynamic viscosity		Not applicable

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information .

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available

Symptoms No information available.

Numerical measures of toxicity - Product Information

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity
100 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.
None known.

Serious eye damage/eye irritation No information available.
None known.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity	The environmental impact of this product has not been fully investigated.
Unknown aquatic toxicity	0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability	No information available.

Bioaccumulative potential

Bioaccumulation	No information available.

Mobility

Mobility in soil	No information available.
Mobility	No information available.

Other adverse effects

Other adverse effects	No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG	Not regulated
IATA	Not Regulated
IMDG	Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 07-Jul-2016

Revision date 09-May-2022

Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **NEWPAC LV/RD**

Synonyms NEWPAC RD ● POLICELL RG ● RHEOPAC LV ● RHEOPAC R ● RHEOPAC R/LV/UL/RD/LVD ● RHEOPAC UL

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM CARBOXYMETHYL CELLULOSE	9004-32-4	618-378-6	>88%
SODIUM CHLORIDE	7647-14-5	231-598-3	<1.8%
WATER	7732-18-5	231-791-2	<10%
SODIUM GLYCOLATE	2836-32-0	212-730-9	<0.7%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE OR YELLOWISH POWDER/GRANULES
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	6.0 to 8.5 (1 % solution)
Vapour density	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.
Toxicity Data available on the ingredients:
SODIUM CARBOXYMETHYL CELLULOSE (9004-32-4)
LD50 (Ingestion): 16000 mg/kg (guinea pig)
LD50 (Skin): > 2000 mg/kg (rabbit)
TDLo (Ingestion): 140 mg/kg (rat)
SODIUM CHLORIDE (7647-14-5)
LC50 (Inhalation): > 42000 mg/m3/1 hour (rat)
LD50 (Ingestion): 3000 mg/kg (rat)
LD50 (Intraperitoneal): 2602 mg/kg (mouse)
LD50 (Intravenous): 645 mg/kg (mouse)
LD50 (Skin): > 10000 mg/kg (rabbit)
LD50 (Subcutaneous): 3000 mg/kg (mouse)
LDLo (Ingestion): 8000 mg/kg (rabbit)
LDLo (Intravenous): 300 mg/kg (guinea pig)
LDLo (Subcutaneous): 2160 mg/kg (guinea pig)
TDLo (Ingestion): 12357 mg/kg (human)
SODIUM GLYCOLATE (2836-32-0)
LD50 (Ingestion): 6700 mg/kg (mouse)
LDLo (Ingestion): 500 mg/kg (cat)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SODIUM CARBOXYMETHYL CELLULOSE	16000 mg/kg (guinea pig)	> 2000 mg/kg (rabbit)	--
SODIUM CHLORIDE	3000 mg/kg (rat)	> 10000 mg/kg (rabbit)	> 42000 mg/m³/1 hour (rat)
SODIUM GLYCOLATE	6700 mg/kg (mouse)	--	--

Additional ingredient toxicity values:

SODIUM CARBOXYMETHYL CELLULOSE (9004-32-4)
TDLo (oral) 140 mg/kg (rat)

SODIUM CHLORIDE (7647-14-5)
LD50 (intraperitoneal) 2602 mg/kg (mouse)
LD50 (intravenous) 645 mg/kg (mouse)
LD50 (subcutaneous) 3000 mg/kg (mouse)
LDLo (intravenous) 300 mg/kg (guinea pig)
LDLo (oral) 8000 mg/kg (rabbit)
LDLo (subcutaneous) 2160 mg/kg (guinea pig)
TDLo (oral) 12357 mg/kg (human)

SODIUM GLYCOLATE (2836-32-0)
LDLo (oral) 500 mg/kg (cat)

Skin Not classified as a skin irritant. Contact may result in mild irritation.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 (Fresh Water Trout) > 21,000 ppm/96hrs.
LC50 (Salt Water Stickel Back) > 56,000 ppm/96hrs.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Web: www.rmtglobal.com

[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **DYNAFIBER (TM) AP (F, M, C)**

Synonyms DYNAFIBER ● NDFT 376 ● NDFT 377

1.2 Uses and uses advised against

Uses LOST CIRCULATION MATERIAL

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ORGANIC FIBRE(S)	9004-34-6	232-674-9	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Cellulose (paper fibre) (a)	SWA [AUS]	--	10	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW TO BROWN SOLID
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 8
Vapour density	NOT AVAILABLE
Relative density	0.9 to 1.2
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
ORGANIC FIBRE(S)	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	> 5800 mg/m³/4 hours (rat)

Skin Not classified as a skin irritant. Skin irritation is not anticipated under normal conditions of use.

Eye Not classified as an eye irritant. Eye irritation is not anticipated under normal conditions of use.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse or recycle where possible. Alternatively, ensure product is covered with moist soil to prevent dust generation and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES: Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

COMBUSTIBLE - EXPLOSIVE CARBONACEOUS DUST: Carbonaceous/organic dusts have the potential, with dispersion, to present an explosion hazard if an ignition source exists. All equipment used to handle, transfer or store this product MUST BE cleaned thoroughly prior to cutting, welding, drilling or exposure to any other form of heat or ignition sources. If bulk stored, containers should be ventilated on a routine basis to avoid vapour accumulation (where applicable, eg for flocculants).

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **ANCOR 1**

Synonyms CORROSION INHIBITOR

1.2 Uses and uses advised against

Uses BRINE ● CORROSION INHIBITOR ● DRILLING FLUID ADDITIVE ● OIL AND GAS INDUSTRY

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Serious Eye Damage / Eye Irritation: Category 2A

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **WARNING**

Pictograms

Hazard statements

H319 Causes serious eye irritation.

Prevention statements

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/attention.

Storage statements
None allocated.

Disposal statements
None allocated.

2.3 Other hazards
No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
TRIETHANOLAMINE	102-71-6	203-049-8	68 to 72%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	28 to 32%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
Over exposure may result in irritation to the eyes, nose and respiratory system. May cause allergic contact dermatitis.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Triethanolamine	SWA [AUS]	--	5	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS LIQUID
Odour	SLIGHT ODOUR
Flammability	CLASS C2 COMBUSTIBLE
Flash point	> 100°C
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	1.1
Solubility (water)	SOLUBLE

9.1 Information on basic physical and chemical properties

Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Hazardous polymerisation is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), nitrites, heat and ignition sources.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

May be harmful if swallowed, in contact with skin, and/or if inhaled.
Toxicity Data available for the ingredient:
TRIETHANOLAMINE (102-71-6):
LD50 (Ingestion): 2200 mg/kg (rabbit)
LD50 (Intraperitoneal): 1450 mg/kg (mouse)
LD50 (Skin): > 20 mL/kg (rabbit)
TDLo (Ingestion): 16 g/kg/64 weeks (mouse - cancer)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
TRIETHANOLAMINE	6400 mg/kg (rat)	> 2000 mg/kg (rabbit)	--

Additional ingredient toxicity values:

TRIETHANOLAMINE (102-71-6)
LD50 (intraperitoneal) 1450 mg/kg (mouse)
TDLo (oral) 16 g/kg/64 weeks (mouse - cancer)

Skin Contact may result in irritation, redness and rash.

Eye Contact may result in irritation, lacrimation, pain and redness.

Sensitisation Triethanolamine has been reported to cause allergic contact dermatitis. It is not known to cause respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Triethanolamine is not classifiable as to its carcinogenicity to humans (IARC Group 3). Considering the animal studies conducted, there is no evidence of carcinogenicity through the oral route and equivocal evidence of carcinogenicity through the dermal route. The available data do not warrant hazard classification.

Reproductive Not classified as a reproductive toxin.

STOT - single Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.

exposure

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 (shrimp): > 100 ppm.

12.2 Persistence and degradability

In soil and water, triethanolamine will biodegrade fairly rapidly following acclamation (half-life in the order of days to weeks).

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

In soil, residual triethanolamine may leach to groundwater.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reduce with sodium thiosulphate/ bisulphite (not strong reducing agent), acidify with 3M sulphuric acid. Scoop into a container of water and neutralise with soda ash. Absorb with sand or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

SAFETY DATA SHEET

AVAPOLYMER 5050

Issue Date 12-Apr-2017 **Revision date** 09-Aug-2022 **Version** 1.1
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

1

Product identifier

Product Name AVAPOLYMER 5050

Product Code NDF00252

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use shale stabilizer

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand)

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements
Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Other hazards which do not result in classification
May be harmful in contact with skin
General Hazards
This substance does not meet the PBT/vPvB criteria of REACH, annex XIII

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Not applicable

Mixture

Chemical name	CAS No	Weight-%
Non-hazardous ingredients	-	100

Section 4: FIRST AID MEASURES

Description of first aid measures

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Water spray (fog). Carbon dioxide (CO2).

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
Hazchem code	Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions	See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid generation of dust. Wash thoroughly after handling. Wash contaminated clothing before reuse.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.
Incompatible materials	None known

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits	Not applicable

Appropriate engineering controls

Engineering controls	Showers Eyewash stations

Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid		
Appearance	Powder	**Odor**	Slight.
Color	No information available	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH	8.0 - 11.0	20 g/L solution
Melting point / freezing point		No data available
Boiling point / boiling range		No data available
Flash point		Not applicable
Evaporation rate		No data available
Flammability (solid, gas)		No data available
Flammability Limit in Air		No data available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density		No data available
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No data available
Hyphen		No data available
Kinematic viscosity		Not applicable
Dynamic viscosity		Not applicable

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity Stable.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials None known.

Hazardous decomposition products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information .

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available

Symptoms No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document
ATEmix (oral) 27,000.00 mg/kg
ATEmix (dermal) 2,002.00 mg/kg

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity
40 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
40 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity	The environmental impact of this product has not been fully investigated.
Unknown aquatic toxicity	100 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability	No information available.

Bioaccumulative potential

Bioaccumulation	No information available.

Mobility

Mobility in soil	No information available.
Mobility	No information available.

Other adverse effects

Other adverse effects	No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG	Not regulated
IATA	Not Regulated
IMDG	Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 12-Apr-2017

Revision date 09-Aug-2022

Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **CAUSTIC SODA**

Synonyms SODIUM HYDROXIDE SOLID

1.2 Uses and uses advised against

Uses MANUFACTURE OF CHEMICALS ● REAGENT ● SCRUBBING AGENT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Skin Corrosion/Irritation: Category 1A
Serious Eye Damage / Eye Irritation: Category 1

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **DANGER**

Pictograms

Hazard statements

H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.

Prevention statements

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P321	Specific treatment is advised - see first aid instructions.
P363	Wash contaminated clothing before reuse.

Storage statements

P405	Store locked up.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM HYDROXIDE	1310-73-2	215-185-5	>99%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator where an inhalation risk exists. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Causes severe skin burns and eye damage.

4.3 Immediate medical attention and special treatment needed

CORROSIVE POISONING TREATMENT: Immediate treatment preferably in a hospital is mandatory. In treating corrosive poisoning, DO NOT INDUCE VOMITING; DO NOT ATTEMPT GASTRIC LAVAGE; and DO NOT ATTEMPT TO NEUTRALISE THE CORROSIVE SUBSTANCE. Vomiting will increase the severity of damage to the oesophagus as the corrosive substance will again come in contact with it. Attempting gastric lavage may result in perforating either the oesophagus or stomach. Immediately dilute the corrosive substance by having the patient drink milk or water. If the trachea has been damaged tracheostamy may be required. For oesophageal burns begin broad-spectrum antibiotics and corticosteroid therapy. Intravenous fluids will be required if oesophageal or gastric damage prevents ingestion of liquids. Long-range therapy will be directed toward preventing or treating oesophageal scars and strictures.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire. Use carbon dioxide or suitable dry chemical extinguisher. Do NOT use water.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve flammable hydrogen gas in contact with some metals. Direct contact with water can produce a violent exothermic reaction.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

2X

2 Fine Water Spray.

X Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Allow only trained personnel wearing appropriate protective equipment to be involved in spill response. Avoid accidents, clean up immediately. Increase ventilation. Avoid walking through spilled product as it is slippery when spilt. Isolate the danger area. Use clean, non-sparking tools and equipment. Shut off all possible sources of ignition.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Mechanically collect as much of the spill as possible. Absorb with sand, earth or clay. Transfer to suitable, labelled, corrosion-resistant containers and dispose of promptly as hazardous waste. Spill on areas other than pavement, dirt or sand may be handled by removing the affected soils and placing into approved containers.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Ensure an eye bath and safety shower are available and ready for use. Observe good personal hygiene practices and recommended procedures. Wash thoroughly after handling. Take precautionary measures against static discharges by bonding and grounding equipment. Avoid contact with eyes, skin and clothing. Do not inhale product vapours. Avoid prolonged or repeated exposure. Do not smoke, eat or drink when handling product. Product can react violently with water and acids. Caustic solution generates heat when further diluted with water. Concentrations greater than 40%, the heat generated can raise temperatures above the boiling point resulting in sporadic, violent eruptions or spattering. Emergency showers and eye-washes must be available. When used in its various applications, the product must be prevented from coming into uncontrolled direct contact with other products such as acids and metals. Never neutralise the solid product.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well-ventilated area. Keep containers tightly closed when not in use. Inspect regularly for deficiencies such as damage or leaks. Protect against physical damage. Store away from incompatible materials as listed in section 10. Store away from aluminium, tin, zinc and alloys (bronzes), chrome and lead. Protect from damp and kept apart from acids, halogenated hydrocarbons, nitroparaffins, etc. The floor must be waterproof and anti-slip. A water supply or source must be provided in the place of storage. Emergency showers and eye-washes must be available. Special conditions: Prevent the product from becoming damp or erated. Hygroscopic product. Becomes carbonated in contact with the air or moisture.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Sodium hydroxide (peak limitation)	SWA [AUS]	--	2 (Peak)	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear a faceshield and dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Wear coveralls and rubber boots and a PVC apron.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. At high dust levels, wear an Air-line respirator or a Full-face Class P3 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE DELIQUESCENT PEARLS
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	1390°C
Melting point	318°C
Evaporation rate	NOT AVAILABLE
pH	13.5 (1 % solution)
Vapour density	NOT AVAILABLE
Relative density	2.12
Solubility (water)	1110 kg/m³ @ 20°C
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Highly exothermal reaction with strong acids. Reacts dangerously with acetic acid, allyl chloride, chlorine trifluoride, chloroform, methylic alcohol, chloronitrotoluene, chlorosulphonic acid, glyoxal, cyanohydrin, hydrochloric acid, hydrofluoric acid, hydroquinone, nitric acid, sulphuric acid and oleum, nitropropane, phosphorous, propiolactone, phosphorous pentoxide, tetrachlorobenzene, tetrahydrofuran, etc. Caustic soda forms salts with nitromethane and nitroparaffins that explode on impact. Heat is generated when mixed with water. Spattering and boiling can occur. Caustic soda solution reacts readily with various reducing sugars (ie: fructose, glactose, maltose, dry whey solids) to produce carbon monoxide. Caustic soda forms salts with nitromethane and nitroparaffins that explode on impact. Reacts with aluminium, tin, zinc and their alloys, copper, lead, etc. giving off hydrogen.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), metals, heat and ignition sources.

10.6 Hazardous decomposition products

Reacts with aluminium, tin, zinc and their alloys, copper, lead, etc. giving off hydrogen. When the product decomposes, toxic sodium oxide gases are evolved.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Highly corrosive. This product has the potential to cause serious adverse health effects. Use safe work practices to avoid eye or skin contact and inhalation. Over exposure may result in severe burns with corrosive tissue damage. Upon dilution, the potential for corrosive effects may be reduced.

SODIUM HYDROXIDE (1310-73-2):
LD50 (Intraperitoneal): 40 mg/kg (mouse)
LDLo (Ingestion): 1.57 mg/kg (human)

Additional ingredient toxicity values:

SODIUM HYDROXIDE (1310-73-2)

LD50 (intraperitoneal)	40 mg/kg (mouse)
LDLo (oral)	500 mg/kg (rabbit)

Skin

Causes severe burns. Contact may result in irritation, redness, pain, rash, dermatitis and skin burns.

Eye

Causes severe burns. Contact may result in irritation, lacrimation, pain, redness and corneal burns with possible serious eye damage.

Sensitisation

Not classified as causing skin or respiratory sensitisation.

Mutagenicity

Insufficient data available to classify as a mutagen. Both the in vitro and the in vivo genetic toxicity tests indicated no evidence of mutagenic activity. Furthermore the substance is not expected to be systemically available in the body under normal handling and use conditions and for this reason additional testing is considered unnecessary (EU RAR, 2007).

Carcinogenicity

Not classified as a carcinogen. Insufficient data available to classify as a carcinogen. Systemic carcinogenicity is not expected to occur because the substance is not expected to be systemically available in the body under normal handling and use conditions.

Reproductive

Not classified as a reproductive toxin. Insufficient data available to classify as a reproductive toxin. The substance is not expected to be systemically available in the body under normal handling and use conditions and for this reason it can be stated that the substance will not reach the foetus nor reach male and female reproductive organs. The substance is not expected to be systemically available in the body under normal handling and use conditions and for this reason additional testing is considered unnecessary.

STOT - single exposure

Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.

STOT - repeated exposure

Not classified as causing organ damage from repeated exposure.

Aspiration

This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

EC50 Ceriodaphnia: 40 mg/L.

No other valid studies available. The hazard of NaOH for the environment is caused by the hydroxyl ion (pH effect). For this reason the effect of NaOH on the organisms depends on the buffer capacity of the aquatic or terrestrial ecosystem (see also 3.1.2). Also the variation in acute toxicity for aquatic organisms can be explained for a significant extent by the variation in buffer capacity of the test medium. LC50 values ranged between 33 and 189 mg/L.

12.2 Persistence and degradability

Readily biodegradable. NaOH is a strong alkaline substance that dissociates completely in water to Na+ and OH-. High water solubility and low vapour pressure indicate that NaOH will be found predominantly in aquatic environment. This implies that it will not adsorb on particulate matter or surfaces. Atmospheric emissions as aerosols are rapidly neutralized by carbon dioxide and the salts will be washed out by rain.

12.3 Bioaccumulative potential

Does not bioaccumulate. Considering its high water solubility, NaOH is not expected to bioconcentrate in organisms. In addition, sodium is a naturally-occurring element that is prevalent in the environment and to which organisms are exposed regularly, for which they have some capacity to regulate the concentration in the organism.

12.4 Mobility in soil

High water solubility and mobility

12.5 Other adverse effects

WATER: If released to waterways, alkaline products may change the pH of the waterway. Fish will die if the pH reaches 10-11 (goldfish 10.9, bluegill 10.5). SOIL: May leach to groundwater with toxic effects on aquatic life as above. ATMOSPHERE: Not expected to reside in the atmosphere. Drops or particles released to atmosphere should be removed by gravity and/or be rained out.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Collect without generating dust. Place in clean, sealed containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required). The product can be neutralised using highly diluted hydrochloric acid, which should be added very slowly by specialised personnel wearing proper protection. Never neutralise the solid product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1823	1823	1823
14.2 Proper Shipping Name	SODIUM HYDROXIDE, SOLID	SODIUM HYDROXIDE, SOLID	SODIUM HYDROXIDE, SOLID
14.3 Transport hazard class	8	8	8
14.4 Packing Group	II	II	II

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code 2X

GTEPG 8A1

EmS F-A, S-B

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **SODIUM SULPHITE**

Synonyms SODIUM SULFITE

1.2 Uses and uses advised against

Uses ANTIOXIDANT ● FOOD PRESERVATIVE ● LABORATORY REAGENT ● PAPER INDUSTRY ● PHOTOGRAPHIC DEVELOPER ● REDUCING AGENT ● WATER TREATMENT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Acute Toxicity: Oral: Category 4
Serious Eye Damage / Eye Irritation: Category 1
Contact with acids liberates toxic gas.

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **DANGER**

Pictograms

Hazard statements

AUH031	Contact with acids liberates toxic gas.
H302	Harmful if swallowed.
H318	Causes serious eye damage.

Prevention statements

P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P330	Rinse mouth.

Storage statements

None allocated.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM SULPHITE	7757-83-7	231-821-4	>97%
SODIUM SULPHATE	7757-82-6	231-820-9	<2.5%
SODIUM CARBONATE	497-19-8	207-838-8	<0.1%
WATER	7732-18-5	231-791-2	<0.1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Urgent hospital treatment is likely to be needed. If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve sulphur oxides and sodium oxides when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Sodium Carbonate (total dust)	SWA [AUS]	--	10	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. At high dust levels, wear a Full-face Class P3 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE CRYSTALLINE SOLID
Odour	ODOURLESS
Flammability	NON FLAMMABLE

9.1 Information on basic physical and chemical properties

Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	9.0 to 10.5
Vapour density	NOT AVAILABLE
Relative density	2.6
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity
Contact with acids liberates toxic gas.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources. Avoid exposure to air and moisture. Sensitive to air and moisture.

10.5 Incompatible materials
Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid). Strong reducing agent.

10.6 Hazardous decomposition products
May evolve sulphur oxides and sodium oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Harmful if swallowed.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SODIUM SULPHITE	820 mg/kg (mouse); 3560 mg/kg (rat)	> 2000 mg/kg (rat)	> 5500 mg/m3/4hrs (rat)
SODIUM SULPHATE	5989 mg/kg (mouse)	--	--
SODIUM CARBONATE	> 2000 mg/kg (rat) (AICIS)	> 2000 mg/kg (rat) (AICIS)	> 2000 mg/m³ (rat) (AICIS)

Additional ingredient toxicity values:

SODIUM SULPHITE (7757-83-7)

LD50 (intraperitoneal)	950 mg/kg (mouse)
LD50 (intravenous)	175 mg/kg (mouse)
LDLo (intravenous)	400 mg/kg (cat)
LDLo (oral)	2825 mg/kg (rabbit)
LDLo (subcutaneous)	600 mg/kg (rabbit)

SODIUM SULPHATE (7757-82-6)

LD50 (intravenous)	1220 mg/kg (rabbit)
LDLo (intravenous)	1220 mg/kg (mouse)
TDLo (oral)	14 g/kg (mouse - 8-12 days pregnant)
TDLo (subcutaneous)	806 mg/kg/26 weeks intermittently (mouse)

SODIUM CARBONATE (497-19-8)

LD50 (intraperitoneal)	117 mg/kg (mouse)
LD50 (subcutaneous)	2210 mg/kg (mouse)

Skin Contact may result in irritation, redness, rash and dermatitis.

Eye Contact may result in irritation, lacrimation, pain, redness and possible serious eye damage.

Sensitisation Some individuals are hypersensitive to sulphites and may experience adverse reactions following exposure. Individuals known to be hypersensitive or with existing respiratory problems (eg asthma) are advised to avoid exposure.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Over exposure may result in mucous membrane irritation of the respiratory tract, with coughing.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential
This product does not bioaccumulate.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Cover spill with soda ash or sodium bicarbonate. Mix and spray with water, may be effervescent. Wait until reaction is complete, scoop into a large beaker and cautiously add equal volume of sodium hypochlorite (reaction may be vigorous). Add more water, stir and allow to stand (~1hr). Dilute and neutralise. Absorb with sand/similar dispose of to an approved landfill site, or alternatively (for small amounts) flush to sewer with large excess of water.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

WORKPLACE CONTROLS AND PRACTICES: Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **SODA ASH**

Synonyms SODA ASH DENSE ● SODIUM CARBONATE

1.2 Uses and uses advised against

Uses DRILLING AID

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Serious Eye Damage / Eye Irritation: Category 1
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **DANGER**

Pictograms

Hazard statements

H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Prevention statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM CARBONATE	497-19-8	207-838-8	>97%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Sodium Carbonate (total dust)	SWA [AUS]	--	10	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	854°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
	2.533

9.1 Information on basic physical and chemical properties

Relative density	
Solubility (water)	170 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity May be harmful if swallowed.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SODIUM CARBONATE	> 2000 mg/kg (rat) (AICIS)	> 2000 mg/kg (rat) (AICIS)	> 2000 mg/m³ (rat) (AICIS)

Additional ingredient toxicity values:

SODIUM CARBONATE (497-19-8)

LD50 (intraperitoneal) 117 mg/kg (mouse)

LD50 (subcutaneous) 2210 mg/kg (mouse)

Skin Contact may result in irritation, redness, rash and dermatitis.

Eye Contact may result in irritation, lacrimation, pain, redness and possible serious eye damage.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure. Carbonate ions are neutralised under physiological conditions to form bicarbonate ions and/or carbon dioxide, which are major products of all human metabolic activities; therefore, systemic toxicity is not expected.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Fishes, Lepomis macrochirus, LC50, 96 h, 300 mg/l. Crustaceans, Ceriodaphnia dubia, EC50, 48 h, 200 - 227 mg/l.

12.2 Persistence and degradability

Not applicable for inorganic substances. The methods for determining the biological degradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

If sodium carbonate is emitted to soil it can escape to atmosphere as carbon dioxide, precipitate as a metal carbonate, form complexes or stay in solution.

12.5 Other adverse effects

WATER: If released to waterways, alkaline products may change the pH of the waterway. Fish will die if the pH reaches 10-11 (goldfish 10.9, bluegill 10.5). SOIL: May leach to groundwater with toxic effects on aquatic life as above. ATMOSPHERE: Not expected to reside in the atmosphere. Drops or particles released to atmosphere should be removed by gravity and/or be rained out.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Collect without generating dust. Place in clean, sealed containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **SODIUM BICARBONATE**

Synonyms BAKING SODA ● BICARBONATE OF SODA ● CARBONIC ACID, MONOSODIUM SALT ● MONOSODIUM CARBONATE ● SODIUM ACID CARBONATE ● SODIUM HYDROGEN CARBONATE

1.2 Uses and uses advised against

Uses PH CONTROL

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM BICARBONATE	144-55-8	205-633-8	>99%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

No adverse health effects expected if the product is handled in accordance with the SDS and the product label.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters
Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Sodium Bicarbonate (total dust)	SWA [AUS]	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	When using large quantities or where heavy contamination is likely, wear dust-proof goggles.
Hands	When using large quantities or where heavy contamination is likely, wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	854°C
Evaporation rate	NOT AVAILABLE
pH	8 (1% Solution)
Vapour density	NOT AVAILABLE
Relative density	2.533
Solubility (water)	170 g/L @ 25°C
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated. Sodium bicarbonate can neutralise the gastric juices in the stomach. During neutralisation, carbon dioxide gas is evolved and may cause stretching of the stomach, and with very large doses possible damage or rupture.

LD50 (Ingestion): 3360 mg/kg (mouse)
LC50 (inhalation): 4.74 mg/L (rat)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SODIUM BICARBONATE	> 4000 mg/kg (rat)	--	> 4.74 mg/L/4.5hrs (rat)

Skin Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation.

Eye Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 (Oncorhynchus mykiss) = 7.700 mg/l/96hrs.
LC50 (Lepomis macrochirus) = 7.100 mg/l/96hrs.
EC50 (Crustaceans, Daphnia magna) = 4.100 mg/l/48hrs
LOEC (Crustaceans, Daphnia magna) = 3.100 mg/l/48hrs.

12.2 Persistence and degradability

Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility in soil

High mobility in water and soil/sediments.

12.5 Other adverse effects

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **IDCIDE-20**

Synonyms IDCIDE 20

1.2 Uses and uses advised against

Uses BIOCIDE ● DRILLING FLUID ADDITIVE ● WATER TREATMENT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Acute Toxicity: Oral: Category 4
Skin Corrosion/Irritation: Category 2
Skin Sensitisation: Category 1
Serious Eye Damage / Eye Irritation: Category 2A

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **WARNING**

Pictograms

Hazard statements

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.

Prevention statements

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P301 + P312	IF SWALLOWED: Call a POISON CENTRE or doctor/physician if you feel unwell.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment is advised - see first aid instructions.
P330	Rinse mouth.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage statements

None allocated.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE(2:1)	55566-30-8	259-709-0	18 to 25%
WATER	7732-18-5	231-791-2	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition. May evolve carbon oxides, sulphur oxides and phosphates when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should have appropriate ventilation systems.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Wear coveralls. In a laboratory situation, wear a laboratory coat.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS TO PALE YELLOW LIQUID
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	> 100°C
Melting point	< 0°C
Evaporation rate	AS FOR WATER
pH	3.0 to 3.5
Vapour density	NOT AVAILABLE
Relative density	1.08
Solubility (water)	SOLUBLE
Vapour pressure	18 mm Hg @ 20°C
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	> 60 % (Water)

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Harmful if swallowed.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE(2:1)	248 mg/kg (rat)	> 2000 mg/kg (rat)	5.5 mg/L/4hrs (rat)

Additional ingredient toxicity values:

TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE(2:1) (55566-30-8)

TDLo (oral) 650 mg/kg/13 weeks - intermittent (rat)

Skin Contact may result in irritation, redness, pain and rash.

Eye	Contact may result in irritation, lacrimation, pain and redness.
Sensitisation	May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Over exposure may result in respiratory irritation, nausea, dizziness, drowsiness and headache.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

75% TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE (55566-30-8):
LC50 (Rainbow Trout) = 119 mg/L/96 hr
LC50(Bluegill Sunfish) = 93 mg/L/ 96 hr
EC50 (Daphnia Magna) = 19 mg/L/48 hr
LC50 (Brown Shrimp) = 340 mg/L/96 hr
LC50 (Mysid Shrimp) = 9.5 mg/L/96 hr
LC50 (Sheepshead Minnow) = 94 mg/L/96 hr
LC50 (Jevenile Plaice) = 86 mg/L/96 hr

Waste Water management
EC50 (Activated Sludge) = 24 mg/L/3 hr

12.2 Persistence and degradability

This product is readily biodegradable.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information. Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **CITRIC ACID**

Synonyms 2-HYDROXY-1,2,3-PROPANETRICARBOXYLIC ACID ● CITRIC ACID ANHYDROUS ● CITRIC ACID MONOHYDRATE

1.2 Uses and uses advised against

Uses INDUSTRIAL APPLICATIONS

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 2A
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **WARNING**

Pictograms

Hazard statements

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

Prevention statements

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P302 + P352	IF ON SKIN: Wash with plenty of water.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTRE or doctor/physician if you feel unwell.
P321	Specific treatment is advised - see first aid instructions.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CITRIC ACID	77-92-9	201-069-1	>99%
WATER	7732-18-5	231-791-2	<1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes, skin and respiratory system.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from moisture, incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	At high dust levels, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE CRYSTALLINE POWDER
Odour	ODOURLESS
Flammability	COMBUSTIBLE
Flash point	174°C
Boiling point	175°C (Decomposes)
Melting point	153°C
Evaporation rate	NOT AVAILABLE
pH	2.2 (0.1M Solution)
Vapour density	NOT AVAILABLE
Relative density	1.665

9.1 Information on basic physical and chemical properties

Solubility (water)	1330 kg/m³ @ 20°C
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	345°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.
LD50 (Ingestion): 3000 mg/kg (rat)
LD50 (Intraperitoneal): 290 mg/kg (rat)
LD50 (Intravenous): 42 mg/kg (mouse)
LDLo (Ingestion): 7000 mg/kg (rabbit)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
CITRIC ACID	3000 mg/kg (rat)	> 2000 mg/kg (rat)	--

Additional ingredient toxicity values:

CITRIC ACID (77-92-9)

LD50 (intraperitoneal)	290 mg/kg (rat)
LD50 (intravenous)	42 mg/kg (mouse)
LDLo (oral)	7000 mg/kg (rabbit)

Skin Irritating to the skin. Contact may result in irritation, redness, rash and dermatitis.

Eye Irritating to the eyes. Contact may result in irritation, lacrimation, pain and redness. May result in burns with prolonged contact.

Sensitisation Not classified as causing skin or respiratory sensitisation. However, citric acid has the potential to cause allergic effects.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity Insufficient data available to classify as a carcinogen.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Irritating to the respiratory system. Over exposure may result in irritation of the nose and throat, with coughing.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 (Leuciscus idus melanotus): 440 mg/L/48hrs.
LC50 (Daphnia magna (Water flea)): 1.535 mg/L/24hrs.

12.2 Persistence and degradability

This product is readily biodegradable.

12.3 Bioaccumulative potential

This product does not bioaccumulate.

12.4 Mobility in soil

Citric acid is expected to have very high mobility in soil.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Neutralise with lime, anion exchanger or similar. For small amounts, absorb with sand or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **MAGNESIUM OXIDE**

Synonyms CALCINED MAGNESIA ● MAGNESIA ● MAGOXI16 / 27 - PRODUCT CODE

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE ● PH INDICATOR

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
MAGNESIUM OXIDE	1309-48-4	215-171-9	>94%
CALCIUM OXIDE	1305-78-8	215-138-9	<3.5%
SILICON DIOXIDE (SILICA, AMORPHOUS)	7631-86-9	231-545-4	<2.5%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve magnesium oxides when heated to decomposition.

5.3 Advice for firefighters
Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure product is adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Calcium oxide	SWA [AUS]	--	2	--	--
Calcium oxide	SWA [Proposed]	--	1	--	--
Fumed silica (respirable dust)	SWA [AUS]	--	2	--	--
Magnesium oxide (fume)	SWA [AUS]	--	10	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE GRANULES
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	3600°C
Melting point	2800°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	3.6 to 3.7
Solubility (water)	SLIGHTLY SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	0 %

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible (violently) with interhalogens (e.g. bromine pentafluoride, chlorine trifluoride) and phosphorus pentachloride. May ignite or explode when heated with aluminium powder. Also incompatible with acids (e.g. nitric acid) and dampness as material hydrates.

10.6 Hazardous decomposition products

May evolve magnesium oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SILICON DIOXIDE (SILICA, AMORPHOUS)	3160 mg/kg (rat)	--	--

Skin Contact may result in irritation, redness, rash and dermatitis.

Eye Contact may result in irritation, lacrimation, pain and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure. However, over exposure may result in irritation of the nose and throat, with coughing.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

The methods for determining the biological degradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, cover with moist sand, vermiculite or similar to avoid dust hazard and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information if disposing of large quantities (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES: Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
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HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

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It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

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[End of SDS]

SAFETY DATA SHEET

TRIETHANOLAMINE

Issue Date 08-Aug-2022 **Revision date** 08-Aug-2022 **Version** 1
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

Product identifier

Product Name TRIETHANOLAMINE

Product Code NDF00931

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use No information available

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand)

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Acute toxicity - Oral	Category 4 - (H302)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Carcinogenicity	Category 2 - (H351)
Specific target organ toxicity (repeated exposure)	Category 2 - (H373)

Label elements

Exclamation mark
Health hazard

Corrosion

Signal word
Danger

Hazard statements
H302 - Harmful if swallowed
H315 - Causes skin irritation
H318 - Causes serious eye damage
H351 - Suspected of causing cancer
H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Do not breathe dust/fume/gas/mist/vapors/spray
Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN: Wash with plenty of soap and water
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth
Precautionary Statements - Storage
Store locked up
Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification
Toxic to aquatic life with long lasting effects
Toxic to aquatic life
General Hazards
No information available

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Not applicable

Mixture

Chemical name	CAS No	Weight-%	REACH registration number
Triethanolamine	102-71-6	>60	01-2119486482-31-xxxx
Diethanolamine	111-42-2	10-30	01-2119488930-28-XXXX

Section 4: FIRST AID MEASURES

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is required. IF exposed or concerned: Get medical advice/attention.

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

Skin contact Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.

Ingestion Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical. Foam. Carbon dioxide (CO2).

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas.

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling. Wash contaminated clothing before reuse.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up.

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits

Chemical name	Australia
Triethanolamine 102-71-6	5 mg/m^3
Diethanolamine 111-42-2	3 ppm 13 mg/m^3

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Hand protection Wear suitable gloves. Impervious gloves.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid		
Appearance	liquid	**Odor**	Mild. ammonia like.
Color	No information available	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH	10.5	1% solution
Melting point / freezing point	12 °C	No information available
Boiling point / boiling range	335 °C	
Flash point	190 °C	
Evaporation rate		No information available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure	< 1 kPa @ 20°C	No data available
Vapor density	4.80 (Air = 1)	No data available
Relative density	1.123	No information available
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Hyphen		No information available
Kinematic viscosity		
Dynamic viscosity	450 mPa s @ 25 °C	

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials None known based on information supplied.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).

Skin contact Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).

Ingestion Specific test data for the substance or mixture is not available Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea Harmful if swallowed (based on components)

Symptoms Redness. Burning. May cause blindness. May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 1,303.70 mg/kg
ATEmix (dermal) 16,587.60 mg/kg

Unknown acute toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity

0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Triethanolamine	= 4190 mg/kg (Rat)	> 20000 mg/kg (Rabbit)	-
Diethanolamine	= 780 mg/kg (Rat)	= 11.9 mL/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available. None known.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure Extended inhalation at levels above the workplace limit value can cause irreversible damage to the lungs (silicosis).

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Unknown aquatic toxicity 0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triethanolamine	EC50: =169mg/L (96h, Desmodesmus subspicatus) EC50: =216mg/L (72h, Desmodesmus subspicatus)	LC50: 10600 - 13000mg/L (96h, Pimephales promelas) LC50: 450 - 1000mg/L (96h, Lepomis macrochirus) LC50: >1000mg/L (96h, Pimephales promelas)	-	-
Diethanolamine	EC50: 2.1 - 2.3mg/L (96h, Pseudokirchneriella subcapitata) EC50: =7.8mg/L (72h, Desmodesmus subspicatus)	LC50: 1200 - 1580mg/L (96h, Pimephales promelas) LC50: 4460 - 4980mg/L (96h, Pimephales promelas) LC50: 600 - 1000mg/L (96h, Lepomis macrochirus)	EC50 = 73 mg/L 5 min EC50 > 16 mg/L 16 h	EC50: =55mg/L (48h, Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Component Information			
Diethanolamine (111-42-2)			
Method	Exposure time	Value	Results
OECD Test No. 301F: Ready Biodegradability: Manometric	28 days	93%	Readily biodegradable

Respirometry Test (TG 301 F)			

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Triethanolamine	-2.53
Diethanolamine	-2.46

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG Not regulated

IATA Not Regulated

IMDG Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories
TSCA Complies

DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 08-Aug-2022

Revision date 08-Aug-2022

Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Disclaimer
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End of Safety Data Sheet

Driscal® D Polymer

Version 1.12 Revision Date 2023-06-22

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Driscal® D Polymer
Material : 1112534, 1016818

Company : Chevron Phillips Chemical Company LP
Drilling Specialties Company LLC
10001 Six Pines Drive
The Woodlands, TX 77380

Local : Chevron Phillips Chemicals Australia Pty Ltd
Level 8
Chadstone Tower 1
1341 Dandenong Road, Chadstone, VIC
Australia 3148
Hours of Operation: 9:00 a.m. - 5:00 p.m.

SDS Requests: 61 3 9964 5355
Technical Information: 61 3 9964 5355
Responsible Party: Product Safety Group
Email:sds@cpchem.com

Emergency telephone:

Health:
866.442.9628 (North America)
1.832.813.4984 (International)
61 3 9964 5355 (Australia)

Transport:
CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)
Belgium: 070 245 245 (24 hours/day, 7 days/week)
Bulgaria: +359 2 9154 233
Croatia: +3851 2348 342 (24 hours/day, 7 days/week)
Cyprus: 1401
Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402
Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Finland: 0800 147 111 09 471 977 (24 hours/day)
France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)
Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Greece: (0030) 2107793777 (24 hours/day, 7 days/week)
Hungary: +36-80-201-199 (24 hours/day, 7 days/week)
Iceland: 543 2222 (24 hours/day, 7 days/week)
Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)
Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Lithuania: +370 (85) 2362052
Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
Malta: +356 2395 2000
The Netherlands: NVIC: +31 (0)88 755 8000
Norway: 22 59 13 00 (24 hours/day, 7 days/week)
Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Portugal: CIAV phone number: +351 800 250 250
Romania: +40213183606
Slovakia: +421 2 5477 4166
Slovenia: Phone number: 112
Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)
Sweden: 112 – ask for Poisons Information

Responsible Department	:	Product Safety and Toxicology Group
E-mail address	:	SDS@CPChem.com
Website	:	www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
Model Work Health and Safety Regulations 2011, Model Code of Practice for the Labelling of Workplace Hazardous Chemicals (2011), Guidance on the Classification of Hazardous Chemicals under the WHS Regulations (2012) (GHS 2009)

Classification

Not a hazardous substance or mixture.

Labeling

Not a hazardous substance or mixture.

SECTION 3: Composition/information on ingredients

Synonyms : High Temperature Polymer

Contains no hazardous ingredients according to GHS.

SECTION 4: First aid measures

General advice : No hazards which require special first aid measures.

If inhaled	:	If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of eye contact	:	Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point	:	Not applicable
Autoignition temperature	:	No data available
Unsuitable extinguishing media	:	High volume water jet.
Specific hazards during fire fighting	:	Risks of ignition followed by flame propagation or secondary explosions can be caused by the accumulation of dust, e.g. on floors and ledges.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Further information	:	Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fire and explosion protection	:	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed.

SECTION 6: Accidental release measures

Personal precautions	:	Avoid dust formation.
Environmental precautions	:	No special environmental precautions required.
Methods for cleaning up	:	Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.
Additional advice	:	Contaminated surfaces will be extremely slippery. Avoid spillage on floor as the product can become very slippery when wet. Sweep up to prevent slipping hazard. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).

SECTION 7: Handling and storage

Handling

Advice on safe handling	:	For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.
Advice on protection against fire and explosion	:	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed.

Storage

Requirements for storage areas and containers	:	Electrical installations / working materials must comply with the technological safety standards.
Advice on common storage	:	No materials to be especially mentioned.

SECTION 8: Exposure controls/personal protection

Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection	:	If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as:. Air-Purifying Respirator for Dusts and Mists / P100. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
Hand protection	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Eye protection	:	Eye wash bottle with pure water. Safety glasses.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the

specific work-place. Wear as appropriate:. Protective suit. Safety shoes.

Hygiene measures : General industrial hygiene practice.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Form	:	Powder
Physical state	:	solid
Color	:	White
Odor	:	no odor
Odor Threshold	:	No data available

Safety data

Flash point	:	Not applicable
Lower explosion limit	:	No data available
Upper explosion limit	:	No data available
Oxidizing properties	:	No
Autoignition temperature	:	No data available
Thermal decomposition	:	No data available
Molecular weight	:	Not applicable
pH	:	Not applicable
Pour point	:	No data available
Boiling point/boiling range	:	No data available
Vapor pressure	:	No data available
Relative density	:	1.44
Density	:	No data available
Water solubility	:	soluble
Partition coefficient: n-octanol/water	:	Pow: < 3
Viscosity, kinematic	:	No data available
Relative vapor density	:	No data available
Evaporation rate	:	No data available

SECTION 10: Stability and reactivity

Reactivity : Stable at normal ambient temperature and pressure.

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Hazardous reactions : Further information: Stable under recommended storage conditions., No hazards to be specially mentioned.

Conditions to avoid : No data available.

Materials to avoid : No data available.

Thermal decomposition : No data available

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Driscal® D Polymer
Further information : The product contains no substances classified as hazardous to health in concentrations which should be taken into account.

SECTION 12: Ecological information

Ecotoxicity effects

Toxicity to fish : LC50: > 1,800 mg/l
Exposure time: 96 h
Species: Scophthalmus maximus (Flatfish, Flounder)
static test Method: PARCOM Protocol Part B

Toxicity to daphnia and other aquatic invertebrates : LC50: 599 mg/l
Exposure time: 48 h
Species: Acartia tonsa (Marine Copepod)
static test Method: ISO TC147/SC5/WG2

Toxicity to algae : EC50: 2,693 mg/l
Exposure time: 72 h
Species: Skeletonema costatum (marine diatom)
static test Method: ISO 10253

Biodegradability	:	This material is not expected to be readily biodegradable.

Elimination information (persistence and degradability)

Bioaccumulation	:	Accumulation in aquatic organisms is unlikely. The polymer is too large to be bioavailable.
Mobility	:	No data available
Additional ecological information	:	This material is not expected to be harmful to aquatic organisms.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard	:	This material is not expected to be harmful to aquatic organisms.
Long-term (chronic) aquatic hazard	:	This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information

National legislation

Standard for the Uniform Scheduling of Medicines and Poisons	:	No poison schedule number allocated

Notification status

Europe REACH	:	On the inventory, or in compliance with the inventory
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	All substances listed as active on the TSCA inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AIIC	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	Not in compliance with the inventory
Korea KECI	:	Not in compliance with the inventory
Philippines PICCS	:	Not in compliance with the inventory
China IECSC	:	This product contains one or more substances that have been notified under New Substances Notification laws. However, only CPChem and other independent notifiers are approved to be the importers of record.

SECTION 16: Other information

Further information

Legacy SDS Number : 244990

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

SAFETY DATA SHEET

CleanTrol™

Issue Date 21-Feb-2020 **Revision Date** 25-May-2021 **Version** 1.1

1. IDENTIFICATION

Product identifier

Product Name CleanTrol™

Other means of identification

Product Code NDF00508

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Fluid loss control additive

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier
Newpark Drilling Fluids LLC
21920 Merchants Way
Katy, Texas 77449
Telephone: +1 (800) 444-0682
http://www.newpark.com

Emergency telephone number

Emergency Telephone Chemtrec - US +1 (800) 424-9300
Chemtrec - International +1 (703) 527-3887

2. HAZARDS IDENTIFICATION

Classification

Label elements

Hazard statements

The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance Powder	**Physical state** Solid	**Odor** No information available

Other Information

Unknown acute toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity

0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
Starch	9005-25-8	100	-	-

4. FIRST AID MEASURES

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical No information available.

Hazardous combustion products Carbon oxides.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Starch 9005-25-8	TWA: 10 mg/m³	TWA: 15 mg/m³ total dust TWA: 5 mg/m³ respirable fraction (vacated) TWA: 15 mg/m³ total dust (vacated) TWA: 5 mg/m³ respirable fraction	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust

Chemical name	Alberta	British Columbia	Ontario TWA	Quebec
Starch 9005-25-8	TWA: 10 mg/m³	TWA: 10 mg/m³ TWA: 3 mg/m³	TWA: 10 mg/m³	TWA: 10 mg/m³

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection No special protective equipment required.

Skin and body protection No special protective equipment required.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid		
Appearance	Powder	**Color**	Off-white
Odor	No information available	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH	5 - 11.5 (in 4% solution)	
Melting point / freezing point		No information available
Boiling point / boiling range		No information available
Flash point		Not applicable
Evaporation rate		No information available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No information available
Upper flammability limit:		
Lower flammability limit:		
Vapor pressure		No information available
Vapor density		No information available
Specific Gravity	1.5	No information available
Water solubility		No information available
Solubility in other solvents		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Decomposition temperature		No information available
Kinematic viscosity		Not applicable
Dynamic viscosity		Not applicable
Explosive properties	Not an explosive	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of Hazardous Reactions None under normal processing.

Conditions to avoid None known based on information supplied.

Incompatible materials None known based on information supplied.

Hazardous Decomposition Products None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms No information available.

Numerical measures of toxicity

Acute toxicity

Unknown acute toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity
0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Target Organ Effects Eyes, Respiratory system, Skin.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity The environmental impact of this product has not been fully investigated.

Persistence and degradability No information available.

Bioaccumulation No information available.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. TRANSPORT INFORMATION

DOT Not Regulated

TDG Not Regulated

MEX Not Regulated

IATA Not Regulated

IMDG Not Regulated

15. REGULATORY INFORMATION

Regulatory information

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies

IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Starch 9005-25-8	-	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	**Health hazards** 0	**Flammability** 0	**Instability** 0	**Physical and chemical properties** -
HMIS	**Health hazards** 0	**Flammability** 0	**Physical hazards** 0	**Personal protection** X

Issue Date 21-Feb-2020

Revision Date 25-May-2021

Revision Note No information available.

Disclaimer

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End of Safety Data Sheet

SAFETY DATA SHEET

GageTrol™

Issue Date 15-Mar-2017 **Revision date** 23-Mar-2022 **Version** 1.1
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

Product identifier

Product Name GageTrol™

Product Code NDF00018

Other means of identification

Pure substance/mixture Substance

Recommended use of the chemical and restrictions on use

Recommended Use filtration control agent

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand)

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements
Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Other hazards which do not result in classification

General Hazards

This substance does not meet the PBT/vPvB criteria of REACH, annex XIII

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Chemical name	CAS No	Weight-%
Non-hazardous ingredients	-	100

Section 4: FIRST AID MEASURES

Description of first aid measures

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid generation of dust. Wash thoroughly after handling. Wash contaminated clothing before reuse.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents Strong acids

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid		
Appearance	Powder	**Odor**	Slight.
Color	Off-white	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH	9.0 - 10.5	4% solution
Melting point / freezing point		Not applicable
Boiling point / boiling range		Not applicable
Flash point		Not applicable
Evaporation rate		No information available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density	1.5	
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Hyphen		No information available
Kinematic viscosity		Not applicable
Dynamic viscosity		Not applicable

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	30-45 lb/ft3 (480-720 kg/m^3)
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizing agents. Strong acids.

Hazardous decomposition products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information .

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available

Symptoms No information available.

Numerical measures of toxicity - Product Information

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity
100 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Unknown aquatic toxicity 0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG Not regulated

IATA Not Regulated

IMDG Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 15-Mar-2017

Revision date 23-Mar-2022

Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **JK-161 LV**

Synonyms JK - 161 LV ● LOW MOLECULAR WEIGHT PHPA ● PARTIALLY HYDROLYZED POLYACRYLAMIDE ● PHPA

1.2 Uses and uses advised against

Uses ENCAPSULATING AGENT ● HIGH PERFORMANCE WBM

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ACRYLAMIDE, SODIUM ACRYLATE COPOLYMER	25085-02-3	607-529-1	>90%
WATER	7732-18-5	231-791-2	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Acrylamide	SWA [AUS]	--	0.03	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE GRANULAR SOLID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	0.8
Solubility (water)	10 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated. LD50 rat (oral): > 2,000 mg/kg (OECD Guideline 401).
Skin	Low irritant. Prolonged or repeated contact may result in mild irritation, rash and dermatitis.
Eye	Low to moderate irritant. Contact may result in mild irritation, lacrimation and redness.
Sensitisation	Not classified as causing skin or respiratory sensitisation. However, allergic reactions are possible.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	This product may contain trace amounts of residual acrylamide, which is classified as a probable human carcinogen (IARC Group 2A). However, due to the very low levels present, adverse health effects are not anticipated with normal use.
Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Not classified as causing organ damage from single exposure.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

(10000 ppm test concentration) (EPA-821-R-02-012)
Mysidopsis bahia = 48hr LC50 = 16.2 mg/L.
Menidia beryllina = 48hr LC50 = 34.2 mg/L.
Scophthalmus Maximus = 96hr LC50 > 1000 mg/L.
Skeletonemia costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L]
Acartia tonsa = 48 hr EC50 = 393 mg/L [NOEC = 112 mg/L]
Corophium Volutator = 10 Day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg

12.2 Persistence and degradability

Not readily biodegradable (by OECD criteria).

12.3 Bioaccumulative potential

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

ACRYLIC - ACRYLAMIDE RESINS: These resins are generally of low toxicity. Toxicity increases with presence of significant concentrations of acrylic - acrylamide monomers. These monomers have been linked with the development of skin sensitisation.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **JK-261 HP**

Synonyms RHEOCHEM JK 261 HP

1.2 Uses and uses advised against

Uses DRILLING FLUID

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ADIPIC ACID	124-04-9	204-673-3	<2.5%
SULPHAMIC ACID	5329-14-6	226-218-8	<2.5%
ACRYLAMIDE-ACRYLOXY ETHYL TRIMETHYL AMMONIUM CHLORIDE	69418-26-4	-	>60%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed
Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases if strongly heated. May evolve nitrogen oxides and hydrogen chloride gas when heated to decomposition.

5.3 Advice for firefighters
No fire or explosion hazard exists.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store between 0°C and 35°C. Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Acrylamide	SWA [AUS]	--	0.03	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE GRANULAR SOLID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	2.5 to 4.5 (5 g/L solution)
Vapour density	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	0.85

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products

May evolve nitrogen oxides and hydrogen chloride gas when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated. Oral LD50 (rat) is > 5000 mg/kg.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
ADIPIC ACID	1900 mg/kg (mouse); 5560 mg/kg (rat)	> 2000 mg/kg (rabbit)	>7.7 mg/L (rat)
SULPHAMIC ACID	3160 mg/kg (rat)	--	--

Additional ingredient toxicity values:

ADIPIC ACID (124-04-9)

LD50 (intraperitoneal)	275 mg/kg (rat)
LD50 (intravenous)	680 mg/kg (mouse)
LDLo (oral)	3600 mg/kg (rat)

SULPHAMIC ACID (5329-14-6)

LDLo (intraperitoneal)	100 mg/kg (rat)

Skin Not classified as a skin irritant. Contact may result in mild irritation.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure No known effects from this product.

STOT - repeated exposure No known effects from this product.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The effects of this product on aquatic organisms are rapidly and significantly mitigated by the presence of dissolved organic carbon in the aquatic environment. Toxicity to daphnia: EC50/Daphnia/48 hours > 20-50 mg/L

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **JK-261**

Synonyms HIGH MOLECULAR WEIGHT PHPA ● JK 261 ● JK261 ● PARTIALLY HYDROLYZED POLYACRYLAMIDE ● PHPA

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
COPOLYMER OF ACRYLAMIDE AND ACRYLIC ACID, SODIUM SALT	25987-30-8	607-842-3	>90%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE GRANULAR SOLID
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	0.8
Solubility (water)	10 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects

	are not anticipated. LD50 rat (oral): > 2,000 mg/kg (OECD Guideline 401).
Skin	Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation, rash and dermatitis.
Eye	Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.
Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Not classified as a carcinogen. This product may contain trace amounts of residual acrylamide, which is classified as a probable human carcinogen (IARC Group 2A). However, due to the very low levels present, adverse health effects are not anticipated with normal use.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT - single exposure	Not classified as causing organ damage from single exposure.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

(10000 ppm test concentration) (EPA-821-R-02-012)
Mysidopsis bahia = 48hr LC50 = 16.2 mg/L.
Menidia beryllina = 48hr LC50 = 34.2 mg/L.
Scophthalmus Maximus = 96hr LC50 > 1000 mg/L.
Skeletonemia costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L]
Acartia tonsa = 48 hr EC50 = 393 mg/L [NOEC = 112 mg/L]
Corophium Volutator = 10 Day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg

12.2 Persistence and degradability

Not readily biodegradable (by OECD criteria).

12.3 Bioaccumulative potential

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

ACRYLIC - ACRYLAMIDE RESINS: These resins are generally of low toxicity. Toxicity increases with presence of significant concentrations of acrylic - acrylamide monomers. These monomers have been linked with the development of skin sensitisation.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **DEFOAM AP 400**

Synonyms DEFOAMER

1.2 Uses and uses advised against

Uses TREATMENT OF FOAMING IN DRILLING FLUIDS

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
POLYETHYLENE GLYCOL	25322-68-3	500-038-2	45 to 60%
OCTAN-2-OL	123-96-6	204-667-0	40 to 55%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed
Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters
Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR COLOURLESS LIQUID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	100°C to 102°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 8
Vapour density	NOT AVAILABLE
Relative density	1.00 to 1.17
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

Freezing point	-7°C to 0°C

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
POLYETHYLENE GLYCOL	> 15,000 mg/kg (rat)	> 20,000 mg/kg (rabbit)	--
OCTAN-2-OL	--	2000 mg/kg (rat)	--

Skin Not classified as a skin irritant. Contact may cause temporary mild skin irritation.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

SAFETY DATA SHEET

NoFoam™ NS

Issue Date 18-Apr-2017 **Revision date** 31-Jan-2025 **Version** 1
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

1

Product identifier

Product Name NoFoam™ NS

Product Code NDF01004

Other means of identification

Synonyms Avadefoam NS

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use Defoamer

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand); 1-800-424-9300 (International Number);

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements
Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Other hazards which do not result in classification
General Hazards
This substance does not meet the PBT/vPvB criteria of REACH, annex XIII

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Not applicable

Mixture

Chemical name	CAS No	Weight-%
Non-hazardous ingredients	Proprietary	100

Section 4: FIRST AID MEASURES

Description of first aid measures

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Water. Carbon dioxide (CO2).

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
Hazchem code	Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Prevent product from entering drains. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling. Wash contaminated clothing before reuse.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.
Incompatible materials	None known

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid		
Appearance	liquid	**Odor**	Slight.
Color	clear	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH		No data available
Melting point / freezing point		No data available
Boiling point / boiling range		No data available
Flash point	> 100 °C	
Evaporation rate		No data available
Flammability (solid, gas)		Not applicable
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density	0.95-0.97	
Water solubility	Insoluble in water	
Solubility(ies)		No data available
Partition coefficient		No data available
Autoignition temperature		No data available
Hyphen		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available

Other information

Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	0.95-0.97 g/cm3
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials None known.

Hazardous decomposition products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information .

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available

Symptoms No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document
ATEmix (oral) 10,000.00 mg/kg

Unknown acute toxicity 95 % of the mixture consists of ingredient(s) of unknown toxicity
95 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
95 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
95 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
95 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
95 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity	No information available.
Unknown aquatic toxicity	0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability	No information available.

Bioaccumulative potential

Bioaccumulation	No information available.

Mobility

Mobility in soil	No information available.
Mobility	No information available.

Other adverse effects

Other adverse effects	No information available.
Endocrine Disruptor Information	This product does not contain any known or suspected endocrine disruptors.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.
Contaminated packaging	Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG	Not regulated

IATA Not Regulated

IMDG Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Does not comply
IECSC	Complies
KECL	Complies
PICCS	Does not comply
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 18-Apr-2017

Revision date 31-Jan-2025

Revision Note

No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

SAFETY DATA SHEET

AVAPERM NF

Issuing Date 29-Jul-2016 **Revision date** 20-Sep-2023 **Version** 2.9

SECTION 1: Identification of the substance/mixture and of the company/undertaking

0

1.1. Product identifier

Product Code NDF00185

Product Name AVAPERM NF

Pure substance/mixture Mixture

Contains Hexanedinitrile, hydrogenated, high-boiling fraction, Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine, Hexamethylenediamine

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use shale inhibitor

Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier

Newpark Drilling Fluids S.r.l.
Via Salaria 1313/C
00138 ROMA (Italy)
For further information, please contact

Contact Point Telephone: + 39 06 8856111
Fax: +39 06 8889363
Website: www.newpark.com

E-mail address hse-hqit@newpark.com

1.4. Emergency telephone number

Emergency Telephone - §45 - (EC)1272/2008	
Europe	**112**
Croatia	+385 1 7776 920 ; +385 01 2348 342 (Centar za kontrolu otrovanja, 24 sata)
Cyprus	1401
France	+(33)-975181407
Germany	0800-181-7059; +(49)- 69643508409
Hungary	+(36)-18088425
Italy	800-789-767; +(39)-0245557031 Milano 24/24 Ospedale Niguarda Ca'grande Piazza ospedale maggiore 3 +39 0266101029 Roma 24/24 Policlinico Gemelli

	Largo Agostino Gemelli 8 +39 063054343
Netherlands	+(31)-858880596
Romania	+40213183606, Institutul Național de Sănătate Publică (L-V între 08.00-15.00)
Spain	900-868538; +(34)-931768545
Switzerland	145, (+41) 435082011
United Kingdom	+(44)-870-8200418

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Acute toxicity - Oral	Category 4 - (H302)
Acute toxicity - Dermal	Category 4 - (H312)
Skin corrosion/irritation	Category 1 Sub-category A - (H314)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitization	Category 1B - (H317)
Specific target organ toxicity (single exposure)	Category 3 - (H335)
Category 3 Respiratory irritation	

2.2. Label elements

Contains Hexanedinitrile, hydrogenated, high-boiling fraction, Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine, Hexamethylenediamine

Signal word
Danger

Hazard statements
H302 - Harmful if swallowed
H312 - Harmful in contact with skin
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction
H335 - May cause respiratory irritation

Precautionary Statements - EU (§28, 1272/2008)
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P280 - Wear protective gloves/protective clothing and eye/face protection
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor

2.3. Other hazards

Harmful to aquatic life.

This substance does not meet the PBT/vPvB criteria of REACH, annex XIII.

Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No (EU Index No)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)
Reaction mass of 7-azatridecane-1, 13-diamine and hexamethylenediamine 68815-47-4	10-30	01-2119967791-24-XXXX	907-605-7	Acute Tox. 4 (H312) Acute Tox. 4 (H302) Skin Corr. 1A (H314) STOT SE 3 (H335) Eye Dam. 1 (H318) Skin Sens.1B (H317) Aquatic Chronic 3 (H412)	-	-	-
Hexamethylenediamine 124-09-4	5-20	01-2119473981-28-XXXX	204-679-6	Acute Tox. 4 (H302) Acute Tox. 4 (H312) Skin Corr. 1B (H314) STOT SE 3 (H335)	-	-	-
1,2-cyclohexanediamine 694-83-7	1-10	01-2119976312-37-XXXX	211-776-7	Acute Tox. 4 (H332) Acute Tox. 4 (H312) Acute Tox. 4 (H302) Skin Corr. 1A (H314) STOT SE 3 (H335) Eye Dam. 1 (H318)	-	-	-

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapor - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine 68815-47-4	No data available	1500	No data available	No data available	No data available
Hexamethylenediamine 124-09-4	750	1110	No data available	No data available	No data available
1,2-cyclohexanediamine 694-83-7	4556	1870	No data available	No data available	No data available

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention. May cause an allergic skin reaction.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Wear personal protective clothing (see section 8). Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation. Itching. Rashes. Hives.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians	Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. May cause sensitization in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media	Water. Carbon dioxide (CO2).
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors. Product is or contains a sensitizer. May cause sensitization by skin contact.
Hazardous combustion products	Carbon oxides. Nitrogen oxides (NOx).

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Attention! Corrosive material. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders In the case of vapor formation use a respirator with an approved filter.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Should not be released into the environment. Do not allow to enter into soil/subsoil. Prevent product from entering drains.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal. Soak up with inert absorbent material.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists. Wear personal protective clothing (see section 8).

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up. Protect from moisture. Store away from other materials.

Storage class (TRGS 510) Storage class 8A
Packaging materials Plastic container. IBCs.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	Austria	Belgium	Bulgaria	Croatia

Hexamethylenediamine 124-09-4	-	TWA: 0.5 ppm TWA: 2.3 mg/m³ H*	TWA: 0.5 ppm TWA: 2.3 mg/m³	TWA: 1.0 mg/m³	-
Chemical name	Cyprus	Czech Republic	Denmark	Estonia	Finland
Hexamethylenediamine 124-09-4	-	-	TWA: 0.5 ppm TWA: 2.3 mg/m³	-	-
Chemical name	France	Germany TRGS	Germany DFG	Greece	Hungary
Hexamethylenediamine 124-09-4	-	-	-	-	TWA: 2.3 mg/m³ b*
Chemical name	Ireland	Italy MDLPS	Italy AIDII	Latvia	Lithuania
Hexamethylenediamine 124-09-4	TWA: 0.5 ppm TWA: 2.3 mg/m³ STEL: 1.5 ppm STEL: 6.9 mg/m³	-	TWA: 0.5 ppm TWA: 2.4 mg/m³	TWA: 0.1 mg/m³	O* TWA: 0.1 mg/m³
Chemical name	Luxembourg	Malta	Netherlands	Norway	Poland
Hexamethylenediamine 124-09-4	-	-	-	Ceiling: 0.5 ppm Ceiling: 1 mg/m³ H*	-
Chemical name	Portugal	Romania	Slovakia	Slovenia	Spain
Hexamethylenediamine 124-09-4	TWA: 0.5 ppm	TWA: 1 mg/m³ STEL: 5 mg/m³	-	-	TWA: 0.5 ppm TWA: 2.4 mg/m³

Biological occupational exposure limits
This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) Long term.

Oral
hexamethylenediamine
General population: 0.56 mg/kg bw/day - Frequency: Long Term, local effects Human Oral
1,2-cyclohexanediamine population: 0.75 mg/kg bw/day - Frequency: Long Term, systemic effects Human Oral

Dermal
1,2-cyclohexanediamine
Worker Industry: 1.5 mg/kg bw/day - Frequency: Long Term, systemic effects Human Dermal
General population: 0.75 mg/kg bw/day - Frequency: Long Term, systemic effects Human Dermal

Inhalation
Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine
Worker Industry: 0.42 mg/m³ - Frequency: Long Term, local effects Human Inhalation
hexamethylenediamine
Worker Industry: 0.54 mg/m³ - Frequency: Long Term, local effects Human Inhalation
General population: 0.4 mg/m³ - Frequency: Long Term, local effects Human Inhalation
1,2-cyclohexanediamine
Worker Industry: 0.25 mg/m³ - Frequency: Long Term, local effects Human Inhalation
General population: 0.125 mg/m³ - Frequency: Long Term, local effects Human Inhalation

Derived No Effect Level (DNEL) Short term.

Inhalation
Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine
Worker Industry: 0.84 mg/m³ - Frequency: Short Term, local effects Human Inhalation
hexamethylenediamine
Worker Industry: 1.62 mg/m³ - Frequency: Short Term, local effects Human Inhalation
General population: 1.2 mg/m³ - Frequency: Short Term, local effects Human Inhalation
1,2-cyclohexanediamine
Worker Industry: 0.5 mg/m³ - Frequency: Short Term, local effects Human Inhalation
General population: 0.25 mg/m³ - Frequency: Short Term, local effects Human Inhalation

Predicted No Effect Concentration (PNEC) No information available.

Freshwater
Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine
Fresh Water - Value: 9.3 µg/l
Hexamethylenediamine
Fresh Water - Value: 0.42 mg/l
1,2-cyclohexanediamine
Fresh Water - Value: 0.42 mg/l

Freshwater sediment
Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine

	Freshwater sediments - Value: 3.86 mg/kg Hexamethylenediamine Freshwater sediments - Value: 1.44 mg/kg 1,2-cyclohexanediamine Freshwater sediments - Value: 1.82 mg/kg
Marine water	Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine Marine water - Value: 0.93 µg/l Hexamethylenediamine Marine water - Value: 0.04 mg/l 1,2-cyclohexanediamine Marine water - Value: 0.042 mg/l
Marine sediment	Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine Marine water sediments - Value: 0.386 mg/kg Hexamethylenediamine Marine water sediments - Value: 0.144 mg/kg 1,2-cyclohexanediamine Marine water sediments - Value: 0.182 mg/kg
Soil	Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine Soil (agricultural) - Value: 0.766 mg/kg Hexamethylenediamine Soil (agricultural) - Value: 0.0541 mg/kg 1,2-cyclohexanediamine Soil (agricultural) - Value: 0.117 mg/kg

8.2. Exposure controls

Engineering controls No information available.

Personal protective equipment

Eye/face protection Use eye protection according to EN 166, designed to protect against spray mists. Tight sealing safety goggles. Face protection shield.

Hand protection Impervious gloves. Nitrile rubber. Gloves must conform to standard EN 374.

Skin and body protection (EN 340). Long sleeved clothing. Chemical resistant apron.

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. (EN 136, EN 140, EN 141, EN 143, EN 149, EN 405).

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	liquid
Color	brown
Odor	Pungent.
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
Melting point / freezing point		No information available
Boiling point / boiling range	100 °C	
Flammability (solid, gas)		Not applicable

Flammability Limit in Air		Not applicable
Upper flammability limit:		
Lower flammability limit:		
Flash point	> 100 °C	
Autoignition temperature		No information available
Decomposition temperature		No information available
pH	9.0 - 10.0	
pH (as aqueous solution)		No information available
Kinematic viscosity		No information available
Dynamic viscosity		No information available
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Vapor pressure		No information available
Relative density	1.00-1.10	
Bulk density		
Liquid Density	1.00-1.10	
Vapor density		No information available
Particle characteristics		No information available
Particle Size		
Particle Size Distribution		

9.2. Other information

9.2.1. Information with regard to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Not reactive under normal conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Stable under normal conditions. Exposure to air or moisture over prolonged periods.

10.5. Incompatible materials

Incompatible materials Ketone. Phenols. Isocyanates. Acids. Bases. Oxidizing agent.

10.6. Hazardous decomposition products

Hazardous Decomposition Products Thermal decomposition can lead to release of irritating and toxic gases and vapors.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. May be absorbed through the skin in harmful amounts. Harmful in contact with skin.

Ingestion Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Coughing and/ or wheezing. Itching. Rashes. Hives.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 1,922.60 mg/kg
ATEmix (dermal) 1,702.70 mg/kg

Unknown acute toxicity

18 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine	-	= 1500 mg/kg (Rat)	-
Hexamethylenediamine	= 750 mg/kg (Rat)	= 1110 mg/kg (Rabbit)	-
1,2-cyclohexanediamine	= 4556 mg/kg (Rat)	= 1870 mg/kg (Rat)	> 3.23 mg/L (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye damage. Causes

burns.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure May cause respiratory irritation.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Unknown aquatic toxicity Contains 0 % of components with unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Hexamethylenediamine	EC50: =14.8mg/L (96h, Pseudokirchneriella subcapitata) EC50: =15mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =1825mg/L (96h, Pimephales promelas) LC50: >56mg/L (96h, Lepomis macrochirus)	EC50 = 85 mg/L 2 h	EC50: =23.4mg/L (48h, Daphnia magna)

12.2. Persistence and degradability

Persistence and degradability Readily biodegradable.

Product Information			
Method	Exposure time	Value	Results
OECD Test No. 306: Biodegradability in Seawater	28 days	62.4% Biodegradation	Readily biodegradable

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Hexamethylenediamine	0.02
1,2-cyclohexanediamine	-0.02

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

Chemical name	PBT and vPvB assessment
Reaction mass of 7-azatridecane-1,13-diamine and hexamethylenediamine	The substance is not PBT / vPvB
Hexamethylenediamine	The substance is not PBT / vPvB PBT assessment does not apply
1,2-cyclohexanediamine	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

Waste codes / waste designations according to EWC / AVV Waste codes should be assigned by the user based on the application for which the product was used.

Other Information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

IATA

14.1 UN number or ID number Not regulated
14.2 Proper shipping name Not Regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazard Not applicable
14.6 Special precautions for user
Special Provisions None

IMDG

14.1 UN number or ID number Not regulated
14.2 Proper shipping name Not Regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing Group Not Regulated
14.5 Environmental hazard Not applicable

14.6 Special precautions for user
Special Provisions None
14.7 Maritime transport in bulk according to IMO instruments No information available

RID
14.1 UN/ID no Not Regulated
14.2 Proper shipping name Not Regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing Group Not Regulated
14.5 Environmental hazard Not applicable
14.6 Special precautions for user
Special Provisions None

ADR
14.1 UN number or ID number Not regulated
14.2 Proper shipping name Not Regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing Group Not Regulated
14.5 Environmental hazard Not applicable
14.6 Special precautions for user
Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

France
Occupational Illnesses (R-463-3, France)

Chemical name	French RG number
Hexamethylenediamine 124-09-4	RG 49,RG 49bis

Germany

Italy
-D. LGs. 81/2008 (single text on the protection of health and safety in the workplace) and subsequent amendments and Directive 2009/161/EU-assessment of chemical risk under title IX
-Legislative Decree 3 April 2006, no 152 (environmental standards)
-"Seveso III Directive" – Legislative Decree of 26 June 2015, n° 105 (Implementation of the Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances)

European Union
Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorizations and/or restrictions on use:
This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Chemical name	Restricted substance per REACH Annex XVII	Substance subject to authorization per REACH Annex XIV
Hexamethylenediamine - 124-09-4	75.	-

Persistent Organic Pollutants
Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009
Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Does not comply
IECSC	Complies
KECL	Does not comply
PICCS	Does not comply
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

Chemical Safety Report With reference to the components mentioned in Section 3, a chemical risk assessment was performed which is available consulting the REACH registration on the ECHA database.

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3
H302 - Harmful if swallowed
H312 - Harmful in contact with skin
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H332 - Harmful if inhaled
H335 - May cause respiratory irritation
H412 - Harmful to aquatic life with long lasting effects

Legend
SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method

Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
European Chemicals Agency (ECHA) (ECHA_API)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Issuing Date 29-Jul-2016

Revision date 20-Sep-2023

Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH)
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End of Safety Data Sheet

SAFETY DATA SHEET

TrueScav™ HD

Issue Date 29-Aug-2018 **Revision date** 02-Nov-2023 **Version** 1.1
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

0

Product identifier

Product Name TrueScav™ HD

Product Code NDF00394

Other means of identification

Pure substance/mixture Substance

Recommended use of the chemical and restrictions on use

Recommended Use oxygen scavenger

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand); 1-800-424-9300 (International Number);

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Acute toxicity - Dermal	Category 4 - (H312)

Label elements

Exclamation mark

Signal word
Warning

Hazard statements
H312 - Harmful in contact with skin

Precautionary Statements - Prevention
Wear protective gloves/protective clothing/eye protection/face protection
IF ON SKIN: Wash with plenty of soap and water
Call a POISON CENTER or doctor/physician if you feel unwell
Wash contaminated clothing before reuse
Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification
May be harmful if swallowed
General Hazards
No information available

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Chemical name	CAS No	Weight-%	REACH registration number
Sodium Erythorbate	6381-77-7	100	No data available

Section 4: FIRST AID MEASURES

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash off immediately with plenty of water for at least 15 minutes. If symptoms persist, call a physician.

Ingestion Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Carbon oxides. Sodium oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required.

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid generation of dust. Wash thoroughly after handling. Wash contaminated clothing before reuse.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up.

Incompatible materials Strong oxidizing agents

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Hand protection Wear suitable gloves.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid		
Appearance	Powder	**Odor**	No information available.
Color	White	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH	5 - 8	
Melting point / freezing point	160 °C	
Boiling point / boiling range		No information available
Flash point		No information available
Evaporation rate		No information available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density	1.2-1.7	
Water solubility	Soluble in water	

Solubility(ies)	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Hyphen	No information available
Kinematic viscosity	Not applicable
Dynamic viscosity	Not applicable

Other information

Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact May be absorbed through the skin in harmful amounts. Harmful in contact with skin. (based on components).

Ingestion May be harmful if swallowed

Symptoms No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 5,000.00 mg/kg
ATEmix (dermal) 2,000.00 mg/kg

Unknown acute toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity
0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium Erythorbate	> 5 g/kg (Rat)	> 2000 mg/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Unknown aquatic toxicity 0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG Not regulated

IATA Not Regulated

IMDG Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies

PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 29-Aug-2018

Revision date 02-Nov-2023

Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **THINPOL**

Synonyms DISPEX-N400 ● THIN POL

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
2-PROPENOIC ACID, HOMOPOLYMER	9003-01-4	618-347-7	30 to 60%
WATER	7732-18-5	231-791-2	<100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters
No fire or explosion hazard exists.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Not required under normal conditions of use.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS TO YELLOW LIQUID
Odour	SLIGHT AMMONIACAL ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	> 100°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	1.185 to 1.205
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects

are not anticipated.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
2-PROPENOIC ACID, HOMOPOLYMER	1,500 mg/kg (rat)	> 2,000 mg/kg (rabbit)	> 5.1 mg/l/4hrs (rat)

Additional ingredient toxicity values:

2-PROPENOIC ACID, HOMOPOLYMER (9003-01-4)
LD50 (intraperitoneal) 39 mg/kg (mouse)
LD50 (intravenous) 70 mg/kg (mouse)

Skin Not classified as a skin irritant. Contact may result in mild irritation.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

(10000 ppm test concentration) (EPA-821-R-02-012) Mysidopsis Bahia = 48HR LC50 = 16.2 mg/L. Menidia Beryllina = 48hr LC50 = 34.2 mg/L. Scophthalmus Maximus = 96hr LC50 > 1000 mg/L. Skeletonemia Costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L] Acartia Tonsa = 48hr EC50 = 393 mg/L [NOEC = 112 mg/L] Corophium Volutator = 10 day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg]

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required). Ensure that appropriate personal protective equipment is used during disposal.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **DYNAFIBER (TM) AP (F, M, C)**

Synonyms DYNAFIBER ● NDFT 376 ● NDFT 377

1.2 Uses and uses advised against

Uses LOST CIRCULATION MATERIAL

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ORGANIC FIBRE(S)	9004-34-6	232-674-9	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Cellulose (paper fibre) (a)	SWA [AUS]	--	10	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW TO BROWN SOLID
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 8
Vapour density	NOT AVAILABLE
Relative density	0.9 to 1.2
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
ORGANIC FIBRE(S)	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	> 5800 mg/m³/4 hours (rat)

Skin Not classified as a skin irritant. Skin irritation is not anticipated under normal conditions of use.

Eye Not classified as an eye irritant. Eye irritation is not anticipated under normal conditions of use.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse or recycle where possible. Alternatively, ensure product is covered with moist soil to prevent dust generation and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES: Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

COMBUSTIBLE - EXPLOSIVE CARBONACEOUS DUST: Carbonaceous/organic dusts have the potential, with dispersion, to present an explosion hazard if an ignition source exists. All equipment used to handle, transfer or store this product MUST BE cleaned thoroughly prior to cutting, welding, drilling or exposure to any other form of heat or ignition sources. If bulk stored, containers should be ventilated on a routine basis to avoid vapour accumulation (where applicable, eg for flocculants).

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Web: www.rmtglobal.com

[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **CALCIUM CHLORIDE POWDER 94-97%**

Synonyms CALCIUM CHLORIDE ANHYDRATE

1.2 Uses and uses advised against

Uses CONCRETE CONDITIONER ● DESICCANT ● DUST CONTROL AGENT ● FOOD ADDITIVE ● INDUSTRIAL APPLICATIONS

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Serious Eye Damage / Eye Irritation: Category 2A

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **WARNING**

Pictograms

Hazard statements

H319 Causes serious eye irritation.

Prevention statements

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/attention.

Storage statements
None allocated.

Disposal statements
None allocated.

2.3 Other hazards
No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CALCIUM CHLORIDE ANHYDROUS	10043-52-4	233-140-8	94 to 97%
SODIUM CHLORIDE	7647-14-5	231-598-3	1 to 5%
WATER	7732-18-5	231-791-2	1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
Irritating to the eyes.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases (chlorides) when heated to decomposition.

5.3 Advice for firefighters
Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	> 1600°C
Melting point	772°C
Evaporation rate	NOT RELEVANT
pH	7.0 to 9.0
Vapour density	NOT AVAILABLE
Relative density	2.15
Solubility (water)	590 kg/m³ (Approximately)
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid contact with incompatible substances.

10.5 Incompatible materials
Incompatible with acids (e.g. nitric acid), methyl vinyl ether, zinc/ galvanised metals, bromine trifluoride, boron oxide and calcium oxide. May react exothermically with water (i.e. releasing heat).

10.6 Hazardous decomposition products
May evolve toxic gases (chlorides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met. Toxicity Data available for the ingredients:
CALCIUM CHLORIDE ANHYDROUS (10043-52-4):
LD50 (Ingestion): 1000 mg/kg (rat)
LD50 (Intraperitoneal): 210 mg/kg (mouse)
LD50 (Intravenous): 42 mg/kg (mouse)
LD50 (Subcutaneous): 823 mg/kg (mouse)
LDLo (Ingestion): 1384 mg/kg (rabbit)
LDLo (Intravenous): 150 mg/kg (guinea pig)
LDLo (Subcutaneous): 249 mg/kg (cat)
TDLo (Intravenous): 20 mg/kg/1 hour (woman)
SODIUM CHLORIDE (7647-14-5):
LC50 (Inhalation): > 42000 mg/m3/1 hour (rat)
LD50 (Ingestion): 3000 mg/kg (rat)
LD50 (Intraperitoneal): 2602 mg/kg (mouse)
LD50 (Intravenous): 645 mg/kg (mouse)
LD50 (Skin): > 10000 mg/kg (rabbit)
LD50 (Subcutaneous): 3000 mg/kg (mouse)
LDLo (Ingestion): 8000 mg/kg (rabbit)
LDLo (Intravenous): 300 mg/kg (guinea pig)
LDLo (Subcutaneous): 2160 mg/kg (guinea pig)
TDLo (Ingestion): 12357 mg/kg (human)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
CALCIUM CHLORIDE ANHYDROUS	2301 mg/kg (rat)	> 5000 mg/kg (rabbit)	--
SODIUM CHLORIDE	3000 mg/kg (rat)	> 10000 mg/kg (rabbit)	> 42000 mg/m³/1 hour (rat)

Additional ingredient toxicity values:

SODIUM CHLORIDE (7647-14-5)

LD50 (intraperitoneal)	2602 mg/kg (mouse)
LD50 (intravenous)	645 mg/kg (mouse)
LD50 (subcutaneous)	3000 mg/kg (mouse)
LDLo (intravenous)	300 mg/kg (guinea pig)
LDLo (oral)	8000 mg/kg (rabbit)
LDLo (subcutaneous)	2160 mg/kg (guinea pig)
TDLo (oral)	12357 mg/kg (human)

Skin Not classified as a skin irritant. Contact may result in mechanical irritation, redness and rash.

Eye Causes serious eye irritation. Contact may result in irritation, lacrimation, pain and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity Insufficient data available to classify as a carcinogen.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential
This product does not bioaccumulate.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

SAFETY DATA SHEET

Monoethylene Glycol (MEG)

Issue Date 18-May-2017 **Revision date** 26-Mar-2024 **Version** 1.2
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

Product identifier

Product Name Monoethylene Glycol (MEG)

Product Code NDF00270

Other means of identification

Pure substance/mixture Substance

Recommended use of the chemical and restrictions on use

Recommended Use hydrate-control additive

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand); 1-800-424-9300 (International Number);

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Acute toxicity - Oral	Category 4 - (H302)
Specific target organ toxicity (repeated exposure)	Category 2 - (H373)

Label elements

Exclamation mark
Health hazard

Signal word
Warning

Hazard statements
H302 - Harmful if swallowed
H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Do not breathe dust/fume/gas/mist/vapors/spray
Precautionary Statements - Response
Get medical advice/attention if you feel unwell
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth
Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification
Harmful to aquatic life
General Hazards
This substance does not meet the PBT/vPvB criteria of REACH, annex XIII

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Chemical name	CAS No	Weight-%	REACH registration number
Ethylene glycol	107-21-1	100	01-2119456816-28-XXXX

Section 4: FIRST AID MEASURES

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical, CO2, alcohol-resistant foam or water spray.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas.

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Prevent product from entering drains. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling Wash contaminated clothing before reuse. Handle in accordance with good industrial

hygiene and safety practice. Wash thoroughly after handling.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

Incompatible materials Strong oxidizing agents Strong acids Strong bases Aldehydes Aluminum

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits

Chemical name	Australia
Ethylene glycol 107-21-1	10 mg/m^3 20 ppm 52 mg/m^3 40 ppm STEL 104 mg/m^3 STEL

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid
Appearance liquid
Color colorless
Odor sweet.
Odor threshold No information available

Property	Values	Remarks • Method
pH		No information available
Melting point / freezing point	-13 °C	
Boiling point / boiling range	196 °C	
Flash point	111 °C	
Evaporation rate	1	
Flammability (solid, gas)		Not applicable
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available

Vapor pressure		No data available
Vapor density		No data available
Relative density	1.11	
Water solubility	Miscible in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature	400 °C	
Hyphen		No information available
Kinematic viscosity		
Dynamic viscosity		

Other information

Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizing agents. Strong acids. Strong bases. Aldehydes. Aluminum.

Hazardous decomposition products

Hazardous Decomposition Products Aldehydes. Alcohols.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available Harmful if swallowed (based on components)

Symptoms No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 500.00 mg/kg

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity

0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethylene glycol	= 500 mg/kg (Stima puntuale della tossicità acuta convertita)	= 10600 mg/kg (Rat)	> 2.5 mg/L (Rat) 6 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure Extended inhalation at levels above the workplace limit value can cause irreversible damage to the lungs (silicosis).

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Unknown aquatic toxicity 0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Ethylene glycol	EC50: 6500 - 13000mg/L (96h, Pseudokirchneriella subcapitata)	LC50: 14 - 18mL/L (96h, Oncorhynchus mykiss) LC50: 40000 - 60000mg/L (96h, Pimephales promelas) LC50: =16000mg/L (96h, Poecilia reticulata) LC50: =27540mg/L (96h, Lepomis macrochirus) LC50: =40761mg/L (96h, Oncorhynchus mykiss) LC50: =41000mg/L (96h, Oncorhynchus mykiss)	EC50 = 10000 mg/L 16 h EC50 = 620 mg/L 30 min EC50 = 620.0 mg/L 30 min	EC50: =46300mg/L (48h, Daphnia magna)

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation No information available.

Component Information

Chemical name	Partition coefficient
Ethylene glycol	-1.36

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG Not regulated

IATA Not Regulated

IMDG Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 18-May-2017

Revision date 26-Mar-2024

Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **STRATA-VANGUARD**

Synonyms STRATA VANGUARD

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CELLULOSE	9004-34-6	232-674-9	<30%
DIATOMACEOUS EARTH, FLUX CALCINED	68855-54-9	272-489-0	<15%
FULLERS EARTH	8031-18-3	617-052-0	<10%
LIMESTONE (CALCIUM CARBONATE)	1317-65-3	215-279-6	<10%
CRISTOBALITE	14464-46-1	238-455-4	<5%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<2%
MAGNESIUM OXIDE	1309-48-4	215-171-9	<1%
1,3 BUTADIENE/STYRENE COPOLYMERS	9003-55-8	618-370-2	<50%
2-PROPENENITRILE-1,3-BUTADIENE RUBBER	9003-18-3	618-357-1	<50%
NATURAL RUBBER	9006-04-6	232-689-0	<50%
POLYISOPRENE	9003-31-0	618-362-9	<50%
POLYETHYLENE	9002-88-4	618-339-3	<3%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

No fire or explosion hazard exists.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Calcium carbonate (Limestone, Marble, Whiting)	SWA [AUS]	--	10	--	--
Cellulose (paper fibre) (a)	SWA [AUS]	--	10	--	--
Cristobalite (respirable dust)	SWA [AUS]	--	0.05	--	--
Magnesium oxide (fume)	SWA [AUS]	--	10	--	--
Quartz (respirable dust)	SWA [AUS]	--	0.05	--	--
Quartz (respirable dust) (Precautionary advice)	WorkSafe VIC	--	0.02	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face Wear dust-proof goggles.

Hands Wear PVC or rubber gloves.

Body When using large quantities or where heavy contamination is likely, wear coveralls.

Respiratory Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. At high dust levels, wear a Powered Air Purifying Respirator (PAPR) with Class P3 (Particulate) filter or a Full-face Class P3 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	TAN COLOURED POWDER
Odour	MILD ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	6.3 (5% Suspension)
Vapour density	NOT AVAILABLE
Relative density	2.1
Solubility (water)	INSOLUBLE
Vapour pressure	1 mm Hg @ 20°C
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid contact with incompatible substances.

10.5 Incompatible materials
Incompatible with acids (e.g. nitric acid). Also incompatible with oxygen difluoride, chlorine and trifluoride.

10.6 Hazardous decomposition products
May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Toxicity Data available for the ingredients:
CRISTOBALITE (14464-46-1):
TCLo (inhalation) 16 mppcf/8hours/17.9 years (human-fibrosis)
QUARTZ (SILICA CRYSTALLINE) (14808-60-7):
LCLo (inhalation) 300 ug/m³/10 years (human)
TCLo (inhalation) 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis)
CELLULOSE (9004-34-6):
LC50 (inhalation) > 5800 mg/m³/4 hours (rat)
LD50 (ingestion) > 5000 mg/kg (rat)
LD50 (intraperitoneal) > 31600 mg/kg (rat)
LD50 (skin) > 2000 mg/kg (rabbit)
POLYETHYLENE (9002-88-4):
LDLo (ingestion) 3000 mg/kg (rat)
MAGNESIUM OXIDE (1309-48-4):
TCLo (inhalation) 400 mg/kg (human)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
CELLULOSE	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	> 5800 mg/m³/4 hours (rat)
DIATOMACEOUS EARTH, FLUX CALCINED	> 2000 mg/kg (rat)	--	--
LIMESTONE (CALCIUM CARBONATE)	> 5000 mg/kg (rat)	--	--

Additional ingredient toxicity values:

CELLULOSE (9004-34-6)
LD50 (intraperitoneal) > 31600 mg/kg (rat)

CRISTOBALITE (14464-46-1)
TCLo (inhalation) 16 mppcf/8hours/17.9 years (human-fibrosis)

POLYETHYLENE (9002-88-4)
LDLo (oral) 3000 mg/kg (rat)

Skin Not classified as a skin irritant. Contact may result in mechanical irritation.

Eye Not classified as an eye irritant. Contact may result in mechanical irritation.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity Not classified as a carcinogen. Crystalline silica is classified as carcinogenic to humans (IARC Group 1). However, there is a body of evidence supporting the fact that increased cancer risk would be limited to people already suffering from silicosis.

Reproductive No relevant or reliable studies were identified.

STOT - single No known effects from this product.

exposure

STOT - repeated exposure Not classified as causing organ damage from repeated exposure. Adverse health effects associated with silica, such as the development of silicosis (lung fibrosis), is not anticipated unless prolonged and repeated exposure to respirable silica quartz dust occurs.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

12.2 Persistence and degradability

Not applicable.

12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.

12.4 Mobility in soil

This product has low mobility in soil.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **FRAC ATTACK**

Synonyms FRAC-ATTACK

1.2 Uses and uses advised against

Uses LOST CIRCULATION MATERIAL

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 1
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **DANGER**

Pictograms

Hazard statements

H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Prevention statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P302 + P352	IF ON SKIN: Wash with plenty of water.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P321	Specific treatment is advised - see first aid instructions.
P332 + P313	If skin irritation occurs: Get medical advice/ attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CELLULOSE	9004-34-6	232-674-9	<30%
DIATOMACEOUS EARTH	61790-53-2	612-383-7	<15%
FULLERS EARTH	8031-18-3	617-052-0	<12%
CALCIUM OXIDE	1305-78-8	215-138-9	<10%
CALCIUM HYDROXIDE	1305-62-0	215-137-3	<5%
CRISTOBALITE	14464-46-1	238-455-4	<5%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<3%
MAGNESIUM OXIDE	1309-48-4	215-171-9	<2%
1,3 BUTADIENE/STYRENE COPOLYMERS	9003-55-8	618-370-2	<50%
2-PROPENENITRILE-1,3-BUTADIENE RUBBER	9003-18-3	618-357-1	<50%
NATURAL RUBBER	9006-04-6	232-689-0	<50%
POLYISOPRENE	9003-31-0	618-362-9	<50%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable.

5.3 Advice for firefighters
Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Calcium hydroxide	SWA [AUS]	--	5	--	--
Calcium hydroxide	SWA [Proposed]	--	1	--	--
Calcium oxide	SWA [AUS]	--	2	--	--
Calcium oxide	SWA [Proposed]	--	1	--	--
Cellulose (paper fibre) (a)	SWA [AUS]	--	10	--	--
Cristobalite (respirable dust)	SWA [AUS]	--	0.05	--	--
Diatomaceous earth (uncalcined) (a)	SWA [AUS]	--	10	--	--
Magnesium oxide (fume)	SWA [AUS]	--	10	--	--
Quartz (respirable dust)	SWA [AUS]	--	0.05	--	--
Quartz (respirable dust) (Precautionary advice)	WorkSafe VIC	--	0.02	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	BROWN/GREY POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT RELEVANT
Melting point	NOT AVAILABLE
Evaporation rate	NON VOLATILE
pH	ALKALINE
Vapour density	NOT AVAILABLE
Relative density	2.10
Solubility (water)	NEGLIGIBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT RELEVANT

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve Fluorine, Oxygen Difluoride, Chlorine, Trifluoride and Hydrofluoric Acid when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Toxicity Data available for the ingredients:
CALCIUM HYDROXIDE (1305-62-0):
LD50 (ingestion): 7300 mg/kg (mouse)
CRISTOBALITE (14464-46-1):
TCLo (inhalation) 16 mppcf/8hours/17.9 years (human-fibrosis)
QUARTZ (SILICA CRYSTALLINE) (14808-60-7):
LCLo (inhalation): 300 ug/m³/10 years (human)
TCLo (inhalation): 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis)
CELLULOSE (9004-34-6):
LC50 (inhalation) > 5800 mg/m³/4 hours (rat)
LD50 (ingestion) > 5000 mg/kg (rat)
LD50 (intraperitoneal) > 31600 mg/kg (rat)
LD50 (skin) > 2000 mg/kg (rabbit)
MAGNESIUM OXIDE (1309-48-4):
TCLo (inhalation): 400 mg/kg (human)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
CELLULOSE	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	> 5800 mg/m³/4 hours (rat)
DIATOMACEOUS EARTH	> 5000 mg/kg (rat)	> 5000 mg/kg (rabbit)	--
CALCIUM HYDROXIDE	7300 mg/kg (mouse)	--	--

Additional ingredient toxicity values:

CELLULOSE (9004-34-6)
LD50 (intraperitoneal) > 31600 mg/kg (rat)

CRISTOBALITE (14464-46-1)
TCLo (inhalation) 16 mppcf/8hours/17.9 years (human-fibrosis)

Skin Irritating to the skin. Contact may result in irritation, redness, pain, rash, dermatitis and possible skin burns.

Eye Irritating to the eyes. Contact may result in irritation, lacrimation, pain, redness, conjunctivitis and possible burns.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity Crystalline silica is classified as carcinogenic to humans (IARC Group 1). However, there is a body of evidence supporting the fact that increased cancer risk would be limited to people already suffering from silicosis.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Irritating to the respiratory system. Over exposure may result in irritation of the nose and throat, with coughing.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure. Repeated exposure to crystalline silica may cause lung fibrosis (silicosis), however due to the low levels of respirable crystalline silica in this product, adverse health effects are not anticipated with normal use.

Aspiration Not classified as causing aspiration. Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The manufacturer reports that this product is harmful to aquatic life.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Collect without generating dust. Place in clean, sealed containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

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It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **DSCO DEFOAM**

Synonyms 1093242, 1016819 - MATERIAL NUMBER

1.2 Uses and uses advised against

Uses DEFOAMER ● DEFOAMING AGENT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
POLYPROPYLENE GLYCOL	25322-69-4	500-039-8	>60%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should have appropriate ventilation systems.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR TO LIGHT AMBER LIQUID
Odour	SLIGHT ODOUR
Flammability	CLASS C2 COMBUSTIBLE
Flash point	185°C
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	1.00
Solubility (water)	SLIGHTLY SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects

are not anticipated.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
POLYPROPYLENE GLYCOL	300 - 57000 mg/kg (range)	--	--

Skin Not classified as a skin irritant. Contact may cause temporary mild skin irritation.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
No information provided.

12.3 Bioaccumulative potential
No information provided.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards
No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings

AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)
All components are listed on AIIC, or are exempt.
NEW ZEALAND: NZIoC (New Zealand Inventory of Chemicals)
All components are listed on the NZIoC inventory, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **SAPP**

Synonyms DISODIUM DIHYDROGEN PYROPHOSPHATE ● DISODIUM PYROPHOSPHATE

1.2 Uses and uses advised against

Uses ACIDIFIER ● BUFFERING AGENT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
DISODIUM PYROPHOSPHATE	7758-16-9	231-835-0	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases (phosphorus oxides) when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Nuisance dust	SWA [AUS]	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	> 600°C
Evaporation rate	NOT AVAILABLE
pH	4 - 5 (10% Solution)
Vapour density	NOT AVAILABLE
Relative density	1.35 to 1.41
Solubility (water)	119 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (phosphorus oxides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Low toxicity. Ingestion of large quantities may result in nausea, vomiting and gastrointestinal irritation.

Ingestion of large quantities may also result in serious disturbances in calcium metabolism.

LD50 (Ingestion): 2650 mg/kg (mouse)
LD50 (Intraperitoneal): 1 g/kg (mouse)
LD50 (Intravenous): 59 mg/kg (mouse)
LD50 (Subcutaneous): 480 mg/kg (mouse)

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
DISODIUM PYROPHOSPHATE	2650 mg/kg (mouse)	> 2000 mg/kg (rat)	> 0.58 mg/L/4hrs (rat)

Additional ingredient toxicity values:

DISODIUM PYROPHOSPHATE (7758-16-9)
LD50 (intraperitoneal) 1 g/kg (mouse)
LD50 (intravenous) 59 mg/kg (mouse)
LD50 (subcutaneous) 480 mg/kg (mouse)

Skin Low to moderate irritant. Prolonged or repeated contact may result in irritation and rash.

Eye Low to moderate irritant. Contact may result in mild irritation, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Low irritant. Over exposure may result in irritation of the nose and throat, with coughing.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential
Does not bioaccumulate.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **SAND SEAL FINE**

Synonyms SAND SEAL

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
VEGETABLE MATERIALS	-	-	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	TAN POWDER
Odour	MILD ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	6.3 (5% Suspension)
Vapour density	NOT AVAILABLE
Relative density	0.35
Solubility (water)	INSOLUBLE
Vapour pressure	1 mm Hg @ 20°C
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects

are not anticipated.

Skin	Not classified as a skin irritant. Contact may result in mild irritation.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Not classified as causing organ damage from single exposure.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
No information provided.

12.3 Bioaccumulative potential
No information provided.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Collect and place in sealable containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards
No information provided.

14.6 Special precautions for user
Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

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CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

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Web: www.rmtglobal.com

[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **FLEXFIRM**

Synonyms FLEXFIRM KA ● POTASSIUM SILICATE POWDER

1.2 Uses and uses advised against

Uses DRILLING AID

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Acute Toxicity: Oral: Category 4
Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 2A
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)
Specific Target Organ Toxicity (Repeated Exposure): Category 2

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **WARNING**

Pictograms

Hazard statements

H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.

Prevention statements

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P301 + P312	IF SWALLOWED: Call a POISON CENTRE or doctor/physician if you feel unwell.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P321	Specific treatment is advised - see first aid instructions.
P330	Rinse mouth.
P332 + P337 + P313	If skin or eye irritation occurs: Get medical advice/ attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
POTASSIUM SILICATE	1312-76-1	215-199-1	99%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	0.1 to 1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities None allocated.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters
Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Quartz (respirable dust)	SWA [AUS]	--	0.05	--	--
Quartz (respirable dust) (Precautionary advice)	WorkSafe VIC	--	0.02	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	11.3 (50 % solution) (Approximately)
Vapour density	NOT AVAILABLE
Relative density	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Harmful if swallowed.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
POTASSIUM SILICATE	1600 mg/kg (rat)	--	--

Skin Contact may result in irritation, redness, rash and dermatitis.

Eye Contact may result in irritation, lacrimation, pain and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Crystalline silica is classified as carcinogenic to humans (IARC Group 1). However, there is a body of evidence supporting the fact that increased cancer risk would be limited to people already suffering from silicosis.

Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.
STOT - repeated exposure	Repeated exposure to respirable silica may result in pulmonary fibrosis (silicosis). Silicosis is a fibronodular lung disease caused by deposition in the lungs of fine respirable particles of crystalline silica. Principal symptoms of silicosis are coughing and breathlessness.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The high pH when undiluted or unneutralized is acutely harmful to aquatic life. The following data is reported for chemically similar Sodium Silicates on a 100% solids basis: A 96 hour median tolerance for fish (Gambusia affnis) of 2320 ppm; a 96 hour median tolerance for water fleas (Daphnia magna) of 247 ppm; a 96 hour median tolerance for snail eggs (Lymnea) of 632 ppm; and a 96 hour median tolerance for Amphipoda of 160 ppm.

12.2 Persistence and degradability

This material is not persistent in aquatic systems.

12.3 Bioaccumulative potential

Neither silica nor potassium will appreciably bio-concentrate up the food chain.

12.4 Mobility in soil

Expected to be mobile in soil. Diluted material rapidly depolymerizes to yield dissolved silica in a form that is indistinguishable from natural dissolved silica.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Collect without generating dust. Place in clean, sealed containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings

AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **SPA**

Synonyms SODIUM POLYACRYLATE

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ACRYLATE - ACRYLAMIDE COPOLYMER(S)	-	-	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition. As with many solids, any dust that is generated may be explosive if mixed with air in critical proportions and in the presence of a source of ignition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Acrylamide	SWA [AUS]	--	0.03	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CREAM GRANULAR SOLID
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	0.8
Solubility (water)	10 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	5 to 10 %

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Based on available data, the classification criteria are not met.
Skin	Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation, rash and dermatitis.
Eye	Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.
Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Insufficient data available to classify as a carcinogen. This product may contain trace amounts of residual acrylamide, which is classified as a probable human carcinogen (IARC Group 2A). However, due to the very low levels present, adverse health effects are not anticipated with normal use.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT - single exposure	Not classified as causing organ damage from single exposure.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

(10000 ppm test concentration) (EPA-821-R-02-012) Mysidopsis Bahia = 48HR LC50 = 16.2 mg/L. Menidia Beryllina = 48hr LC50 = 34.2 mg/L. Scophthalmus Maximus = 96hr LC50 > 1000 mg/L. Skeletonemia Costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L] Acartia Tonsa = 48hr EC50 = 393 mg/L [NOEC = 112 mg/L] Corophium Volutator = 10 day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg]

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

ACRYLIC - ACRYLAMIDE RESINS: These resins are generally of low toxicity. Toxicity increases with presence of significant concentrations of acrylic - acrylamide monomers. These monomers have been linked with the development of skin sensitisation.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **FRACSEAL FINE/MEDIUM**

Synonyms FRACSEAL F ● FRACSEAL FINE ● FRACSEAL M ● FRACSEAL MEDIUM

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CELLULOSE	9004-34-6	232-674-9	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin Exposure is considered unlikely. Skin irritation is not anticipated.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Moisten with water to prevent a dust hazard and place in sealable containers for disposal.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for damage to containers.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Cellulose (paper fibre) (a)	SWA [AUS]	--	10	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	When using large quantities or where heavy contamination is likely, wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW TO BROWN SOLID
Odour	ODOURLESS
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	500°C to 518°C
Evaporation rate	NOT AVAILABLE
pH	6.5 to 7.5
Vapour density	NOT AVAILABLE
Relative density	0.9
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.
Oral LD50 (rat) is > 5000 mg/kg.
Dermal LD50 (rabbit) is > 2000 mg/kg.
LC50 (rat) is 510 mg/m³/2 hours.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
CELLULOSE	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	> 5800 mg/m³/4 hours (rat)

Additional ingredient toxicity values:

CELLULOSE (9004-34-6)
LD50 (intraperitoneal) > 31600 mg/kg (rat)

Skin Not classified as a skin irritant.

Eye Not classified as an eye irritant. Contact may cause mild discomfort.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
No information provided.

12.3 Bioaccumulative potential
No information provided.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse where possible. No special precautions are normally required when handling this product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **QUICKSEAL (F,M,C)**

Synonyms QUICKSEAL

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CELLULOSE	9004-34-6	232-674-9	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition. Dust may form explosive mixtures with air.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Difficult to extinguish once burning.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Moisten with water to prevent a dust hazard and place in sealable containers for disposal.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are labelled, protected from light, freezing or physical damage and tightly sealed when not in use. Keep out of reach of children.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Cellulose (paper fibre) (a)	SWA [AUS]	--	10	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW TO BROWN SOLID
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT RELEVANT
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 8
Vapour density	NOT AVAILABLE
Relative density	0.9 to 1.2
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with calcium oxides, bleaching powder, perchlorates, perchloric acid, sodium chlorate, fluorine, nitric acid, sodium nitrate and sodium nitrite.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.
Acute Oral Toxicity: LD50 (oral) > 5000 mg/kg (rats).
Acute Dermal Toxicity: LD50 (dermal) > 2000 mg/kg (rats).
Acute Inhalation Toxicity: LC50 (Inhalation) = 5800 mg/m3/4hrs (rat).

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
CELLULOSE	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	> 5800 mg/m³/4 hours (rat)

Additional ingredient toxicity values:

CELLULOSE (9004-34-6)
LD50 (intraperitoneal) > 31600 mg/kg (rat)

Skin Not classified as a skin irritant. Contact may result in mechanical irritation, redness and rash.

Eye Not classified as an eye irritant. However, this product may cause mechanical eye irritation with redness and lacrimation.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
Low toxicity to aquatic organisms.

12.2 Persistence and degradability
This product is readily biodegradable.

12.3 Bioaccumulative potential
This product is not expected to bioaccumulate.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse where possible. No special precautions are normally required when handling this product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **AVAGREEN LUBE**

Synonyms AVA GREEN LUBE ● GREEN LUBE

1.2 Uses and uses advised against

Uses DRILLING FLUID ● LUBRICANT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
METHYL ESTERS OF FATTY ACIDS	68990-52-3	273-606-8	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should have appropriate ventilation systems.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW LIQUID
Odour	SWEET VEGETABLE ODOUR
Flammability	CLASS C2 COMBUSTIBLE
Flash point	180°C
Boiling point	> 300°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	0.91 to 0.92
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	260°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials
Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products
May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.
Skin	Not classified as a skin irritant. Contact may cause temporary mild skin irritation.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No relevant or reliable studies were identified.
STOT - single exposure	Not classified as causing organ damage from single exposure.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
LC50 (Fish) 48 h: > 10000 µg / L
LC50 (Mollusc) 48 h: > 10000 µg /L
LC50 (Amphibious) 48 h: > 7600 µg/L

12.2 Persistence and degradability
70% 28 days (method OECD 301 B

12.3 Bioaccumulative potential
Low potential for bioaccumulation.

12.4 Mobility in soil
It is not volatile and not expected to persist in the environment.

12.5 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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Web: www.rmtglobal.com

[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **ZINC OXIDE**

Synonyms ZINC WHITE

1.2 Uses and uses advised against

Uses SCAVENGER

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Not classified as a Health Hazard

Environmental Hazards

Aquatic Toxicity (Chronic): Category 1

2.2 GHS Label elements

Signal word **WARNING**

Pictograms

Hazard statements

H410 Very toxic to aquatic life with long lasting effects.

Prevention statements

P273 Avoid release to the environment.

Response statements

P391 Collect spillage.

Storage statements

None allocated.

Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ZINC OXIDE	1314-13-2	215-222-5	>99%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve zinc oxides when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire.

5.4 Hazchem code

2Z

2 Fine Water Spray.

Z Wear full fire kit and breathing apparatus. Contain spill and run-off.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Zinc oxide (dust)	SWA [AUS]	--	10	--	--
Zinc oxide (fume & dust)	SWA [Proposed]	--	2	--	10
Zinc oxide (fume)	SWA [AUS]	--	5	--	10

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE TO YELLOW-WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	1975°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	NOT AVAILABLE
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials
Incompatible with metals if heated and with acids (e.g. nitric acid).

10.6 Hazardous decomposition products
May evolve zinc oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low toxicity. Based on available data, the classification criteria are not met.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
ZINC OXIDE	7950 mg/kg (mouse)	--	2500 mg/m³ (mouse)

Additional ingredient toxicity values:

ZINC OXIDE (1314-13-2)

LD50 (intraperitoneal)	240 mg/kg (rat)
LDLo (oral)	500 mg/kg (human)
TCLo (inhalation)	600 mg/m³ (human)

Skin Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation.

Eye Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity Insufficient data available to classify as a carcinogen.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure. Inhalation of freshly formed zinc oxide fumes may result in the development of a flu-like illness termed metal fume fever.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
Very toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability
This product is not readily biodegradable.

12.3 Bioaccumulative potential
All living organisms have homeostasis mechanisms that actively regulate zinc uptake and absorption/excretion from the body; due to this regulation, zinc and zinc compounds do not bioaccumulate or biomagnify.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Waste disposal Collect and place in sealable containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	3077	3077	3077
14.2 Proper Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
14.3 Transport hazard class	9	9	9
14.4 Packing Group	III	III	III

14.5 Environmental hazards
Marine Pollutant.

14.6 Special precautions for user
Hazchem code 2Z

GTEPG 9C1

EmS F-A, S-F

Other information The environmentally hazardous substance mark is not required when transported in packages of less than 5 kg/L (UN Model Regulations: Special Provision 375; IATA: Special Provision A197; IMDG: Special Provision 969) or less than 500 kg/L by Australian Road and Rail.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
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HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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STEL	Short-Term Exposure Limit
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SWA	Safe Work Australia
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Report status

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Prepared by

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[End of SDS]

SAFETY DATA SHEET

VICTOSAL HT

A safety data sheet is not required for this product under Article 31 of REACH

Issuing Date 24-Feb-2017 **Revision date** 15-Aug-2023 **Version** 2.2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Code NDF00243

Product Name VICTOSAL HT

Pure substance/mixture Substance

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Fluid loss control additive

Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier
Newpark Drilling Fluids S.r.l.
Via Salaria 1313/C
00138 ROMA (Italy)
For further information, please contact

Contact Point
Telephone: + 39 06 8856111
Fax: +39 06 8889363
Website: www.newpark.com

E-mail address hse-hqit@newpark.com

1.4. Emergency telephone number

Emergency Telephone - §45 - (EC)1272/2008	
Europe	**112**
Croatia	+385 1 7776 920 ; +385 01 2348 342 (Centar za kontrolu otrovanja, 24 sata)
Cyprus	1401
France	+(33)-975181407
Germany	0800-181-7059; +(49)- 69643508409
Hungary	+(36)-18088425
Italy	800-789-767; +(39)-0245557031 Milano 24/24 Ospedale Niguarda Ca'grande Piazza ospedale maggiore 3 +39 0266101029 Roma 24/24 Policlinico Gemelli Largo Agostino Gemelli 8 +39 063054343
Netherlands	+(31)-858880596

Romania	+40213183606, Institutul Național de Sănătate Publică (L-V între 08.00-15.00)
Spain	900-868538; +(34)-931768545
Switzerland	145, (+41) 435082011
United Kingdom	+(44)-870-8200418

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008
This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]
Hazard statements
This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.3. Other hazards

This substance does not meet the PBT/vPvB criteria of REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.1 Substances

The product contains no substances which at their given concentration, are considered to be hazardous to health

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate
No information available

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact In the case of skin irritation or allergic reactions see a physician. Wash skin with soap and water.

Ingestion Rinse mouth.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical No information available.

Hazardous combustion products Carbon oxides.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Ensure adequate ventilation.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

Storage class (TRGS 510) Storage class 13

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits
This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.
Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls No information available.

Personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Use eye protection according to EN 166, designed to protect against powders and dusts.

Skin and body protection Long sleeved clothing. (EN 340).

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. (EN 136, EN 140, EN 141, EN 143, EN 149, EN 405).

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Color	Off-white
Odor	Slight.
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
Melting point / freezing point		No information available

Boiling point / boiling range		No information available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No information available
Upper flammability limit:		
Lower flammability limit:		
Flash point		Not applicable
Autoignition temperature		No information available
Decomposition temperature		No information available
pH	9.0 - 11.4	
pH (as aqueous solution)		No information available
Kinematic viscosity		Not applicable
Dynamic viscosity		Not applicable
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Vapor pressure		No information available
Relative density	0.8	
Bulk density		
Liquid Density		
Vapor density		No information available
Particle characteristics		No information available
Particle Size		
Particle Size Distribution		

9.2. Other information

9.2.1. Information with regard to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Not reactive under normal conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid None known based on information supplied.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous Decomposition Products Thermal decomposition can lead to release of irritating and toxic gases and vapors.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Numerical measures of toxicity
No information available

Acute toxicity

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	Not applicable.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation No information available.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB.

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

Waste codes / waste designations according to EWC / AVV Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

IATA

14.1 UN number or ID number Not regulated
14.2 Proper shipping name Not Regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazard Not applicable
14.6 Special precautions for user
Special Provisions None

IMDG

14.1 UN number or ID number	Not regulated
14.2 Proper shipping name	Not Regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing Group	Not Regulated
14.5 Environmental hazard	Not applicable
14.6 Special precautions for user Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	No information available

RID

14.1 UN/ID no	Not Regulated
14.2 Proper shipping name	Not Regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing Group	Not Regulated
14.5 Environmental hazard	Not applicable
14.6 Special precautions for user Special Provisions	None

ADR

14.1 UN number or ID number	Not regulated
14.2 Proper shipping name	Not Regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing Group	Not Regulated
14.5 Environmental hazard	Not applicable
14.6 Special precautions for user Special Provisions	None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Germany

Water hazard class (WGK) slightly hazardous to water (WGK 1)

Italy

-D. LGs. 81/2008 (single text on the protection of health and safety in the workplace) and subsequent amendments and Directive 2009/161/EU-assessment of chemical risk under title IX
-Legislative Decree 3 April 2006, no 152 (environmental standards)
-"Seveso III Directive" – Legislative Decree of 26 June 2015, n° 105 (Implementation of the Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances)

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009
Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

Chemical Safety Report A Chemical Safety Assessment is not required for this substance

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method

Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
European Chemicals Agency (ECHA) (ECHA_API)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Issuing Date 24-Feb-2017

Revision date 15-Aug-2023

Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH)
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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **VICTOSAL NS**

Synonyms NEWPARK VICTOSAL NS

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE ● FILTRATE REDUCER ● VISCOSIFIER

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
STARCH	9005-25-8	232-679-6	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation Due to product form / nature of use, an inhalation hazard is not anticipated.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.

First aid facilities None allocated.

4.2 Most important symptoms and effects, both acute and delayed
Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Starch (a)	SWA [AUS]	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls No special precautions are normally required when handling this product. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	When using large quantities or where heavy contamination is likely, wear dust-proof goggles.
Hands	When using large quantities or where heavy contamination is likely, wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	0.55
Solubility (water)	150 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

Bulk density	550 - 700 kg/m3

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Skin Not classified as a skin irritant. Contact may result in mild irritation.

Eye Not classified as an eye irritant. Contact may cause mild irritation and lacrimation.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure No known effects from this product.

STOT - repeated exposure No known effects from this product.

Aspiration Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal No special precautions are required for the disposal of this product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

WORKPLACE CONTROLS AND PRACTICES: Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

SAFETY DATA SHEET

NDFT 530

Issue Date 30-Dec-2021 **Revision Date** 30-Dec-2021 **Version** 1
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

Product identifier

Product Name NDFT 530

Product Code NDF00865

Other means of identification

Pure substance/mixture Substance

Recommended use of the chemical and restrictions on use

Recommended Use Fluid loss control additive

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand)

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements
Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Other hazards which do not result in classification

General Hazards

No information available

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Chemical name	CAS No	Weight-%
Non-hazardous ingredients	-	100

Section 4: FIRST AID MEASURES

Description of first aid measures

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation, especially in confined areas.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Powder		
Appearance	Powder	**Odor**	No information available.
Color	Off-white to light yellow	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH		No information available
Melting point / freezing point		No information available
Boiling point / boiling range		No information available
Flash point		No information available
Evaporation rate		No information available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density		No information available
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Hyphen		No information available
Kinematic viscosity		
Dynamic viscosity		

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials None known based on information supplied.

Hazardous decomposition products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information .

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available

Symptoms No information available.

Numerical measures of toxicity - Product Information

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity
100 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Unknown aquatic toxicity 0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG Not Regulated

IATA Not Regulated

IMDG Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 30-Dec-2021

Revision Date 30-Dec-2021

Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Disclaimer
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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **MAGNESIUM OXIDE**

Synonyms CALCINED MAGNESIA ● MAGNESIA ● MAGOXI16 / 27 - PRODUCT CODE

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE ● PH INDICATOR

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
MAGNESIUM OXIDE	1309-48-4	215-171-9	>94%
CALCIUM OXIDE	1305-78-8	215-138-9	<3.5%
SILICON DIOXIDE (SILICA, AMORPHOUS)	7631-86-9	231-545-4	<2.5%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve magnesium oxides when heated to decomposition.

5.3 Advice for firefighters
Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure product is adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Calcium oxide	SWA [AUS]	--	2	--	--
Calcium oxide	SWA [Proposed]	--	1	--	--
Fumed silica (respirable dust)	SWA [AUS]	--	2	--	--
Magnesium oxide (fume)	SWA [AUS]	--	10	--	--

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE GRANULES
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	3600°C
Melting point	2800°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	3.6 to 3.7
Solubility (water)	SLIGHTLY SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	0 %

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible (violently) with interhalogens (e.g. bromine pentafluoride, chlorine trifluoride) and phosphorus pentachloride. May ignite or explode when heated with aluminium powder. Also incompatible with acids (e.g. nitric acid) and dampness as material hydrates.

10.6 Hazardous decomposition products

May evolve magnesium oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SILICON DIOXIDE (SILICA, AMORPHOUS)	3160 mg/kg (rat)	--	--

Skin Contact may result in irritation, redness, rash and dermatitis.

Eye Contact may result in irritation, lacrimation, pain and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure. However, over exposure may result in irritation of the nose and throat, with coughing.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

The methods for determining the biological degradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, cover with moist sand, vermiculite or similar to avoid dust hazard and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information if disposing of large quantities (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES: Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **GEOVIS**

Synonyms DIUTAN GUM

1.2 Uses and uses advised against

Uses VISCOSITY MODIFIER

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
D-GLUCURONO-6-DEOXY-L-MANNO-D-GLUCAN, ACETATE, CALCIUM MAGNESIUM POTASSIUM SODIUM SALT	595585-15-2	-	>50%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed
Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE TO TAN POWDER
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NON VOLATILE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	351°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	0 %

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
D-GLUCURONO-6-DEOXY-L-MANNO-D-GLUCAN, ACETATE, CALCIUM MAGNESIUM POTASSIUM SODIUM SALT	> 5000 mg/kg (rat)	--	--

Skin Not classified as a skin irritant. Contact may result in mild irritation. The hydrophilic nature of the notified polymer in powder form can contribute to mechanical irritation and collection in the eyes when dust is generated.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness. The hydrophilic nature of the notified polymer in powder form can contribute to mechanical irritation and collection on the skin when dust is generated.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Not classified as causing organ damage from single exposure. The hydrophilic nature of the notified polymer in powder form can contribute to mechanical irritation and collection in the airways when dust is generated.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The notified polymer is not toxic to fish (rainbow trout), aquatic invertebrates (daphnia magna) and marine invertebrates (acartia tonsa) under test conditions.

12.2 Persistence and degradability

Considered readily biodegradable.

12.3 Bioaccumulative potential

No experimental results provided. However, based on the molecular weight, water solubility and Kow value the notified polymer is not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **MICROFLOW FLUID SOLUTION**

Synonyms

1.2 Uses and uses advised against

Uses DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
POTASSIUM CHLORIDE	7447-40-7	231-211-8	<2%
SWEET ORANGE OIL	68647-72-3	614-678-6	0.1 to 0.3%
ISOPROPYL ALCOHOL	67-63-0	200-661-7	0.075 to 0.25%
WATER	7732-18-5	231-791-2	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed
See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture
Non flammable. May evolve toxic gases (potassium oxides, chlorides) when heated to decomposition.

5.3 Advice for firefighters
No fire or explosion hazard exists.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Isopropyl alcohol	SWA [AUS]	400	983	500	1230
Isopropyl alcohol	SWA [Proposed]	200	491	400	984

Biological limits No Biological Limit Value allocated.

Ingredient	Determinant	Sampling Time	BEI
ISOPROPYL ALCOHOL	Acetone in urine	End of shift at end of workweek	40 mg/L

Reference: ACGIH Biological Exposure Indices

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	In a laboratory situation, wear a laboratory coat.
Respiratory	Not required under normal conditions of use.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	LIQUID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials
Compatible with most commonly used materials.

10.6 Hazardous decomposition products
May evolve toxic gases (potassium oxides, chlorides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects
Acute toxicity This product is expected to be of low toxicity. Acute potassium poisoning via ingestion is rare as a large single dose usually induces vomiting, and potassium is rapidly excreted by the body, however this product does have the potential to cause cardiovascular disorders.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
POTASSIUM CHLORIDE	2600 mg/kg (rat)	--	--
ISOPROPYL ALCOHOL	> 2000 mg/kg (rat) (AICIS)	> 2000 mg/kg (rat) (AICIS)	> 20 mg/L (rat) (AICIS)

Skin Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation.

Eye Low to moderate irritant. Contact may result in mild irritation, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
No information provided.

12.3 Bioaccumulative potential
No information provided.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Waste disposal No special precautions are required for the disposal of this product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

SAFETY DATA SHEET

INCORR

Issue Date 28-Sep-2016 **Revision date** 14-Jun-2023 **Version** 2.1
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

Product identifier

Product Name INCORR

Product Code NDF00204

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use Corrosion inhibitor

Uses advised against None known

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand); 1-800-424-9300 (International Number);

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Serious eye damage/eye irritation	Category 2 - (H319)
Chronic aquatic toxicity	Category 3 - (H412)

Label elements

Corrosion

Signal word
Warning

Hazard statements
H319 - Causes serious eye irritation
H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid release to the environment
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification
Toxic to aquatic life with long lasting effects
Toxic to aquatic life
General Hazards
This substance does not meet the PBT/vPvB criteria of REACH, annex XIII

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Not applicable

Mixture

Chemical name	CAS No	Weight-%	REACH registration number
Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivatives residues	68909-77-3	10-30	01-2119560595-31-XXXX
Poly(oxy-1,2-ethanediyl), alpha-hydro-omega-hydroxy-, mono(2-(4,5-dihydro-2-nortall-oil alkyl-1H-imidazol-1-yl)ethyl) ethers	68909-09-1	5-10	No data available
Acetic acid	64-19-7	1-5	01-2119475328-30-XXXX

Chemical name	CAS No	Weight-%
Non-hazardous ingredients	-	Balance

Section 4: FIRST AID MEASURES

Description of first aid measures

General advice Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

Skin contact Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.

Ingestion Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Carbon dioxide (CO2). Water spray (fog).

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Carbon oxides. Nitrogen oxides (NOx).

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation.

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling. Wash contaminated clothing before reuse.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

Incompatible materials Strong oxidizing agents

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits

Chemical name	Australia
Acetic acid 64-19-7	10 ppm 25 mg/m^3 15 ppm STEL 37 mg/m^3 STEL

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Hand protection Wear suitable gloves. Impervious gloves.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid		
Appearance	liquid	**Odor**	Slight.
Color	dark amber	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH	6.5 - 9	
Melting point / freezing point		No information available
Boiling point / boiling range	100 °C	
Flash point	> 100 °C	
Evaporation rate		No information available
Flammability (solid, gas)		Not applicable
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density	1.00 - 1.05	
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Hyphen		No information available
Kinematic viscosity		
Dynamic viscosity		

Other information

Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).

Skin contact Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).

Ingestion Specific test data for the substance or mixture is not available Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea

Symptoms Redness. Burning. May cause blindness. May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 7,022.60 mg/kg
ATEmix (dermal) 7,794.10 mg/kg
ATEmix (inhalation-dust/mist) 285.00 mg/l

Unknown acute toxicity 25 % of the mixture consists of ingredient(s) of unknown toxicity
5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
5 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
28 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
28 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
25 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivatives residues	= 1500 mg/kg (Rat)	> 2000 mg/kg (Rat)	-
Acetic acid	= 3310 mg/kg (Rat)	= 1060 mg/kg (Rabbit)	= 11.4 mg/L (Rat) 4 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Component Information

Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivatives residues (68909-77-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD 404	Rabbit	Dermal		4 hours	non-irritant

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Component Information					
Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivatives residues (68909-77-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OPPTS: 870.2400	Rabbit	Eye			Irritant

Respiratory or skin sensitization No information available.

Component Information			
Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivatives residues (68909-77-3)			
Method	Species	Exposure route	Results
OECD 406	Guinea pig	Dermal	Not a skin sensitizer

Germ cell mutagenicity No information available.

Component Information		
Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivatives residues (68909-77-3)		
Method	Species	Results
OECD 474	in vivo	Not mutagenic

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Unknown aquatic toxicity 0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivatives residues	-	LC50: >45mg/L (96h, Oncorhynchus mykiss)	-	-
Acetic acid	-	LC50: =75mg/L (96h, Lepomis macrochirus) LC50: =79mg/L (96h, Pimephales promelas)	EC50 = 8.8 mg/L 15 min EC50 = 8.8 mg/L 25 min EC50 = 8.8 mg/L 5 min	EC50: =65mg/L (48h, Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Component Information

Chemical name	Partition coefficient
Acetic acid	-0.17

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG Not regulated

IATA Not Regulated

IMDG Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies

EINECS/ELINCS	Complies
ENCS	Does not comply
IECSC	Does not comply
KECL	Does not comply
PICCS	Does not comply
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Chemical name	Brunei Poisons List - Part I	Brunei Poisons List - Part II
Acetic acid - 64-19-7		Present

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 28-Sep-2016

Revision date 14-Jun-2023

Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

NEWPARK DRILLING FLUIDS

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **POLYDRILL**

Synonyms POLY DRILL

1.2 Uses and uses advised against

Uses ADDITIVE ● DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website http://www.newpark.com

1.4 Emergency telephone numbers

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SULPHONATED ORGANIC POLYMER	-	-	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code
None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	RED BROWN POWDER
Odour	CHARACTERISTIC ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT RELEVANT
Boiling point	> 370°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 9 (150 g/L)
Vapour density	NOT AVAILABLE
Relative density	1.8
Solubility (water)	320 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Acute oral toxicity: LD50 (rat) > 5000 mg/kg (low toxicity). Under normal conditions of use, adverse health

effects are not anticipated.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SULPHONATED ORGANIC POLYMER	> 5000 mg/kg (rat)	--	--

Skin Not classified as a skin irritant. Contact may result in mild irritation.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Oncorhynchus mykiss (Rainbow Trout) LC 50 (96 Hr) is 4,430 mg/L.
Pseudomonas putida EC 10 (growth inhibition) is > 32,000 mg/L.

12.2 Persistence and degradability

This product is not readily biodegradable.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

SAFETY DATA SHEET

New100N®

Issue Date 16-Jul-2018 **Revision date** 12-Jun-2023 **Version** 1
EN

Section 1: IDENTIFICATION: PRODUCT INDENTIFIER AND CHEMICAL IDENTITY

1

Product identifier

Product Name New100N®

Product Code NDF00014

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use water activity control agent

Uses advised against No information available

Details of manufacturer or importer

Supplier
Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand); 1-800-424-9300 (International Number);

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements
Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Other hazards which do not result in classification

General Hazards

This substance does not meet the PBT/vPvB criteria of REACH, annex XIII

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Not applicable

Mixture

Chemical name	CAS No	Weight-%
Non-hazardous ingredients	Proprietary	100

Section 4: FIRST AID MEASURES

Description of first aid measures

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media In case of fire, use water fog, dry chemical, CO2 or "alcohol resistant" foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
Hazchem code	Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Prevent product from entering drains. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling. Wash contaminated clothing before reuse.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.
Incompatible materials	Strong oxidizing agents

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits	Not applicable

Appropriate engineering controls

Engineering controls	Showers Eyewash stations

Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid		
Appearance	viscous	**Odor**	No information available.
Color	dark brown	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH	7.5 - 8.5	10% solution
Melting point / freezing point		No information available
Boiling point / boiling range		No information available
Flash point	> 177 °C	
Evaporation rate		No information available
Flammability (solid, gas)		Not applicable
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density	1.23-1.27	
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Hyphen		No information available
Kinematic viscosity		
Dynamic viscosity		

Other information

Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous Decomposition Products Carbon oxides.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information .

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available

Symptoms No information available.

Numerical measures of toxicity - Product Information

Unknown acute toxicity 88 % of the mixture consists of ingredient(s) of unknown toxicity
88 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
88 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
88 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
88 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
88 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Unknown aquatic toxicity	0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability	Inherently biodegradable.

Bioaccumulative potential

Bioaccumulation	MATERIAL DOES NOT BIOACCUMULATE.

Mobility

Mobility in soil	No information available.
Mobility	No information available.

Other adverse effects

Other adverse effects	No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.
Contaminated packaging	Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG	Not regulated
IATA	Not Regulated
IMDG	Not Regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Brunei Poison List Not applicable.

Section 16: ANY OTHER RELEVANT INFORMATION

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Revision Note
No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION